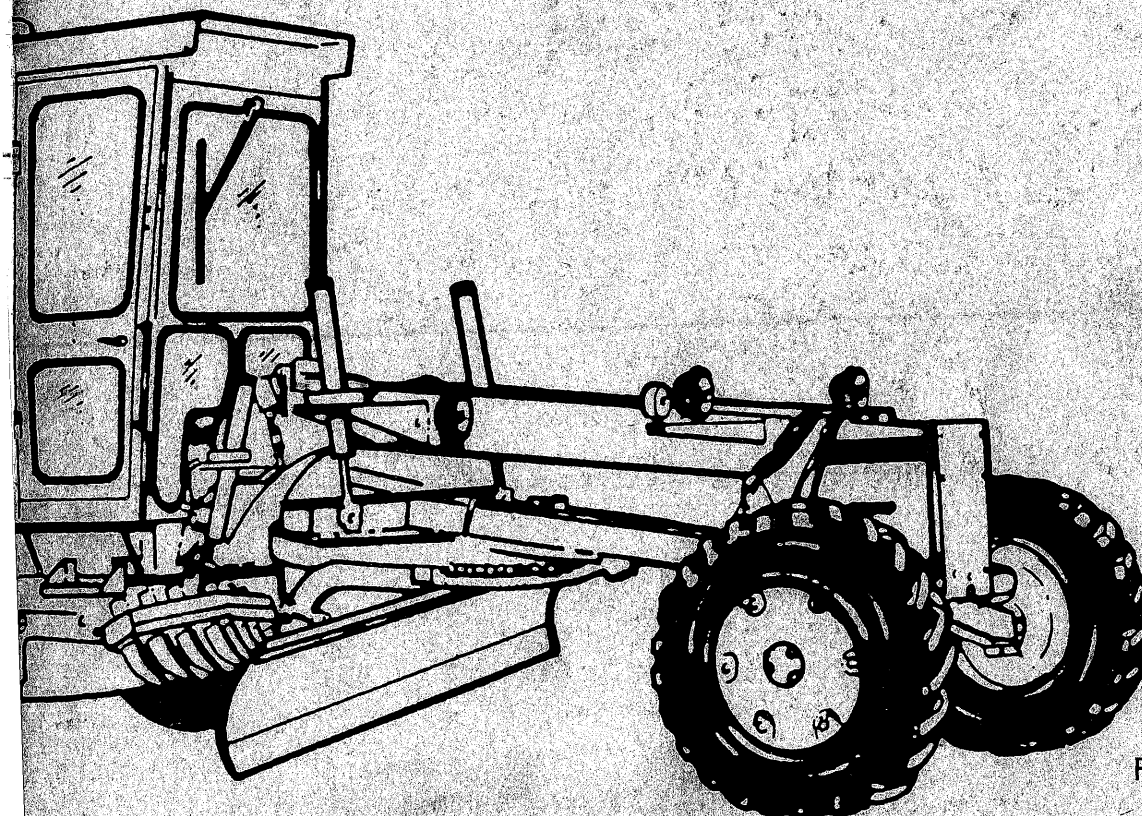


M65

MOTOR GRADER

(Diesel and Gas)



FORM 70677549  
Reprint 7/89

## AVOID ACCIDENTS

Most accidents, whether they occur in industry, on the farm, at home or on the highway, are caused by the failure of some individual to follow simple and fundamental safety rules or precautions. For this reason **MOST ACCIDENTS CAN BE PREVENTED** by recognizing the real cause and doing something about it before the accident occurs.

Regardless of the care used in the design and construction of any type of equipment there are conditions that cannot be completely safeguarded against without interfering with reasonable accessibility and efficient operation.

A careful operator is the best insurance against an accident.  
The complete observance of one simple rule would prevent many  
thousand serious injuries each year.  
That rule is:

*Never attempt to clean, oil or adjust a machine while it is in motion.*

## WARNING

On machines having hydraulically, mechanically, and/or cable controlled equipment (such as shovels, loaders, dozers, scrapers, etc.) be certain the equipment is lowered to the ground before servicing, adjusting and/or repairing. If it is necessary to have the hydraulically, mechanically, and/or cable controlled equipment partially or fully raised to gain access to certain items, be sure the equipment is suitably supported by means other than the hydraulic lift cylinders, cable and/or mechanical devices used for controlling the equipment.

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All rights reserved. Reproduction of text and illustrations  
in whole or in part, is strictly prohibited.

Fiatallis is not responsible for any liability arising from any damage resulting from defects caused by parts and/or components not approved by Fiatallis for use in maintaining and/or repairing products manufactured or merchandized by Fiatallis.

In any case, no warranty of any kind is made or shall be imposed with respect to products manufactured or merchandized by Fiatallis when failures are caused by the use of parts and/or components not approved by Fiatallis.

# SUPPLEMENT NO. 2



PARTS CATALOG FORM 70677549 (Same as 0677549-8)

## 65 MOTOR GRADER

( 7-75 )

ATTENTION: Insert this sheet in the front of publication as record of receipt. Replace or add pages in the publication according to instructions below.

Additional copies of this supplement are available. Please direct your request to Fiat-Allis Construction Machinery, Inc., Technical Publications Dept., 3000 South 6th Street, Springfield, Illinois, 62710 U.S.A.

43 (No change)  
44 (Revised)

79 (Revised)  
80 (No change)

137 (Revised)  
138 (No change)

142A (Added)  
BLANK

161 (Revised)  
162 (No change)

\* 170A (Added January 1975)  
170B (Added)

\* 175 (Revised January 1975)  
175A (Added)

BLANK  
176 (Revised)

177 (Revised)  
177A (Added)

BLANK  
178 (No change)

179 (Revised)  
180 (No change)

182A (Added)  
BLANK

188A (Revised)  
188B (Revised)

188C (Revised)  
188D (Revised)

188G (Added)  
BLANK

191 (Revised January 1975)  
192 (Revised)

193 (Revised)  
194 (Revised)

199 (Revised)  
199A (Revised)

199B (Revised)  
200 (No change)

NOTICE  
THESE CHANGES ARE  
INCLUDED IN THIS COPY

\* Previously issued pages

NOTICE: Allis-Chalmers Corporation and FIAT S.p.A. entered into a joint venture agreement to combine their manufacture, sale and service of construction machinery products throughout the world after January 1, 1974.

In view of the new enterprise, wherever in this publication reference is made to Allis-Chalmers or your Allis-Chalmers dealer, such reference is intended to identify FIAT-ALLIS Construction Machinery Inc. or your FIAT-ALLIS dealer

## IMPORTANT

All parts listed herein, which have no specific usage indicated, are applicable to all models. Those parts which are used only on specific models are so indicated.

Attaching parts such as bolts, nuts, rivets, screws, washers, etc., are indented immediately following the parts which they attach.

Parts indicated with a square (□) are also available in packaged sets. Refer to section titled "PACKAGED PARTS".

The terms "right" and "left" used throughout this parts catalog are determined by facing the direction of forward travel.

The engine is mounted unconventionally with the flywheel toward the front of the machine, but all engine parts are designated in respect to the engine as it would be installed in a conventional machine with the flywheel to the rear.

## INSTRUCTIONS FOR ORDERING PARTS

At the time this parts catalog was published the listed part numbers were current. It is our policy to constantly improve our machines and therefore, part numbers and design may change. When ordering parts, verify part numbers through your dealer's parts catalog which is up to date with all latest part numbers.

Order parts from the dealer covering the local territory.

ALWAYS GIVE THE MODEL AND SERIAL NUMBER OF MACHINE. IF PARTS ARE FOR AN ASSEMBLY WHICH HAS A MODEL AND/OR SERIAL NUMBER (SUCH AS ENGINE ASSEMBLY, PUMP ASSEMBLY), ALSO INCLUDE THIS INFORMATION.

To obtain parts promptly, give part name and part number.

Give post office address, town, county and state where parts are to be shipped. Also specify whether material is to be shipped by freight, express or parcel post.

Confirm all telephone or telegraph orders in writing.

Parts for standard motor accessories such as generators and starting motors should be ordered from authorized Service Stations maintained by manufacturers of these units throughout the country.

No credit will be allowed on parts unless they are returned to the dealer from whom they were purchased; from there they will be returned, at the customer's expense, to the factory for inspection.

Unless claims for shortages or errors are made immediately upon receipt of goods, they will not be considered.

When broken goods are received, a full description of the damage should be made by the carrier agent on the freight bill. If this description is insisted upon, full damage can always be collected from the transportation company.

No responsibility is assumed for delay or damage to merchandise while in transit. Our responsibility ceases upon delivery of shipment to the transportation company from whom a receipt is received showing that shipment was in good condition when delivered to them; therefore, claims (if any) should be filed with the transportation company.

The right is reserved to change the construction or material of any parts where it seems desirable to do so without incurring the obligation of installing such changes on units already delivered.

*(Specifications and design subject to change without notice)*



PUBLICATIONS AVAILABLE  
FOR  
65 MOTOR GRADER

<u>DESCRIPTION</u>	ENGLISH	ESPAÑOL (Spanish)	FRANÇAIS (French)	PORTUGUES (Portuguese)	ITALIANO (Italian)	DEUTSCH (German)
<u>PARTS CATALOGS</u>						
Motor Grader . . . . .	70677549					
Cab Glass Data . . . . .	70698502					
Injection Pump Roosa Master . . . . .	70685399					
<u>OPERATOR AND MAINTENANCE INSTRUCTION MANUAL..</u>	70677548	70689285	70689284		70695617	70695618
<u>SERVICE MANUALS</u>						
Electrical System . . . . .	70696657	70681718	70688844		*	*
Engine						
G226 (Gas) . . . . .	-----					
D262 (Diesel) . . . . .	70667141	70669673	70697448		70696479	70696457
Front Wheel, Axle & Wheel Lean . . . . .	70683941	*	*		*	*
Fuel Injection Nozzles . . .	70682797					
Fuel Injection Pump						
Roosa Master . . . . .	73111954					
Hydraulic System . . . . .	70683873	*	*		*	*
Moldboard, Drawbar, Circle, Scarifier & Gear Cases..	70680007	*	*		*	*
Tandems & Brakes . . . . .	70664028	*	*		*	*
Transmission, Engine						
Clutch & Rear Axle . . . .	70682414	*	*		*	*
SERVICE MANUAL SET . . .	70685820	70697458	70697449		70696480	70696458

\*Use Complete Service Manual Set

NOTICE

ORDER FROM LOCAL FIAT-ALLIS DEALER UNLESS  
OTHERWISE NOTED.

SEE CONSTRUCTION MACHINERY TECHNICAL  
PUBLICATIONS INDEX (FORM 70658800) FOR ALL  
AVAILABLE PUBLICATIONS.

PUBLICATIONS INDEX (FORM 70658800) IS AVAILABLE  
FREE FROM YOUR DEALER.

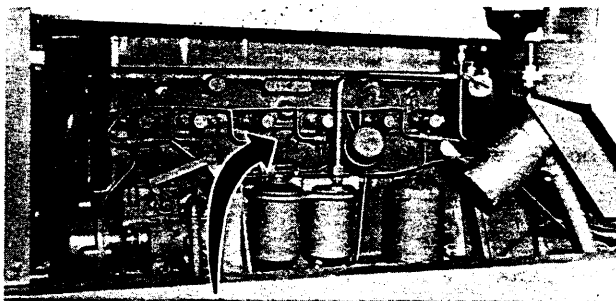
## MODEL IDENTIFICATION

MODEL SYMBOL	ENGINE MODEL	DESCRIPTION
M65	D262	Diesel engine driven grader
M65	G226	Gasoline engine driven grader

## RECORD YOUR SERIAL NUMBERS BELOW

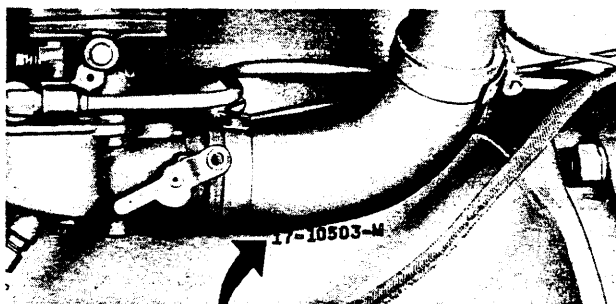
GRADER SERIAL NUMBER \_\_\_\_\_

ENGINE SERIAL NUMBER \_\_\_\_\_



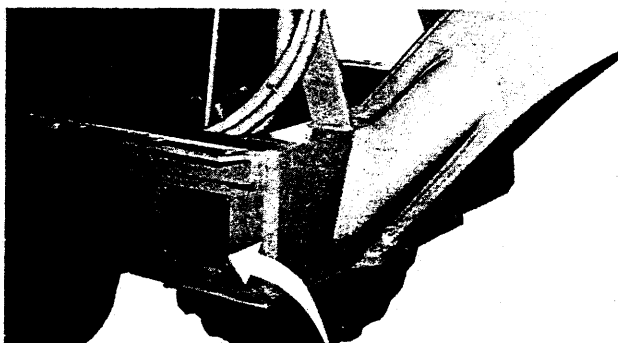
T-76382  
ENGINE SERIAL NO. (Diesel)

Stamped on right side of engine block



T-23036  
ENGINE SERIAL NO. (Gasoline)

Stamped on right side of engine block  
near the carburetor



T-76381  
MODEL SERIAL NO.

On plate attached to right side of frame near  
the operator's platform

## MODEL SERIAL NUMBER

Models are identified by an 8-character combination of letters and numerals.

**\*SERIAL NUMBER**, consisting of all 8 characters must always be submitted for positive identification of your machine. This Point Cannot Be Overemphasized.

GRADER MODEL	*SERIAL NO.	
	PRODUCT CODE	UNIT NO.
M65 (Diesel)	2 4 A	0 0 2 0 1
M65 (Gasoline)	5 6 Y	0 2 2 0 1

(Revised May 1978)

# ALPHABETICAL INDEX

Air Cleaner . . . . .	73 thru 78	Engine Shut-Off Control . . . . .	57
Air Heater . . . . .	79	Fan . . . . .	83, 85
Alternator . . . . .	182, 183	Filter	
Batteries and Cables . . . . .	181	Engine Oil . . . . .	40, 41
Belt, drive . . . . .	83, 85, 182	Fuel . . . . .	42, 46
Brake Control . . . . .	106	Hydraulic Oil . . . . .	129
Brakes		Flywheel	
Parking . . . . .	108	Diesel Engine . . . . .	26
Transmission . . . . .	105	Gasoline Engine . . . . .	25
Wheel . . . . .	123	Frame . . . . .	119
Cab . . . . .	189	Front Axle . . . . .	146
Cab Heater . . . . .	197	Front Wheel Lean . . . . .	145 thru 150
Camshaft . . . . .	27, 32	Front Wheels . . . . .	120
Carburetor . . . . .	61	Fuel Filter . . . . .	42, 46
Chain . . . . .	115	Fuel Lines . . . . .	44, 46
Choke Control (Gasoline Engine). . . . .	53	Fuel Tank . . . . .	44, 46
Circle Turn Hydraulics . . . . .	153	Gauges	
Clutch. . . . .	89	Air Restriction Indicator. . . . .	75
Clutch Control . . . . .	91	Ammeter . . . . .	186
Connecting Rod . . . . .	22, 23	Engine Oil Level . . . . .	16, 19
Crankshaft . . . . .	24, 25	Engine Oil Pressure . . . . .	186
Cylinder Block . . . . .	15, 19	Engine Temperature . . . . .	186
Cylinder Head . . . . .	29, 31	Fuel Pressure . . . . .	188
Cylinder Liner . . . . .	23	Hour Meter . . . . .	185
Cylinders		Hydraulic Oil Level . . . . .	131
Brake Master . . . . .	125	Odometer . . . . .	190
Brake Wheel . . . . .	126	Gear Shift . . . . .	99
Moldboard Lift . . . . .	161, 171	Governor (Gasoline Engine). . . . .	65
Power Steering . . . . .	143	Hood . . . . .	174
Scarifier Lift . . . . .	171, 199	Hood Side Plates. . . . .	191
Shiftable Moldboard . . . . .	166, 170	Horn . . . . .	194
Wheel Lean . . . . .	150	Hose Parts. . . . .	6
Cylinder Sleeve . . . . .	15	Hour Meter . . . . .	185
Defroster Fan . . . . .	193	Hydraulic Controls . . . . .	136
Distributor . . . . .	48	Hydraulic Motor . . . . .	154
Elements		Hydraulic Pump Lines. . . . .	129
Air Cleaner . . . . .	73	Hydraulic Tank. . . . .	131
Engine Oil Filter . . . . .	40, 41	Ignition (Gasoline Engine). . . . .	48
Fuel . . . . .	42	Injection Nozzles and Lines. . . . .	68
Engine . . . . .	12, 13	Injection Pump. . . . .	67
Engine Clutch. . . . .	89	Instruments . . . . .	186
Engine Clutch Control . . . . .	91	Lights and Wiring . . . . .	177
Engine Primer . . . . .	80		

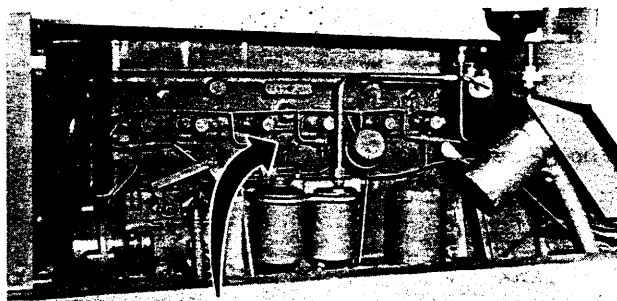
## MODEL IDENTIFICATION

MODEL SYMBOL	ENGINE MODEL	DESCRIPTION
M65	D262	Diesel engine driven grader
M65	G226	Gasoline engine driven grader

## RECORD YOUR SERIAL NUMBERS BELOW

GRADER SERIAL NUMBER \_\_\_\_\_

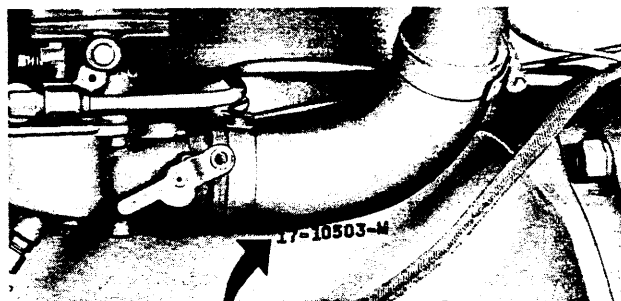
ENGINE SERIAL NUMBER \_\_\_\_\_



T-76382

ENGINE SERIAL NO. (Diesel)

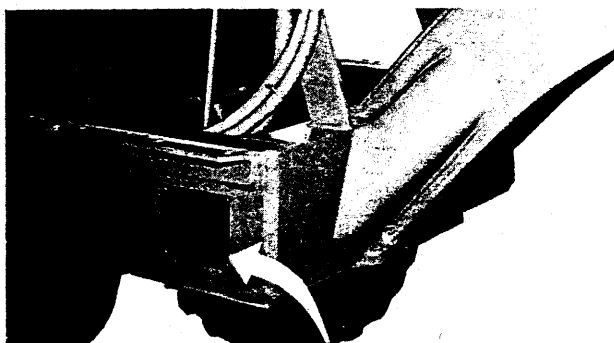
Stamped on right side of engine block



T-23036

ENGINE SERIAL NO. (Gasoline)

Stamped on right side of engine block  
near the carburetor



T-76381

MODEL SERIAL NO.

On plate attached to right side of frame near  
the operator's platform

## MODEL SERIAL NUMBER

Models are identified by an 8-character combination of letters and numerals.

**\*SERIAL NUMBER**, consisting of all 8 characters must always be submitted for positive identification of your machine. This Point Cannot Be Overemphasized.

GRADER MODEL	*SERIAL NO.	
	PRODUCT CODE	UNIT NO.
M65 (Diesel)	2 4 A	0 0 2 0 1
M65 (Gasoline)	5 6 Y	0 2 2 0 1

(Revised May 1978)



# ALPHABETICAL INDEX

Air Cleaner. . . . .	73 thru 78	Engine Shut-Off Control . . . . .	57
Air Heater . . . . .	79	Fan . . . . .	83, 85
Alternator . . . . .	182, 183	Filter	
Batteries and Cables . . . . .	181	Engine Oil . . . . .	40, 41
Belt, drive . . . . .	83, 85, 182	Fuel . . . . .	42, 46
Brake Control . . . . .	106	Hydraulic Oil . . . . .	129
Brakes		Flywheel	
Parking . . . . .	108	Diesel Engine . . . . .	26
Transmission . . . . .	105	Gasoline Engine . . . . .	25
Wheel . . . . .	123	Frame . . . . .	119
Cab . . . . .	189	Front Axle . . . . .	146
Cab Heater . . . . .	197	Front Wheel Lean . . . . .	145 thru 150
Camshaft . . . . .	27, 32	Front Wheels . . . . .	120
Carburetor . . . . .	61	Fuel Filter. . . . .	42, 46
Chain . . . . .	115	Fuel Lines . . . . .	44, 46
Choke Control (Gasoline Engine). . . . .	53	Fuel Tank . . . . .	44, 46
Circle Turn Hydraulics . . . . .	153	Gauges	
Clutch. . . . .	89	Air Restriction Indicator. . . . .	75
Clutch Control . . . . .	91	Ammeter . . . . .	186
Connecting Rod . . . . .	22, 23	Engine Oil Level . . . . .	16, 19
Crankshaft . . . . .	24, 25	Engine Oil Pressure . . . . .	186
Cylinder Block . . . . .	15, 19	Engine Temperature . . . . .	186
Cylinder Head . . . . .	29, 31	Fuel Pressure . . . . .	188
Cylinder Liner . . . . .	23	Hour Meter . . . . .	185
Cylinders		Hydraulic Oil Level . . . . .	131
Brake Master . . . . .	125	Odometer . . . . .	190
Brake Wheel . . . . .	126	Gear Shift . . . . .	99
Moldboard Lift . . . . .	161, 171	Governor (Gasoline Engine). . . . .	65
Power Steering . . . . .	143	Hood . . . . .	174
Scarifier Lift . . . . .	171, 199	Hood Side Plates. . . . .	191
Shiftable Moldboard . . . . .	166, 170	Horn . . . . .	194
Wheel Lean . . . . .	150	Hose Parts. . . . .	6
Cylinder Sleeve . . . . .	15	Hour Meter . . . . .	185
Defroster Fan . . . . .	193	Hydraulic Controls . . . . .	136
Distributor . . . . .	48	Hydraulic Motor . . . . .	154
Elements		Hydraulic Pump Lines. . . . .	129
Air Cleaner . . . . .	73	Hydraulic Tank. . . . .	131
Engine Oil Filter . . . . .	40, 41	Ignition (Gasoline Engine). . . . .	48
Fuel . . . . .	42	Injection Nozzles and Lines . . . . .	68
Engine . . . . .	12, 13	Injection Pump. . . . .	67
Engine Clutch. . . . .	89	Instruments . . . . .	186
Engine Clutch Control . . . . .	91	Lights and Wiring . . . . .	177
Engine Primer . . . . .	80		

# ALPHABETICAL INDEX

Lights		Rocker Arms . . . . .	32, 35
Head . . . . .	177, 178	Scarifier . . . . .	199
Instrument. . . . .	186	Seat . . . . .	44, 173
Stop . . . . .	179	Spark Plug . . . . .	48
Tail . . . . .	179	Starting Motor . . . . .	184
Manifold		Steering. . . . .	137 thru 143
Exhaust . . . . .	61, 71	Switches	
Intake . . . . .	61, 71	Heater . . . . .	197
Water . . . . .	86	Horn . . . . .	194
Moldboard		Hour Meter . . . . .	177
Assembly . . . . .	162	Light. . . . .	177
Circle. . . . .	157	Starter. . . . .	177
Circle Turn. . . . .	158	Stop Light . . . . .	179
Cutting Edges . . . . .	162	Windshield Wiper . . . . .	192
Drawbar. . . . .	157	Tandems . . . . .	115
Extensions . . . . .	164	Thermostat. . . . .	86, 87
Lift . . . . .	161	Throttle Control . . . . .	55, 59
Shiftable. . . . .	166	Timing Gear Cover. . . . .	20, 21
Muffler . . . . .	61, 72	Timing Gears. . . . .	24 thru 32
Numerical Index . . . . .	200	Tire Pump . . . . .	189
Odometer. . . . .	190	Tools . . . . .	195
Oil Filter. . . . .	40, 41	Transmission	
Oil Pan (Diesel Engine) . . . . .	36	Assembly . . . . .	92
Oil Pump. . . . .	38, 39	Auxiliary Creeper. . . . .	101
Oil Sump (Gasoline Engine) . . . . .	37	Brake . . . . .	105
Packaged Parts . . . . .	8, 9	Directional Control . . . . .	111
Painting and Marking . . . . .	175	Housing . . . . .	93
Piston . . . . .	22, 23	Intermediate Shaft. . . . .	95
Power Steering Lines . . . . .	141	Pinion Shaft . . . . .	97
Pumps		Reverse Shaft . . . . .	94
Engine Oil. . . . .	38, 39	Top Shaft . . . . .	96
Fuel Injection. . . . .	67	Valve Mechanism. . . . .	32
Hydraulic Control . . . . .	129	Valves	
Tire . . . . .	189	Engine Oil Pressure Regulating . . . . .	15
Water . . . . .	83, 85	Exhaust . . . . .	29, 35
Radiator . . . . .	88	Hydraulic Control. . . . .	134
Radiator Shell . . . . .	174	Intake . . . . .	29, 35
Rear Axle . . . . .	92, 113	Water Manifold (Diesel) . . . . .	86
Rear Wheels. . . . .	121	Water Outlet Connection (Gasoline) . . . . .	87
		Water Pump . . . . .	83, 85
		Wheels . . . . .	120, 121
		Windshield Wiper. . . . .	192







# PACKAGED PARTS

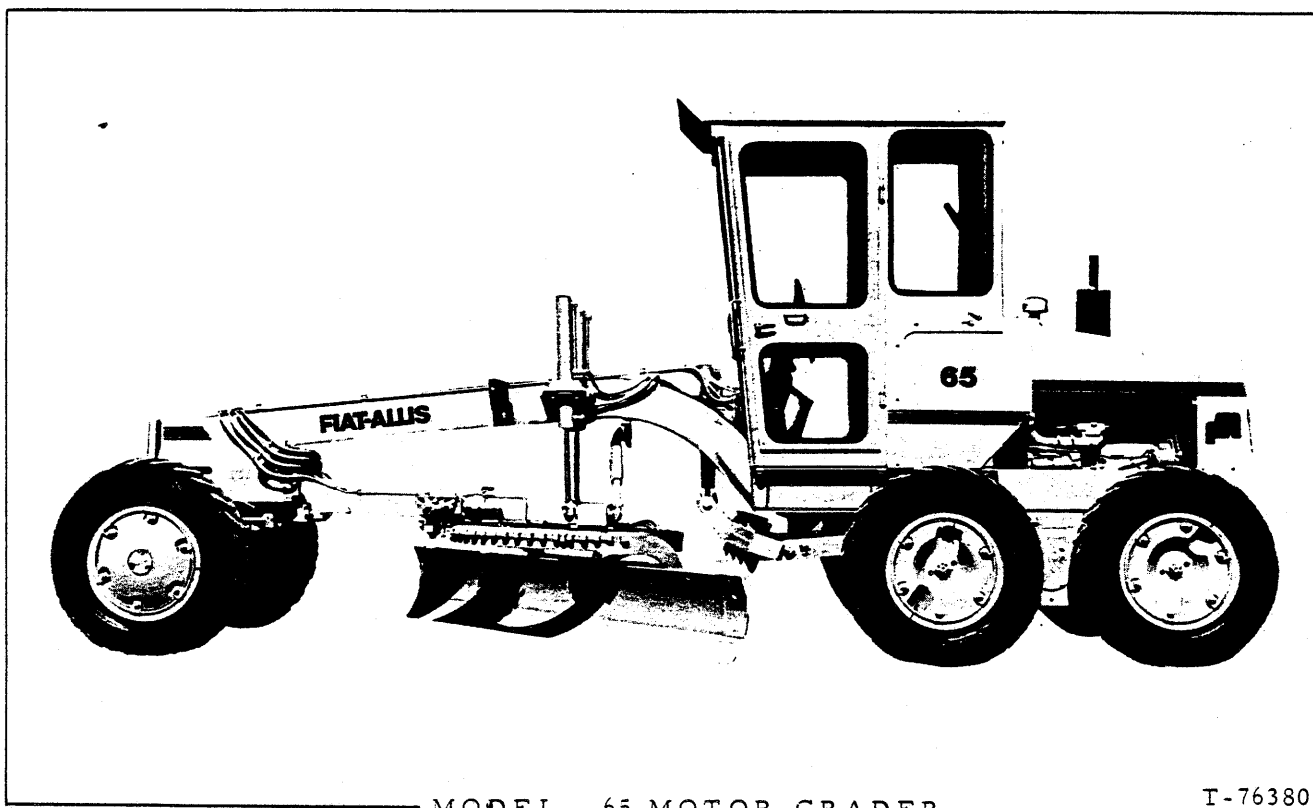
DIESEL-POWERED UNITS (Effective Serial No. 24A00201 and 56Y02201)

PACKAGE NO.	DESCRIPTION
70077951	GEAR SET, transmission 1 ----- SHAFT 1 ----- GEAR, bevel
74511664	GASKET KIT, cylinder block 1 70923719 O-RING, oil filter base (Discard) 1 74503956 GASKET, pad cover 1 74507505 GASKET, gear cover 1 74508186 GASKET, front plate 1 74508872 O-RING, oil filter base (Discard) 1 74508941 GASKET, oil line flange (Discard) 1 74513809 GASKET, air inlet housing
74514580	GASKET KIT, cylinder head 2 74105451 GASKET, rocker cover nut 1 74504562 GASKET, intake and exhaust manifold 6 74511204 GASKET, injection nozzle 1 74512212 GASKET, water pump to block 1 74513482 GASKET, cylinder head cover 1 74513527 GASKET, water outlet pipe 1 74513722 GASKET, thermostat housing 1 74513723 GASKET, water hole cover 1 74514398 GASKET ASSY., cylinder head
74516867	PISTON AND SLEEVE KIT 1 74510817 SLEEVE, cylinder 1 74516606 RING, packing, upper 1 74514615 RING, packing, lower 1 74516864 PISTON 1 74507710 PIN 2 74514586 RETAINER, pin 1 74516738 RING SET
74516868	PISTON AND SLEEVE KIT (Same as 74516867 except has .020" thicker top flange on cylinder sleeve) 1 74508465 SLEEVE, cylinder 1 74516606 RING, packing, upper 1 74514615 RING, packing, lower 1 74516864 PISTON 1 74507710 PIN 2 74514586 RETAINER, pin 1 74516738 RING SET
-----	REPAIR KIT, brake master cylinder (See page 125)
-----	REPAIR KIT, circle turn motor (See page 155)
-----	REPAIR KIT, water pump (See page 83)

# PACKAGED PARTS

## GASOLINE-POWERED UNITS (Effective Serial No. 75Y00201)

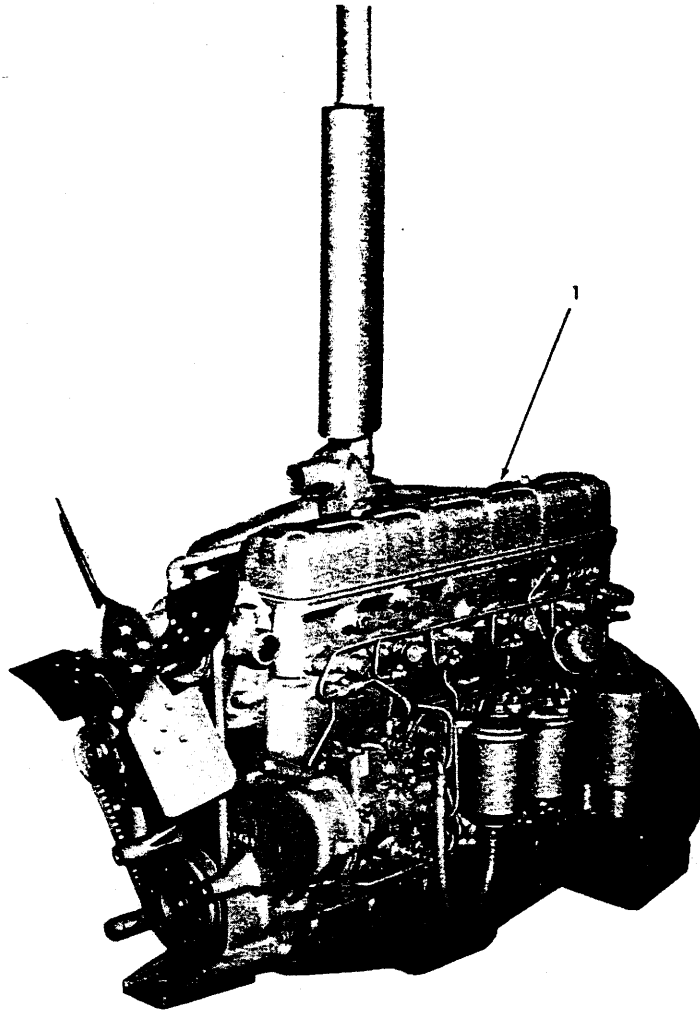
PACKAGE NO.	DESCRIPTION
-----	CRANKSHAFT KITS (See CRANKSHAFT)
-----	GASKET SET, carburetor overhaul (See page 63)
70233239	GASKET SETS, cylinder head overhaul
	4 70226477 PACKING, rocker cover stud
	2 70229337 GASKET
	2 70229338 RETAINER } Discard. Not required
	1 70229406 GASKET, cylinder head
	1 70229958 GASKET SET, manifold
	1 70232449 GASKET, rocker cover
	1 70233209 GASKET, carburetor
	2 70233216 GASKET, water manifold
	1 70233218 GASKET, thermostat housing
70226638	GASKET SET, engine overhaul
	2 70203036 GASKET, rear bearing cap (Discard)
	1 70203061 GASKET, water pump to block
	1 70203176 GASKET, oil pump cover (Discard)
	1 70205834 SEAL, magneto drive shaft (Discard)
	1 70210158 GASKET, thermostat cover
	1 70218604 GASKET, push rod cover (Discard)
	1 70226117 GASKET, distributor housing cover
	4 70226477 PACKING, rocker cover stud
	1 70226620 SEAL, crankshaft, front
	2 70227120 SEAL, crankshaft, rear (Discard)
	1 70229406 GASKET, cylinder head
	1 70229958 GASKET SET, manifold
	1 70230643 GASKET, thermostat
	1 70232449 GASKET, rocker cover
	1 70233209 GASKET, carburetor
	1 70233211 GASKET, distributor base
	1 70233214 GASKET, timing gear cover
	1 70233215 GASKET, governor cover
	2 70233216 GASKET, water hole cover
	1 70233217 GASKET, distributor drive housing
	1 70233218 GASKET, thermostat housing
	1 70233228 GASKET, oil filter base (Discard)
	2 70233602 GASKET, oil sump, side
	2 70236660 GASKET, oil sump, end
70229860	GASKET SET, oil sump
	2 70203036 GASKET, rear bearing cap (Discard)
	2 70233602 GASKET, side
	6 70229177 CLIP (Discard)
	2 70229178 GASKET, rear bearing cap
	2 70236660 GASKET, end
-----	GEAR SET, transmission
	1 ----- SHAFT, pinion
	1 ----- GEAR, bevel
-----	MOTOR KIT (See PISTON AND CYLINDER LINER)
-----	REPAIR KIT, brake master cylinder (See page 125)
-----	REPAIR KIT, carburetor (See CARBURETOR section)
-----	REPAIR KIT, circle turn motor (See page 155)
-----	RING SET, piston (See PISTON AND CYLINDER LINER)
-----	SEAL KIT, water pump (See page 83)



(Revised May 1978)







T-76362

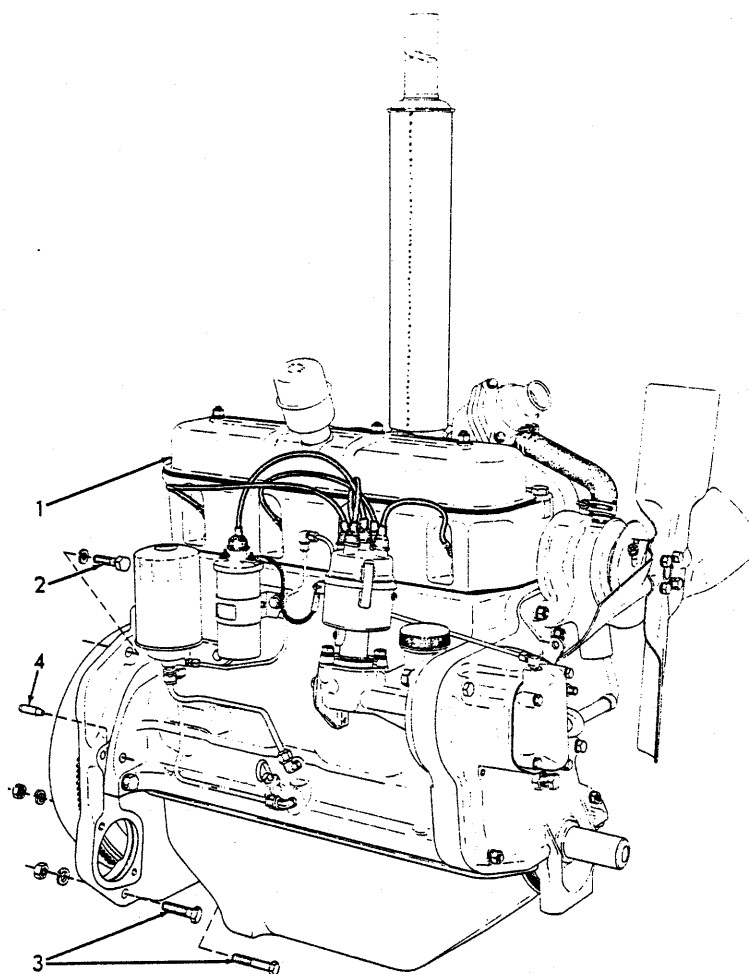
# ENGINE ASSEMBLY

USAGE: Diesel-powered. Effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
------	----------	------	-------------

1	74516525	1	ENGINE ASSY. (Includes oil filter, fuel filter and water pump but does not include air cleaner, fan, starter, alternator or muffler)
	74517196	1	SHORT BLOCK ASSY. (Includes pistons and rings, cylinder sleeves, connecting rods, main rod and camshaft bearings; camshaft and crankshaft. Does not include oil filter, fuel filters, water pump, manifolds, air cleaner, fan, starter, timing gear cover, flywheel, oil pump, fuel injection pump, alternator, muffler, fuel injection nozzles, cylinder head, oil pan or gaskets)

NOTE: See MAIN FRAME for engine mounting parts.



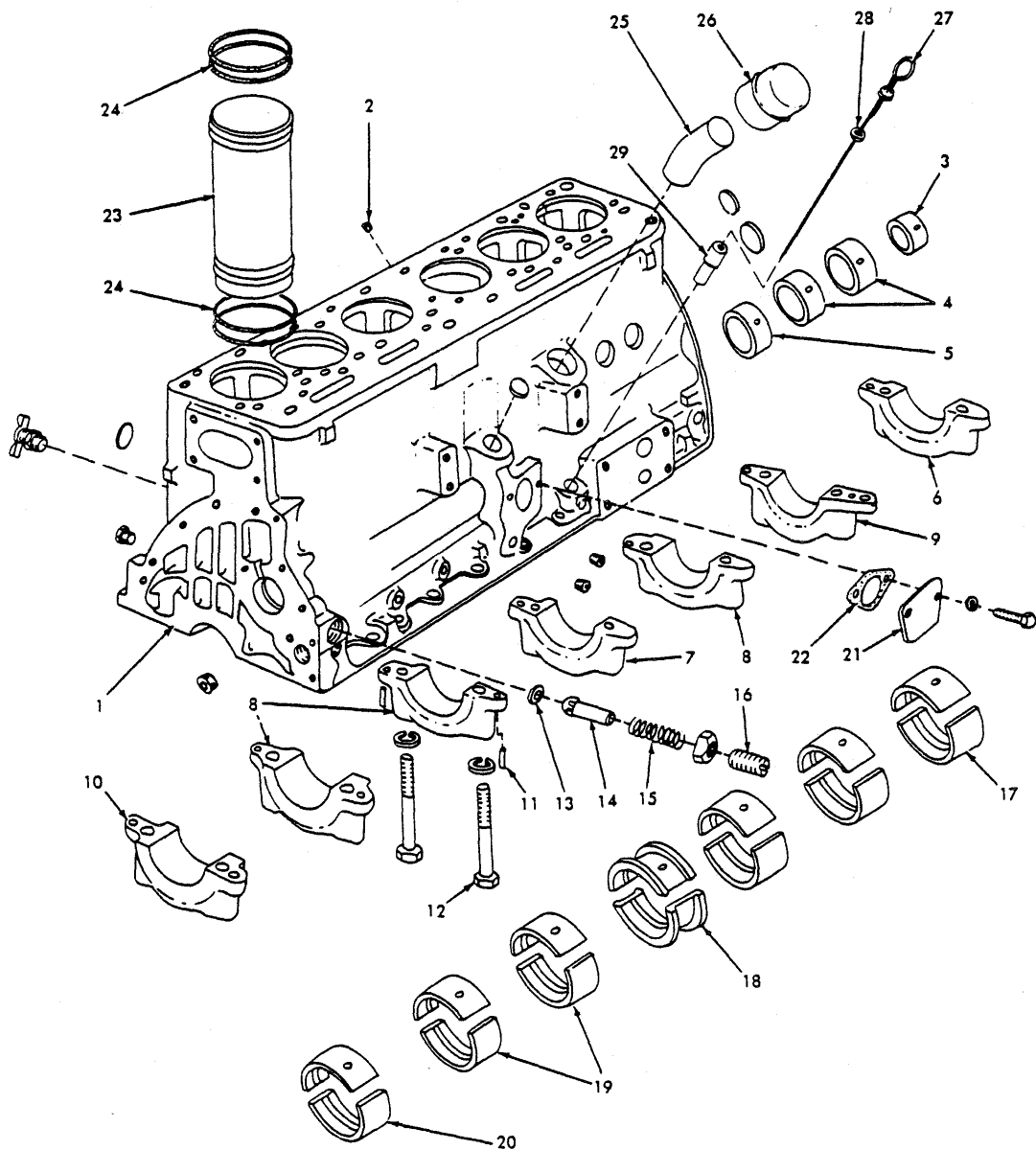
ENGINE ASSEMBLY (Model 17)

T-19574

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM PART NO. QTY. DESCRIPTION

1	70677257	1	ENGINE ASSY. (Includes carburetor, distributor, coil, fan, oil filter, muffler and clutch. For burning gasoline. Compression ratio 7.25 to 1).
2	70920583	1	CAPSCREW, 1/2"NC x 1-1/2"
	70921556	1	CAPSCREW, 1/2"NC x 2" (Used prior to grader unit #00642)
3	70924864	1	CAPSCREW, 1/2"NC x 2-1/4" (Grader unit #00642 and up)
	70920752	1	CAPSCREW, 1/2"NC x 2-1/4"
	70922526	1	CAPSCREW, 1/2"NC x 2-1/2"
	70922510	1	CAPSCREW, 1/2"NC x 2-3/4"
	70912441	5	LOCKWASHER, 1/2"
	70911028	4	NUT, 1/2"NC
4	70202532	1	PIN, dowel, engine to transmission
	70647445	1	STUD, dowel, engine to transmission



CYLINDER BLOCK

T-40525

# CYLINDER BLOCK

USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
------	----------	------	-------------

1	74514963	1	BLOCK ASSY., cylinder
	70919134	5	PLUG, pipe, hex-hd., 1/8"NPT
	70919840	1	PLUG, pipe, hex-hd., 1/4"NPT
	70920333	1	PLUG, pipe, hex-hd., 3/8"NPT
	70904260	2	PLUG, pipe, sq-socket, 3/8"NPT
	70917299	1	PLUG, expansion, 1-5/16" diam.
	70910014	1	PLUG, expansion, 1-1/2" diam.
	70912415	1	COCK, drain, 1/4"NPT

NOTE: Each BLOCK ASSEMBLY includes items 2 thru 13 and hardware indented above

2	74511159	1	PLUG, oil level gauge hole (right side)
3	74514025	1	BEARING, camshaft, rear
4	74514024	2	BEARING, camshaft, intermediate
5	74514023	1	BEARING, camshaft, front
6	74511248	1	*CAP, rear main bearing
7	74511250	1	*CAP, center main bearing
8	74511246	3	*CAP, intermediate main bearing (#2, #3, #5)
9	74513575	1	*CAP, intermediate main bearing (#6)
10	74511252	1	*CAP, front main bearing
	74514110	14	PIN, dowel, main bearing cap (standard size)
11	74511822	14	PIN, dowel, main bearing cap (.030" oversize)
12	74500327	14	CAPSCREW, main bearing cap
	70910153	14	LOCKWASHER, 9/16"
13	74507673	1	INSERT, oil pressure regulating valve
14	74507374	1	PISTON, oil pressure regulating valve
15	74500231	1	SPRING, oil pressure regulating valve
16	74022129	1	SCREW, oil pressure regulating valve
17	74514858	2	ΔBEARING, rear main (standard size)
	74514862	2	BEARING, rear main (.002" undersize)
	74514859	2	BEARING, rear main (.010" undersize)
	74514860	2	BEARING, rear main (.020" undersize)
	74514861	2	BEARING, rear main (.040" undersize)

\*Replacement bearing caps are semi-finished and must be line-bored after installing

ΔIndicates component of item 30

(Continued)

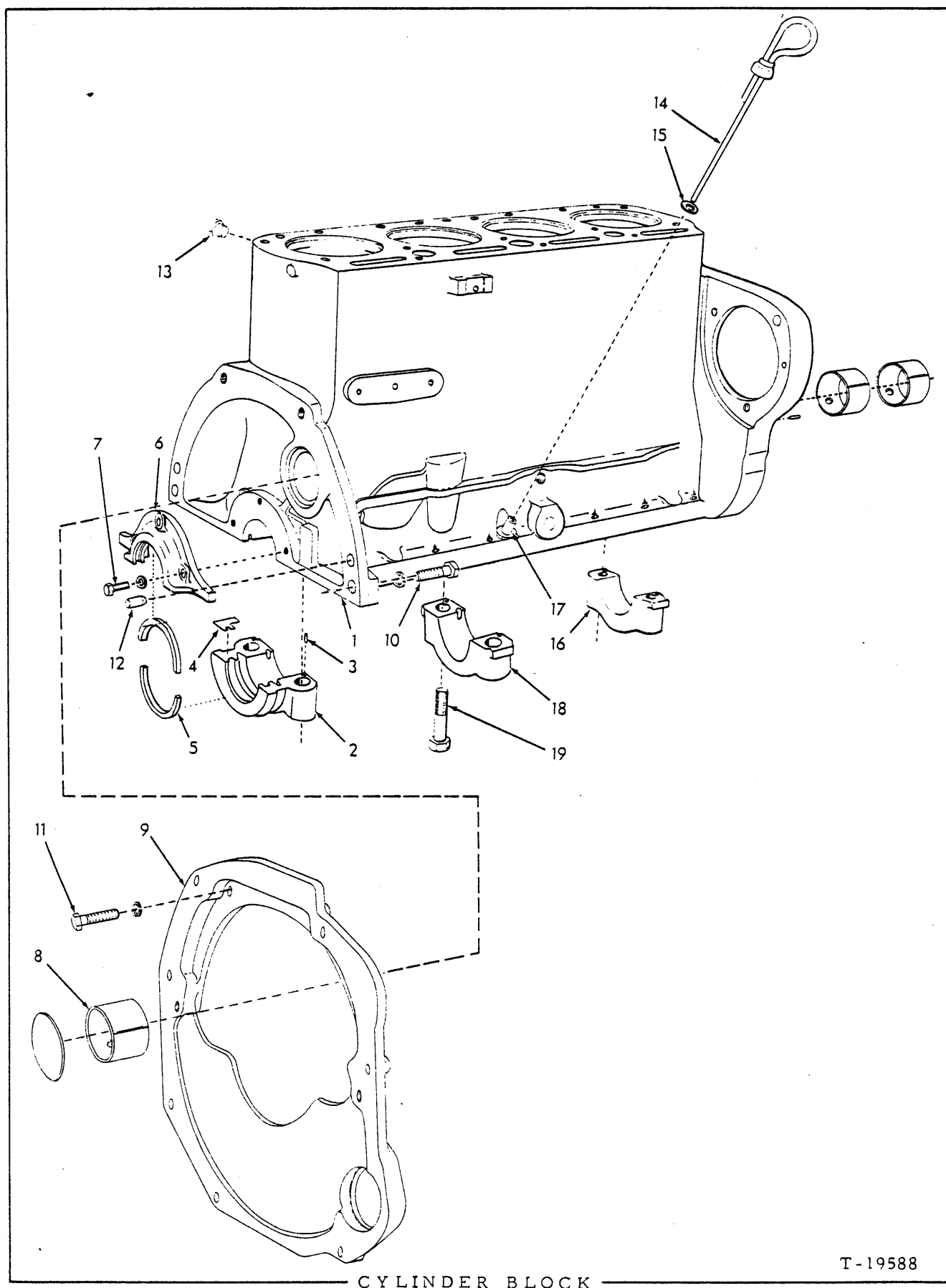
(Revised June 1977)

# CYLINDER BLOCK (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
18	74514843	2	ΔBEARING, center main (standard size)
	74514847	2	BEARING, center main (.002" undersize)
	74514844	2	BEARING, center main (.010" undersize)
	74514845	2	BEARING, center main (.020" undersize)
	74514846	2	BEARING, center main (.040" undersize)
19	74514853	8	ΔBEARING, intermediate main (standard size)
	74514857	8	BEARING, intermediate main (.002" undersize)
	74514854	8	BEARING, intermediate main (.010" undersize)
	74514855	8	BEARING, intermediate main (.020" undersize)
	74514856	8	BEARING, intermediate main (.040" undersize)
20	74514848	2	ΔBEARING, front main (standard size)
	74514852	2	BEARING, front main (.002" undersize)
	74514849	2	BEARING, front main (.010" undersize)
	74514850	2	BEARING, front main (.020" undersize)
	74514851	2	BEARING, front main (.040" undersize)
21	74500332	1	COVER, fuel pump pad
	70916277	2	CAPSCREW, 5/16"NC x 5/8"
	70917330	2	WASHER, copper
22	74503956	1	□GASKET, pad cover
23	74510817	6	□SLEEVE, cylinder (3-9/16" bore)
	74508465	6	□SLEEVE, cylinder (3-9/16" bore. Has .020" thicker top flange. Requires remachining of cylinder block)
24	74514615	6	□RING, packing, lower
	74516606	6	□RING, packing, upper
25	74507375	1	TUBE, oil filler
26	74514000	1	CAP, oil filler pipe
27	74509242	1	GAUGE, oil level
28	74506607	1	SEAL, oil level gauge
29	74506593	1	ADAPTER, oil level gauge
30	74061112	1	KIT, bearing, standard size (Includes items 17 thru 20)

ΔIndicates component of item 30





CYLINDER BLOCK

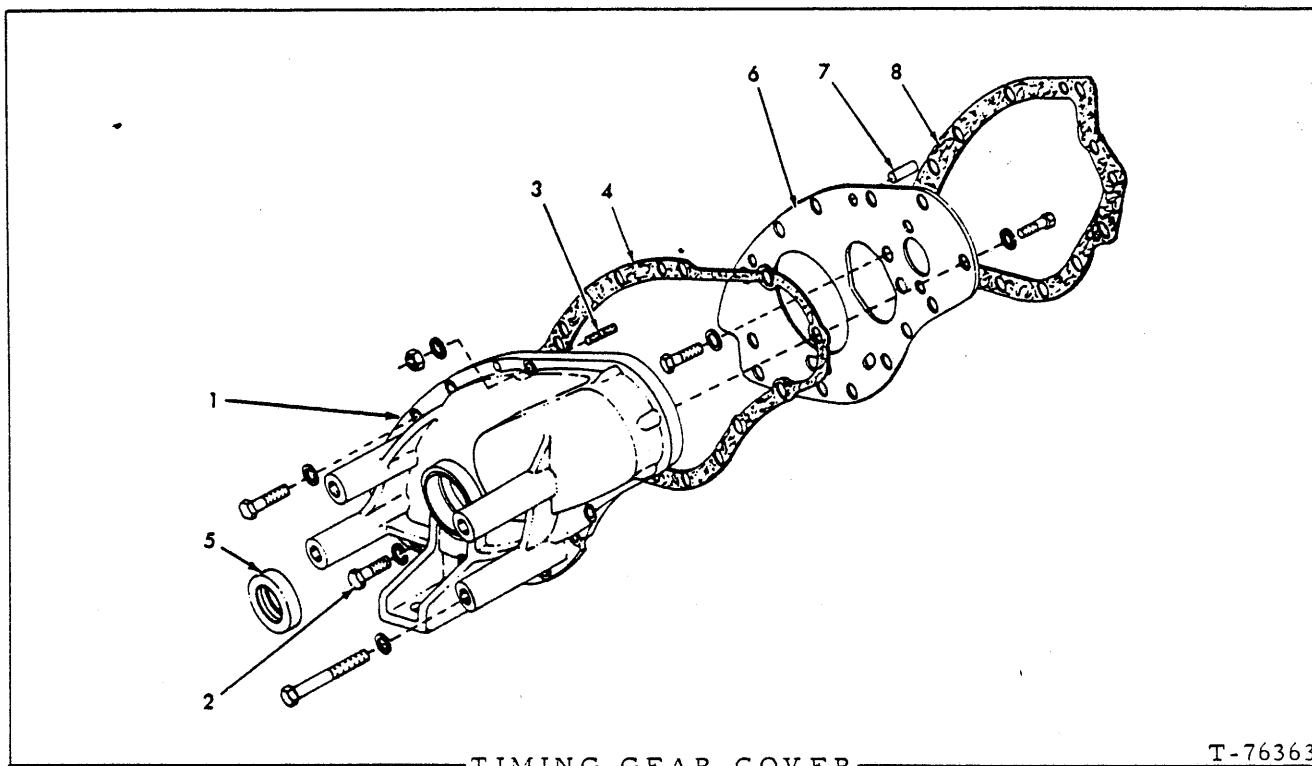
T-19588

# CYLINDER BLOCK

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM	PART NO.	QTY.	DESCRIPTION
1	70232545	1	BLOCK ASSY., cylinder (Includes items 2, 3, 8, 16, 18 and 19; also 1 PLUG 70910011 )
	70910011	1	PLUG, expansion, 2-1/2" diam. (camshaft hole)
2	70229171	1	CAP, rear bearing
3	70229370	6	PIN, dowel, bearing cap
4	70229178	2	□ GASKET, rear bearing cap
5	-----	2	SEAL, oil (See CRANKSHAFT)
6	70229179	1	RETAINER, crankshaft rear oil seal
7	70229715	3	CAPSCREW, drilled head, 5/16"NC x 7/8"
	70904205	3	LOCKWASHER, 5/16"
8	-----	3	BUSHING, camshaft (See CAMSHAFT)
9	70677345	1	ADAPTER, engine to transmission
10	70920574	2	CAPSCREW, 1/2"NC x 1-3/8"
11	70921556	2	CAPSCREW, 1/2"NC x 2"
	70904208	4	LOCKWASHER, 1/2"
12	70202532	2	PIN, dowel, engine adapter
13	70919840	1	PLUG, pipe, hex-hd., 1/4"NPT
14	70230066	1	ROD ASSY., oil level gauge (Includes item 15)
15	70204014	1	SEAL, oil level gauge rod
16	70229173	1	CAP, front bearing
17	70230331	1	BUSHING, oil level gauge rod
18	70229172	1	CAP, center bearing
19	70229174	6	CAPSCREW, bearing cap





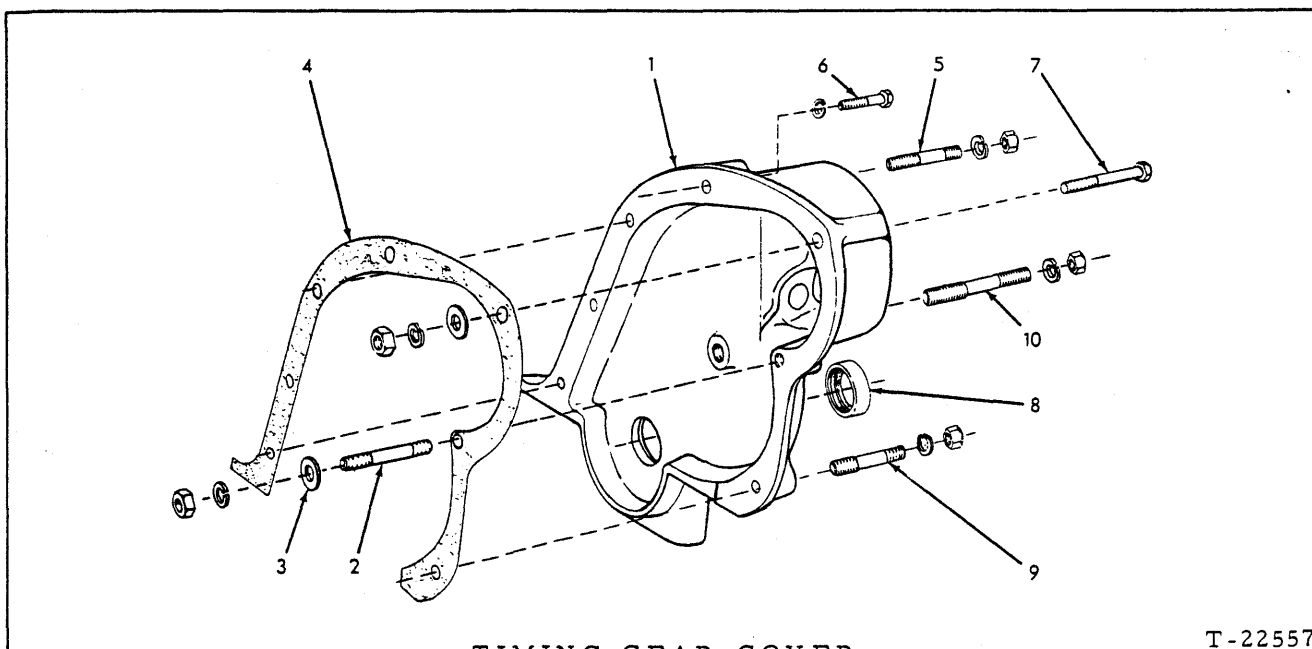
TIMING GEAR COVER

T-76363

USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74512402	1	COVER, timing gear
	70916272	3	CAPSCREW, 3/8"NC x 1-1/4"
	70916274	1	CAPSCREW, 3/8"NC x 2-1/4"
2	74513383	5	CAPSCREW, Nylok, 3/8"NC x 1-1/8"
	70904206	9	LOCKWASHER, 3/8"
3	74514034	1	STUD, timing gear cover
	70904206	1	LOCKWASHER, 3/8"
	70910123	1	NUT, 3/8"NF
4	74507505	1	□GASKET, gear cover
5	74513621	1	SEAL, oil, crankshaft
6	74515486	1	PLATE, engine mounting
	70916269	3	CAPSCREW, 3/8"NC x 7/8"
	70915408	2	CAPSCREW, 3/8"NC x 3/4"
	70904206	5	LOCKWASHER, 3/8"
7	70917539	2	PIN, dowel, gear cover (3/8" x 1")
8	74508186	1	□GASKET, mounting plate

(Revised June 1977)



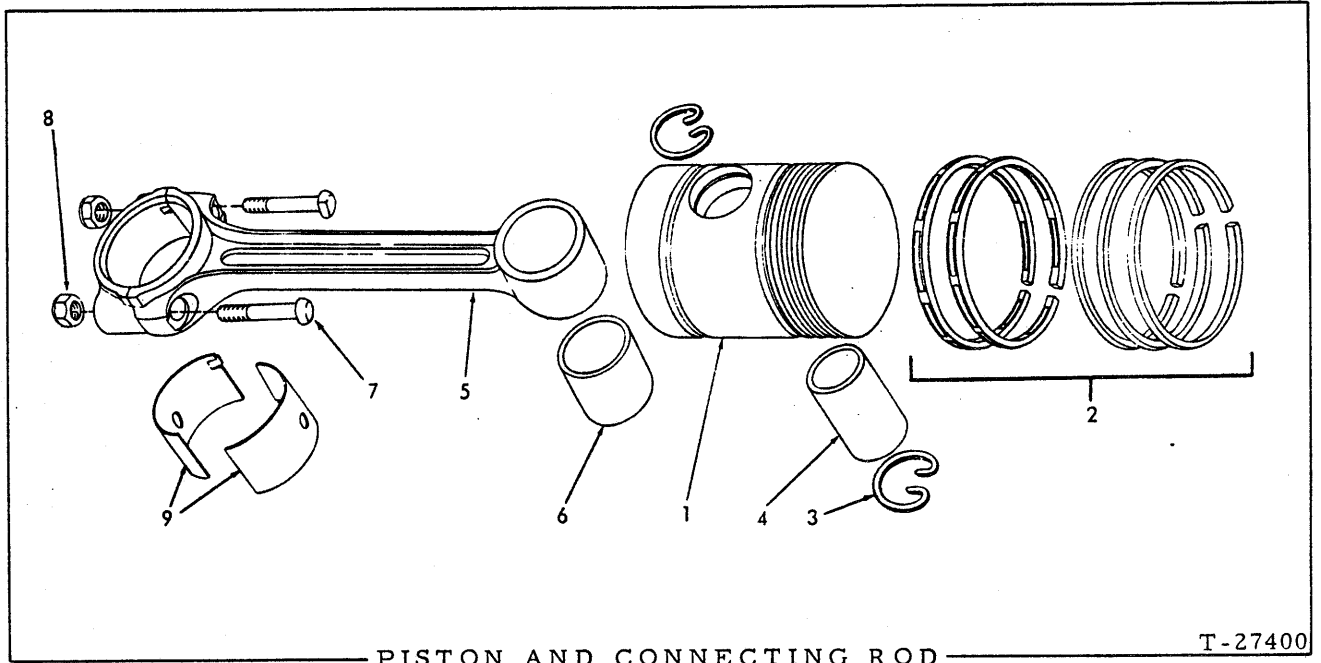
TIMING GEAR COVER

T-22557

USAGE: Gas - powered, effective serial No. 75Y00201

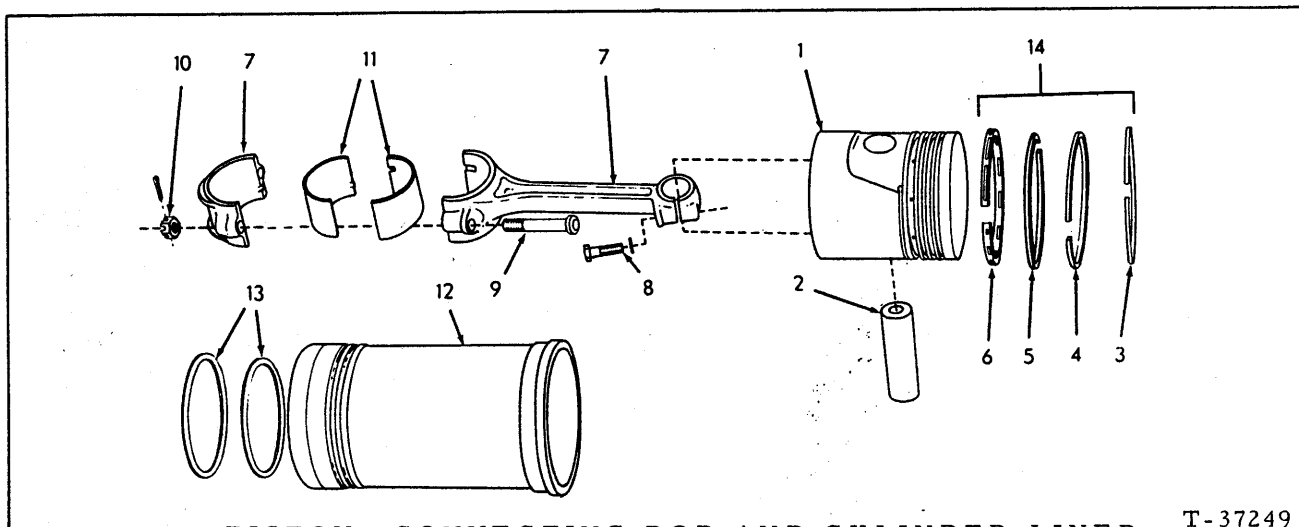
ITEM PART NO. QTY. DESCRIPTION

1	70224915	1	COVER, timing gear
2	70229706	1	STUD, gear cover (3/8"NC x 3-1/8")(Also attaches distributor drive housing)
	70904206	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8"NC
3	70225771	2	WASHER, plain
4	70233214	1	□GASKET, cover to cylinder block
5	70228394	1	STUD, gear cover
	70904206	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8"NC
6	70227307	2	CAPSCREW, gear cover (3/8"NC x 1-3/4")
	70904206	2	LOCKWASHER, 3/8"
7	70919015	1	CAPSCREW, gear cover (3/8"NC x 3-1/2")(Also attaches distributor drive housing)
	70904206	1	LOCKWASHER, 3/8"
	70900367	1	NUT, 3/8"NC
8	-----	1	SEAL, oil (See CRANKSHAFT AND FLYWHEEL)
9	70230392	1	STUD, gear cover (2-1/2" long)
	70904206	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8"NC
10	70234226	1	STUD, gear cover (4" long)
	70904206	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8"NC



USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74061559	6	□PISTON (Includes items 2, 3, and 4)
2	74516738	6	RING SET
3	74514586	12	RING, snap, piston pin retaining
4	74507710	6	PIN, piston
5	74515119	6	ROD ASSY., connecting (Includes items 6 thru 8)
6	74507127	6	BUSHING, piston pin
7	74515070	12	BOLT, connecting rod
8	74516821	12	NUT, connecting rod bolt
9	74514863	12	BEARING, connecting rod (Standard size)
	74514867	12	BEARING, connecting rod (.002" undersize)
	74514864	12	BEARING, connecting rod (.010" undersize)
	74514865	12	BEARING, connecting rod (.020" undersize)
	74514866	12	BEARING, connecting rod (.040" undersize)



PISTON, CONNECTING ROD AND CYLINDER LINER

T-37249

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM PART NO. QTY. DESCRIPTION

NOTE: Each piston assembly listed below includes fitted piston pin

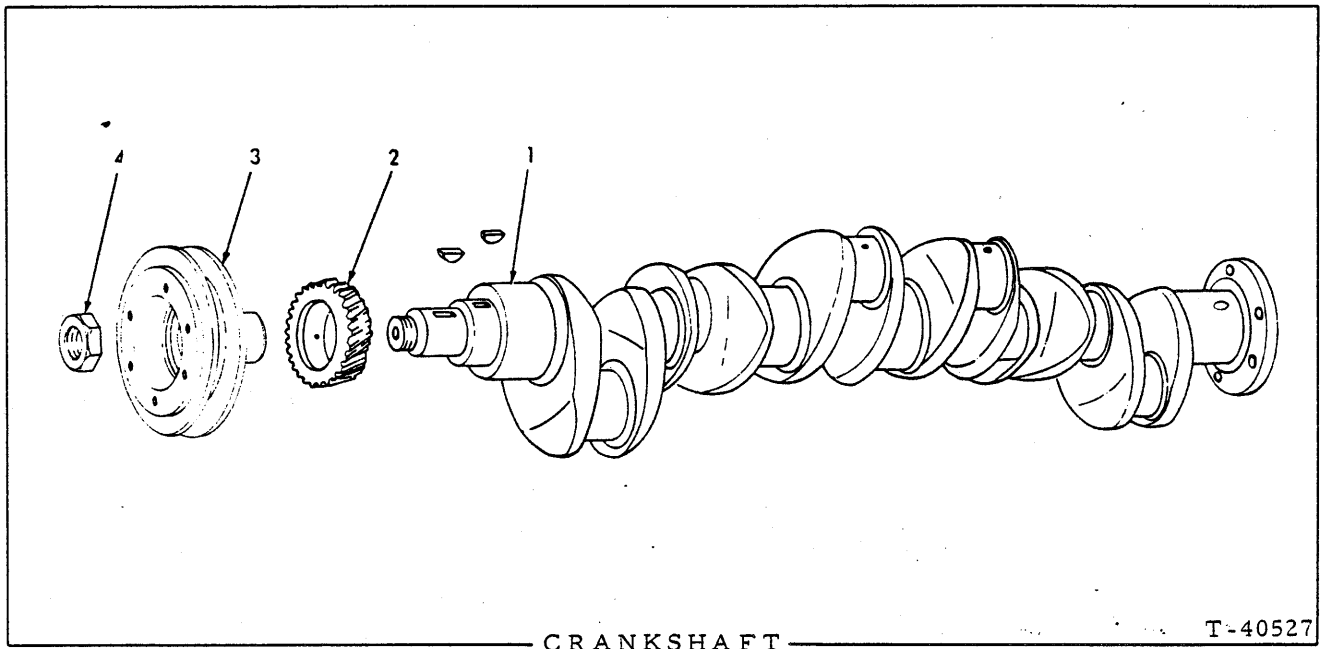
1	70229718	4	*PISTON ASSY. (7.25 to 1 ratio. For gasoline at low altitude)
	70230577	4	*PISTON ASSY. (8.25 to 1 ratio. For gasoline at high altitude)
2	70203052	4	*PIN, piston
3	70230086	4	□RING, compression (top groove)
4	70229537	4	□RING, compression (2nd groove)
5	70229537	4	□RING, compression (3rd groove)
6	70229538	4	□RING, oil control
7	70232569	4	ROD ASSY., connecting (Includes items 8 thru 10)
8	70232443	4	CAPSCREW, piston pin retaining
	70904206	4	LOCKWASHER, 3/8"
9	70224620	8	BOLT, connecting rod cap
10	70915652	8	NUT, connecting rod bolt (self-locking, 7/16"NF)
11	70231125	4	*BEARING, connecting rod (two halves-std. size)
	70231126	4	BEARING, connecting rod (two halves - .001" undersize)
	70231127	4	BEARING, connecting rod (two halves - .0025" undersize)
12	70257450	4	*LINER, cylinder
13	70227500	8	*RING, packing, cylinder liner
14	70230091	1	RING SET, piston (Sufficient for entire engine; items 3 thru 6)

NOTE: Each MOTOR KIT listed below includes full set of pistons, pins, rings, cylinder liners and packing rings

--	70283605	1	MOTOR KIT (Includes PISTON ASSY. 70229718)
--	70283730	1	MOTOR KIT (Includes PISTON ASSY. 70230577)

□ Indicates components of item 14

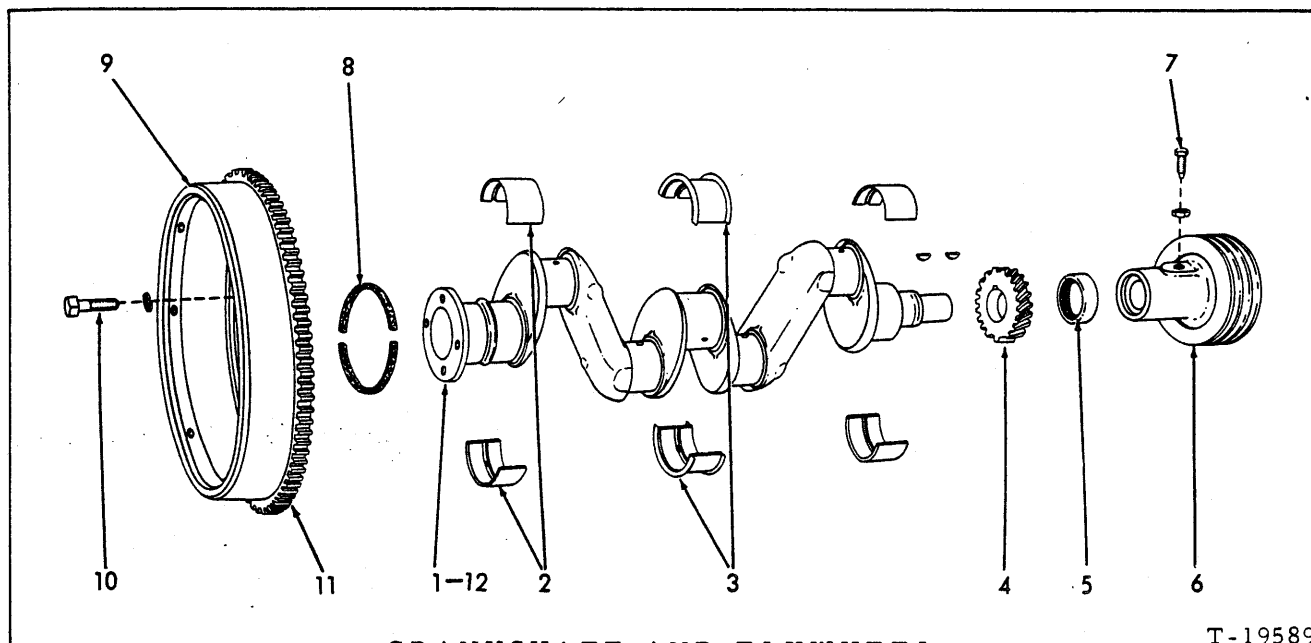
\* Indicates components of MOTOR KIT



USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74507700	1	CRANKSHAFT
	70905845	2	KEY, #A woodruff, 1/4" x 7/8"
2	74511258	1	GEAR, crankshaft
3	74512483	1	PULLEY
4	74512820	1	NUT, pulley retaining (self-locking)

(Revised June 1977)



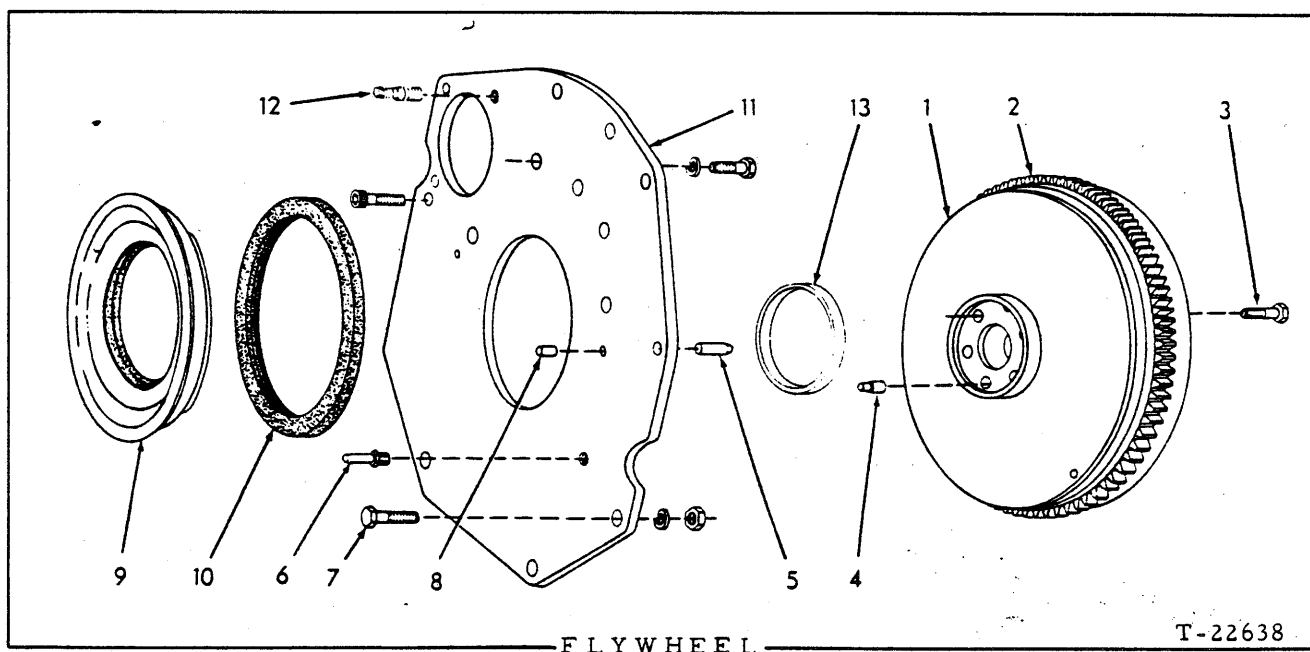
CRANKSHAFT AND FLYWHEEL

T-19589

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM PART NO. QTY. DESCRIPTION

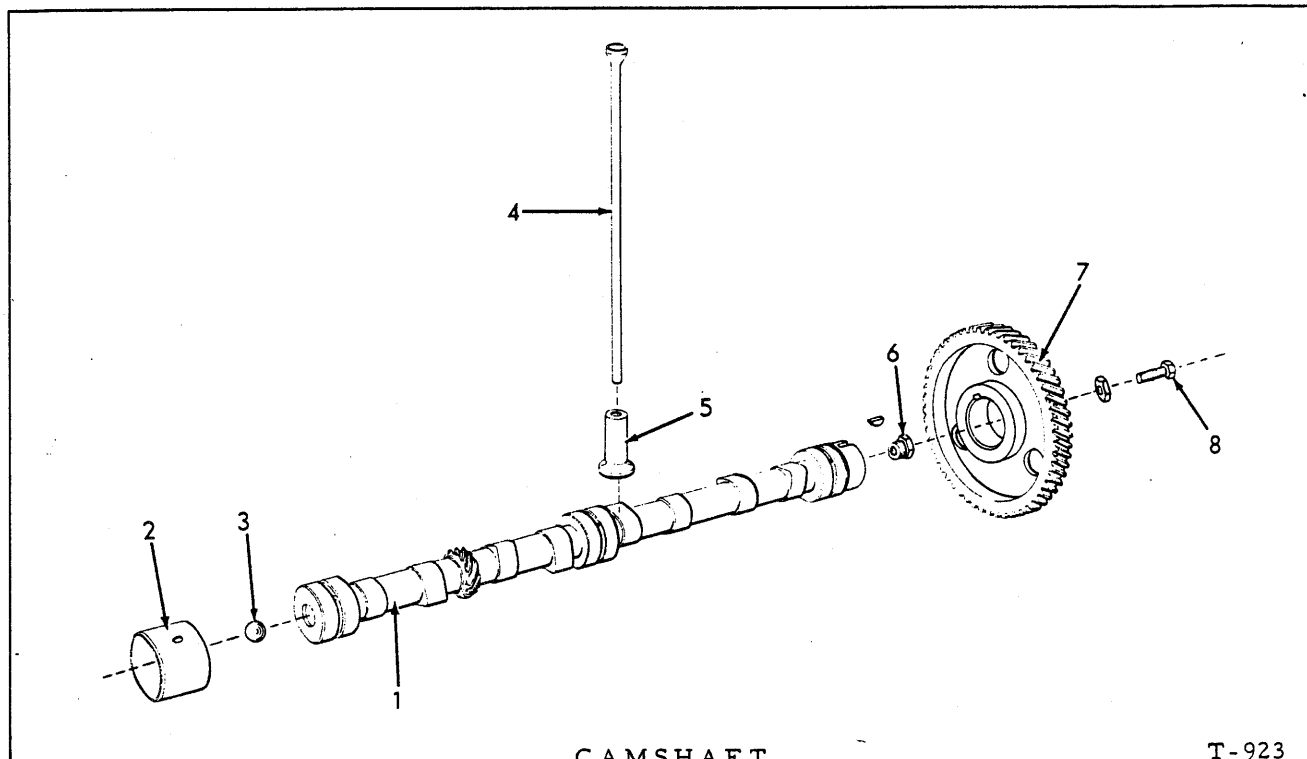
1	-----	1	□ CRANKSHAFT (Order item 12)
2	70234178	2	□ BEARING, two halves, front and rear main (standard size)
	70234469	2	BEARING, two halves, front and rear main (.001" undersize)
	70234471	2	BEARING, two halves, front and rear main (.0025" undersize)
3	70234177	1	□ BEARING, two halves, center main (standard size)
	70234468	1	BEARING, two halves, center main (.001" undersize)
	70234470	1	BEARING, two halves, center main (.0025" undersize)
4	70230217	1	□ GEAR, timing
	70910184	1	□ KEY, #8 woodruff, 5/32" x 3/4"
5	70226620	1	SEAL, front
6	70677214	1	PULLEY, crankshaft (First type. 3 tapped holes)
	70698208	1	PULLEY, crankshaft (Second type. 6 tapped holes)
	70910184	1	KEY, #8 woodruff, 5/32" x 3/4"
7	70207872	1	SETSCREW, pulley retaining
	70911036	1	NUT, jam, 5/8"NC
8	70241294	2	SEAL, rear (half only)
9	70232444	1	FLYWHEEL ASSY. (Includes item 11)
10	70223527	4	CAPSCREW, 1/2"NF x 1-1/8"
	70904208	4	LOCKWASHER, 1/2"
11	70226830	1	GEAR, flywheel ring
12	70241291	-	CRANKSHAFT KIT (Includes set of connecting rod bearings; main bearings and shims, crankshaft gear and gear key)



USAGE: Diesel-powered, effective serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74516660	1	FLYWHEEL ASSY. (Includes item 2)(If for first replacement on Engines prior to #D-18093 also order ADAPTER 70681807 , 1 STUD 70681805 and 2 STUD 70681804 )
2	74508877	1	GEAR, flywheel ring
3	74254594	4	CAPSCREW, flywheel attaching
4	74500300	2	DOWEL, flywheel
5	70202532	1	PIN, dowel, adapting plate to transmission housing
6	74508897	1	PIN, timing locator
7	70921556	4	CAPSCREW, adapting plate to transmission housing (1/2"NC x 2") (1 less used effective with grader unit #00642)
	70924864	1	CAPSCREW, adapting plate to transmission housing (Also attaches horn bracket)(1/2"NC x 2-1/4")(Grader unit #00642 and up)
	70912441	4	LOCKWASHER, 1/2"
	70911028	4	NUT, 1/2"NC
8	70917539	2	PIN, dowel, adapter to cylinder block (3/8" x 1")
9	74516486	1	SEAL, oil (6" O. D., 4-5/8" I. D.)
10	74502930	1	SEAL, engine adapting plate
11	74516559	1	ADAPTER, engine to transmission
	70918683	7	CAPSCREW, 1/2"NC x 1-1/8"
	70904208	7	LOCKWASHER, 1/2"
	77125012	1	CAPSCREW, hex-socket-hd. (1/2"NC x 2")
12	-----	1	STUD, adapting plate to transmission housing (See STARTING MOTOR)
	-----	1	LOCKWASHER
	-----	1	NUT
13	74514813	1	SLEEVE, wear, flywheel oil seal

(Revised June 1977)

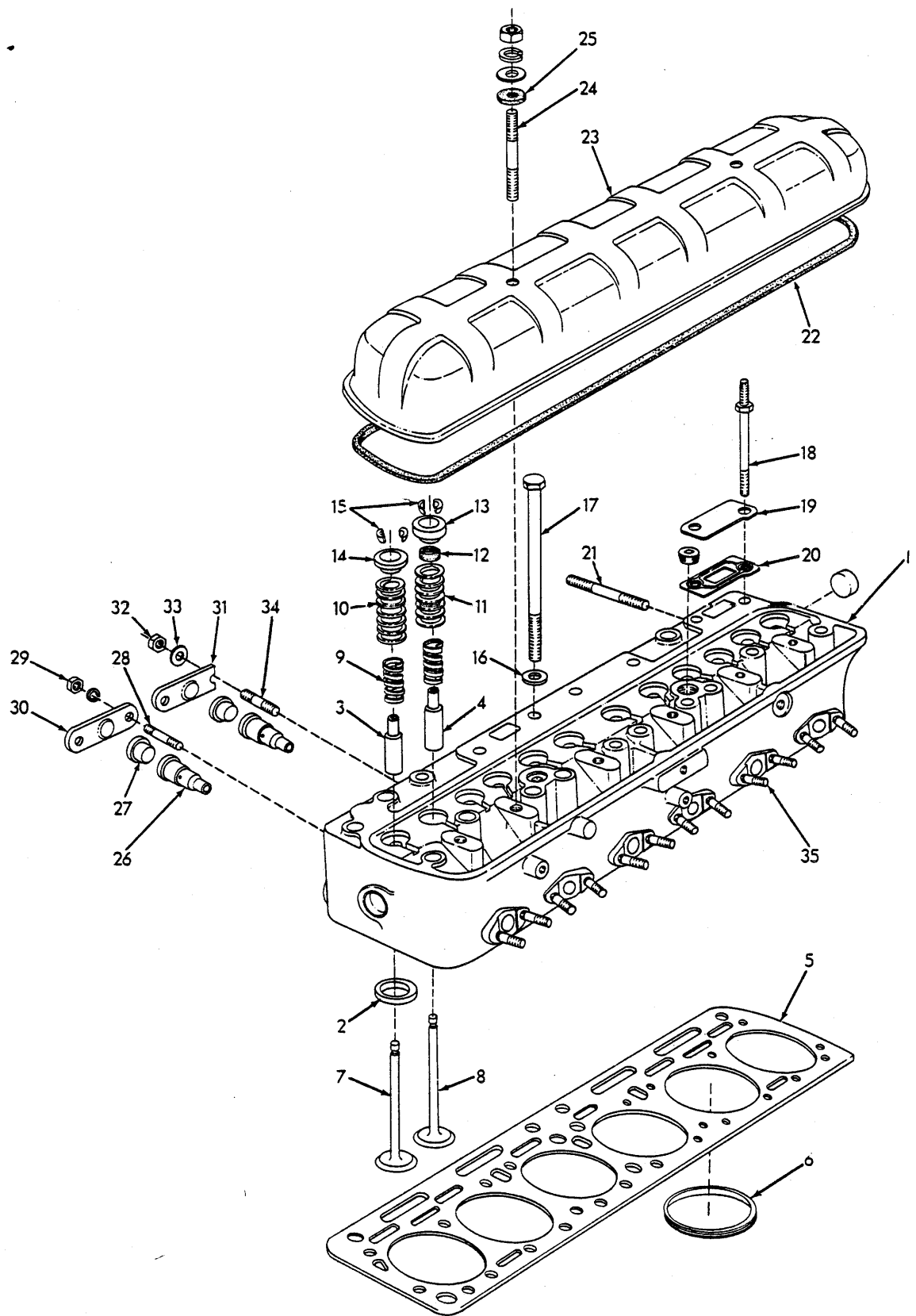


USAGE: Gas - powered, effective serial No. 75Y00201

ITEM PART NO. QTY. DESCRIPTION

1	70236580	1	CAMSHAFT
2	70229953	3	BUSHING (std. size)
	70229955	3	BUSHING (.0025" undersize)
3	70917148	1	BALL, steel, 9/16" diam.
4	70203018	8	ROD, push
5	70203017	8	TAPPET, valve
6	70225689	1	PLUG, front thrust
7	70227038	1	GEAR, timing
	70910184	1	KEY, #8 woodruff, 5/32" x 3/4"
8	70225688	1	SCREW, front thrust
	70910345	1	NUT, jam, 5/8"NF





CYLINDER HEAD AND VALVES

T-40533

# CYLINDER HEAD AND VALVES

USAGE: Diesel-powered, effective serial No. 24A00201, 56Y02201

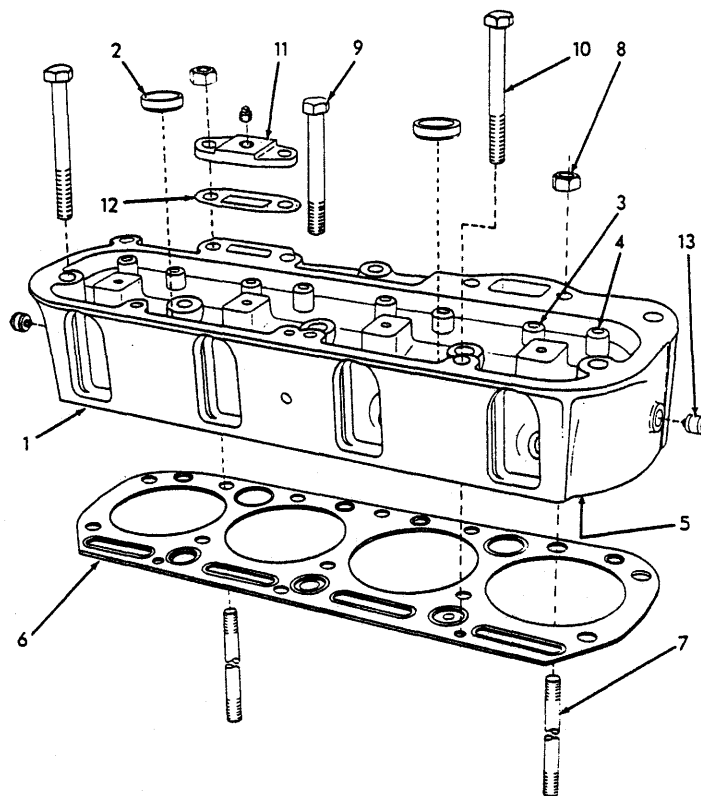
ITEM	PART NO.	QTY.	DESCRIPTION
1	74514789	1	HEAD ASSY., cylinder (Includes items 2, 3 and 4; also PLUGS indented below)
	70930202	2	PLUG, cup, 1-1/8" drain
	70918851	2	PLUG, pipe, hex-socket, 3/4"NPT
2	{ 74514297	6	INSERT, exhaust valve (standard size)
	74514311	6	INSERT, exhaust valve (.005" oversize)
3	74504475	6	GUIDE, exhaust valve
4	74513354	6	GUIDE, intake valve
5	74514398	1	□GASKET ASSY., cylinder head (Includes item 6)
6	74513721	6	GASKET, fire ring (cylinder sealing)
7	74514299	6	VALVE, exhaust
8	74514298	6	VALVE, intake
9	74513812	12	DAMPENER, valve spring
10	74513811	6	SPRING ASSY., exhaust valve (Includes item 9)
11	74513813	6	SPRING ASSY., intake valve (Includes item 9)
12	74513421	1	SEAL KIT, intake valve (6 seals; also includes installing tool)
13	74513139	6	CAP, rotating, intake valve spring
14	74353139	6	RETAINER, exhaust valve spring
15	74356080	24	LOCK, half, valve spring retainer
16	74372864	20	WASHER, cylinder head hold-down (Not used with second type capscrews, item 17)
	74514380	15	CAPSCREW, cylinder head (5-3/8")(Engines prior to #D-18842)
	74516589	1	CAPSCREW, cylinder head (Engine #D-18842 and up)
17	74514381	1	CAPSCREW, cylinder head (5-3/4")(Engines prior to #D-19300)
	74516585	1	CAPSCREW, cylinder head (Engine #D-19300 and up)
	74514386	2	CAPSCREW, cylinder head (6-7/8")
18	74514402	1	CAPSCREW, cylinder head (5-3/4" with stud head)
	74514400	1	CAPSCREW, cylinder head (5-3/8" with stud head)
19	74513529	1	COVER, water hole
20	74513723	1	□GASKET, water hole cover
21	74501050	6	STUD, intake and exhaust manifold
22	74513482	1	□GASKET, cylinder head cover

(Continued)

(Revised June 1977)

## CYLINDER HEAD AND VALVES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
23	74504350	1	COVER, cylinder head
24	-----	2	STUD, cylinder head cover (See VALVE MECHANISM AND CAMSHAFT)
	70900817	2	WASHER, plain, U.S. std., 3/8"
	70904206	2	LOCKWASHER, 3/8"
	70910123	2	NUT, 3/8"NF
25	74105451	2	□GASKET, cylinder head cover nut
26	74507386	6	CELL ASSY., air (Includes orifice and pin (Serviced only as a unit))
27	74500967	6	PLUG, air cell
28	74506946	8	STUD, air cell retaining
29	74253346	8	NUT, air cell retaining stud (3/8"NF)
	70904206	8	LOCKWASHER, 3/8"
30	74502009	2	FLANGE, air cell retaining, end
31	74504454	4	FLANGE, air cell retaining, center
32	74253348	2	NUT, air cell retaining stud (1/2"NF)
33	74250723	2	WASHER, plain
34	74507343	2	STUD, air cell retaining
35	-----	12	STUD, nozzle retaining (See INJECTION NOZZLES AND LINES)

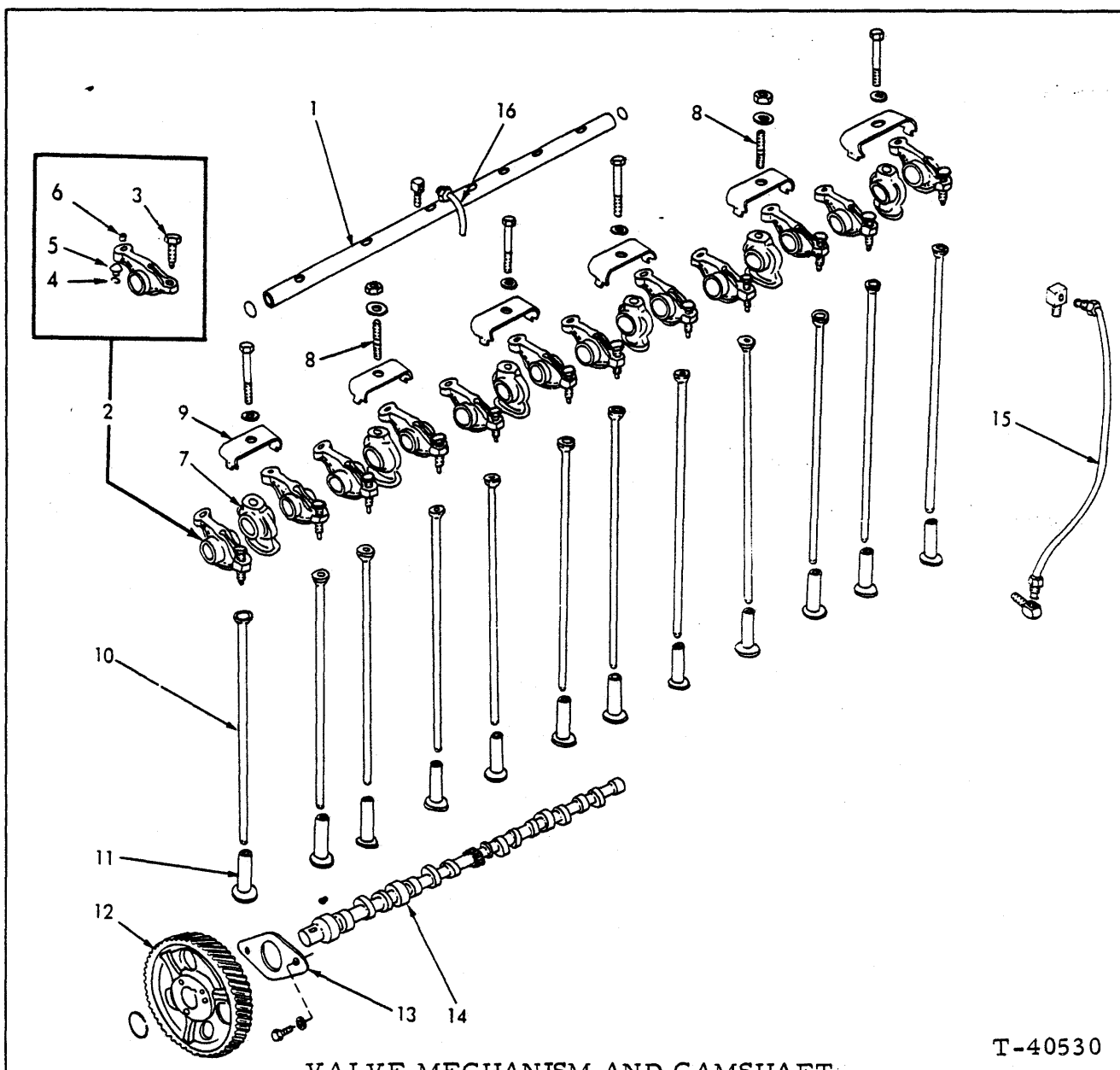


CYLINDER HEAD

T-22558

USAGE: Gas - powered, effective serial No. 75Y00201  
ITEM PART NO. QTY. DESCRIPTION

1	70241524	1	HEAD ASSY. (Includes items 2 thru 5 and 13)	
2	70230357	2	PLUG, water hole	
3	-----	4	GUIDE, intake valve	} See VALVES AND ROCKER ARMS
4	-----	4	GUIDE, exhaust valve	
5	-----	4	SEAT, exhaust valve	
6	70229406	1	□ GASKET, cylinder head	
7	70224729	4	STUD, cylinder head (1/2" x 5-7/8")	
8	70203461	4	NUT, cylinder head stud (1/2"NF)	
9	70224731	3	CAPSCREW, cylinder head (1/2"NC x 4")	
	70236531	5	CAPSCREW, cylinder head (1/2"NC x 4-3/4")	
10	70229410	3	CAPSCREW, cylinder head (7/16"NC x 4-1/2")	
11	70229409	1	COVER, water hole	
	70905261	1	PLUG, pipe, 1/2"NPT (Removed when cab heater is installed)	
12	70233216	1	□ GASKET, water hole cover	
13	70233155	2	PLUG ASSY., clean-out	



T-40530

# VALVE MECHANISM AND CAMSHAFT

USAGE: Diesel-powered, effective serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74505260	1	SHAFT ASSY., rocker arm (Includes PLUGS indented below)
	70914590	2	PLUG, expansion, 11/16" diam.
2	-----	12	ARM ASSY., rocker (Engines prior to #D-22649) (Order 12 ARM ASSY. 74517036)
	74517036	12	ARM ASSY., rocker (Includes items 3 thru 6) (Engines #D-22649 and up)
3	74513206	12	SCREW, adjusting
	74001304	12	NUT, locking
4	74501178	12	RETAINER, rocker ball
5	74501177	12	BALL, rocker arm
6	74501211	12	WICK, oiling, rocker arm

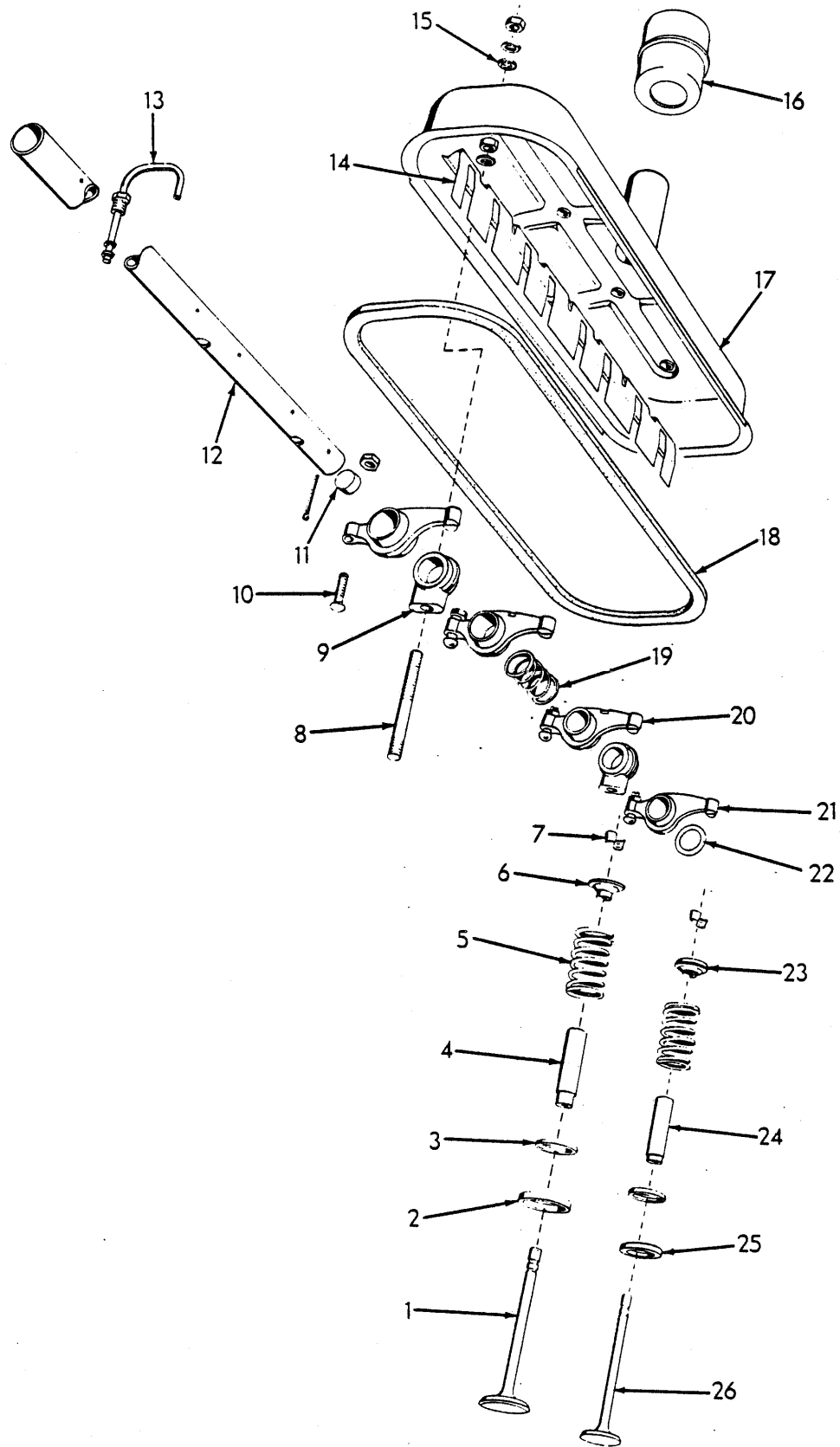
Effective on engine  
#D-22649 and up

(Continued)

(Revised June 1977)

# VALVE MECHANISM AND CAMSHAFT (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	74514031	6	BRACKET, rocker shaft
	70919227	4	CAPSCREW, 3/8"NC x 3-1/4"
	70900817	6	WASHER, plain, U.S. std., 3/8"
8	74508061	2	STUD
	70910123	2	NUT, 3/8"NF
9	74500176	6	CLIP, spring
10	74504052	12	ROD, push
11	74512982	12	LIFTER, valve
12	74516088	1	GEAR, camshaft
	70905845	1	KEY, #A woodruff, 1/4" x 7/8"
13	74502467	1	PLATE, thrust
	74502468	2	CAPSCREW
	70907863	2	LOCKWASHER, int-tooth, 7/16"
14	74516085	1	CAMSHAFT
15	74510833	1	LINE ASSY., oil, crankcase to cylinder head (Includes NUTS indented below)
	70913536	2	NUT, inverted flare, 1/4" tube
	70913039	2	ELBOW, inverted flare, 90°, 1/4" tube, 1/8"NPT male
16	74502408	1	LINE ASSY., oil overflow, rocker shaft (Includes NUT indented below)
	70913536	1	NUT, inverted flare, 1/4" tube
	70913040	1	ELBOW, inverted flare, 90°, 1/4" tube, 1/4"NPT male



VALVES AND ROCKER ARMS

T-20567

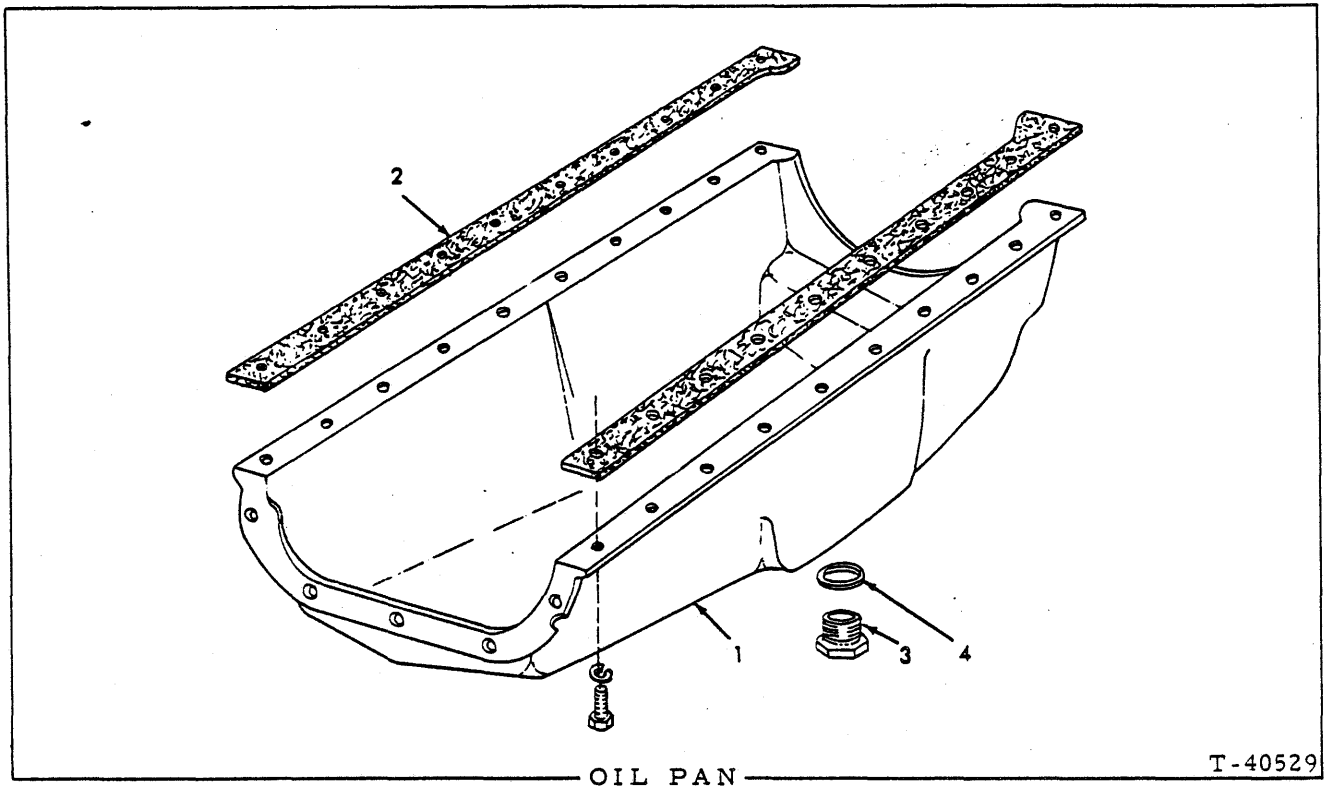
# VALVES AND ROCKER ARMS

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM	PART NO.	QTY.	DESCRIPTION
1	70241535	4	VALVE, intake
2	70229904	4	SEAT, intake valve (For service only. Installation requires machining of counterbore in head)
3	70206876	8	SEAT, valve spring
4	70241536	4	GUIDE, intake valve
5	70206879	8	SPRING, valve
6	70209099	4	RETAINER, intake valve spring
7	70209103	16	LOCK, half, valve spring retainer
8	70224733	4	STUD, rocker shaft support and cover (3-7/8" long)
	70910123	8	NUT, 3/8"NF
	70911115	8	WASHER, plain, SAE std., 3/8"
9	70225019	4	SUPPORT, rocker shaft
10	70203132	8	SCREW, valve adjustment
	70912794	8	NUT, jam, 3/8"NF
11	70212004	2	STOPPER, rocker shaft (cork)
12	70225893	1	SHAFT ASSY., rocker (Includes item 11 and cotter pins indented below)
	70900807	2	PIN, cotter, 1/8" x 1-1/4"
13	70227636	1	TUBE ASSY., rocker oiling (Includes NUT indented below)
	70913526	1	NUT, inverted flare, 3/16" tube
14	70232926	1	BAFFLE, oil
15	70226477	4	□ PACKING, rocker cover stud
16	70203196	1	CAP, breather
17	70229408	1	COVER, rocker
18	70232449	1	□ GASKET, rocker cover
19	70203011	3	SPRING, rocker shaft
20	70209862	4	ARM ASSY., rocker, intake valve
21	70208049	4	ARM ASSY., rocker exhaust valve
22	70203009	2	WASHER, rocker shaft
23	70224926	4	ROTO-CAP, exhaust valve spring
24	70229911	4	GUIDE, exhaust valve
25	70241528	4	SEAT, exhaust valve (standard size)
	70241538	4	SEAT, exhaust valve (oversize)
26	70241527	4	VALVE, exhaust

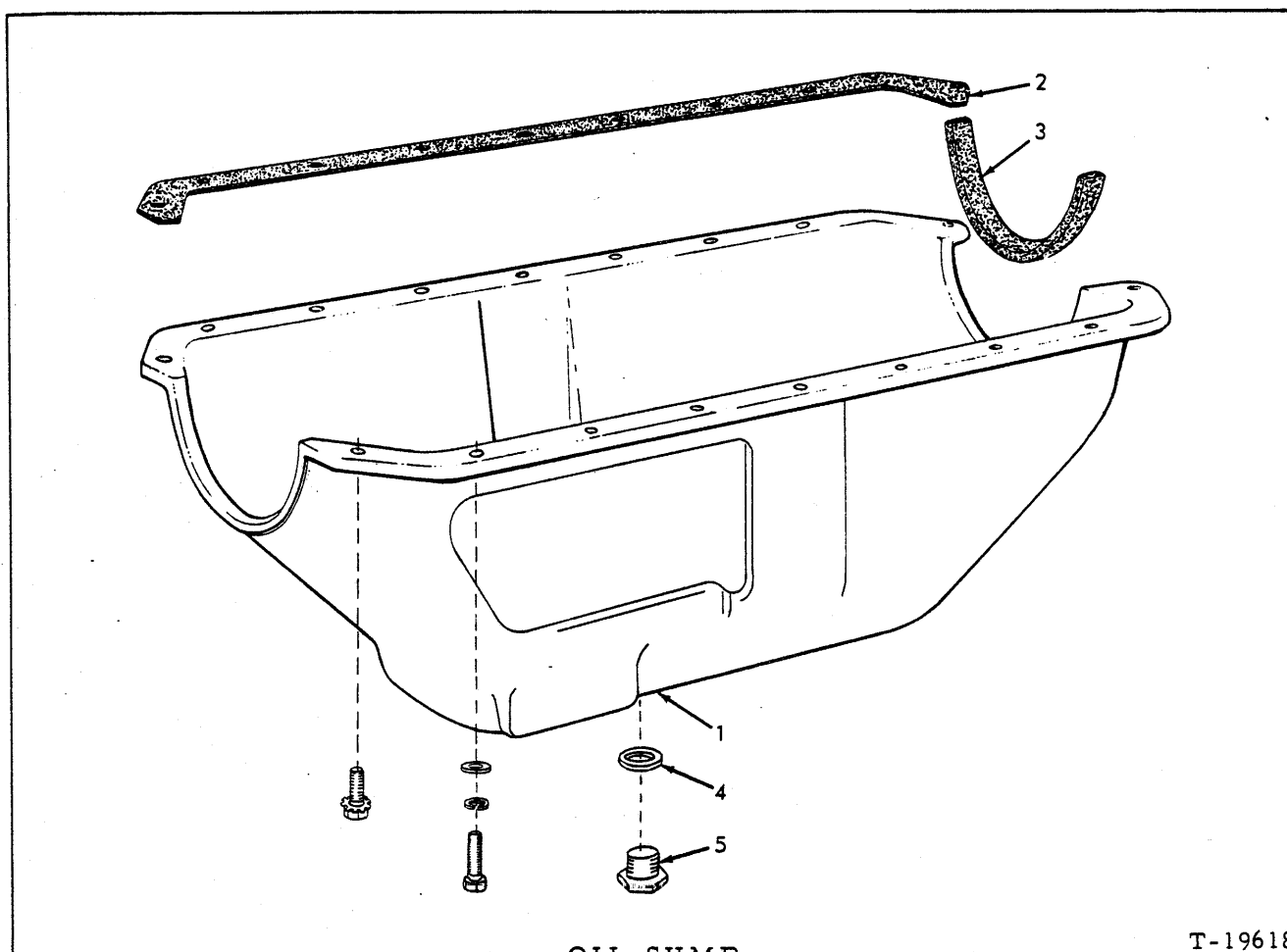
Each includes item 10.  
Bushing is not serviced separately.





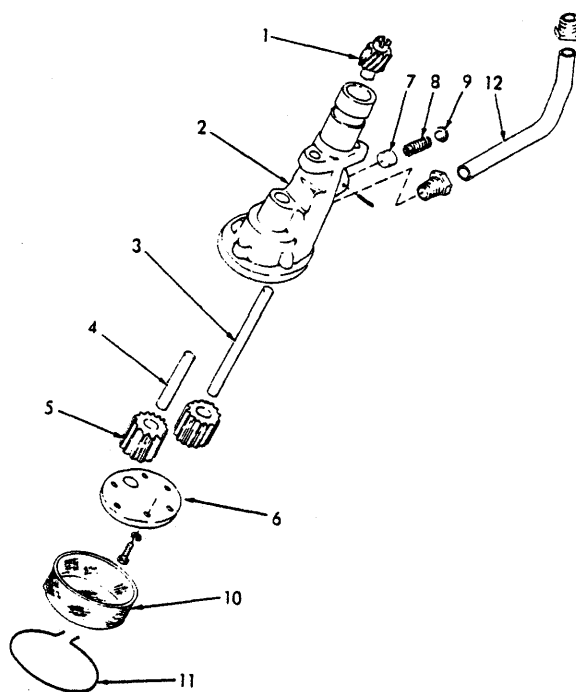
USAGE: Diesel-powered, effective serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74512669	1	PAN, oil
	70915408	22	CAPSCREW, 3/8"NC x 3/4"
	70904206	22	LOCKWASHER, 3/8"
2	74501199	2	GASKET, oil pan
3	70226408	1	PLUG, oil drain
4	70226012	1	GASKET, oil drain plug



USAGE: Gas - powered, effective serial No. 75Y00201  
 ITEM PART NO. QTY. DESCRIPTION

1	70229334	1	SUMP, oil	
	70920997	16	CAPSCREW, 5/16"NC x 3/4" (Includes lockwasher)	
	70914392	2	CAPSCREW, 5/16"NC x 1"	} Also attach generator bracket
	70904205	2	LOCKWASHER, 5/16"	
	70901165	2	WASHER, plain, U.S. std., 5/16"	
2	70233602	2	□ GASKET, side	
3	70236660	2	□ GASKET, end	
4	70226012	1	GASKET, oil drain plug	
5	70226408	1	PLUG, oil drain	

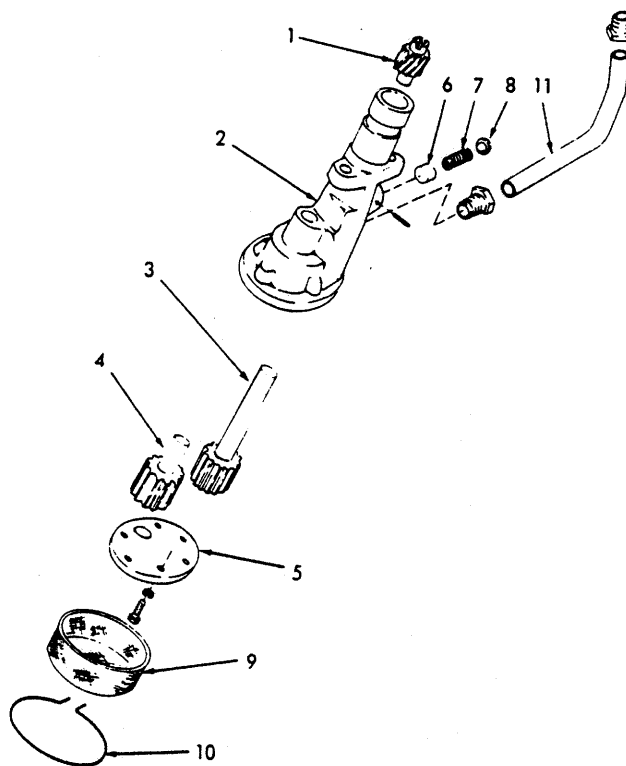


OIL PUMP

T-40535

USAGE: Diesel-powered, effective Serial No. 24A00201 thru 24A22727

ITEM	PART NO.	QTY.	DESCRIPTION
-	-----	1	PUMP ASSY. (Consists of items 1 thru 9)(Order 1 PUMP ASSY. 74517145)
	70914499	2	CAPSCREW, 3/8"NC x 1-5/8"
	70904206	2	LOCKWASHER, 3/8"
1	74506927	1	GEAR, drive
2	-----	1	BODY, pump (Order 1 PUMP ASSY. 74517145)
3	-----	1	SHAFT, drive
4	-----	1	SHAFT, idler gear
5	-----	2	GEAR, pumping
6	74506926	1	COVER, pump body
	70903625	6	CAPSCREW, 1/4"NC x 3/4"
	70904204	6	LOCKWASHER, 1/4"
7	74513162	1	PISTON, pressure relief valve
8	74513163	1	SPRING, pressure relief
9	74513164	1	RETAINER, pressure relief spring
	70915711	1	PIN, spring, 3/16" x 7/8"
10	74510693	1	SCREEN, oil
11	74371122	1	WIRE, retaining, oil strainer
12	74514991	1	TUBE, oil discharge
	70918872	2	NUT, hi-duty, 5/8" tube



T-40535

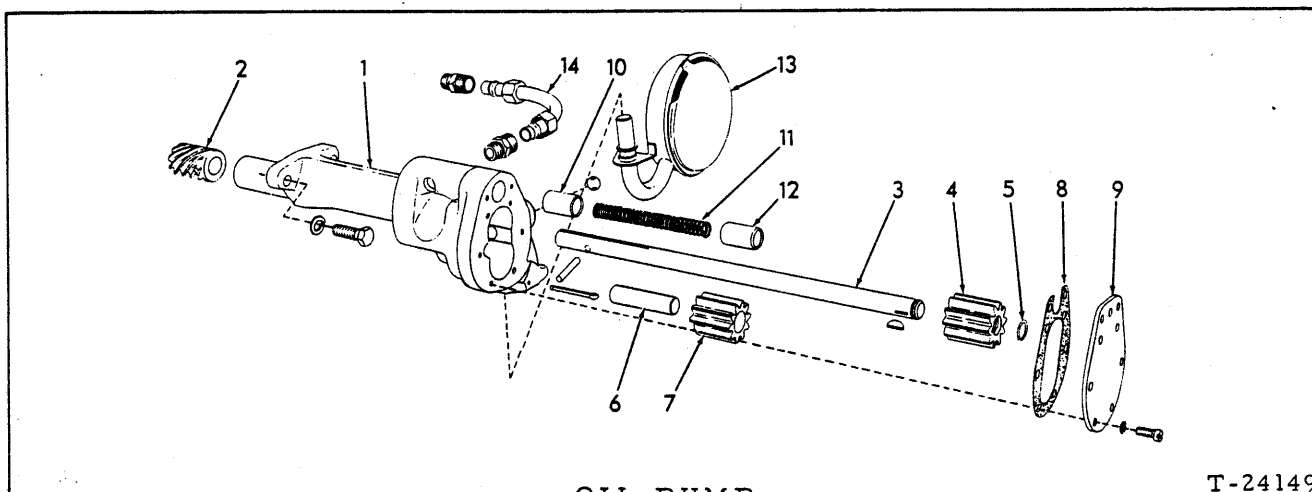
# OIL PUMP

USAGE: Diesel-powered, effective Serial No. 24A22728, 56Y02201 and up

ITEM	PART NO.	QTY.	DESCRIPTION
------	----------	------	-------------

-	74517145	1	PUMP ASSY. (Consists of items 1 thru 8)
	70914499	2	CAPSCREW, 3/8"NC x 1-5/8"
	70904206	2	LOCKWASHER, 3/8"
1	74517130	1	GEAR, drive
2	74517137	1	BODY, pump
3	74517143	1	SHAFT AND GEAR, drive
4	74517144	1	SHAFT AND GEAR, idler
5	74506926	1	COVER, pump body
	70903625	6	CAPSCREW, 1/4"NC x 3/4"
	70904204	6	LOCKWASHER, 1/4"
6	74513162	1	PISTON, pressure relief valve
7	74513163	1	SPRING, pressure relief
8	74513164	1	RETAINER, pressure relief spring
	70915711	1	PIN, spring, 3/16" x 7/8"
9	74510693	1	SCREEN, oil
10	74371122	1	WIRE, retaining, oil strainer
11	74514991	1	TUBE, oil discharge
	70918872	2	NUT, hi-duty, 5/8" tube

(Revised June 1977)



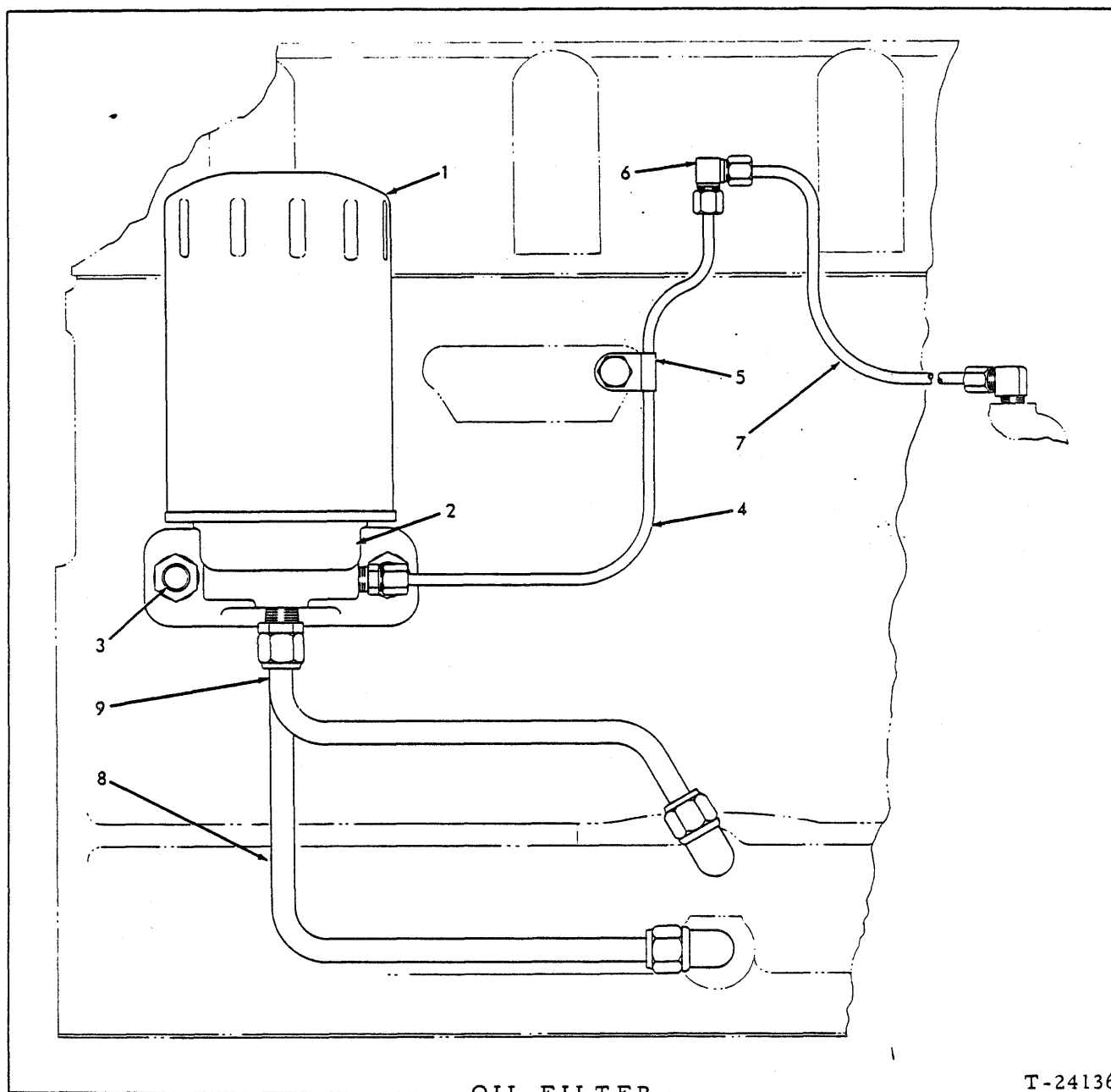
OIL PUMP

T-24149

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM PART NO. QTY. DESCRIPTION

-	70232554	1	PUMP ASSY. (Consists of items 1 and 3 thru 12)
	70903772	2	CAPSCREW, 5/16"NC x 1"
	70904205	2	LOCKWASHER, 5/16"
1	-----	1	BODY (Not serviced separately)
	70917579	1	BALL, steel, 7/16" diam.
2	70232436	1	GEAR, pump drive (9 spiral teeth)
	70921460	1	PIN, spring, 3/16" x 15/16"
3	70226389	1	SHAFT, drive
4	70212435	1	GEAR, drive shaft
	70910173	1	KEY, #2 woodruff, 3/32" x 1/2"
5	70226388	1	RING, snap, drive shaft
6	70212442	1	PIN, idler gear
7	70212436	1	GEAR, idler
8	70232434	1	GASKET, body cover
9	70232435	1	COVER, body
	70901781	8	SCREW, machine, fil-hd., #10-32NF x 1/2"
	70904203	8	LOCKWASHER, #10
10	70232431	1	PLUNGER, pressure relief valve
11	70232433	1	SPRING, relief valve
12	70232432	1	SLEEVE, spring retaining
13	70229541	1	SCREEN, oil
	70900807	1	PIN, cotter, 1/8" x 1-1/4"
14	70230806	1	TUBE, discharge
	70915263	2	CONNECTOR, compression, 7/16" tube, 1/4"NPT male (Includes NUT and SLEEVE listed below)
	70912844	2	NUT, compression fitting, 7/16" tube
	70911436	2	SLEEVE, compression fitting, 7/16" tube



USAGE: Gas - powered, effective serial No. 75Y00201  
 ITEM PART NO. QTY. DESCRIPTION

1	70237000	1	FILTER ASSY., oil (Includes instruction transfer)
2	70232426	1	BASE, oil filter
3	70229474	2	STUD, base to block
	70904207	2	LOCKWASHER, 7/16"
	70912201	2	NUT, 7/16"NC
4	70232424	1	TUBE, oil, filter to head
	70910126	1	CONNECTOR, compression, 3/16" tube, 1/8"NPT male (Includes NUT and SLEEVE listed below)
	70912064	1	NUT, compression fitting, 3/16" tube
	70912367	1	SLEEVE, compression fitting, 3/16" tube

(Continued)

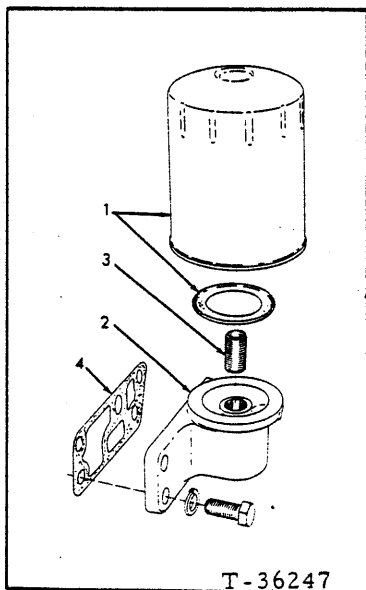
# OIL FILTER (Continued)

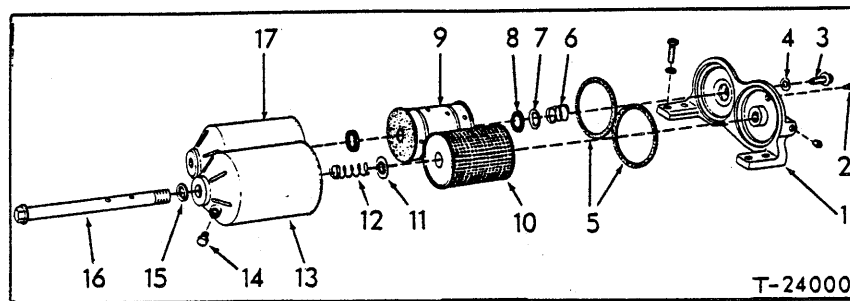
ITEM	PART NO.	QTY.	DESCRIPTION
5	70232422	1	CLIP, oil tube supporting
6	70231585	1	TEE, oil tube (Includes NUTS and SLEEVES indented below)
	70912064	2	NUT, compression fitting, 3/16" tube
	70912367	2	SLEEVE, compression fitting, 3/16" tube
7	70229402	1	TUBE, oil, cylinder head to governor
	70910129	1	ELBOW, compression, 3/16" tube, 1/8"NPT male (Includes NUT and SLEEVE listed below)
	70912064	1	NUT, compression fitting, 3/16" tube
	70912367	1	SLEEVE, compression fitting, 3/16" tube
8	70232425	1	TUBE, oil, filter supply
	70917948	1	CONNECTOR, compression, 3/8" tube, 1/4"NPT male (Includes NUT and SLEEVE listed below)
	70917817	1	ELBOW, compression, 3/8" tube, 1/4"NPT male (Includes NUT and SLEEVE listed below)
	70917810	2	NUT, compression fitting, 3/8" tube
	70917807	2	SLEEVE, compression fitting, 3/8" tube
9	70232423	1	TUBE, oil return, filter to block
	70917948	1	CONNECTOR, compression, 3/8" tube, 1/4"NPT male (Includes NUT and SLEEVE listed below)
	70917817	1	ELBOW, compression, 3/8" tube, 1/4"NPT male (Includes NUT and SLEEVE listed below)
	70917810	2	NUT, compression fitting, 3/8" tube
	70917807	2	SLEEVE, compression fitting, 3/8" tube

## OIL FILTER

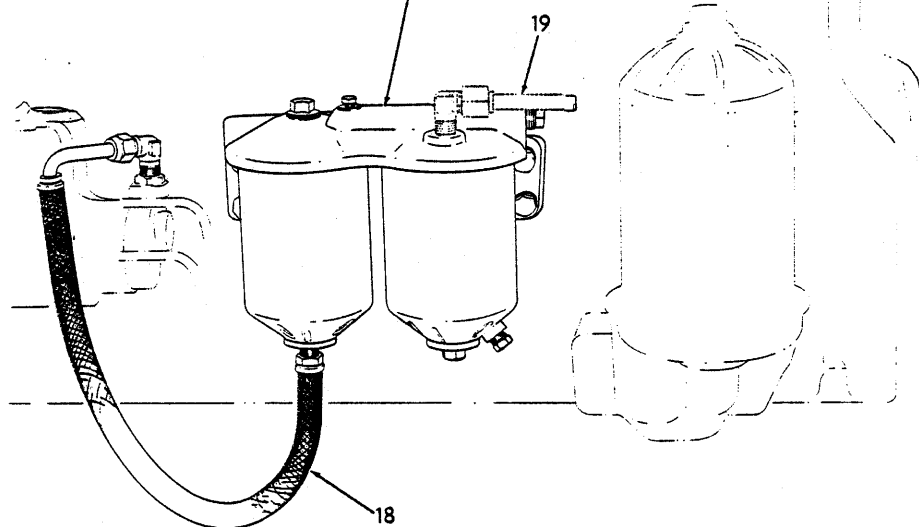
USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74027979	1	FILTER ASSY. (Includes gasket)
2	74513273	1	BASE, filter
	70916311	4	CAPSCREW, 1/2"NC x 1-1/4"
	70904208	4	LOCKWASHER, 1/2"
3	74513414	1	NIPPLE, filter base
4	74511964	1	GASKET, filter base





T-24000



FUEL FILTER

T-22582

USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74512787	1	HEAD, fuel filter
	70919840	1	PLUG, pipe. hex-hd., 1/4"NPT
	70916272	4	CAPSCREW, 3/8"NC x 1-1/4"
	70904206	4	LOCKWASHER, 3/8"
2	70919134	1	PLUG, venting (1/8"NPT)
3	74506163	1	CAPSCREW, body retaining, second stage filter
4	74506164	1	GASKET, body retaining cap screw
5	74048787	2	GASKET, filter body
6	74048793	1	SPRING, second stage filter
7	74048794	1	RETAINER, second stage filter spring

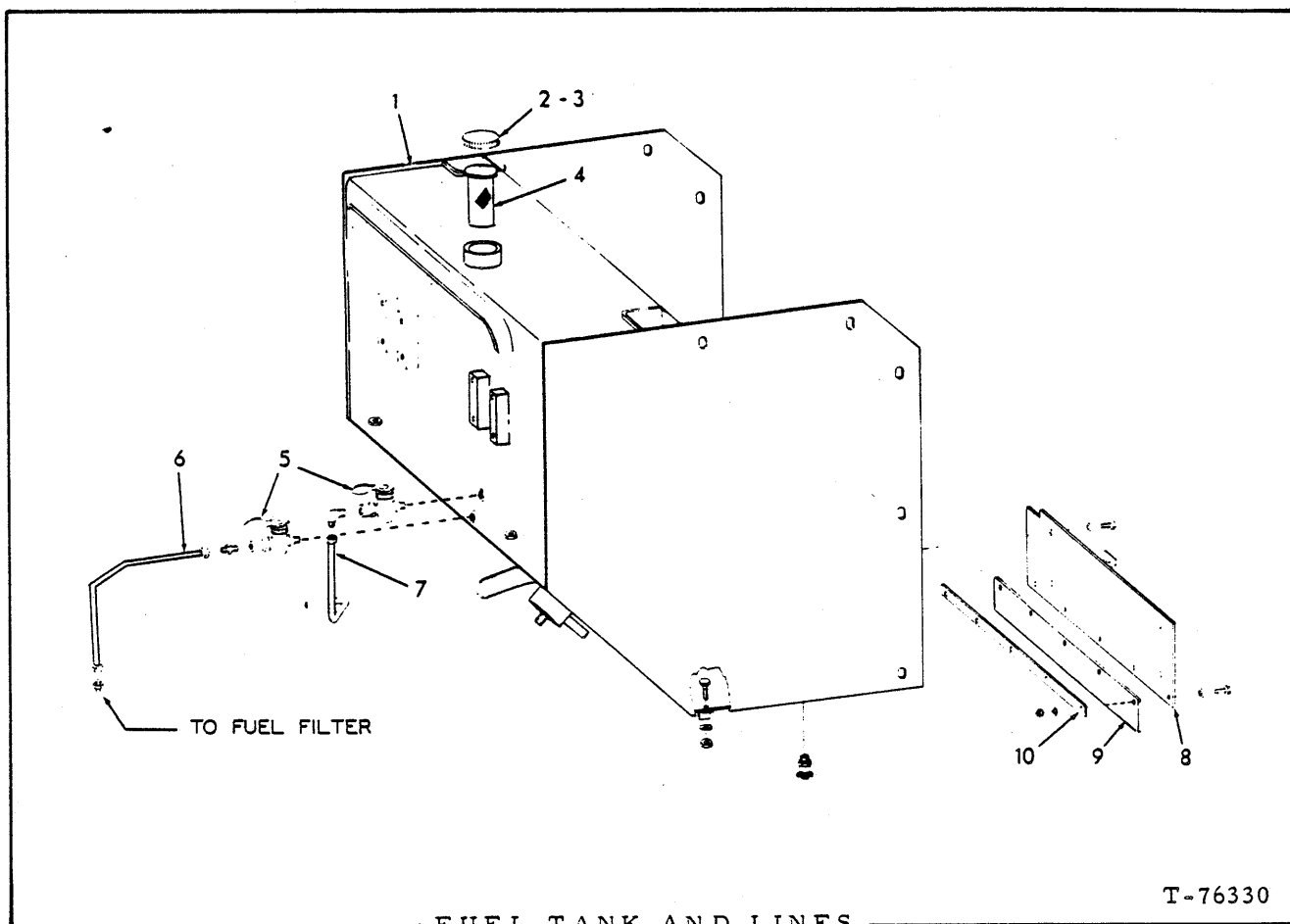
(Continued)

(Revised June 1977)



# FUEL FILTER (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	74041209	2	GASKET, second stage filter cartridge
9	74048796	1	CARTRIDGE, second stage filter (Includes items 5 and 8)
10	74048789	1	CARTRIDGE, first stage filter (Includes item 5)
11	74506918	1	WASHER, cartridge spring, first stage filter
12	74048790	1	SPRING, first stage filter cartridge
13	74048788	1	BODY, first stage filter
14	70917426	1	PLUG, drain, first stage filter
15	74048791	1	GASKET, retaining bolt
16	74048792	1	BOLT, retaining, first stage filter body
17	74048797	1	BODY, second stage filter
18	74511514	1	HOSE ASSY., filter to pump
	70919135	1	ELBOW, flare type, 90°, 3/8" tube, 1/4"NPT male
19	-----	1	TUBE ASSY., tank to filter (See FUEL TANK AND LINES)



USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

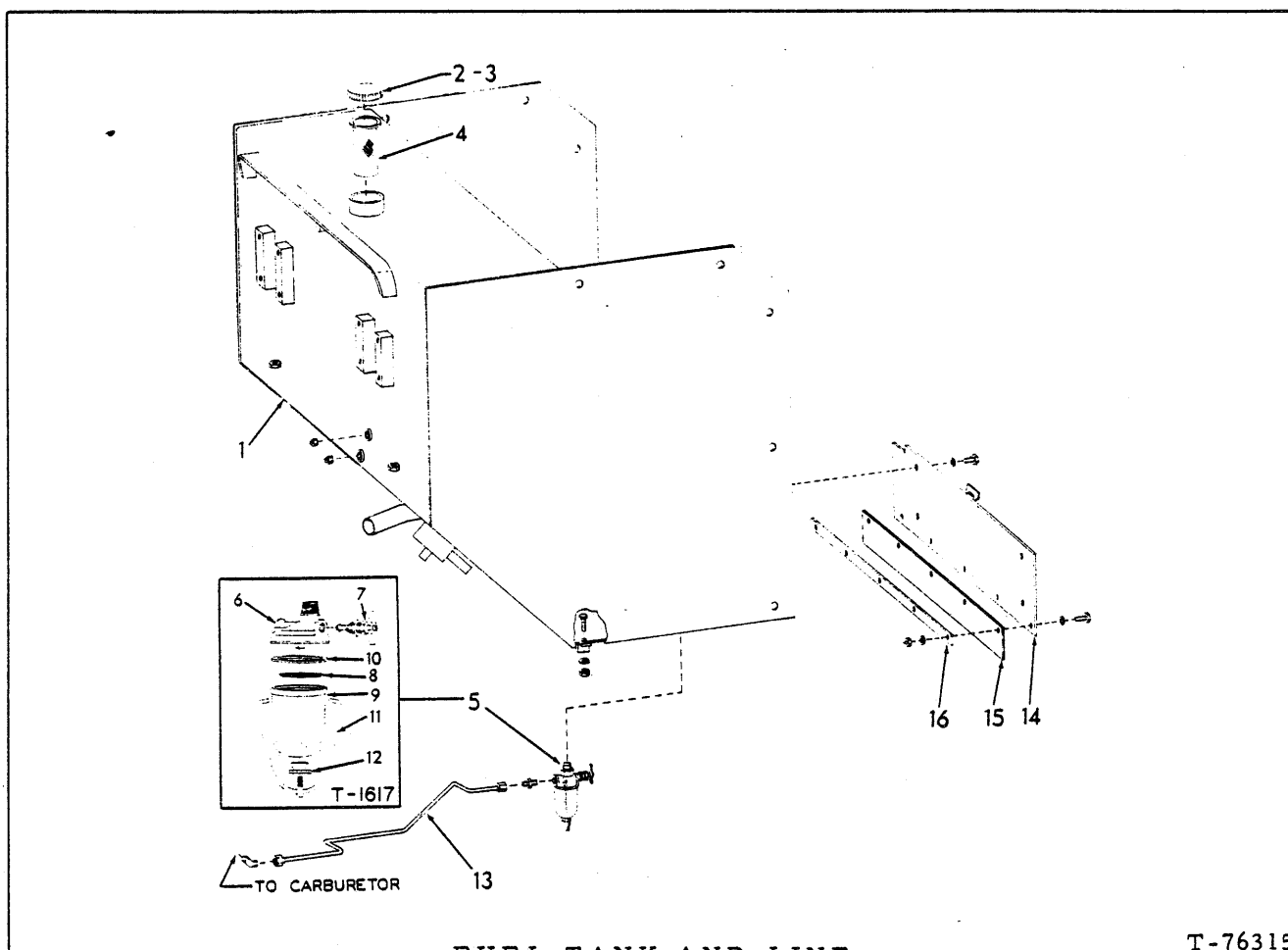
ITEM	PART NO.	QTY.	DESCRIPTION
1	70693237	1	SEAT AND TANK (Also see Hydraulic tank)
	70920584	4	CAPSCREW, 1/2"NC x 1-5/8"
	70928460	4	WASHER, plain
	70928188	8	WASHER, plain (Use as required)
	70911028	4	NUT, 1/2"NC
	70918769	1	COCK, drain, 3/8"NPT
2	70206622	1	CAP ASSY., fuel tank (Includes item 3)
3	70208065	1	GASKET, cap
4	70651081	1	STRAINER, fuel
5	70099433	2	COCK, fuel shut-off (1/4"NPT male and female)
6	70674308	1	TUBE ASSY., fuel supply (Includes nuts and sleeves)
	70919062	2	CONNECTOR, flare type, 3/8" tube, 1/4"NPT male
7	70674307	1	TUBE ASSY., fuel return (Includes nut and sleeve)
	70919546	1	ELBOW, flare type, 1/4" tube, 1/4"NPT male
8	70675607	1	COVER, front closure
	70922925	4	CAPSCREW, 5/16"NC x 3/4"
	70910335	4	WASHER, plain

(Continued)

(Revised June 1977)

# FUEL TANK AND LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	77109555	1	STRIP, sealing, front closure (rubber)
	70921566	5	CAPSCREW, 5/16"NC x 1"
	70910335	10	WASHER, plain SAE std., 5/16"
	70911025	5	NUT, 5/16"NC
10	77109554	1	STRIP, re-enforcing, sealing strip (steel)



# FUEL TANK AND LINE

T-76315

USAGE: Gas - powered, effective serial No. 75Y00201

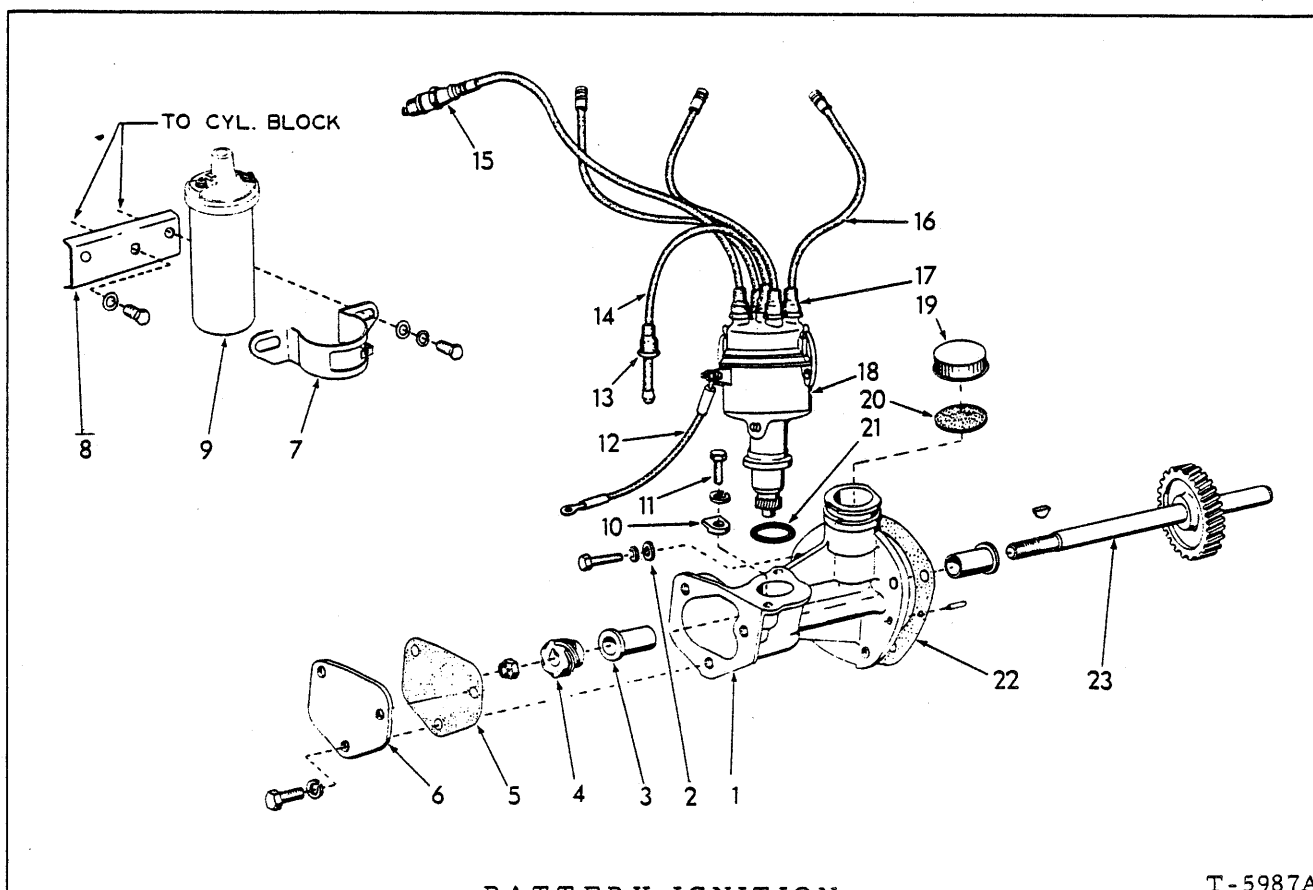
ITEM PART NO. QTY. DESCRIPTION

1	70674950	1	SEAT AND TANK
	70920582	4	CAPSCREW, 1/2"NC x 1-1/4"
	70910244	6	WASHER, plain, SAE std., 1/2"
	70911028	4	NUT, 1/2"NC
	70901652	2	PLUG, pipe, 1/8"NPT
2	70206622	1	CAP ASSY., fuel tank (Includes item 3)
3	70208065	1	GASKET, cap
4	70651081	1	STRAINER, fuel
5	70237946	1	FILTER ASSY., fuel (Includes items 6 thru 12)
6	-----	1	HEAD (Not serviced separately)
7	70223255	1	VALVE ASSY., shut-off (Serviced only as a unit)
8	70208325	1	SCREEN, sediment
9	70237947	1	BOWL, glass (standard)
	70217264	1	BOWL, metal (special)

(Continued)

# FUEL TANK AND LINE (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
10	70208137	1	GASKET, sediment bowl
11	70223248	1	BAIL ASSY. (Includes item 12)
12	70044925	1	CUP ASSY. (Includes nut)
13	70673634	1	TUBE ASSY., filter to carburetor (Includes nuts)
	70919767	1	ELBOW, flare type, 5/16" tube, 1/8"NPT
	70919766	1	CONNECTOR, flare type, 5/16" tube, 1/8"NPT male
14	70675607	1	COVER, front closure
	70922925	4	CAPSCREW, 5/16"NC x 3/4"
	70910335	4	WASHER, plain, SAE std., 5/16 "
15	77109555	1	STRIP, sealing, front closure (rubber)
	70921566	5	CAPSCREW, 5/16"NC x 1"
	70910335	10	WASHER, plain, SAE std., 5/16"
	70911025	5	NUT, 5/16"NC
16	77109554	1	STRIP, re-enforcing, sealing strip (steel)



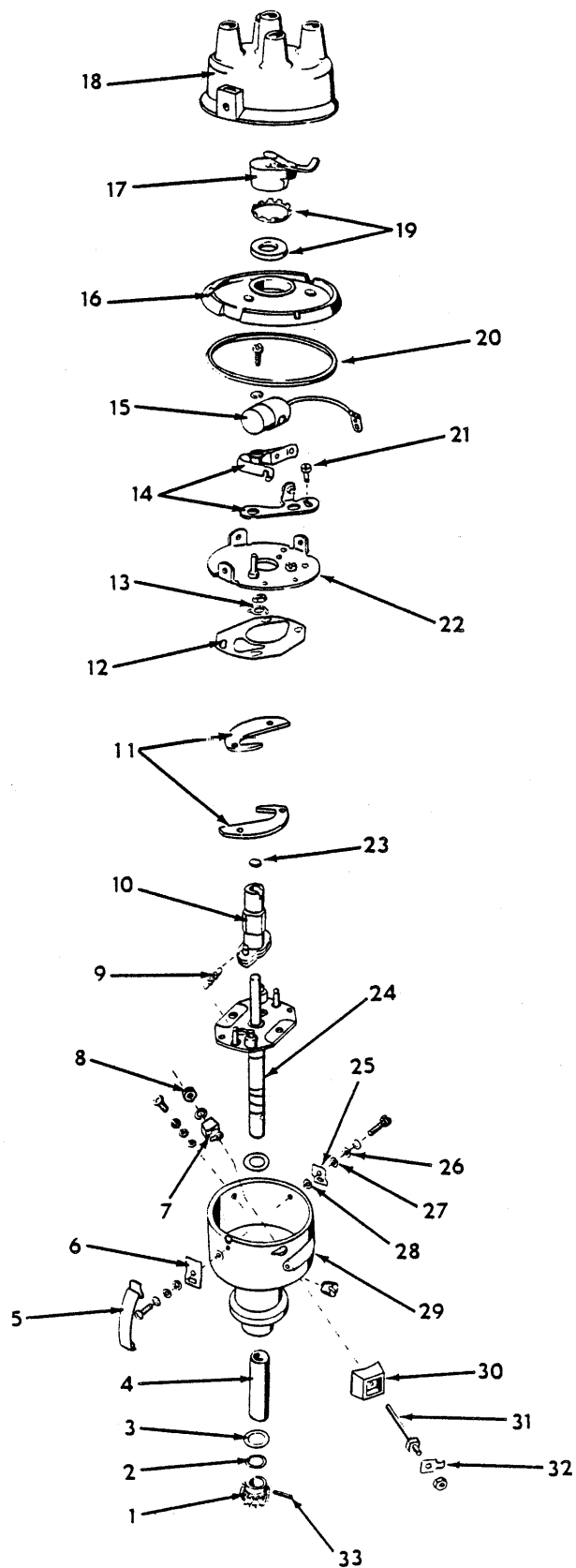
USAGE: Gas - powered, effective serial No. 75Y00201  
 ITEM PART NO. QTY. DESCRIPTION

1	70226100	1	HOUSING ASSY., distributor drive (Includes item 3)
	70910146	1	PIN, straight, round end, 1/4" x 3/4"
	70903630	1	CAPSCREW, 3/8"NC x 1"
	70904206	1	LOCKWASHER, 3/8"
2	70225771	1	WASHER, plain
3	70226236	2	BUSHING, drive housing
4	70225078	1	GEAR, distributor drive
	70910173	1	KEY, #2 woodruff, 3/32" x 1/2"
	70915652	1	NUT, self-locking, 7/16"NF
5	70226117	1	□ GASKET, distributor housing cover
6	70226116	1	COVER, distributor housing
	70903626	3	CAPSCREW, 5/16"NC x 3/4"
	70904205	3	LOCKWASHER, 5/16"
7	70225606	1	CLAMP ASSY., ignition coil (Includes screw and nut. Serviced only as a unit)
	70905661	2	CAPSCREW, 5/16"NC x 5/8"
	70904205	2	LOCKWASHER, 5/16"
	70910335	2	WASHER, plain, SAE std., 5/16"
8	70229517	1	BRACKET, coil mounting
	70903629	1	CAPSCREW, 3/8"NC x 3/4"
	70911115	1	WASHER, plain, SAE std., 3/8"

(Continued)

# BATTERY IGNITION (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	74515665	1	COIL ASSY., ignition (Includes item 7)
10	70225344	2	CLAMP, distributor retaining
11	70226683	2	CAPSCREW, retaining clamp (Includes lockwasher)
12	70228131	1	CABLE, primary, distributor to coil
13	70225073	1	NIPPLE, coil cable
14	-----	1	CABLE, secondary, coil to distributor (Order item 24)
15	{ 70232560	4	PLUG, spark (3/4" reach)(A-C)
	{ 70232977	4	PLUG, spark (3/4" reach)(Champion)
16	{ -----	2	CABLE, spark plug (9" long)
	{ -----	1	CABLE, spark plug (13" long)
	{ -----	1	CABLE, spark plug (17-1/2" long)
			} Order item 24
17	70225484	5	NIPPLE, distributor cable
18	-----	1	DISTRIBUTOR ASSY. (See page 51)
19	70226376	1	CAP, oil filler (Includes item 20)
20	70226374	1	GASKET, oil filler cap
21	70233211	1	□GASKET, distributor base
22	70233217	1	□GASKET, distributor drive housing
23	-----	1	SHAFT ASSY., drive (See GOVERNOR)
24	70229867	1	CABLE SET (Includes items 13, 14, 16 and 17)(Not illustrated)



DISTRIBUTOR

T-3489



# DISTRIBUTOR

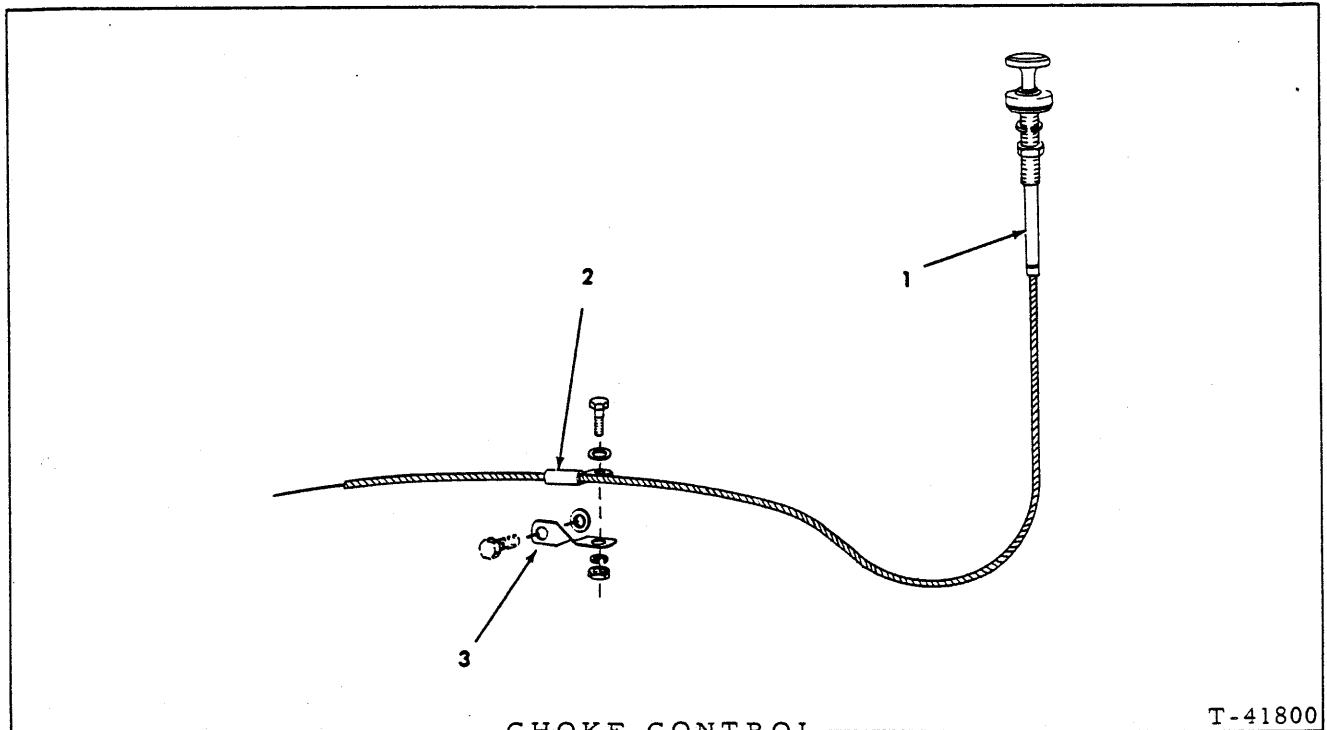
USAGE: Gas - powered, effective serial No. 75Y00201. See page 48

ITEM	PART NO.	QTY.	DESCRIPTION
-	70231769	1	DISTRIBUTOR ASSY. (Includes items 1 thru 33)
1	70226019	1	GEAR (12 teeth)
2	70225797	1	SHIM, driven gear (.005" thick. Use as req'd.)
3	70250977	2	WASHER, thrust
4	70225773	1	BUSHING
5	70225774	2	CLIP, cap retaining
6	70225775	1	SUPPORT, cap retaining clip, long
7	70225793	1	INSULATOR, primary terminal stud, inside
8	70917385	1	NUT, primary terminal stud, inside
	70906964	1	LOCKWASHER, #8
9	70232829	2	SPRING, advance weight
10	70232827	1	CAM ASSY., circuit breaker (Serviced only as a unit)
11	70232828	2	WEIGHT, timing advance
12	70225789	1	PLATE, weight retaining
	70910251	2	NUT, #10-32NF
13	70922711	2	WASHER, weight retaining plate nut
14	70225785	1	POINT SET, breaker (Serviced only as a unit)
15	70225739	1	CONDENSER
	70915966	1	SCREW, machine, #8NC x 3/16"
	70906964	1	LOCKWASHER, #8
16	70225734	1	COVER ASSY., circuit breaker (Includes items 19 and 20)
17	70225736	1	ROTOR
18	70225733	1	CAP ASSY. (Includes center contact button)
19	70225781	1	SEAL KIT, camshaft (1 seal and 1 retainer)
20	70225735	1	GASKET, distributor cap
21	74050086	1	SCREW, distributor point locking
22	70225778	1	PLATE ASSY., breaker point (Serviced only as a unit)
	70912731	1	SCREW, machine, #8NC x 5/16"
	70900553	2	SCREW, machine, #8NC x 1/2"
	70912739	3	LOCKWASHER, #8
23	70225784	1	WICK, camshaft oiling

(Continued)

## DISTRIBUTOR (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
24	70232826	1	SHAFT ASSY. (Serviced only as a unit)
25	70225776	1	SUPPORT, cap retaining clip, short
26	70225780	3	RETAINER, breaker point plate screw gasket
27	70225779	3	GASKET, breaker point plate screw
28	70225777	2	GASKET, cap retaining clip support
29	70225772	1	HOUSING ASSY. (Includes item 4 and PLUG indented below)
30	70225794	1	INSULATOR, primary terminal stud, outside
31	70225791	1	STUD, primary terminal
	70907154	1	NUT, #8NC
32	70225795	1	LOCK, primary terminal outside nut
33	70225798	1	PIN, driven gear



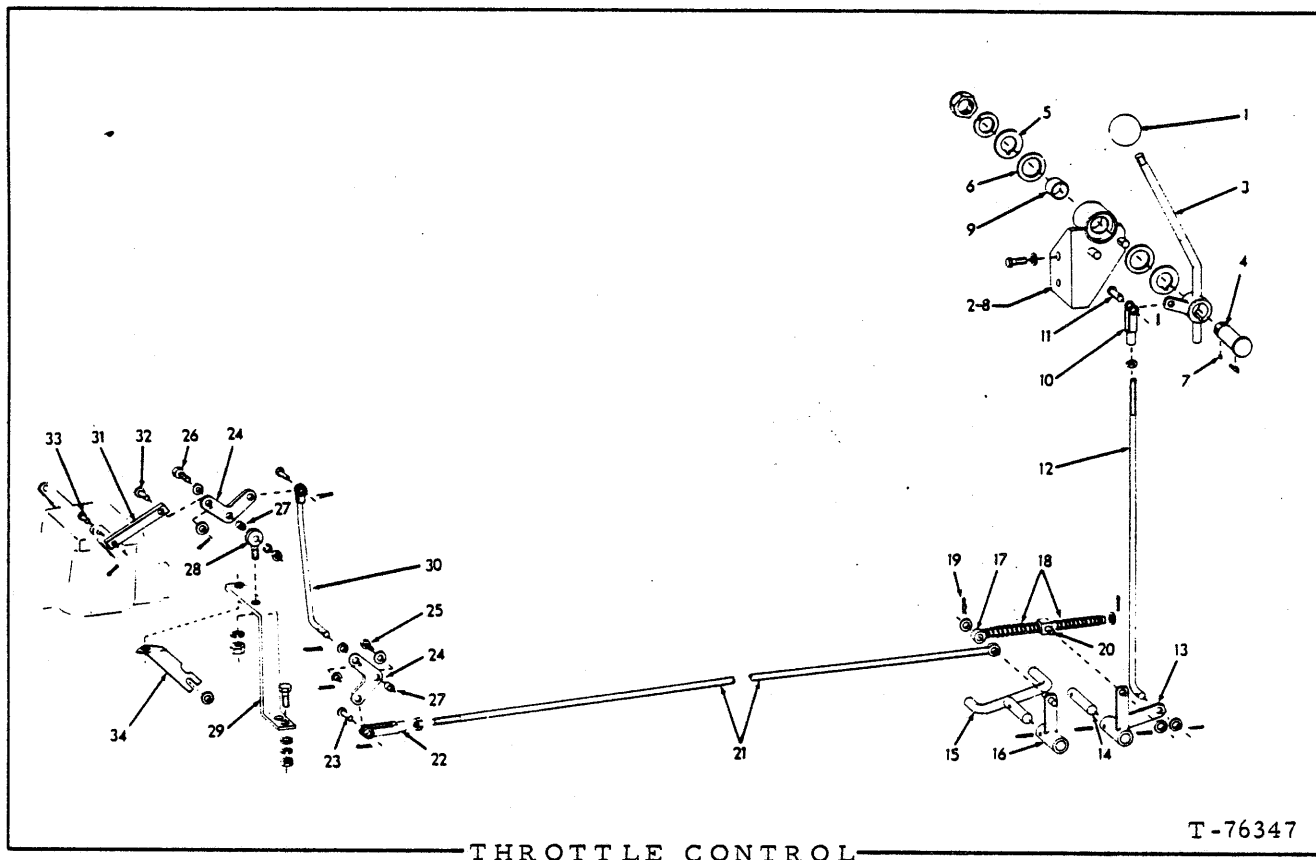
T-41800

CHOKE CONTROL

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM PART NO. QTY. DESCRIPTION

1	70641329	1	CONTROL, flexible cable
	70911041	1	NUT, 3/8"NF
	70910287	1	LOCKWASHER, 3/8"
2	70200479	1	CLIP, cable supporting
	70922262	1	CAPSCREW, 3/8"NC x 3/4"
	70911115	1	WASHER, plain
	70910287	1	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
3	70083530	1	BRACKET, cable supporting
	70912476	1	WASHER, spacing



# THROTTLE CONTROL

USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

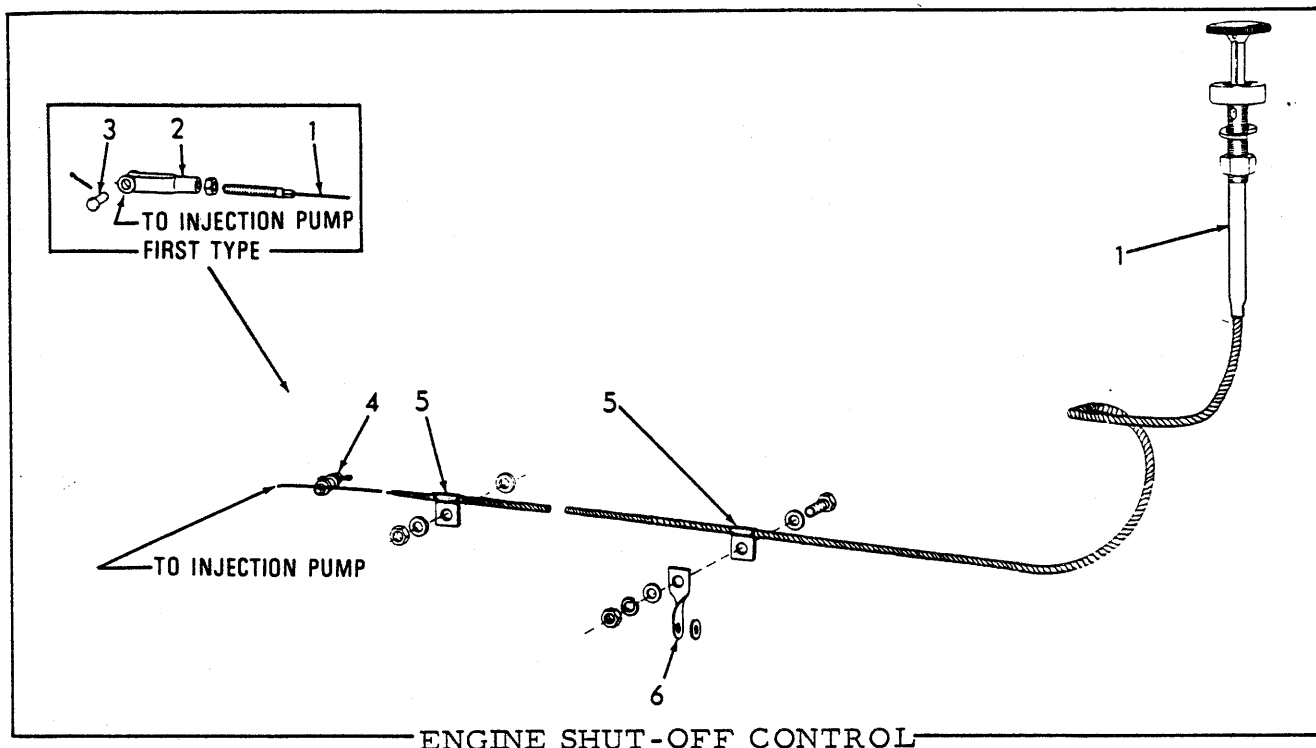
ITEM	PART NO.	QTY.	DESCRIPTION
1	70091862	1	KNOB, operating lever
2	70673708	1	FRICTION ASSY. (Includes items 3 thru 9)
	70922763	2	CAPSCREW, 3/8"NC x 1"
	70910287	2	LOCKWASHER, 3/8"
3	70673582	1	LEVER, operating
	70923280	1	KEY, hi-pro 3/16" x 3/4"
4	70655535	1	SHAFT, operating lever
	70904369	1	LOCKWASHER, 3/4"
	70914452	1	NUT, elastic stop, 3/4"NF
5	70632710	2	WASHER, friction
6	70632747	2	DISC, friction
7	70632716	1	KEY, friction washer
8	-----	1	HOUSING ASSY., friction (Order item 2)
9	70632752	1	BUSHING, friction housing
10	70628736	1	YOKE, upper rod
11	70078810	1	PIN, yoke, control rod
	70900942	1	PIN, cotter, 3/32" x 5/8"
12	77108940	1	ROD, vertical
	70910123	1	NUT, 3/8"NF
	70911115	1	WASHER, plain, SAE std., 3/8"
	70900805	1	PIN, cotter, 1/8" x 3/4"
13	70673408	1	BELLCRANK, vertical rod
	70916937	1	PIN, spring, 1/4" x 1-1/4"
14	70673472	1	SHAFT, bellcrank
15	70673473	1	PEDAL, accelerator
16	70673407	1	LEVER, pedal
	70916937	1	PIN, spring, 1/4" x 1-1/4"
17	70673527	1	ROD, horizontal
18	70630745	2	SPRING, horizontal rod
	70911115	2	WASHER, plain, SAE std., 3/8"
	70900805	1	PIN, cotter, 1/8" x 3/4"
19	70918195	1	PIN, retaining, horizontal rod
20	70673583	1	EYE, swivel, horizontal rod
	70911115	1	WASHER, plain, SAE std., 3/8"
	70900942	1	PIN, cotter, 3/32" x 5/8"
21	70674078	1	ROD, horizontal, rear
	70911048	1	NUT, jam, 3/8"NF

(Continued)

(Revised June 1977)

# THROTTLE CONTROL (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
22	70621415	1	YOKE, horizontal rod, rear
23	70640190	1	PIN, yoke
	70900801	1	PIN, cotter, 3/32" x 3/4"
24	70674080	2	BELLCRANK, front control rod
25	70927338	1	CAPSCREW, 1/4"NC x 7/8"
26	70921383	1	CAPSCREW, 1/4"NC x 1-1/2"
	70911114	2	WASHER, plain, SAE std., 1/4"
	70910285	1	LOCKWASHER, 1/4"
	70911024	1	NUT, 1/4"NC
27	70681820	2	SPACER
28	70674079	1	EYE, pivot
	70910287	1	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
29	70673763	1	BRACKET, supporting
	70922763	2	CAPSCREW, 3/8"NC x 1"
	70911115	2	WASHER, plain, SAE std., 3/8"
	70910287	2	LOCKWASHER, 3/8"
	70911026	2	NUT, 3/8"NC
30	70674076	1	ROD, vertical, rear
	70917645	1	PIN, yoke, upper
	70910335	2	WASHER, plain, SAE std., 5/16"
	70900801	3	PIN, cotter, 3/32" x 3/4"
31	70673838	1	LINK
32	70917645	1	PIN, link (large)
	70910335	1	WASHER, plain, SAE std., 5/16"
	70900801	1	PIN, cotter, 3/32" x 3/4"
33	70917644	1	PIN, link (small)
	70900970	1	PIN, cotter, 1/16" x 1/2"
34	70684043	1	BRACKET, stabilizing
	70929156	1	WASHER, plain

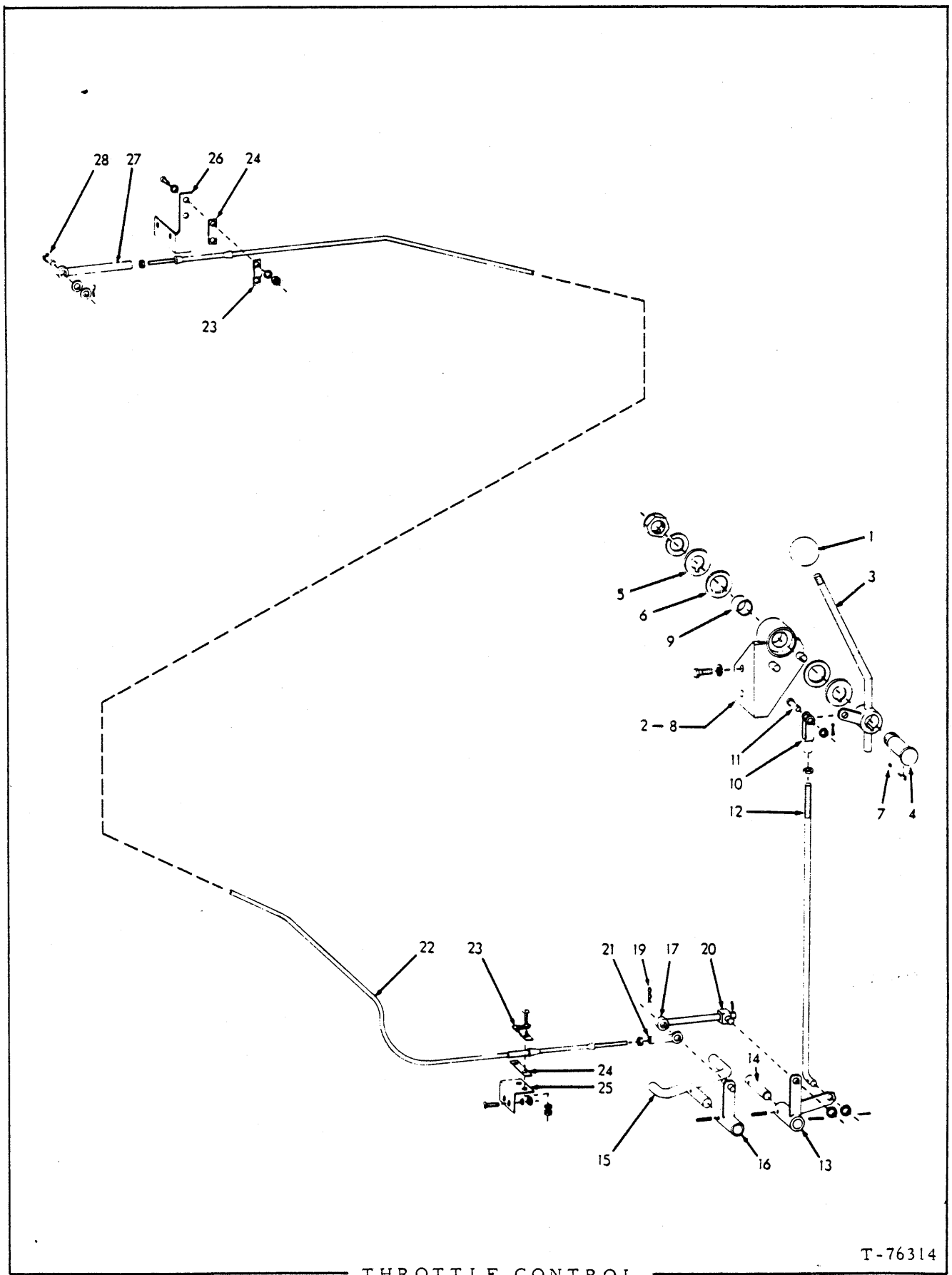


USAGE: Diesel powered

\* Graders prior to serial No. 24A01500

\*\* Graders serial No. 24A01500, 56Y02201 and up

ITEM	PART NO.	QTY.	DESCRIPTION
		* **	
1	-----	1 -	CABLE ASSY. (Order CABLE 70694384, SWIVEL ASSY. 70694383, 2 CLIP 70640677, 2 WASHER 70928190 and 1 NUT 70910880)
	70694384	- 1	CABLE, control
	70911040	1 -	NUT, 1/4"NF (cable end)
	70911041	1 1	NUT, 3/8"NF
	70910287	1 1	LOCKWASHER, 3/8" } Control mounting
2	70628737	1 -	YOKE, push-pull control
3	70628738	1 -	PIN
	70900970	1 -	PIN, cotter, 1/16" x 1/2"
4	70694383	- 1	SWIVEL ASSY. (Serviced only as a unit)
5	70200479	2 -	CLIP
	70640677	- 2	CLIP
	70922262	2 1	CAPSCREW, 3/8"NC x 5/8"
	70911115	3 2	WASHER
	70910287	2 1	LOCKWASHER, 3/8"
	70900367	2 1	NUT, 3/8"NC
	70928190	- 2	WASHER
	70910880	- 1	NUT, 1/4"NC
6	70083530	1 1	BRACKET
	70912476	1 1	WASHER



T-76314



# THROTTLE CONTROL

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM	PART NO.	QTY.	DESCRIPTION
1	70091862	1	KNOB, operating lever
2	70673708	1	FRICTION ASSY. (Includes items 3 thru 9)
	70922763	2	CAPSCREW, 3/8"NC x 1"
	70910287	2	LOCKWASHER, 3/8"
3	70673582	1	LEVER, operating
	70923280	1	KEY, hi-pro, 3/16" x 3/4"
4	70655535	1	SHAFT, operating lever
	70904369	1	LOCKWASHER, 3/4"
	70914452	1	NUT, elastic stop, 3/4"NF
5	70632710	2	WASHER, friction
6	70632747	2	DISC, friction
7	70632716	1	KEY, friction washer
8	-----	1	HOUSING ASSY., friction (Order item 2)
9	70632752	1	BUSHING, friction housing
10	70628736	1	YOKE, upper rod
11	70078810	1	PIN, yoke, control rod
	70900942	1	PIN, cotter, 3/32" x 5/8"
12	77108940	1	ROD, vertical
	70910123	1	NUT, 3/8"NF
	70911115	1	WASHER, plain, SAE std., 3/8"
	70900805	1	PIN, cotter, 1/8" x 3/4"
13	70673408	1	BELLCRANK, vertical rod
	70916937	1	PIN, spring, 1/4" x 1-1/4"
14	70673472	1	SHAFT, bellcrank
15	70673473	1	PEDAL, accelerator
16	70673407	1	LEVER, pedal
	70916937	1	PIN, spring, 1/4" x 1-1/4"
17	70680606	1	ROD, horizontal
	70916018	1	PIN, spring, 3/32" x 5/8"
19	70918195	1	PIN, retaining, horizontal rod
20	70673583	1	EYE, swivel, horizontal rod
	70911115	1	WASHER, plain, SAE std., 3/8"
	70900942	1	PIN, cotter, 3/32" x 5/8"
21	70677178	1	END, rod, control cable (pedal end)
22	70677180	1	CABLE ASSY., control (Includes nuts)

(Continued)

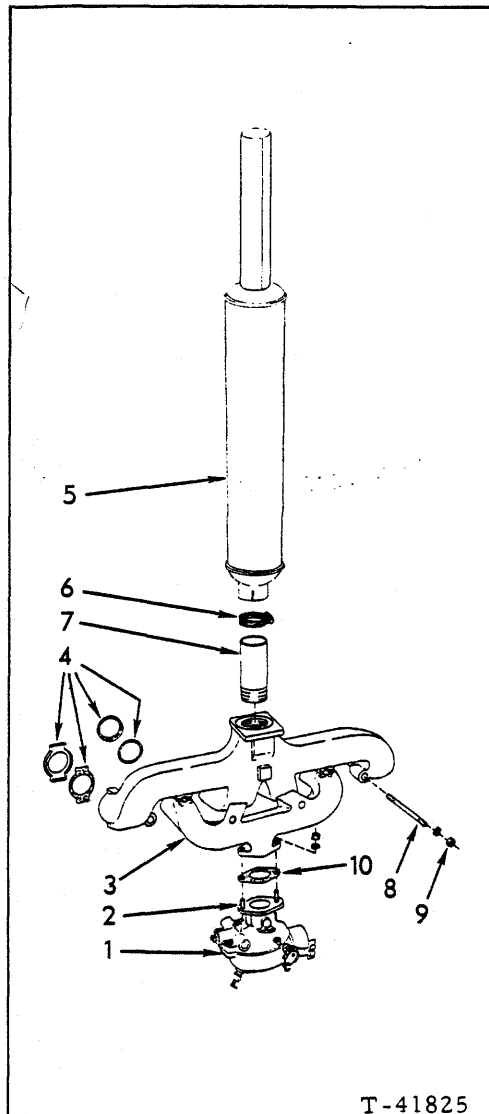
# THROTTLE CONTROL (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
23	70243388	2	CLAMP, cable (top)
	70901173	4	SCREW, machine, #10-NC x 5/8"
	70910243	4	WASHER, plain
	70910284	4	LOCKWASHER, #10
	70901310	4	NUT, #10-NC
24	70243387	2	CLAMP, cable (bottom)
25	70677177	1	ANGLE, cable supporting
	70901173	2	SCREW, machine, #10-NC x 5/8"
	70910284	2	LOCKWASHER, #10
	70901310	2	NUT, #10-NC
26	70677176	1	BRACKET, cable supporting
27	70677179	1	END, rod, control cable (engine end)
28	70917645	1	PIN, cable rod end
	70910335	2	WASHER, plain, SAE std., 5/16"
	70900801	1	PIN, cotter, 3/32" x 3/4"

# MANIFOLD AND CARBURETOR

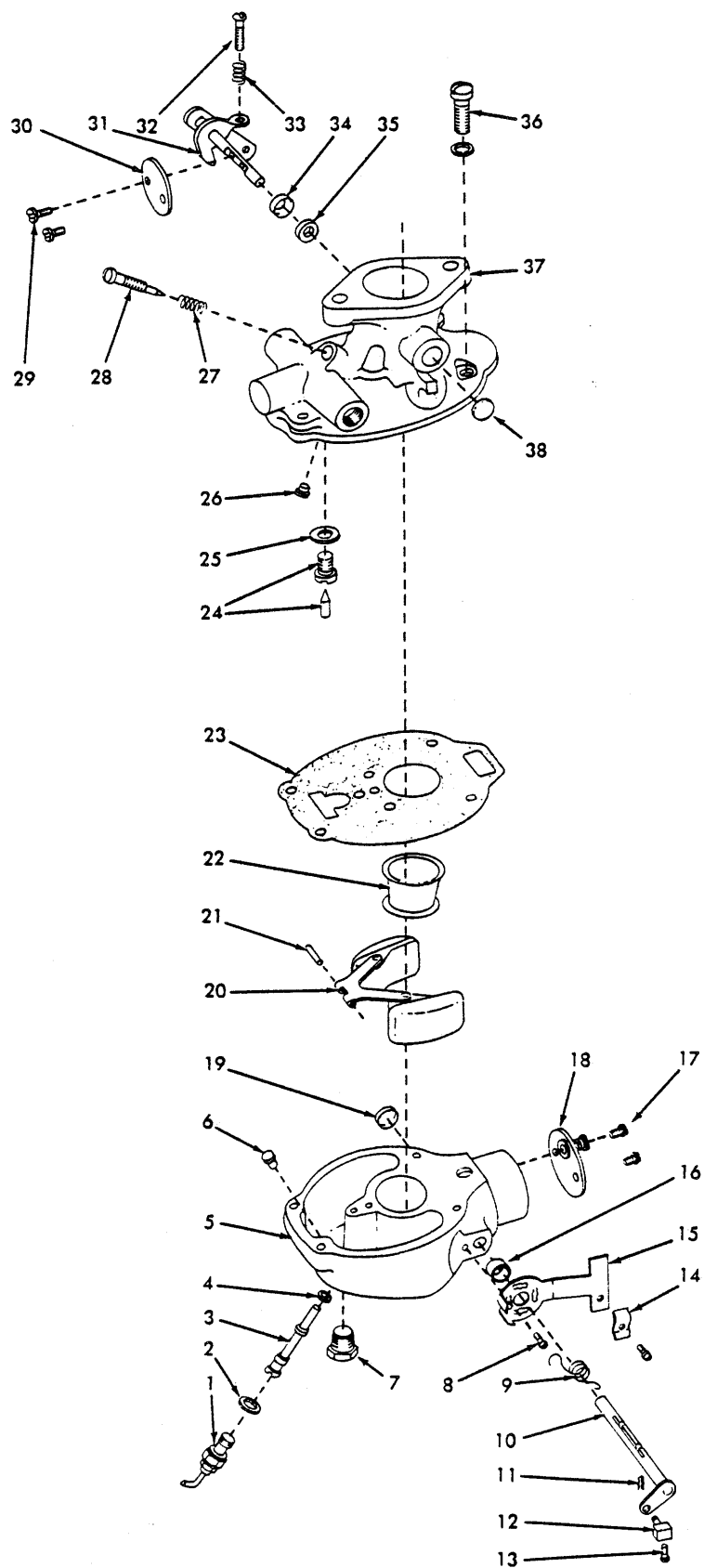
USAGE: Gas - powered, effective serial No. 75Y00201

ITEM PART NO. QTY. DESCRIPTION



1	70239961	1	CARBURETOR ASSY. (Marvel-Schebler. See page 63 for parts)
2	70230917	2	STUD, carburetor attaching
	70904205	2	LOCKWASHER, 5/16"
	70900366	2	NUT, 5/16"NC
3	70230807	1	MANIFOLD, intake and exhaust
4	70229958	1	□ GASKET SET, manifold (6 gaskets and 6 retainers)
5	70234494	1	MUFFLER, exhaust (4-1/4" diam.)
6	70245444	1	CLAMP ASSY., muffler (Includes bolt and nut)
7	70234541	1	PIPE, exhaust manifold
8	70229339	6	STUD, manifold
	70911998	6	WASHER, plain
9	70229340	6	NUT, manifold stud (elastic stop, 7/16"NF)
10	70233209	1	□ GASKET, carburetor to manifold

T-41825



CARBURETOR ASSEMBLY 70239961

T-41824

CARBURETOR ASSEMBLY 70239961  
(Marvel-Schebler)

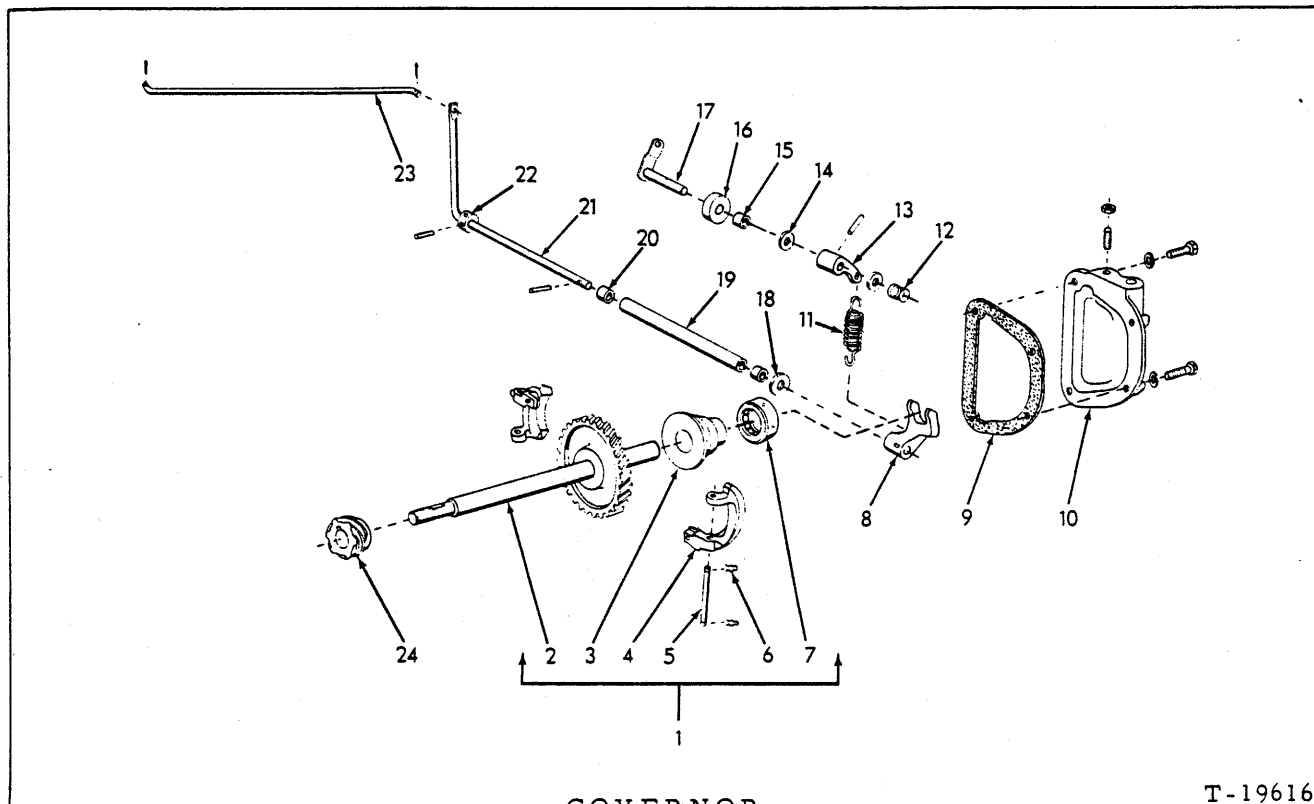
USAGE: Gas - powered, effective serial No. 75Y00201. See page 61

ITEM	PART NO.	QTY.	DESCRIPTION
1	70226479	1	NEEDLE and SEAT ASSY., main adjustment
2	70226466	1	GASKET, seat, main adjustment
3	70226460	1	NOZZLE
4	70226468	1	GASKET, nozzle
5	-----	1	BOWL (Not serviced separately)
6	70226469	1	<input type="checkbox"/> JET, power
7	70224061	1	PLUG, drain
8	74046824	1	SCREW, choke bracket
9	74046828	1	SPRING, choke return
10	71119445	1	SHAFT ASSY., choke
11	70222069	1	SPRING, swivel retaining
12	70237177	1	SWIVEL, choke shaft
13	70222045	1	SCREW, choke shaft swivel
14	70237169	1	CLIP, choke bracket
	70901211	1	SCREW, machine, fil-hd., #8-32NC x 3/8"
15	70237168	1	BRACKET ASSY., choke (Includes items 8 and 14)
16	70219969	1	<input type="checkbox"/> PACKING, choke shaft
17	70226444	2	<input type="checkbox"/> SCREW, choke plate (Includes lockwasher)
18	70226453	1	PLATE ASSY., choke (Includes poppet valve, spring and retainer)
19	70219992	1	CUP, closure, choke shaft hole
20	70226456	1	FLOAT and LEVER ASSY.
21	70226457	1	<input type="checkbox"/> SHAFT, float lever
22	70226448	1	VENTURI
23	70226452	1	GASKET, fuel bowl
24	70226458	1	<input type="checkbox"/> VALVE ASSY., float (Includes seat and gasket)
25	70219998	1	GASKET, valve float
26	70220006	1	<input type="checkbox"/> JET, idling
27	70219978	1	SPRING, idle adjustment needle
28	70219987	1	<input type="checkbox"/> NEEDLE, idle adjustment

☐ Components of item 40  
(Continued)

# CARBURETOR ASSEMBLY 70239961 (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
29	74054544	2	SCREW, throttle plate (Includes lockwasher)
30	70226443	1	PLATE, throttle
31	70231437	1	<input type="checkbox"/> SHAFT ASSY., throttle (Includes items 32 and 33)
32	70220000	1	SCREW, stop, throttle
33	70219977	1	SPRING, throttle stop
34	70226447	1	<input type="checkbox"/> RETAINER, throttle shaft seal
35	70226446	1	<input type="checkbox"/> SEAL, throttle shaft
36	70226451	4	SCREW, bowl (Includes lockwasher)
37	-----	1	BODY (Not serviced separately)
38	70240952	1	PLUG, throttle shaft hole
39	70226470	1	<input type="checkbox"/> GASKET SET (Includes items 2, 4, 23 and 25; also new carburetor flange gasket)(Not illustrated)
40	70231439	1	CARBURETOR KIT (Includes items 6, 16, 17, 21, 24, 26, 28, 31, 34, 35 and 39)(Not illustrated)
			<input type="checkbox"/> Components of item 40



GOVERNOR

T-19616

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM PART NO. QTY. DESCRIPTION

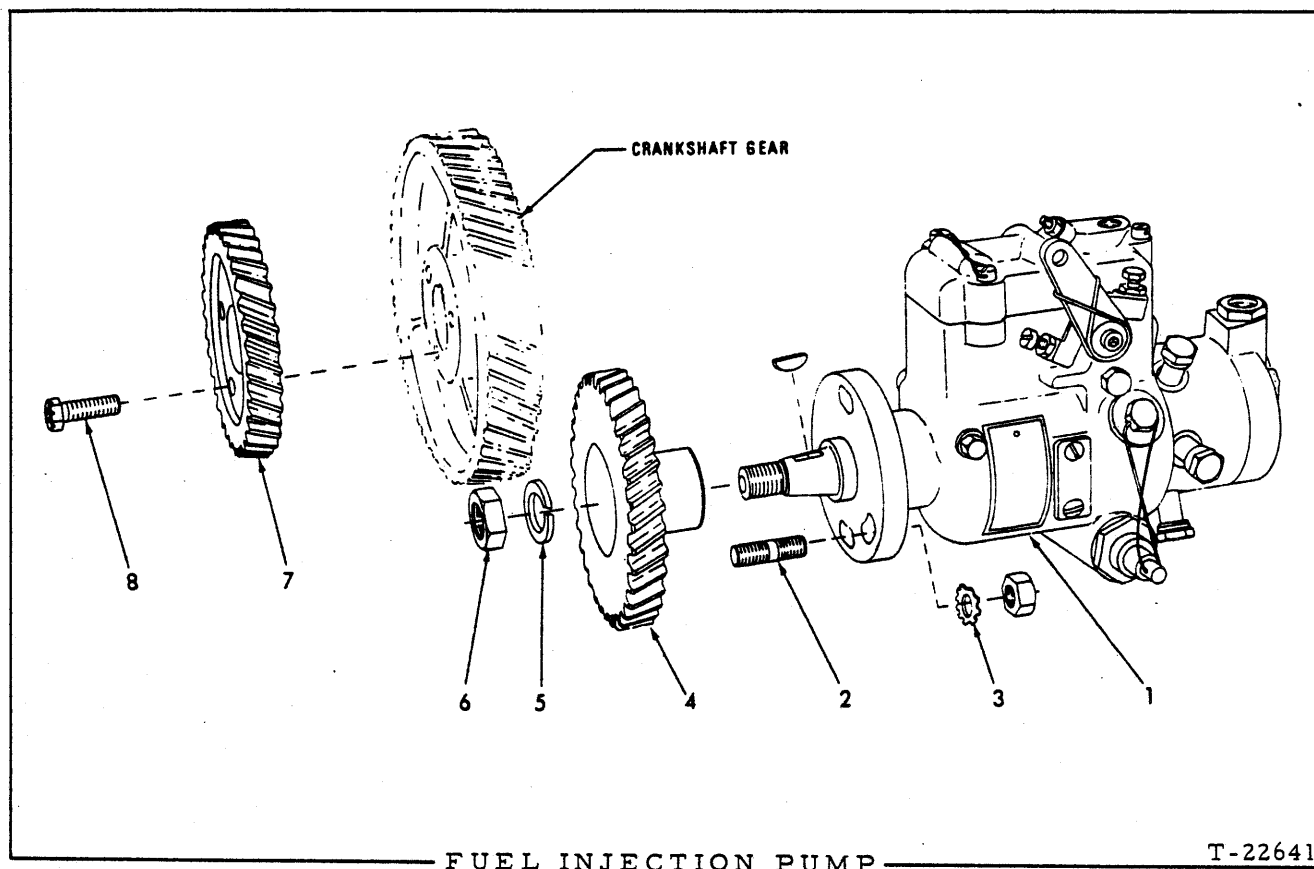
1	70225077	1	GOVERNOR ASSY. (Consists of items 2 thru 7)
2	70225074	1	SHAFT ASSY. (Includes gear and pin. Serviced only as a unit)
3	70226237	1	CARRIER, thrust bearing
4	70229980	2	WEIGHT ASSY. (Includes wear pin. Serviced only as a unit)
5	70211368	2	PIN, weight pivot
6	70207719	4	CLIP, spring, weight pivot pin
7	70215242	1	BEARING, ball, weight thrust
8	70203094	1	LEVER, forked
	70901357	1	PIN, taper, #0 x 3/4"
9	70233215	1	GASKET, governor cover
10	70229230	1	COVER, governor
	70921382	2	CAPSCREW, 1/4"NC x 1-1/4"
	70921383	2	CAPSCREW, 1/4"NC x 1-1/2"
	70230308	4	WASHER, plain (copper)
	70917099	1	SETSCREW, hex-socket, cup-pt., 5/16"NC x 1"
	70914321	1	NUT, jam, 5/16"NC
11	70229519	1	SPRING ASSY. (Includes plunger. Serviced only as a unit)
12	70208662	1	SPRING, control shaft

(Continued)

## GOVERNOR (Continued)

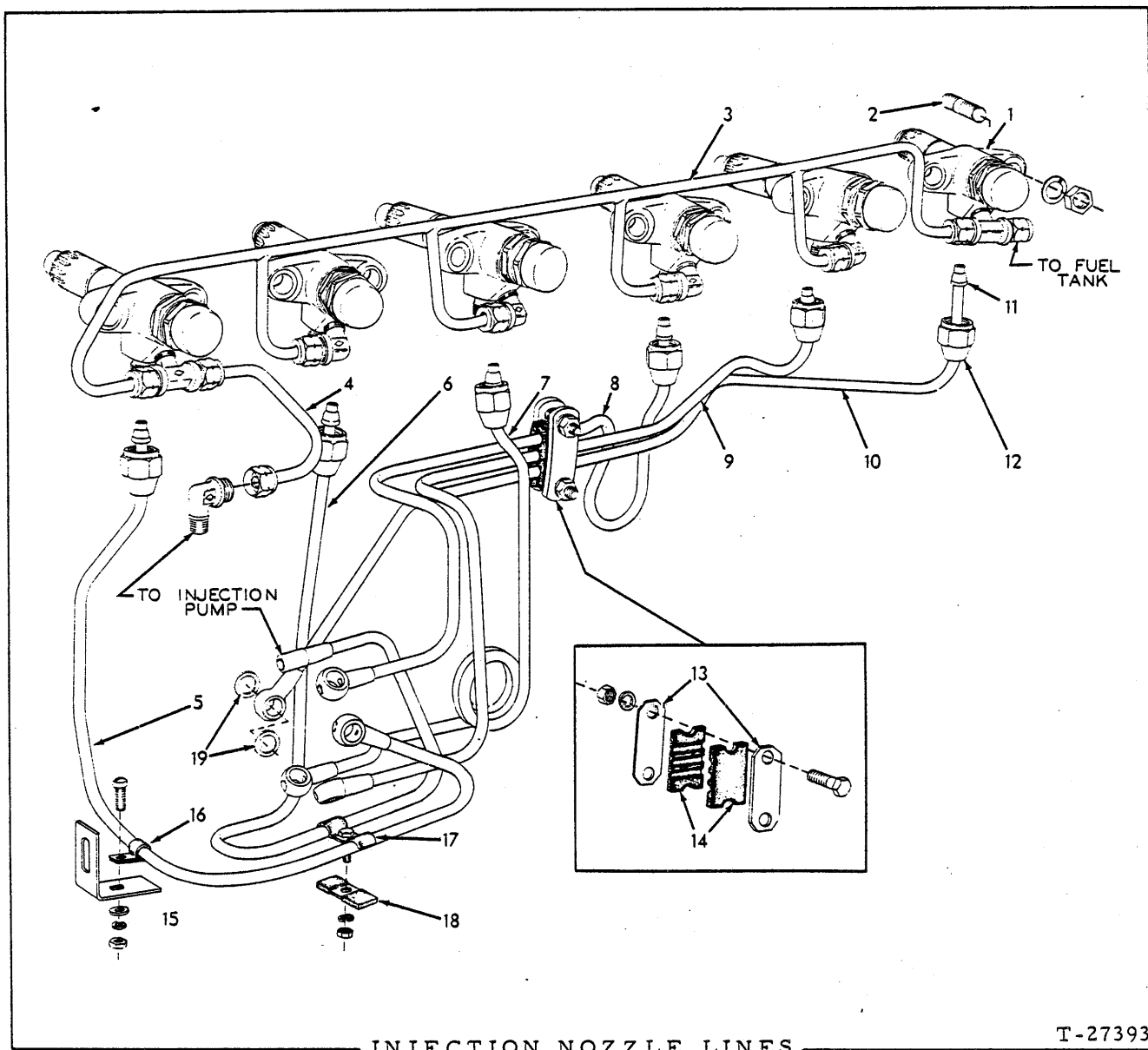
ITEM	PART NO.	QTY.	DESCRIPTION
13	70208817	1	LEVER, control
	70901357	1	PIN, taper, #0 x 3/4"
14	70208566	2	WASHER, control shaft (steel)
15	70203097	1	BUSHING, control shaft
16	70206072	1	SEAL, oil, control shaft
17	70229231	1	SHAFT, control
18	70218445	-	WASHER, cross shaft (.018" thick. Use as required)
	70208566	-	WASHER, cross shaft (.037" thick. Use as required)
	70218444	-	WASHER, cross shaft (.1/16" thick. Use as required)
19	70203096	1	TUBE, cross shaft
20	70203097	2	BUSHING, cross shaft
21	70203095	1	SHAFT, operating
22	70203098	1	COLLAR, cross shaft
	70901357	1	PIN, taper, #0 x 3/4"
23	70237203	1	LINK, carburetor
	70900970	2	PIN, cotter, 1/16" x 1/2"
24	-----	1	GEAR, distributor drive (See BATTERY IGNITION)





USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74516526	1	PUMP ASSY., fuel injection (Includes items 5 and 6)
2	74515490	2	STUD (3/8"NC x 3/8"NF x 1-3/16")
	70910123	2	NUT, 3/8"NF
3	74371718	2	WASHER, serrated
4	74507469	1	GEAR, fuel pump
	70910224	1	KEY, #6 woodruff, 5/32" x 5/8"
5	74048598	1	LOCKWASHER, pump shaft nut
6	74048597	1	NUT, pump shaft
7	74516087	1	GEAR, pump driving
8	74255723	3	BOLT, retaining (self-locking)



USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	6	HOLDER ASSY., nozzle (See page 70)
2	74513810	12	STUD (3/8" diam.)
	70904206	12	LOCKWASHER, 3/8"
	70910123	12	NUT, 3/8"NF
3	74508951	1	MANIFOLD, fuel return
	70917809	6	NUT, Imperial, 1/4" tube
	70917806	6	SLEEVE, Imperial, 1/4" tube
	70919040	4	ELBOW, Imperial, 90°, 1/4" tube, 1/8"NPT male
	70919041	2	TEE, Imperial, 1/4" tube, 1/8"NPT male side

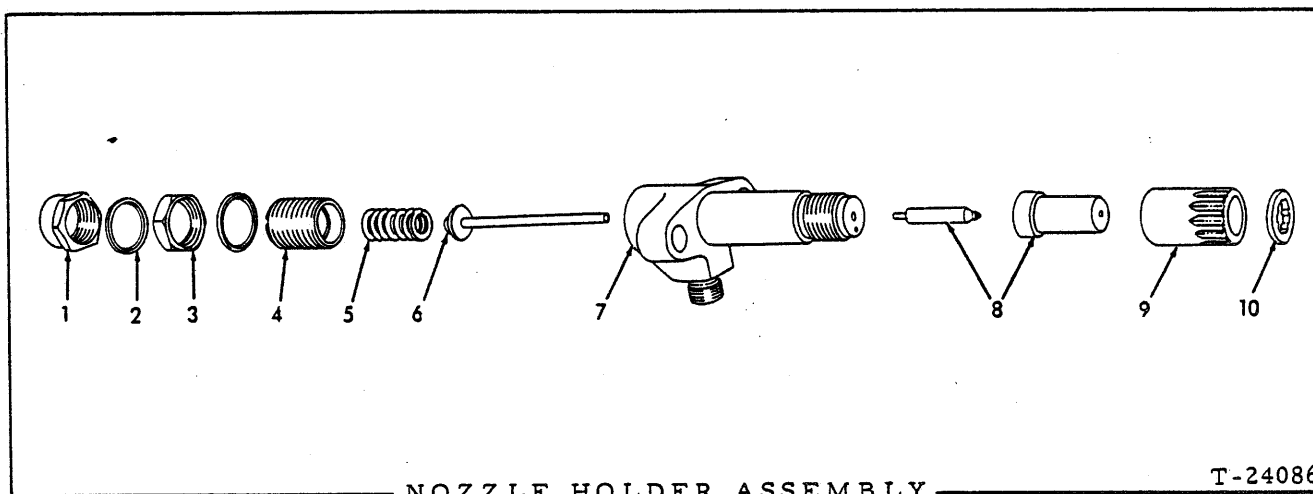
(Continued)

(Revised June 1977)

# INJECTION NOZZLE LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
4	74512688	1	TUBE, fuel overflow
	70917809	2	NUT, Imperial, 1/4" tube
	70917806	2	SLEEVE, Imperial, 1/4" tube
	70919040	1	ELBOW, Imperial, 90°, 1/4" tube, 1/8"NPT male
5	74514526	1	LINE, fuel, #1 cylinder
6	74515586	1	LINE, fuel, #2 cylinder
7	74514528	1	LINE, fuel, #3 cylinder
8	74514529	1	LINE, fuel #4 cylinder
9	74514530	1	LINE, fuel, #5 cylinder
10	74514531	1	LINE, fuel, #6 cylinder
11	74501149	6	SLEEVE, fuel line
12	74504409	6	NUT, fuel line
13	74507415	2	PLATE, fuel line clamping
	70918237	2	CAPSCREW, 1/4"NC x 1-1/4" (1 less used on engines #D-20577 and up)
	70910898	1	CAPSCREW, 1/4"NC x 1-3/4" (Engine #D-20577 and up)
	70904204	2	LOCKWASHER, 1/4"
	70910880	2	NUT, 1/4"NC
14	74507359	2	SPACER, fuel line (rubber)
15	74513539	1	BRACKET, supporting, #1 fuel line
16	74513538	1	CLIP, #1 fuel line
	70901216	1	SCREW, machine, fil-hd., #10-24NC x 1/2"
	70904203	1	LOCKWASHER, #10
	70901310	1	NUT, #10-24NC
	70911982	1	WASHER, plain
17	74513552	1	CLAMP, #1 and #2 fuel lines
	70903572	1	SCREW, machine, fil-hd., 5/16"NC x 5/8"
	70904205	1	LOCKWASHER, 5/16"
	70910323	1	NUT, 5/16"NC
18	74513553	1	PLATE, fuel line clamp
19	74027748	12	WASHER, fuel line

(Revised June 1977)



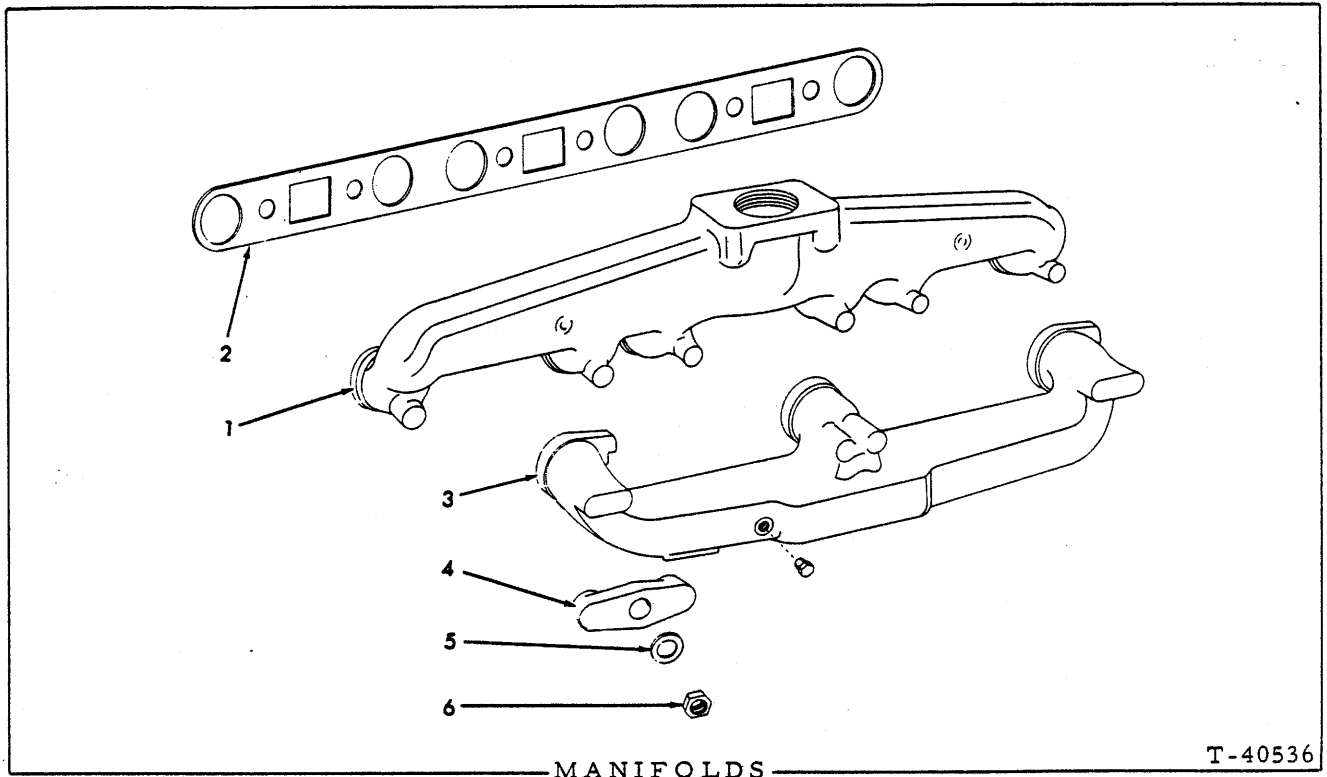
NOZZLE HOLDER ASSEMBLY

T-24086

USAGE: See page 68

NOTE: Quantities indicated are for one (1) Holder Assy. only

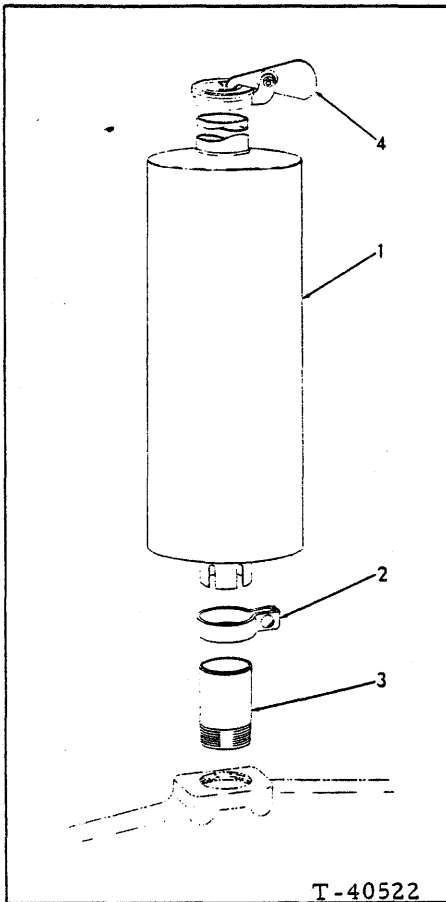
ITEM	PART NO.	QTY.	DESCRIPTION
-	74516394	1	HOLDER ASSY., injection nozzle (Includes items 1 thru 10)
1	74511215	1	NUT, cap
2	74511243	2	GASKET, cap nut
3	74511213	1	NUT, adjusting screw
4	74378033	1	SCREW, adjusting
5	74380652	1	SPRING, spindle rod
6	74511208	1	ROD, spindle
7	-----	1	BODY, nozzle holding (Not serviced separately)
8	74516393	1	NOZZLE ASSY. (Consists of 1 body, 1 valve and item 10)
9	74511217	1	NUT, nozzle retaining
10	74511204	1	GASKET, nozzle holder to cylinder head



USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74513497	1	MANIFOLD, exhaust
2	74504562	1	GASKET, manifolds to cylinder head
3	74506404	1	MANIFOLD, intake
	70919840	1	PLUG, pipe, hex-hd., 1/4"NPT
4	74508883	6	CLAMP, manifold
5	70914678	6	WASHER, manifold nut
6	74117050	6	NUT, manifold stud

(Revised June 1977)

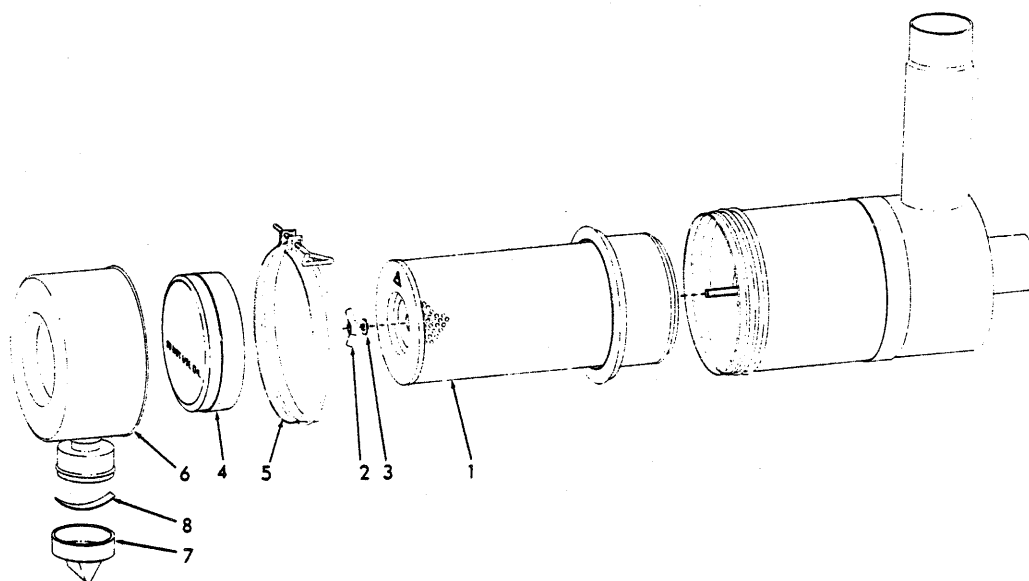


# MUFFLER

USAGE: Diesel-powered, effective serial No. 24A00201 and 56Y02201.

ITEM	PART NO.	QTY.	DESCRIPTION
1	70237290	1	MUFFLER, exhaust
2	70694905	1	CLAMP ASSY., muffler (Includes bolt)
3	74513471	1	PIPE, muffler adapting
4	70236922	1	RAINCAP (Special equipment)

(Revised June 1977)

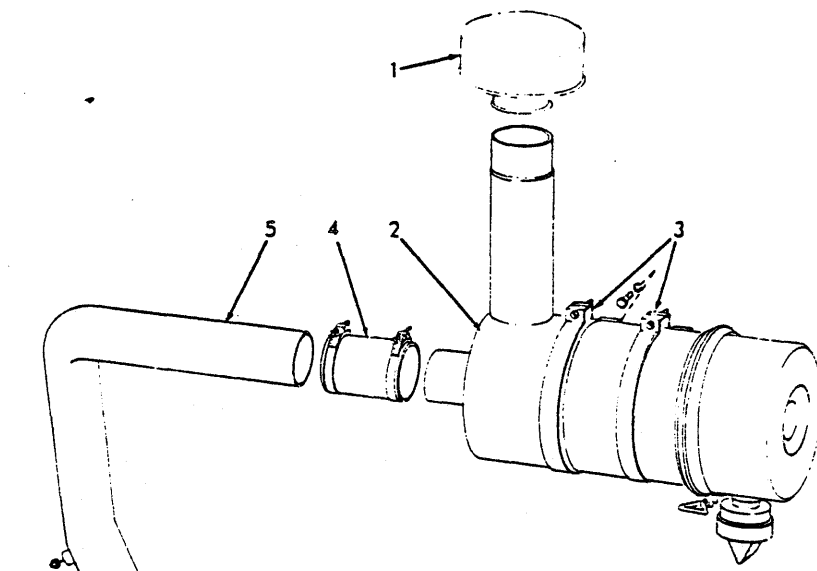


AIR CLEANER ASSEMBLY  
(Dry-type)

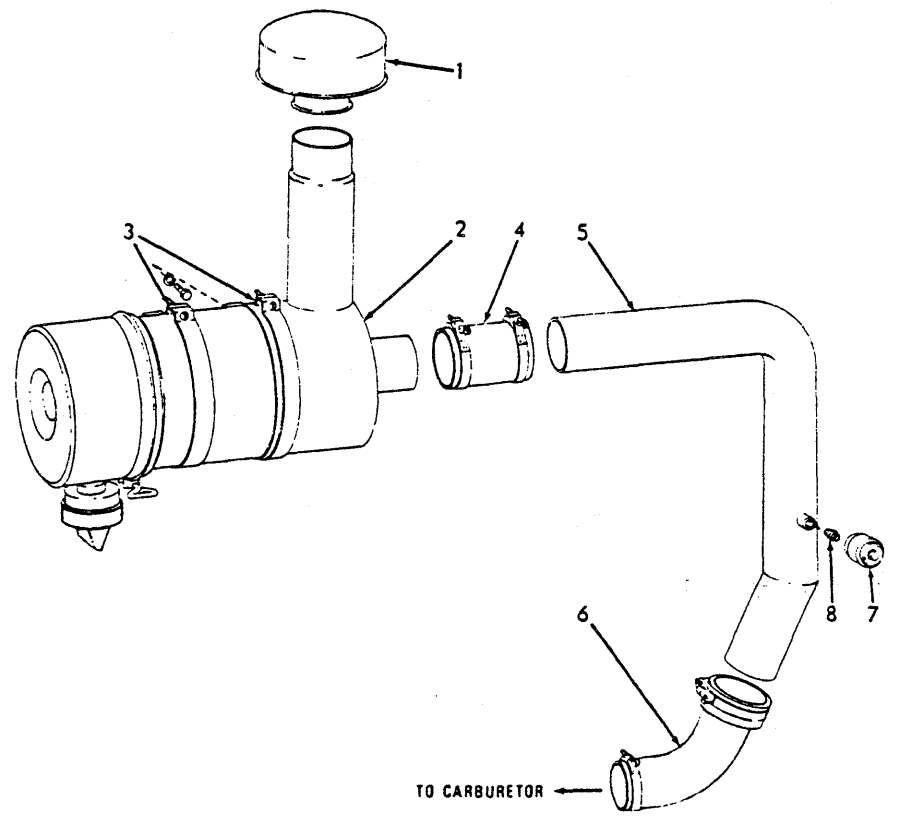
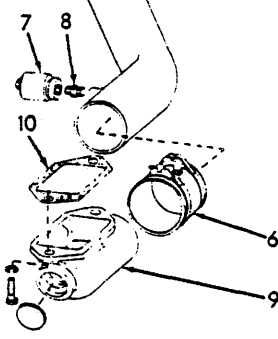
T-76327

USAGE: See page 75

ITEM	PART NO.	QTY.	DESCRIPTION
-	70674953	1	CLEANER ASSY., air (Includes items 1 thru 8)
1	70243163	1	ELEMENT, air cleaner (Includes item 3)
2	70239517	1	NUT ASSY., element retaining (Includes item 3)
3	-----	1	GASKET, element retaining nut
4	70640658	1	BAFFLE, air (rubber)
5	74996247	1	CLAMP ASSY., sediment cup (Includes screw)
6	70677804	1	CUP, sediment
7	70197810	1	VALVE, unloading
8	70677805	1	SPRING, unloading valve



DIESEL POWERED UNITS



GAS POWERED UNITS

AIR CLEANER (Dry-type)

T-76316

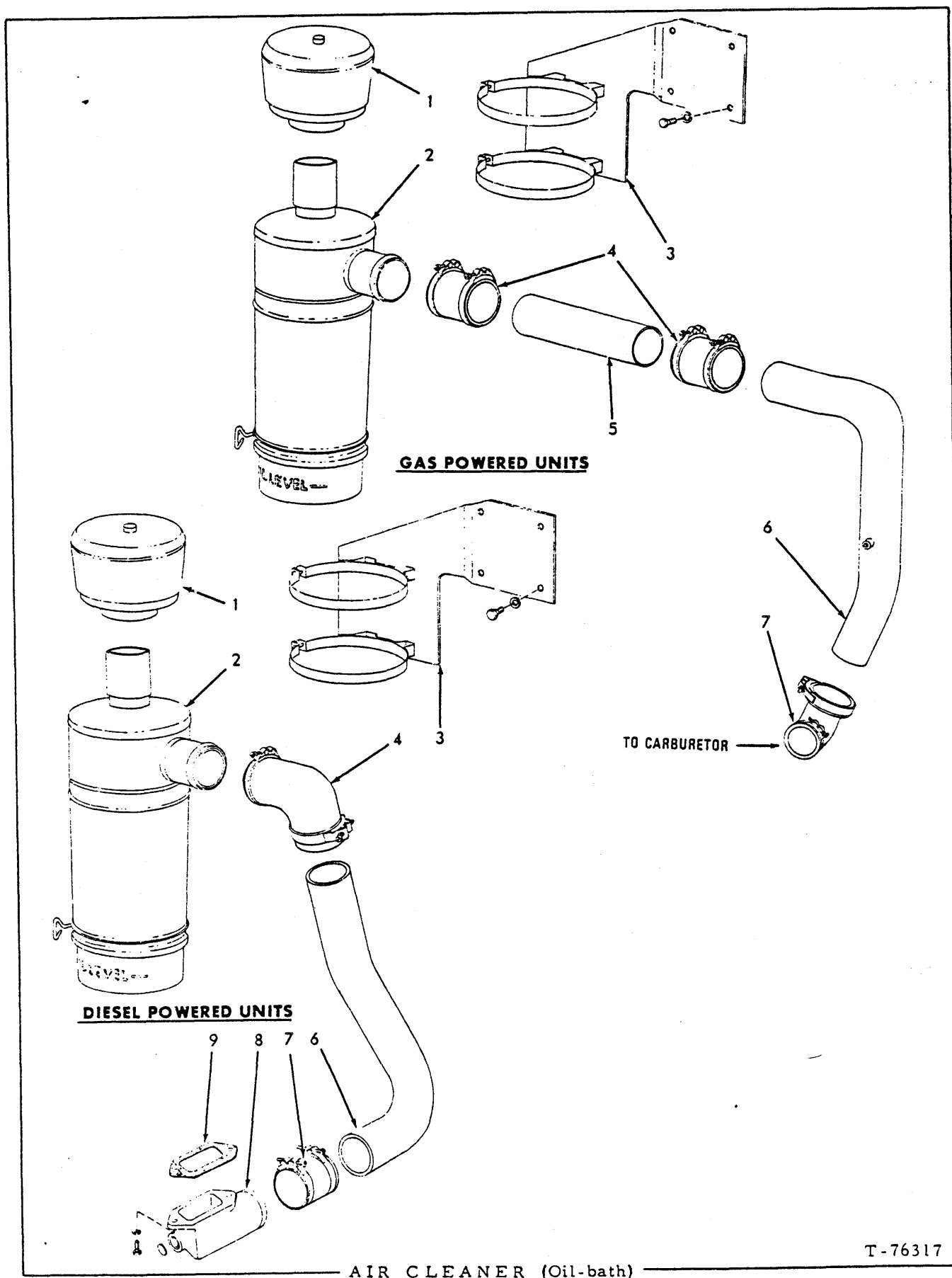


AIR CLEANER  
(Dry-type)

USAGE: Standard, See page 77 for optional oil-bath cleaner

ITEM	PART NO.	QTY.	DESCRIPTION
1	73024261	1	CAP, rain
2	-----	1	CLEANER ASSY., air (See page 73)
3	70622619	2	BAND, mounting
	70927400	4	CAPSCREW, 3/8"NC x 5/8"
	70910287	4	LOCKWASHER, 3/8"
4	70040144	1	HOSE, upper
	70926041	2	CLAMP, hose, 2-1/2" to 2-13/16" diam.
5	70674427	1	TUBE, (Effective on S/N 24A00201, 56Y02201)
	70901652	1	PLUG, pipe, sq-hd., 1/4"NPT (Not used when engine primer is installed)
	70677134	1	TUBE, (Effective on S/N 75Y00201)
	70901651	1	PLUG, pipe, 1/8"NPT (Not used when Air Restriction Indicator is installed)
6	70040144	1	HOSE, lower (Effective on S/N 24A00201, 56Y02201)
	70926041	2	CLAMP, hose, 2-1/2" to 2-13/16" diam.
	70676814	1	HOSE, lower (Effective on S/N 75Y00201)
	70926041	1	CLAMP, hose, 2-1/2" to 2-13/16" diam.
	70927140	1	CLAMP, hose, 2-1/8" to 2-7/16" diam.
7	74021600	1	INDICATOR ASSY., filter (Serviced only as a unit) (Special equipment)
8	70622447	1	FITTING, connector, filter indicator (Includes filter)
9	74513924	1	HOUSING, air inlet
	70910014	1	PLUG, expansion, 1-1/2" diam.
	70916271	2	CAPSCREW, 3/8"NC x 1"
	70904206	2	LOCKWASHER, 3/8"
10	74513809	1	GASKET, air inlet housing

Effective on  
S/N 24A00201,  
56Y02201



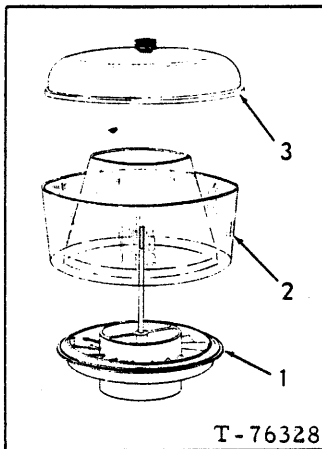
T-76317

# AIR CLEANER (Oil-bath)

USAGE: Optional equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	PRE-CLEANER ASSY., air (See page 78)
2	-----	1	CLEANER ASSY., air (See page 78)
3	70677584	1	BRACKET, mounting
	70922763	4	CAPSCREW, 3/8"NC x 5/8"
	70910287	4	LOCKWASHER, 3/8"
4	{ 70235371	1	HOSE, upper (Effective on S/N 24A00201, 56Y02201)
	{ 70040144	2	HOSE, upper (Effective on S/N 75Y00201)
	70926041	4	CLAMP, hose, 2-1/2" to 2-13/16" diam. (Two less used on diesel-powered units)
5	70677585	1	TUBE, horizontal
6	{ 70640725	1	TUBE, vertical (Effective on S/N 24A00201, 56Y02201)
	{ 70901652	1	PLUG, pipe, sq-hd., 1/4"NPT
	{ 70677134	1	TUBE, vertical (Effective on S/N 75Y00201)
	70901651	1	PLUG, pipe, 1/8"NPT
7	{ 70040144	1	HOSE, lower (Effective on S/N 24A00201, 56Y02201)
	{ 70926041	2	CLAMP, hose, 2-1/2" to 2-13/16" diam.
	{ 70676814	1	HOSE, lower (Effective on S/N 75Y00201)
	{ 70926041	1	CLAMP, hose, 2-1/2" to 2-13/16" diam.
	{ 70927140	1	CLAMP, hose, 2-1/8" to 2-7/16" diam.
8	74513924	1	HOUSING, air inlet
	70910014	1	PLUG, expansion, 1-1/2" diam.
	70916271	2	CAPSCREW, 3/8"NC x 1"
	70904206	2	LOCKWASHER, 3/8"
9	74513809	1	GASKET, air inlet housing

Effective on  
S/N 24A00201,  
56Y02201



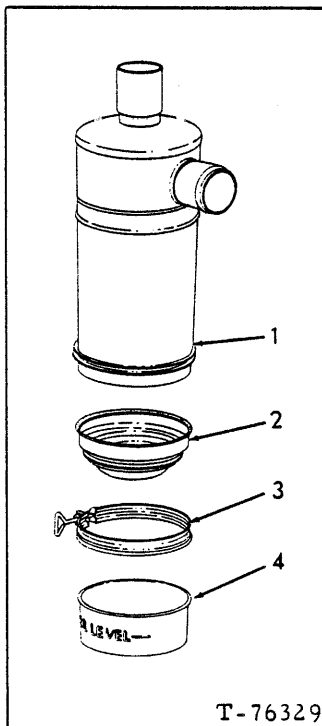
## PRE-CLEANER ASSEMBLY

USAGE: See page

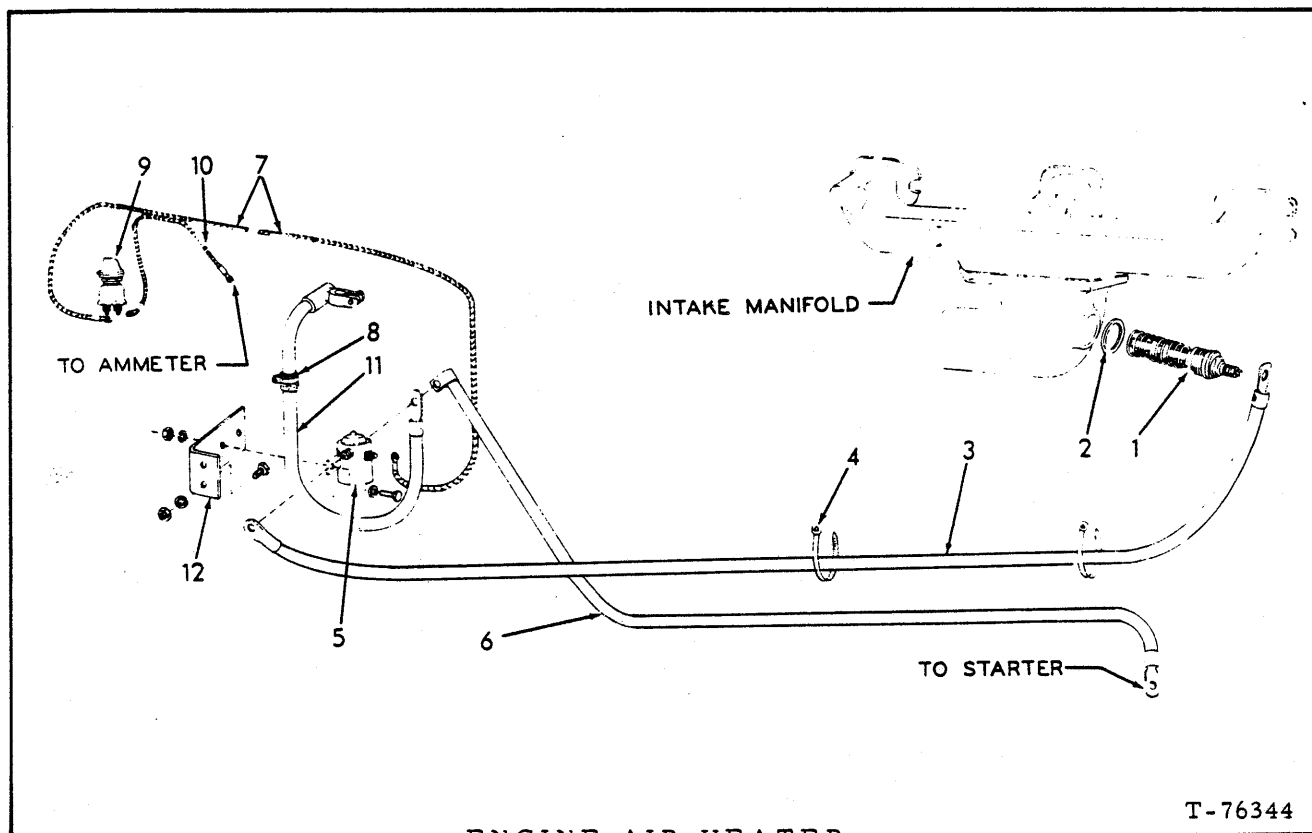
ITEM	PART NO.	QTY.	DESCRIPTION
-	70655289	1	PRE-CLEANER ASSY., air (Includes item 1 thru 3)
1	70657284	1	SLEEVE ASSY., pre-cleaner (Includes stud)
2	70629117	1	BOWL, pre-cleaner
3	70629118	1	COVER ASSY., pre-cleaner (Includes nut)

## AIR CLEANER ASSEMBLY

USAGE: See page



ITEM	PART NO.	QTY.	DESCRIPTION
-	70655468	1	CLEANER ASSY., air (Includes items 1 thru 4)
1	-----	1	BODY, air cleaner (Not serviced separately)
2	70656649	1	CUP ASSY., air cleaner, inner (Includes gasket)
3	70656643	1	CLAMP ASSY., air cleaner, oil cup (Includes screw)
4	71123855	1	CUP, air cleaner, outer

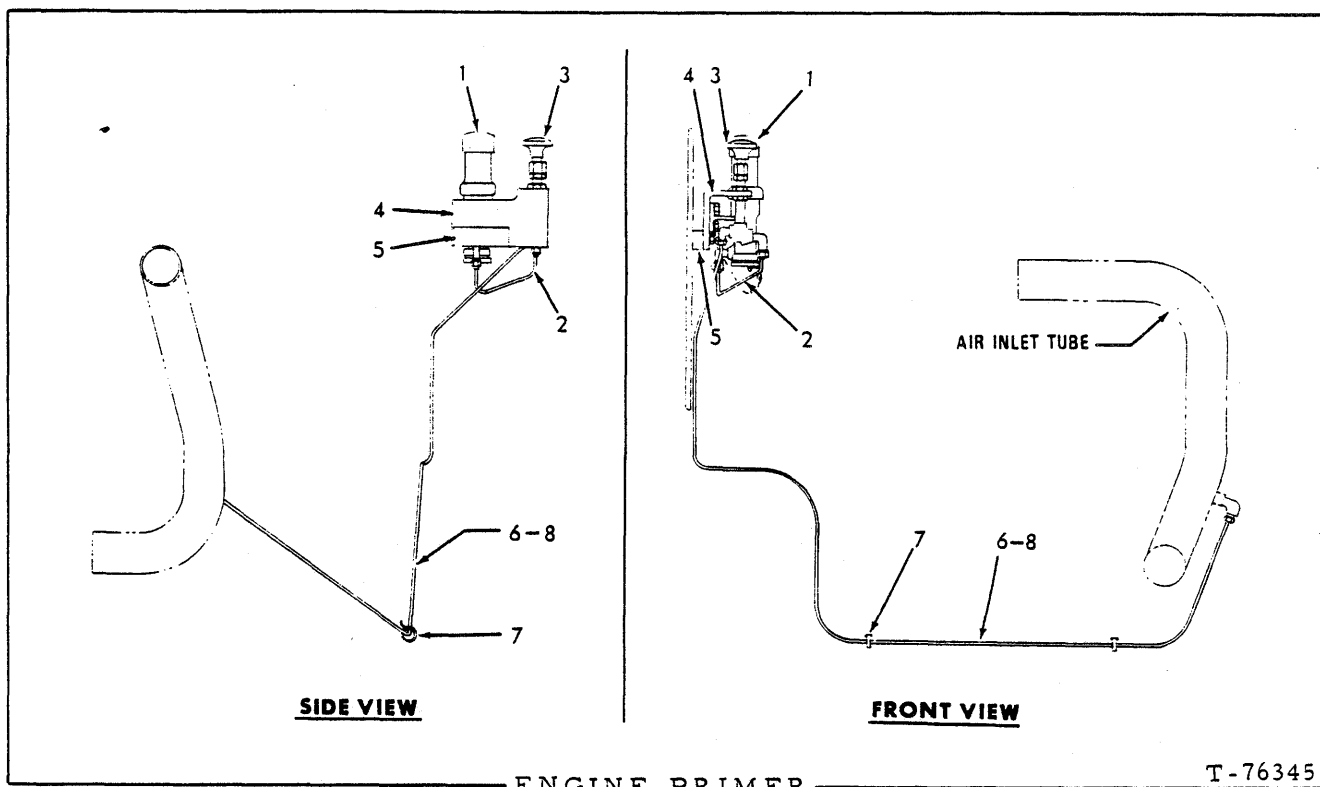


ENGINE AIR HEATER

T-76344

USAGE: Special equipment, Diesel-powered, effective serial No. 24A00201, 56Y02201

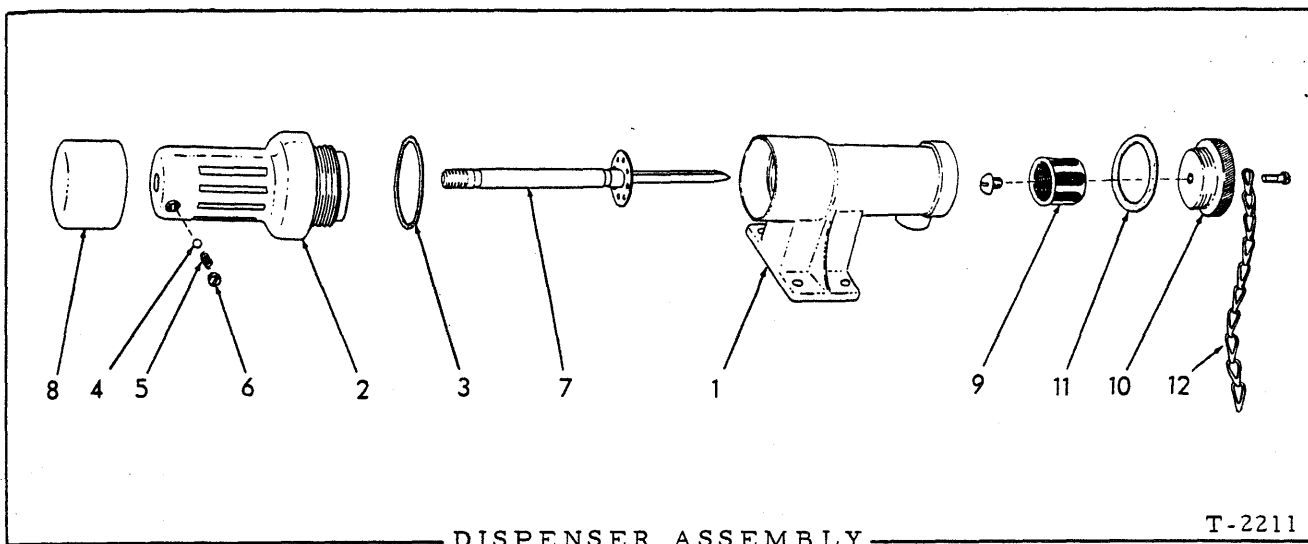
ITEM	PART NO.	QTY.	DESCRIPTION
1	74516760	1	ELEMENT ASSY., heating (Includes item 2)
2	74512343	1	GASKET, heating element
3	70677813	1	CABLE, magnetic switch to heating element
4	73044015	7	TIE, cable supporting
5	74749701	1	SWITCH, magnetic
	70900574	2	SCREW, rd.-hd., 1/4"NC x 1/2" (Graders prior to unit #01528)
	70927338	2	CAPSCREW, 1/4"NC x 7/8" (Graders unit #01528 and up)
	70928190	2	WASHER, plain
	70910285	2	LOCKWASHER, 1/4"
	70911024	2	NUT, 1/4"NC
6	70624336	1	CABLE, magnetic switch to starter
7	70677795	1	CABLE, push-button switch to magnetic switch
8	70076469	1	BOOT, cable protecting
	70922660	1	CLAMP
9	70240962	1	SWITCH, push-button (Includes mounting nut)
10	70677794	1	CABLE, switch to ammeter
11	70031719	1	CABLE, battery to magnetic switch
12	70693845	1	ANGLE, switch mounting (Graders unit #01528 and up)
	70927338	2	CAPSCREW, 1/4"NC x 7/8"
	70910285	2	LOCKWASHER, 1/4"
	70911024	2	NUT, 1/4"NC



USAGE: Special equipment. Diesel-powered, effective Serial No. 24A00201, 56Y02201

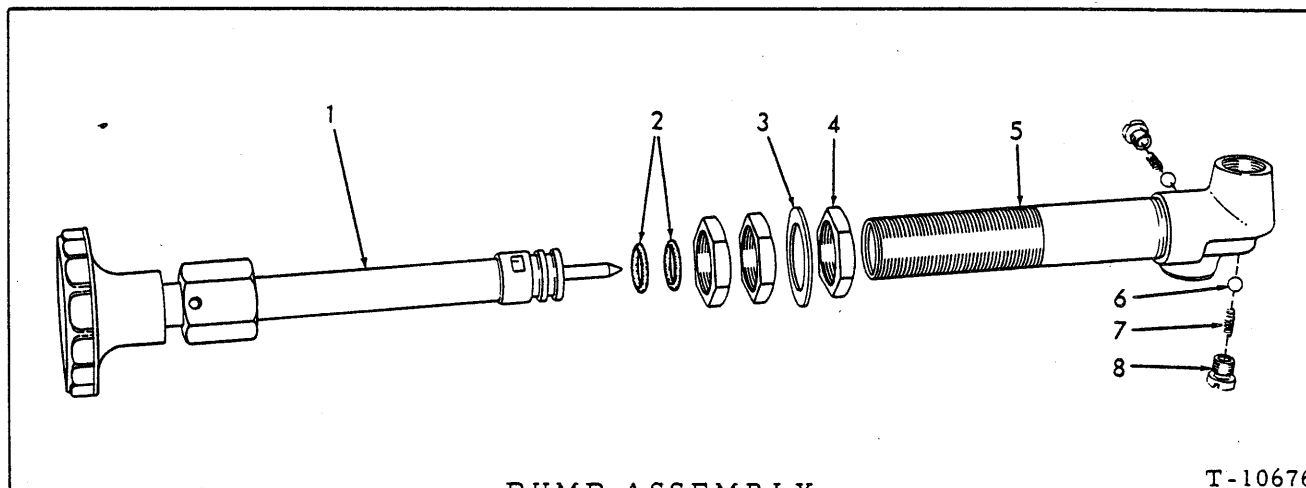
ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	DISPENSER ASSY., priming fuel (See page 81)
	70925085	3	SCREW, thread-forming, #10 x 1/2"
	70925086	1	SCREW, thread-forming, #10 x 3/4"
2	70095020	1	TUBE ASSY., dispenser to pump
	70919093	2	ELBOW, flare type, 90°, 1/8" tube, 1/8"NPT male
3	-----	1	PUMP ASSY., (See page 82)
4	70671885	1	BRACKET, mounting
	70922300	2	CAPSCREW, 3/8"NC x 3/4"
	70910287	2	LOCKWASHER, 3/8"
5	70620956	1	BLOCK, tapped (Requires welding to install)
6	-----	1	TUBE, pump to air inlet tube (Order item #8)
	70919100	1	NUT, flare type, 1/8" tube
	70919099	1	SLEEVE, flare type, 1/8" tube
	70919093	1	ELBOW, flare type, 90°, 1/8" tube, 1/8"NPT male
7	73044015	2	TIE, tube supporting
8	70066253	-	TUBING, copper, 1/8"O.D., 10ft. roll (Use as required)

(Revised June 1977)



USAGE: See page 80

ITEM	PART NO.	QTY.	DESCRIPTION
-	70075771	1	DISPENSER ASSY. (Includes items 1 thru 12)
1	70068878	1	BODY, fuel dispenser
2	70068879	1	CHAMBER, fuel dispenser
3	70069164	1	GASKET, fuel dispenser chamber
4	70905357	1	BALL, steel, 3/16" diam.
5	70066251	1	SPRING, plunger locking ball
6	70066252	1	PLUG, retaining, locking ball spring
7	70066255	1	PLUNGER, fuel dispenser
8	70068881	1	KNOB, fuel dispenser plunger
9	70068875	1	STRAINER, fuel dispenser
	70915432	1	SCREW, machine, rd-hd., 1/4"NC x 5/16"
10	70075770	1	PLUG, fuel dispenser strainer
11	70068876	1	GASKET, fuel dispenser strainer plug
12	70075769	1	CHAIN, strainer plug retaining
	70901781	1	SCREW, machine, fil-hd., #10-32NF x 1/2"



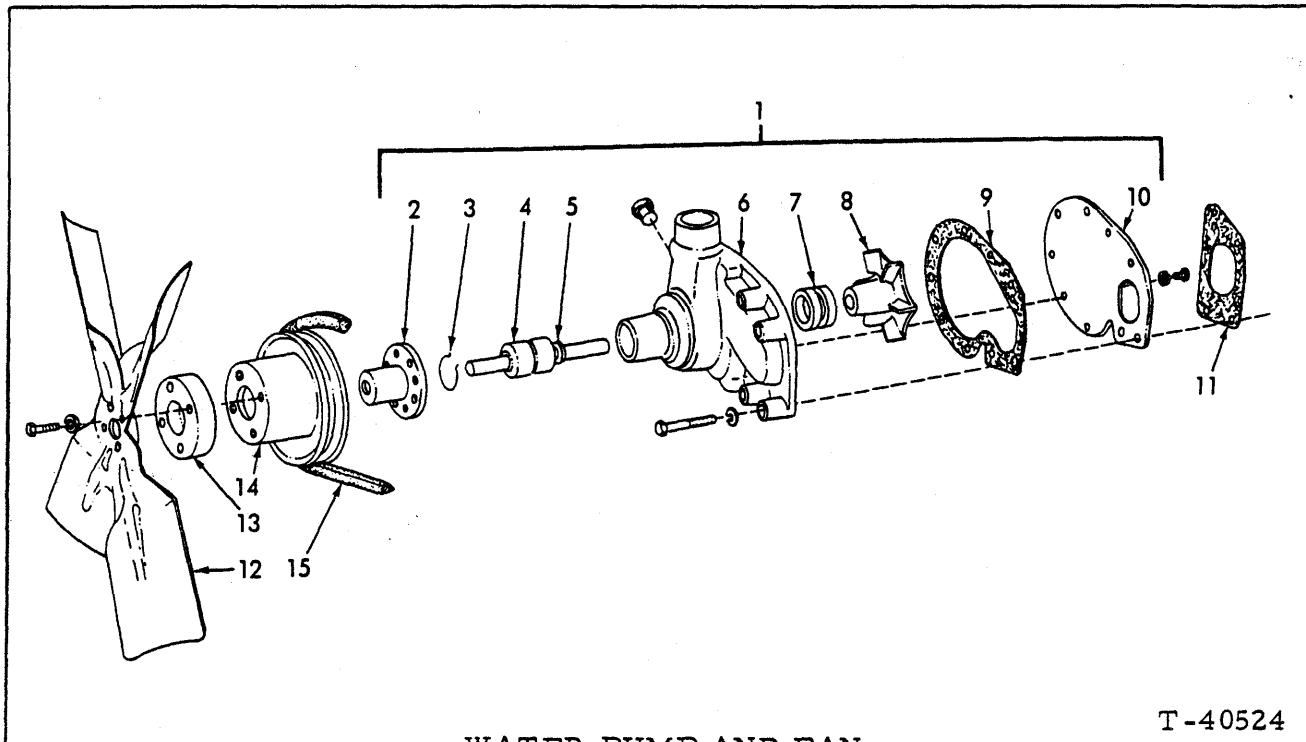
PUMP ASSEMBLY

T-10676

USAGE: See page 80

ITEM	PART NO.	QTY.	DESCRIPTION
-	70092160	1	PUMP ASSY. (Includes items 1 thru 8)
1	-----	1	PISTON ASSY. (Not serviced separately)
2	70923560	2	O-RING, plunger
3	70066873	1	WASHER, mounting
4	70066872	3	NUT, mounting
5	-----	1	BARREL ASSY. (Not serviced separately)
6	70066876	2	BALL, check valve (5/32" diam.)
7	70066875	2	SPRING, check valve
8	70066874	2	RETAINER, check valve





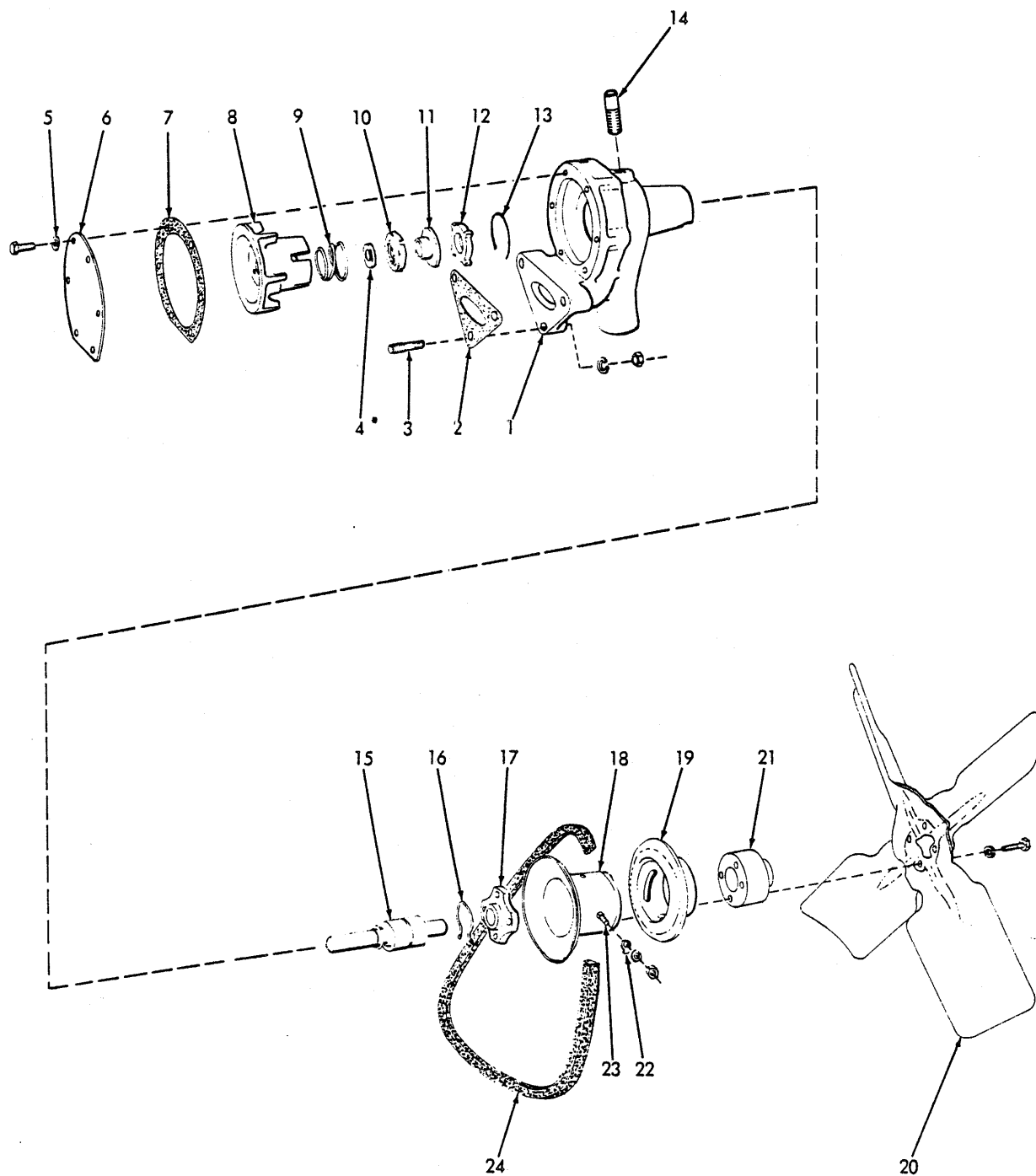
WATER PUMP AND FAN

T-40524

USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
-	74512756	1	REPAIR KIT, water pump (Consists of items 3, 4, 7, 8, 9 and 11)
1	74516961	1	PUMP ASSY., water (Consists of items 2 thru 10)
	70910948	4	CAPSCREW, 3/8"NC x 2"
	70904206	4	LOCKWASHER, 3/8"
2	74513380	1	HUB, pulley
3	74507090	1	WIRE, snap, bearing retaining
4	-----	1	BEARING ASSY. (Includes item 5)(Order REPAIR KIT 74512756)
5	74507084	1	SLINGER, water
6	74513632	1	BODY, water pump
	70920416	1	PLUG, pipe, hex-hd., brass, 1/2"NPT
7	74507091	1	SEAL ASSY., water pump (Serviced only as a unit)
8	74514799	1	IMPELLER ASSY. (Includes ceramic insert)
9	74512144	1	GASKET, pump cover
10	74512143	1	COVER, water pump
	70915813	5	CAPSCREW, 5/16"NC x 7/8"
	70904205	5	LOCKWASHER, 5/16"
11	74512212	1	□ GASKET, pump to cylinder block
12	70633382	1	BLADE ASSY., fan (Graders prior to unit #02133)
	70698026	1	BLADE ASSY., fan (Grader unit #02133 and up)
	70923124	4	CAPSCREW, 5/16"NC x 2" (Graders prior to unit #02133)
	70922286	4	CAPSCREW, 5/16"NC x 1-3/4" (Graders unit #02133 and up)
	70910286	4	LOCKWASHER, 5/16"
13	70633383	1	SPACER, fan blade (Graders prior to unit #02133)
	70698025	1	SPACER, fan blade (Grader unit #02133 and up)
14	74508486	1	PULLEY
15	-----	1	BELT, fan and alternator drive (See ALTERNATOR)

(Revised June 1977)



WATER PUMP AND FAN

T-19620

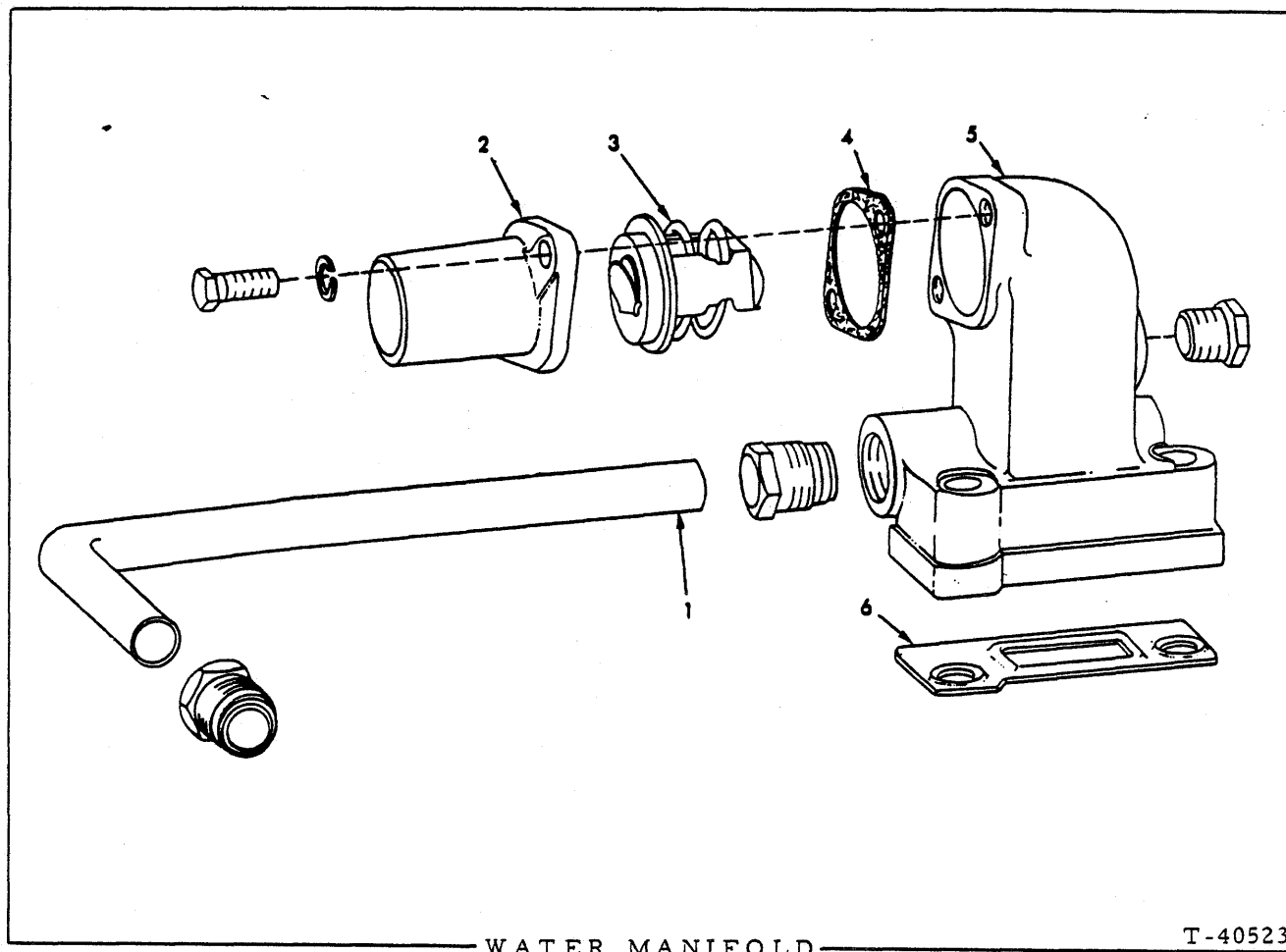
# WATER PUMP AND FAN

USAGE: Gas - powered, effective serial No. 75Y00201

ITEM PART NO. QTY. DESCRIPTION

-	70250396	1	PUMP ASSY., water (Consists of all items listed below except 2, 3, 20, 21, 24 and 25)
1	70226314	1	BODY, water pump
2	70203061	1	□GASKET, pump to cylinder block
3	70230302	3	STUD, pump attaching
	70904206	3	LOCKWASHER, 3/8"
	70910324	3	NUT, 3/8"NC
4	70207824	1	□RING, clamp, water pump shaft seal
5	70230308	6	WASHER, cover capscrew
6	70210829	1	COVER, pump body
	70916284	6	CAPSCREW, 1/4"NC x 1/2"
7	70210830	1	□GASKET, pump body cover
8	70210831	1	IMPELLER, water pump
9	70207825	1	□SPRING, pump shaft seal
10	70207826	1	□GUIDE, pump shaft seal spring
11	70207823	1	□SEAL, water pump shaft (rubber)
12	70207827	1	□WASHER, pump shaft seal (carbon)
13	70207828	1	□RING, snap, impeller seal retaining
14	-----	1	PIPE, water by-pass (See WATER OUTLET CONNECTION)
15	70207822	1	BEARING ASSY., water pump (Includes shaft and slinger)
16	70207829	1	□RING, snap, pump body
17	70233697	1	HUB, pulley
18	70229840	1	FLANGE, pulley, rear half
19	70207831	1	FLANGE, pulley, front half
20	70235753	1	BLADE ASSY., fan
	70922286	4	CAPSCREW, 5/16"NC x 5/8"
	70910286	4	LOCKWASHER, 5/16"
21	70677217	1	SPACER, fan blade
22	70203135	2	WASHER, flange locking screw
23	70203141	2	SCREW, flange locking
	70904204	2	LOCKWASHER, 1/4"
	70900365	2	NUT, 1/4"NC
24	70604929	1	BELT, fan and generator driving
25	70225750	1	SEAL KIT (Includes items 2, 4, 7, 9 thru 13 and 16)(Not Illustrated)

□Components of item 25

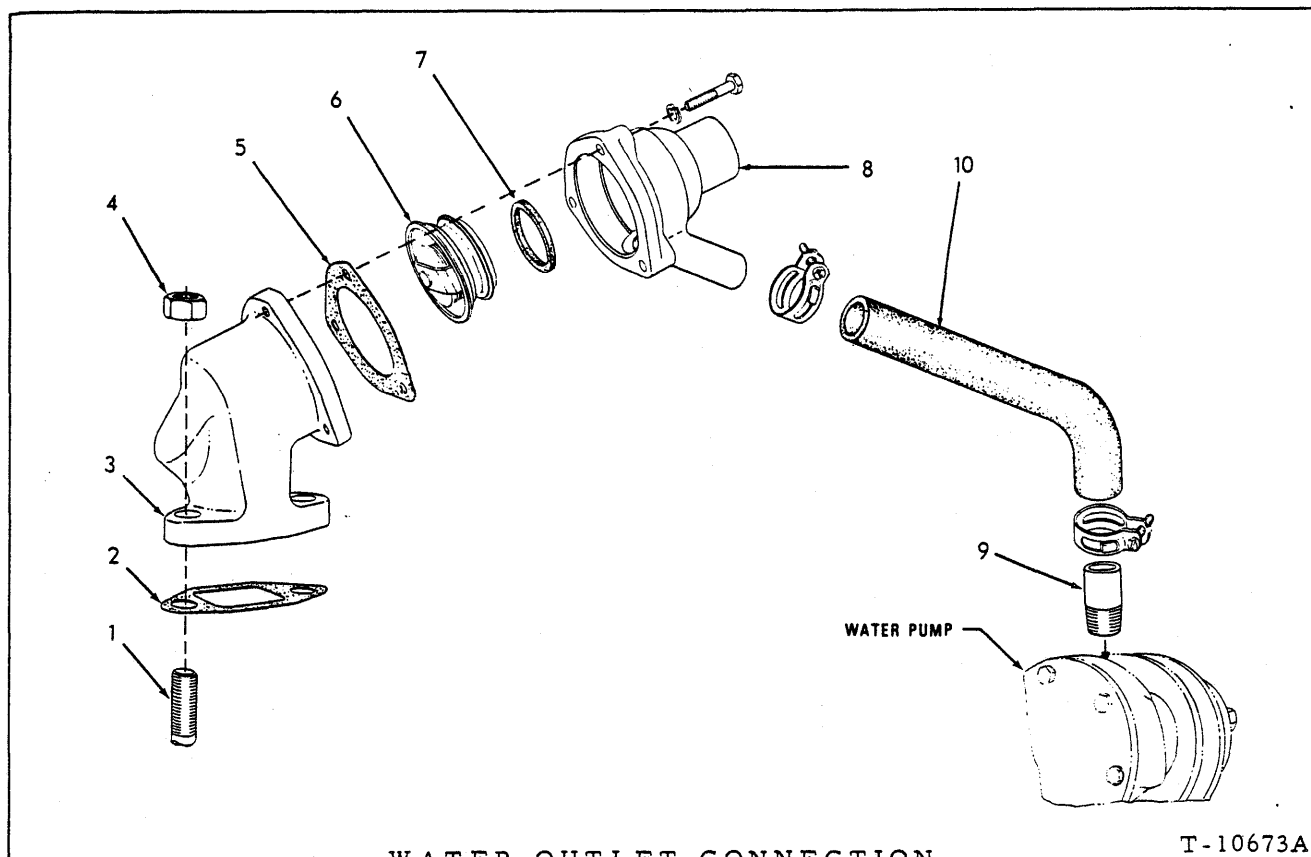


WATER MANIFOLD

T-40523

USAGE: Diesel-powered, effective Serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	74513630	1	TUBE, water by-pass
	70921331	2	NUT, hy-duty, 3/4" tube
2	74513526	1	PIPE, water outlet
	70903630	2	CAPSCREW, 3/8"NC x 1"
	70904206	2	LOCKWASHER, 3/8"
3	74513524	1	THERMOSTAT
4	74513527	1	□GASKET, water outlet pipe
5	74513523	1	HOUSING, thermostat
	70920416	2	PLUG, pipe, hex-hd., 1/2"NPT
6	74513722	1	□GASKET, thermostat housing



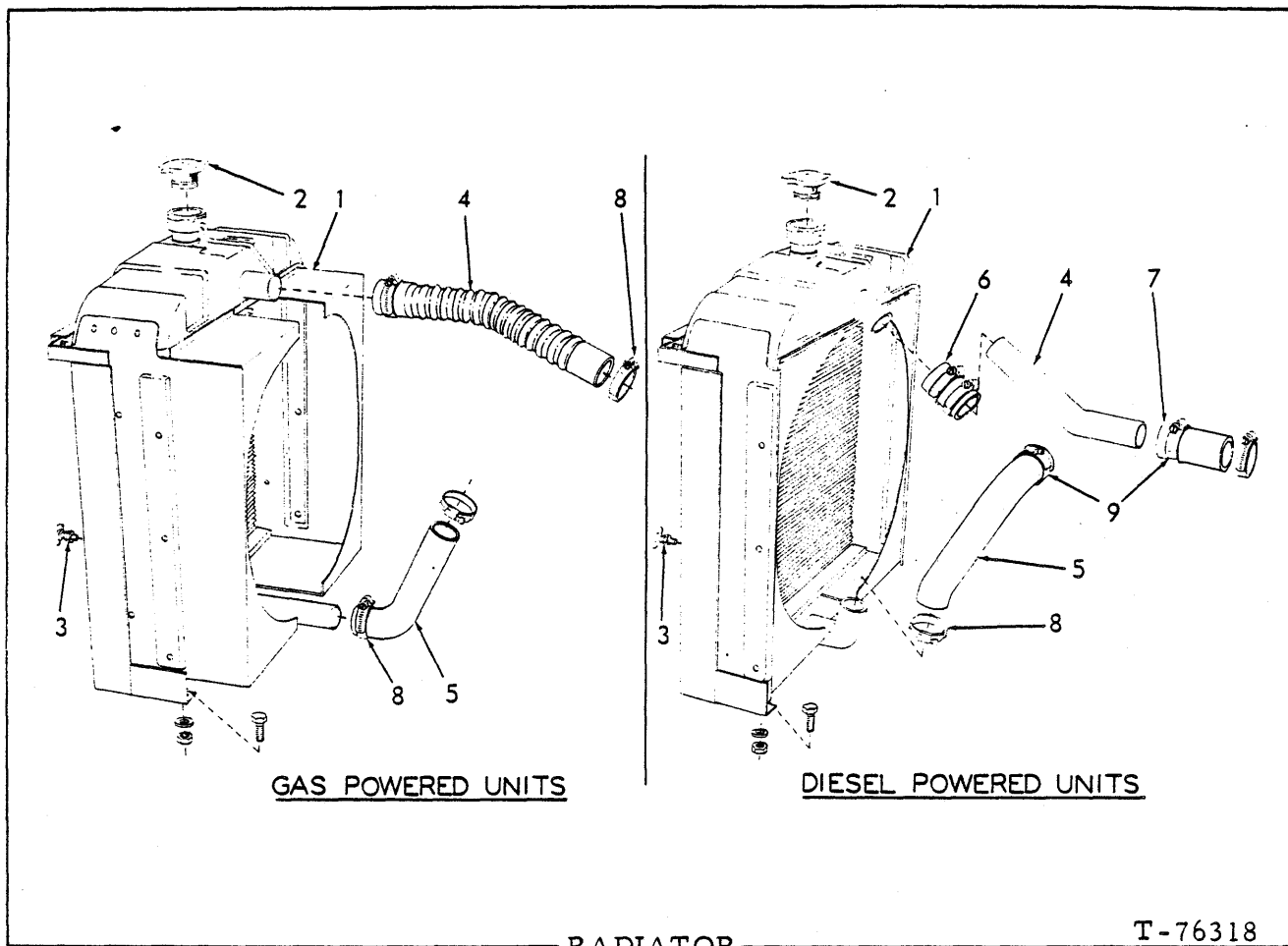
WATER OUTLET CONNECTION

T-10673A

USAGE: Gas - powered, effective serial No. 75Y00201

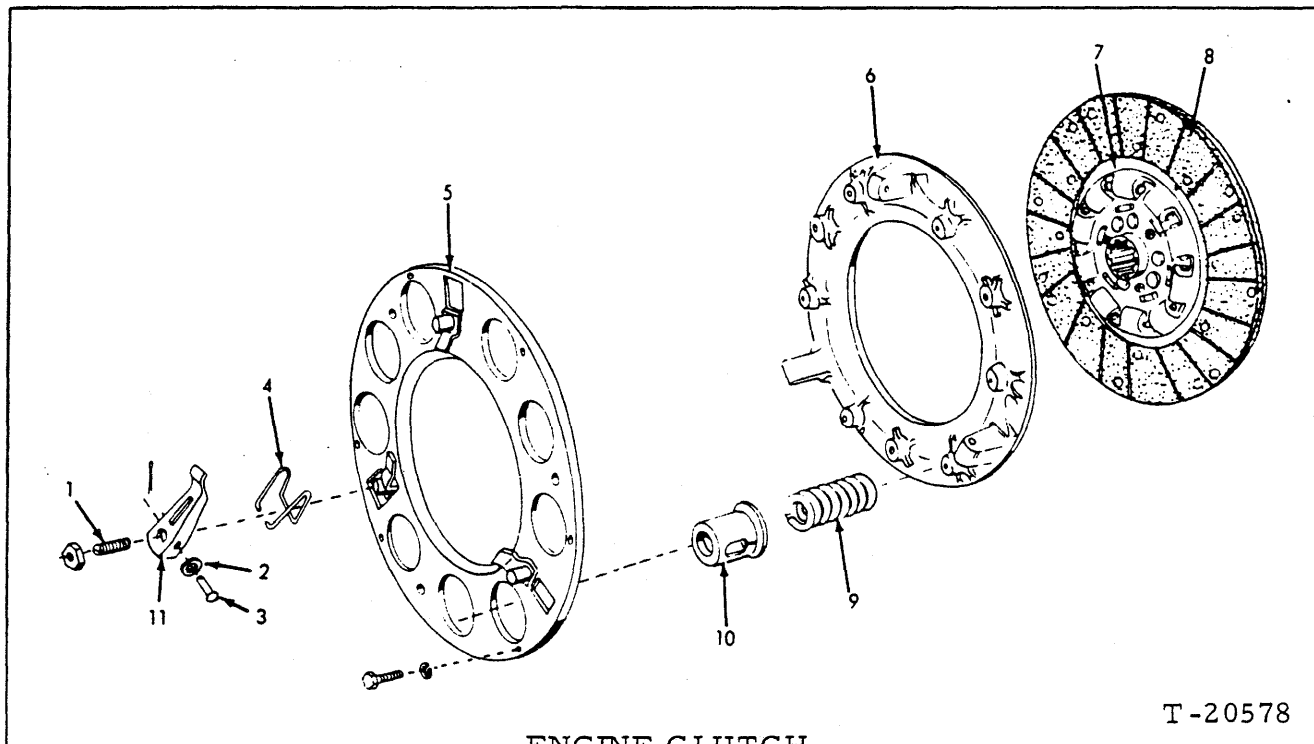
ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	2	STUD (See CYLINDER HEAD)
2	70233218	1	□GASKET, thermostat cover
3	70225035	1	HOUSING, thermostat
4	-----	2	NUT (See CYLINDER HEAD)
5	70210158	1	□GASKET, thermostat cover
6	70228543	1	THERMOSTAT KIT (Includes item 7)(Opens at 160°)
7	70230643	1	□GASKET, thermostat
8	70231440	1	COVER, thermostat
	70905658	3	CAPSCREW, 1/4"NC x 1-1/4"
	70904204	3	LOCKWASHER, 1/4"
9	70226315	1	PIPE, water by-pass
10	70227018	1	HOSE, water by-pass pipe
	70911301	2	CLAMP, hose, 3/4" diam.

NOTE: See page 197 for special water by-pass pipe and hose used with Cab Heater



\*Gas - powered, effective serial No 75Y00201  
 \*\*Diesel - powered, effective serial No. 24A00201,  
 56Y02201

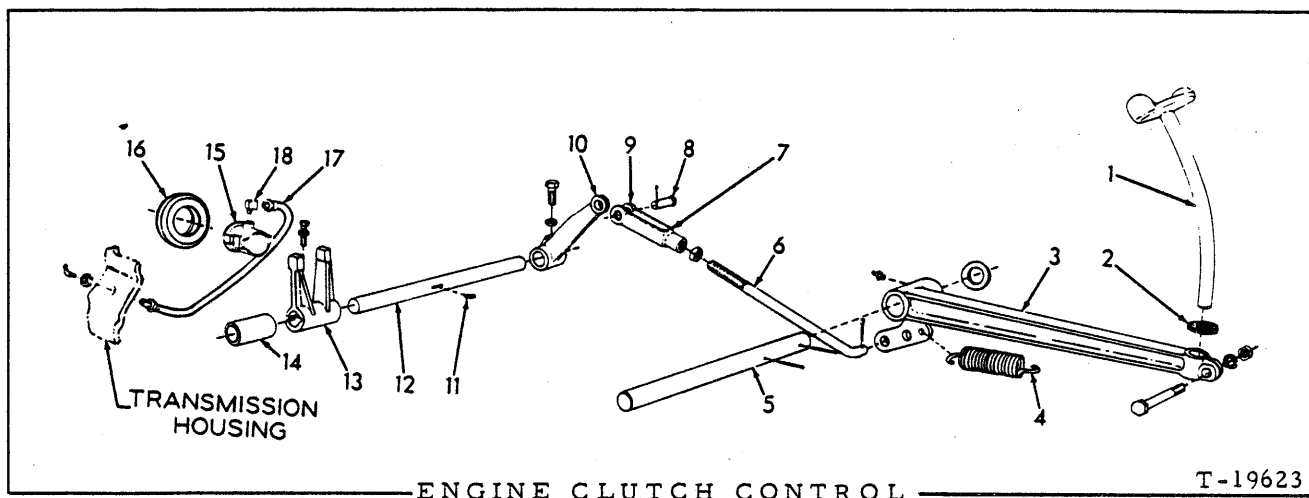
ITEM	PART NO.	QTY.	DESCRIPTION	
		* **		
1	70677333	1 -	RADIATOR ASSY.	} Includes item 2
	70675266	- 1	RADIATOR ASSY. (Graders prior to unit #02171)	
	73108226	- 1	RADIATOR ASSY. (Grader unit #02171 and up)	
	70920574	2 2	CAPSCREW, 1/2"NC x 1-3/8"	
	70677008	2 2	WASHER	
	70911028	2 2	NUT, 1/2"NC	
2	71007609	1 1	CAP, radiator	
3	70079751	1 1	COCK, drain, 1/4"NPT	
4	70677312	1 -	HOSE, upper	
	70096026	- 1	PIPE, upper	
5	70677311	1 -	HOSE, lower	
	70643036	- 1	HOSE, lower	
6	70226863	- 1	HOSE, upper	
7	70606384	- 1	HOSE, upper	
8	70921912	4 1	CLAMP, hose, 1-1/16" to 2" diam.	
9	70921913	- 5	CLAMP, hose, 1-13/16" to 2-3/4" diam.	



ENGINE CLUTCH  
(Rockford)

T-20578

ITEM	PART NO.	QTY.	DESCRIPTION
-	70229344	1	PLATE ASSY., pressure (Includes items 1 thru 6 and 9 thru 11)
	70923390	6	CAPSCREW, 12 pt., 3/8"NC x 7/8" (Graders prior to unit #01684)
	70910287	6	LOCKWASHER, 3/8"
	70922262	6	CAPSCREW, 3/8"NC x 7/8" (Grader unit #01684 and up)
1	70229601	3	SCREW, release lever adjusting
	70910876	3	NUT, jam, 7/16"NF
2	70229814	3	WASHER, release lever pin
3	70229603	3	PIN, release lever
	70900942	3	PIN, cotter, 3/32" x 5/8"
4	70229604	3	SPRING, release lever
5	70229595	1	PLATE ASSY., back (Serviced only as a unit)
6	70229602	1	PLATE, pressure
7	70681436	1	DISC ASSY., driven (Includes item 8)
8	70232872	1	FACING KIT, clutch driven disc (Includes facings and RIVETS indented below)
	70233470	20	RIVET, tubular, steel, fl-hd., 3/16" x 5/16"
9	70228947	9	SPRING, pressure plate
10	70204844	9	CUP, pressure plate spring
11	70229600	3	LEVER, release



ITEM	PART NO.	QTY.	DESCRIPTION
1	70065855	1	PEDAL, clutch operating
2	70605785	1	BUMPER, clutch pedal arm (rubber)
3	70065856	1	LEVER, clutch pedal
	70912808	1	FITTING, lubricating, straight, 1/4" NF taper thd.
	70927236	1	CAPSCREW, 1/2" NF x 2"
	70912441	1	LOCKWASHER, 1/2"
	70911043	1	NUT, 1/2" NF
4	70051193	1	SPRING, pedal retracting
5	70065853	1	SHAFT, pedal lever (Standard on graders prior to unit #00642. Not for graders equipped with Wheel Brakes)
	70683925	1	SHAFT, pedal lever (Standard on graders unit #00642 and up equipped with Wheel Brakes)
	70067839	1	SHAFT, pedal lever (Special equipment on graders prior to unit #00642. For graders equipped with Wheel Brakes)
	70904381	1	PIN, cotter, 3/16" x 2-1/4"
	70911159	1	WASHER, plain, SAE std., 1"
	70900811	1	PIN, cotter, 3/16" x 1-1/2"
6	70094963	1	ROD, clutch control
	70918454	1	PIN, cotter, 1/8" x 1-1/2"
	70911049	1	NUT, jam, 5/8" NF
7	70628730	1	YOKE, control rod
8	70052671	1	PIN, control rod yoke
	70918454	1	PIN, cotter, 1/8" x 1-1/2"
9	70065854	1	LEVER, clutch shifter
10	70228248	1	SETSCREW, clutch shifter lever
	70911036	1	NUT, jam, 5/8" NC
11	70036997	1	KEY, clutch shifter shaft

(Continued)

(Revised May 1976)

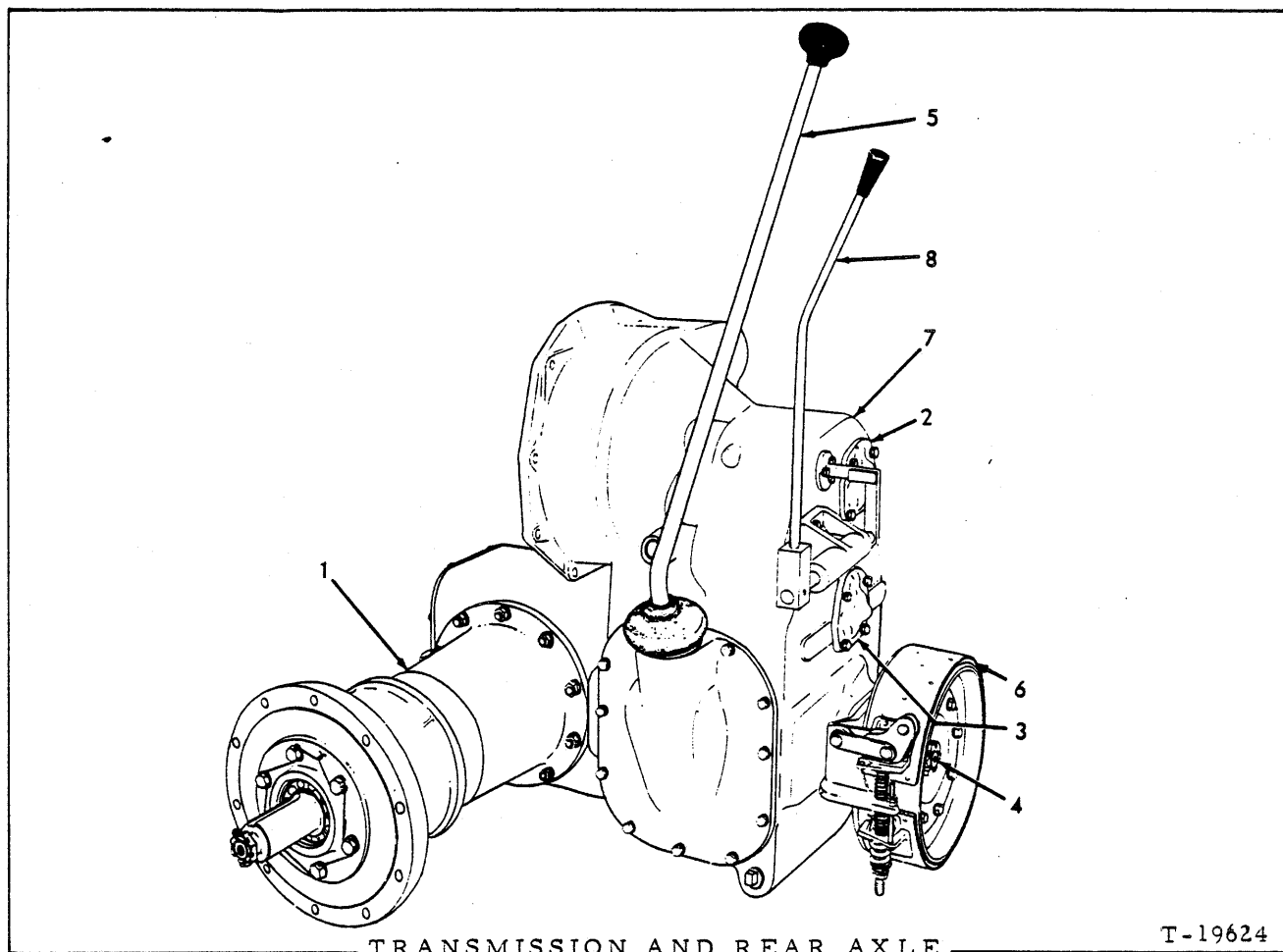


# ENGINE CLUTCH CONTROL (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
12	70065852	1	SHAFT, clutch shifter
13	70095566	1	FORK, clutch shifter
	70923192	1	CAPSCREW, 7/16" NC x 1-1/2"
	70914678	1	LOCKWASHER, 7/16"
14	70061046	2	BUSHING, clutch shifter shaft
15	{ 70241874	1	SHIFTER, clutch (Graders prior to unit #01137)
	{ 70686922	1	CARRIER, bearing (Graders unit #01137 and up)
16	{ 70235079	1	BEARING, ball, clutch shifter (Graders prior to unit #01137)
	{ 70649821	1	BEARING, ball, clutch throwout (Graders unit #01137 and up)
17	70686889	1	HOSE, bearing lubricating
	70927381	1	WASHER, plain
	70906907	1	NUT, jam, 5/8" NF
	70915273	1	FITTING, lubricating, 30°, 1/8" NPT
18	70605794	1	ELBOW, hose

Graders unit  
#01137 and up

(Revised July 1973)



TRANSMISSION AND REAR AXLE

T-19624

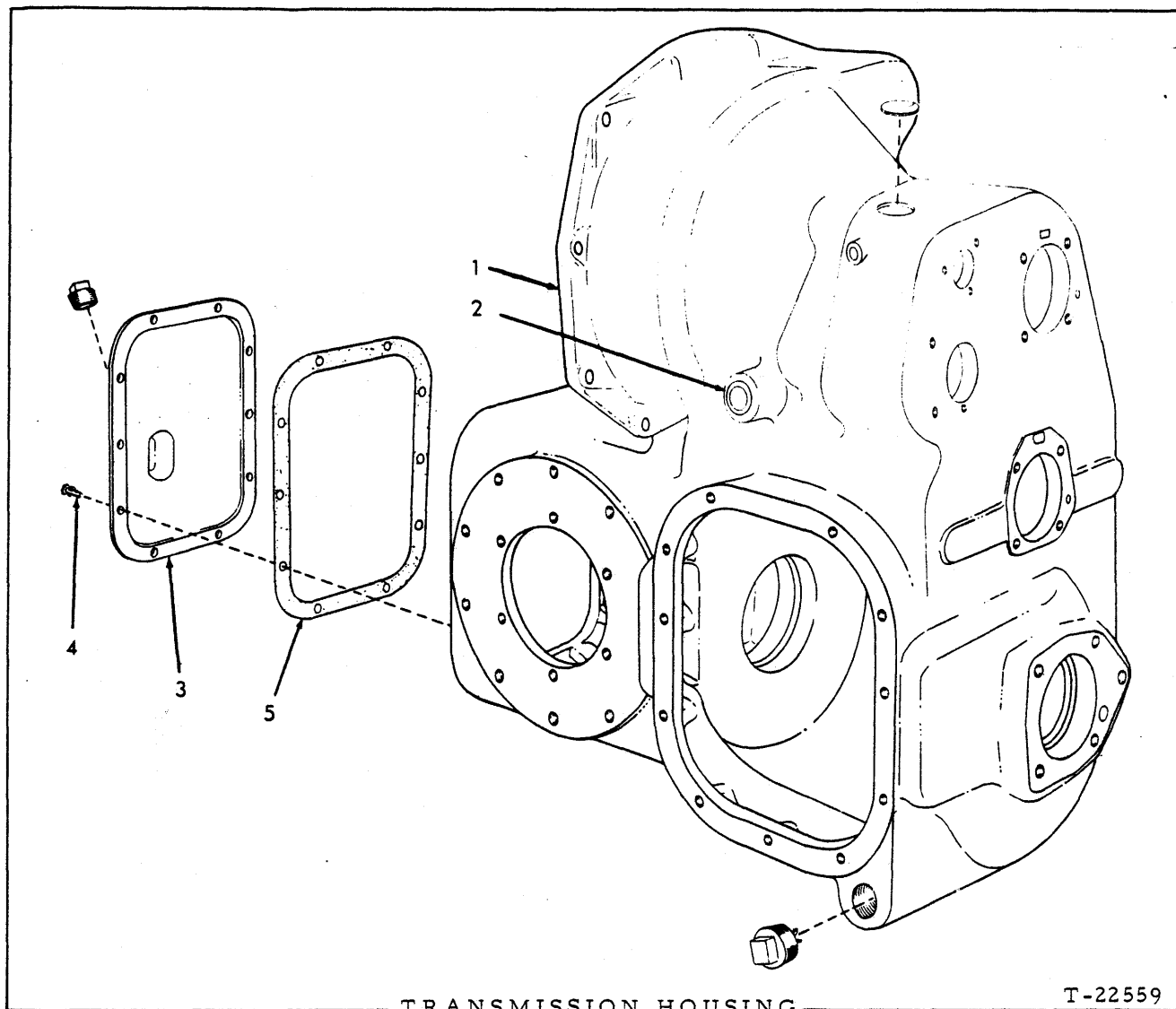
ITEM PART NO. QTY. DESCRIPTION

- |   |          |   |   |
|---|----------|---|---|
| - | 77108728 | 1 | TRANSMISSION AND REAR AXLE ASSY. (Used prior to Graders Unit No. 00647; also used on Graders Unit No. 00652 thru 00693; 00695, 00715, 00721 and units No. 00728 thru 00737) |
| - | 77113398 | 1 | TRANSMISSION AND REAR AXLE ASSY. (Effective on Graders Unit No. 00647 thru 00651; 00694 thru 00727 excluding Nos. 00695, 00715, 00721; also units No. 00738 and up)         |

Each consists of items 1 thru 8

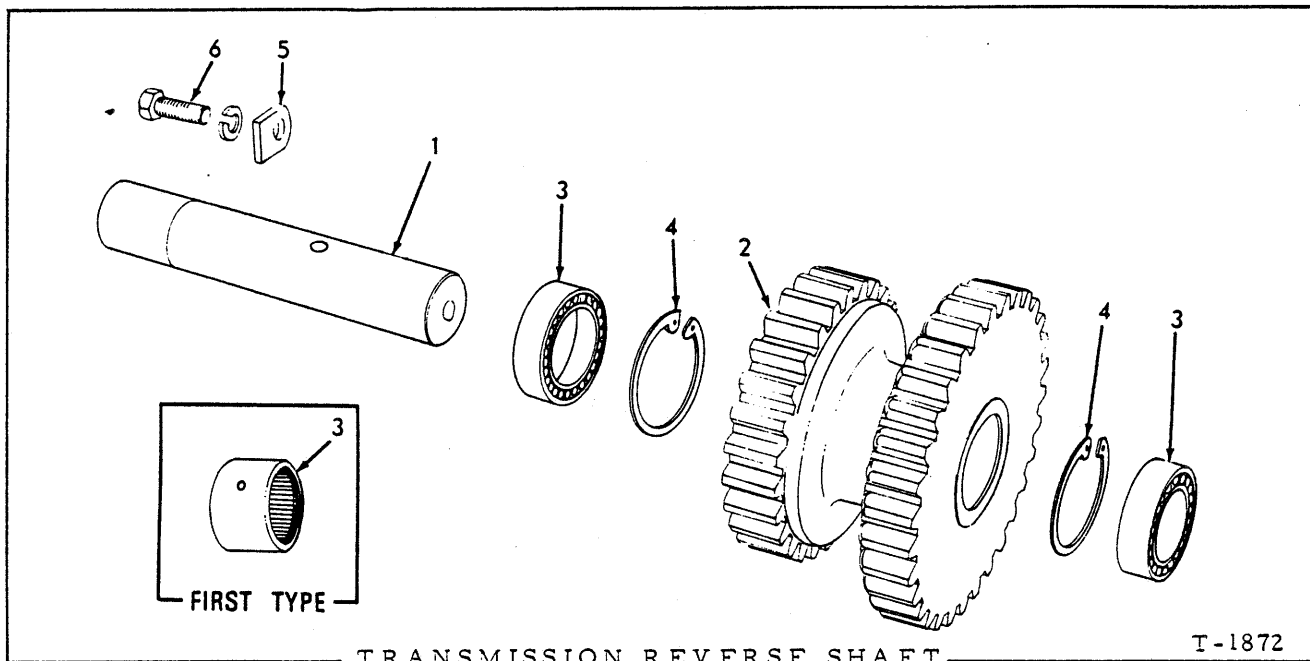
- |   |         |   |                          |
|---|---------|---|--------------------------|
| 1 | -----   | - | See REAR AXLE            |
| 2 | -----   | - | See TOP SHAFT            |
| 3 | { ----- | - | See INTERMEDIATE SHAFT   |
|   | { ----- | - | See REVERSE SHAFT        |
| 4 | -----   | - | See PINION SHAFT         |
| 5 | -----   | - | See GEAR SHIFT           |
| 6 | -----   | - | See BRAKE                |
| 7 | -----   | - | See TRANSMISSION HOUSING |
| 8 | -----   | - | See DIRECTIONAL CONTROL  |

(Revised October 1973)



ITEM	PART NO.	QTY.	DESCRIPTION
1	77109089	1	HOUSING ASSY., transmission (Includes item 2)(Used prior to graders unit No. 00647; also used on graders unit No. 00652 thru 00693, 00695, 00715, 00721 and units No. 00728 thru 00737)
	77113400	1	HOUSING ASSY., transmission (Includes item 2)(Effective on graders unit No. 00647 thru 00651; 00694 thru 00727 excluding Nos. 00695, 00715, 00721; also units No. 00738 and up)
	77118363	1	PLUG, expansion (Late units)
	74612178	1	PLUG, drain, 1"NPT (magnetic)
2	-----	2	BUSHING, transmission housing (See ENGINE CLUTCH CONTROL)
3	70059931	1	PLATE, cover, rear
	70912768	1	PLUG, pipe, 1"NPT
4	70922763	10	CAPSCREW, 3/8"NC x 1"
	70910287	10	LOCKWASHER, 3/8"
5	70059932	1	GASKET, rear cover plate

(Revised October 1973)

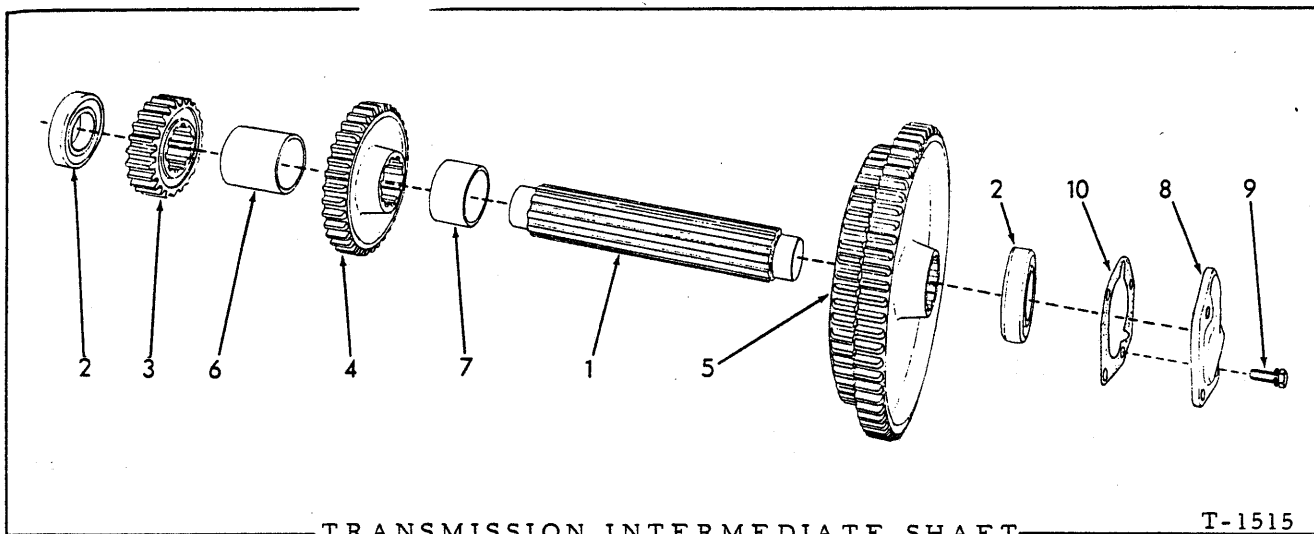


\* Used prior to Graders Unit No. 00647; also used on Graders Unit No. 00652 thru 00693, 00695, 00715, 00721 and Units No. 00728 thru 00737.

\*\* Effective on Graders Unit No. 00647 thru 00651; 00694 thru 00727 excluding Nos. 00695, 00715, 00721; also Units No. 00738 and up.

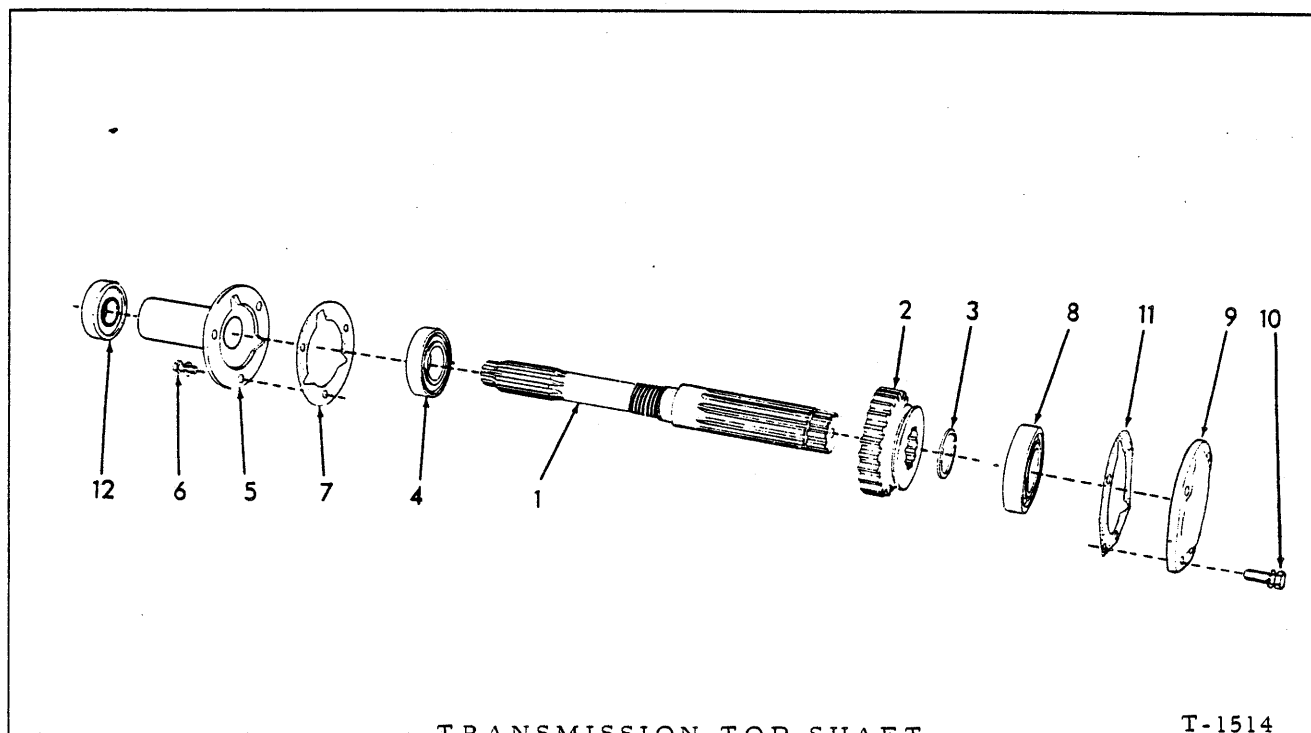
ITEM	PART NO.	QTY.	DESCRIPTION
		* **	
1	77109015	1 -	SHAFT (1-1/4" diam.)
	77113401	- 1	SHAFT (1" diam.)
2	77125423	1 -	GEAR (26 and 31 teeth) (1-1/2" hole diam.)
	77113404	- 1	GEAR (26 and 31 teeth) (2-7/16" hole diam.)
3	70604435	2 -	BEARING, needle, reverse gear
	77113402	- 2	BEARING, roller, reverse gear
4	77113403	- 2	RING, snap
5	70059939	1 1	LOCK, reverse gear shaft
6	70922763	1 1	CAPSCREW, 3/8" NC x 1"
	70910287	1 1	LOCKWASHER, 3/8"

(Revised October 1973)



ITEM	PART NO.	QTY.	DESCRIPTION
1	70059930	1	SHAFT
2	70698633	2	BEARING, ball
3	77125419	1	GEAR (20 teeth)
4	70059962	1	GEAR (34 teeth)
5	77125421	1	GEAR (53 and 64 teeth)
6	70059927	1	SPACER, gear (2-15/32" long)
7	70059961	1	SPACER, gear (1-3/8" long)
8	70059955	1	*CAP, front bearing
9	70922763	4	*CAPSCREW, 3/8"NC x 1"
	70910287	4	*LOCKWASHER, 3/8"
10	70059956	1	GASKET, front bearing cap

\*Not used with Auxiliary Creeper Transmission.

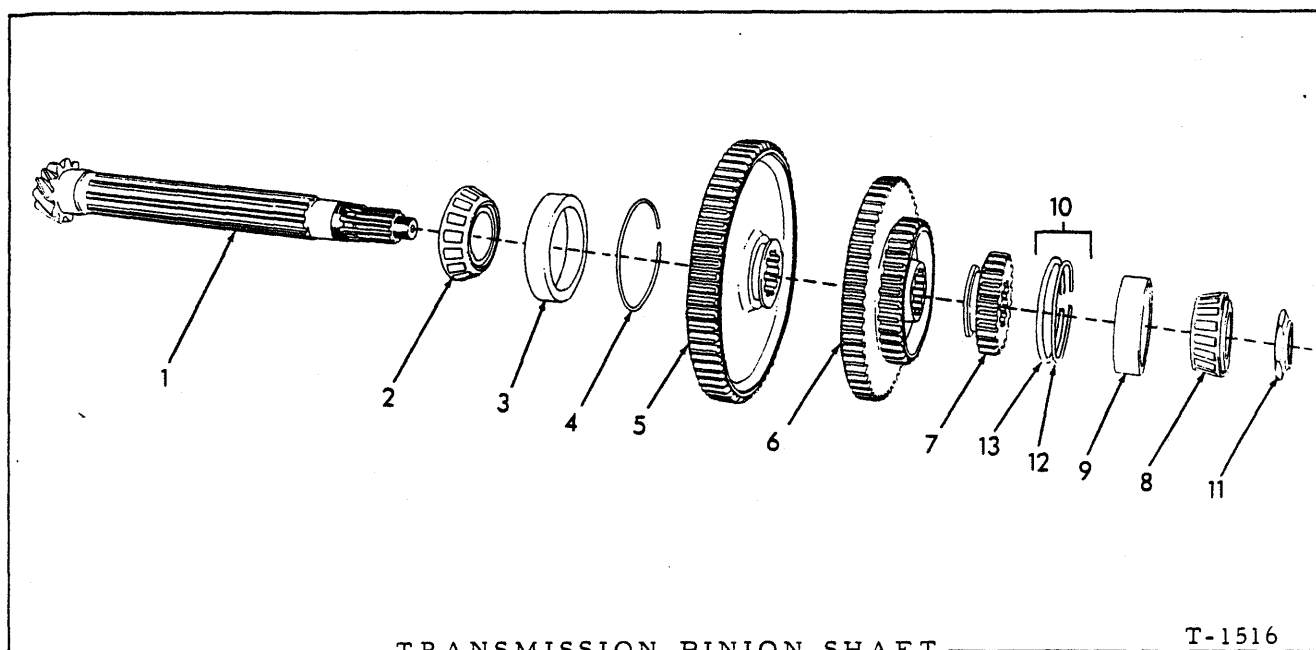


TRANSMISSION TOP SHAFT

T-1514

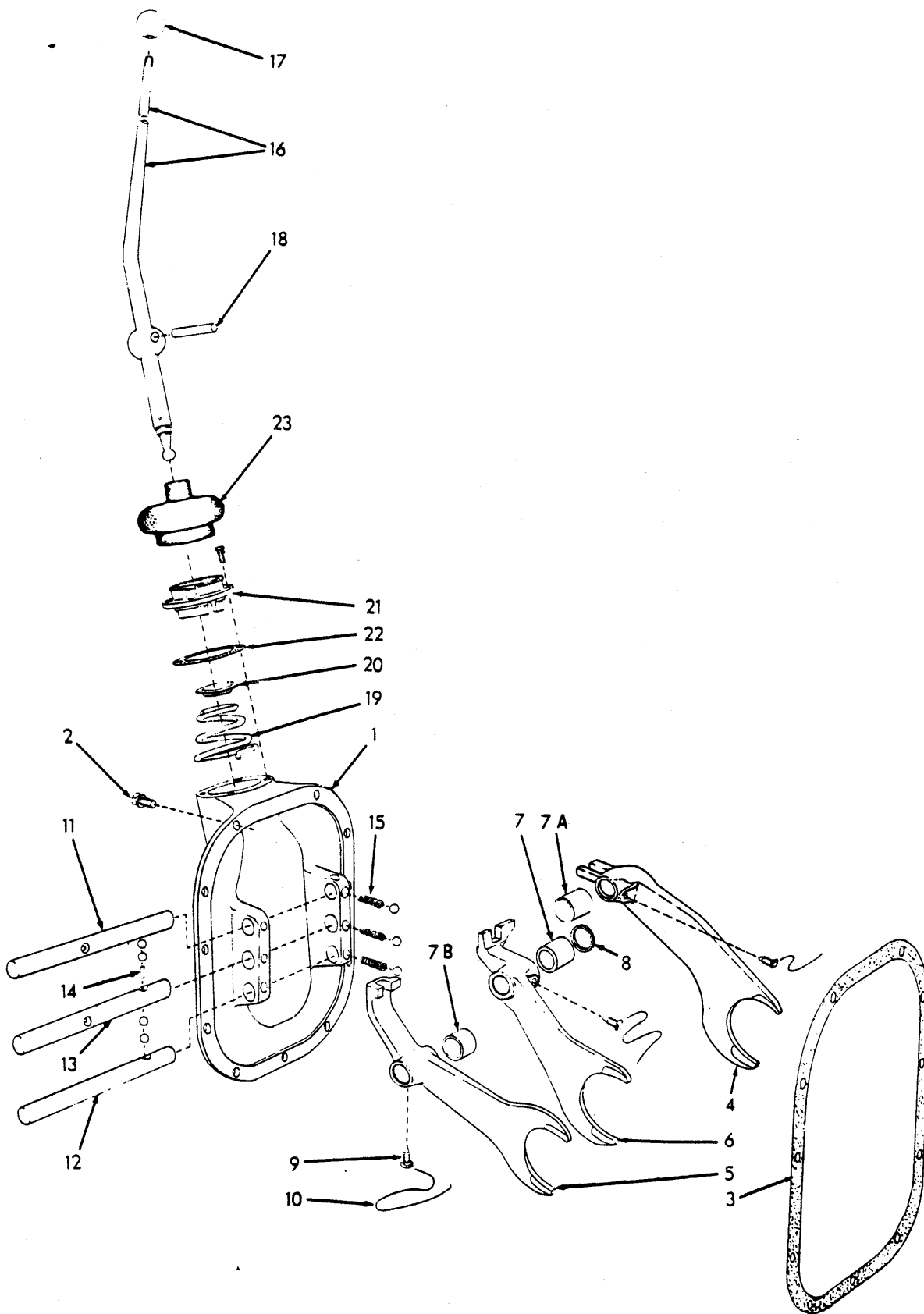
ITEM	PART NO.	QTY.	DESCRIPTION
1	77125424	1	*SHAFT
2	77109018	1	*GEAR (24 teeth)
3	77118331	1	*RING, snap, gear retaining
4	74253907	1	BEARING, ball, intermediate
5	70096789	1	CAP, intermediate bearing
6	70922763	3	CAPSCREW, 3/8"NC x 1"
	70910287	3	LOCKWASHER, 3/8"
7	70059923	1	GASKET, intermediate bearing cap
8	70698633	1	*BEARING, ball, front
9	70059955	1	*CAP, front bearing
10	70922763	4	*CAPSCREW, 3/8"NC x 1"
	70910287	4	*LOCKWASHER, 3/8"
11	70059956	1	GASKET, front bearing cap
12	70226859	1	BEARING, ball, rear (In flywheel)

\*Not used with auxiliary Creeper Transmission.



ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	SHAFT, pinion (Serviced only with matched bevel gear. Order GEAR SET 70077951)
2	70059934	1	CONE ASSY., pinion shaft bearing, rear
3	70059935	1	CUP, pinion shaft bearing, rear
4	70059936	1	RING, snap, rear pinion shaft bearing
5	77125420	1	GEAR (67 teeth)
6	70059942	1	GEAR (53 and 34 teeth)
7	70059943	1	GEAR (23 teeth)
8	70059954	1	CONE ASSY., pinion shaft bearing, front
9	70066741	1	CUP, pinion shaft bearing, front
10	70699169	1	RING KIT (Includes items 12 and 13)
11	70059946	1	NUT, adjusting, front pinion shaft bearing
12	70699095	1	RING, snap (.064" thick)
13	70699096	2	RING, snap (.072" thick)

See item 10.  
Use as required



GEAR SHIFT

T-1518

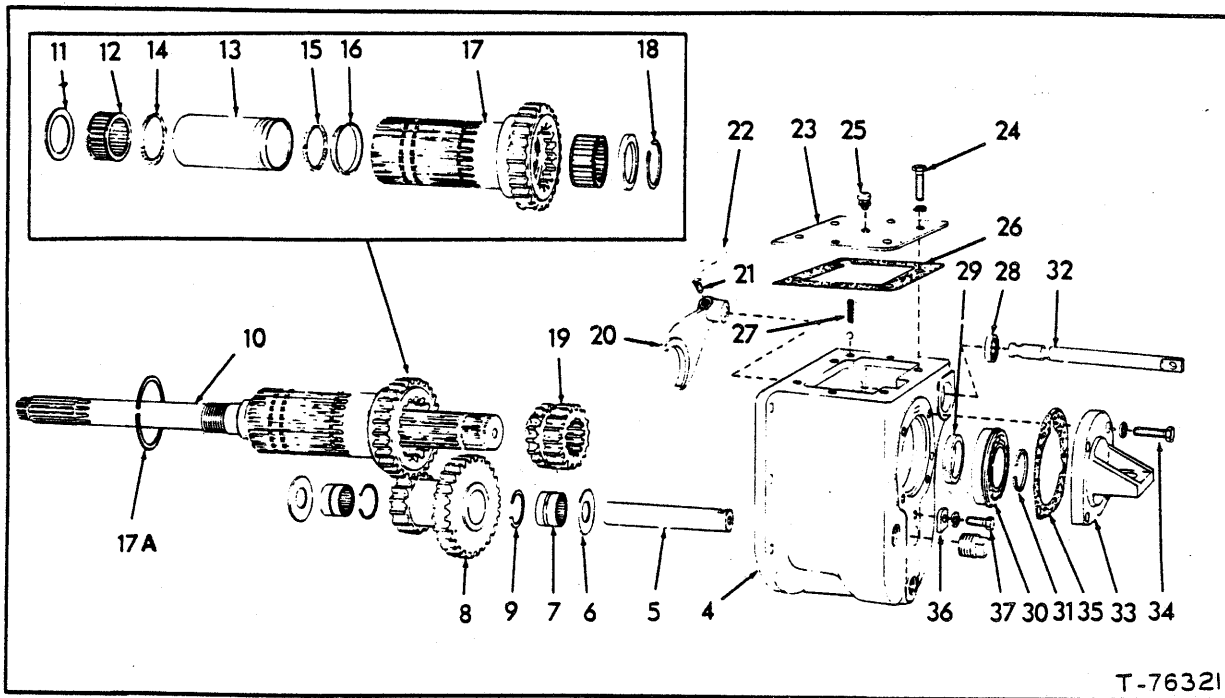
(Revised October 1973)



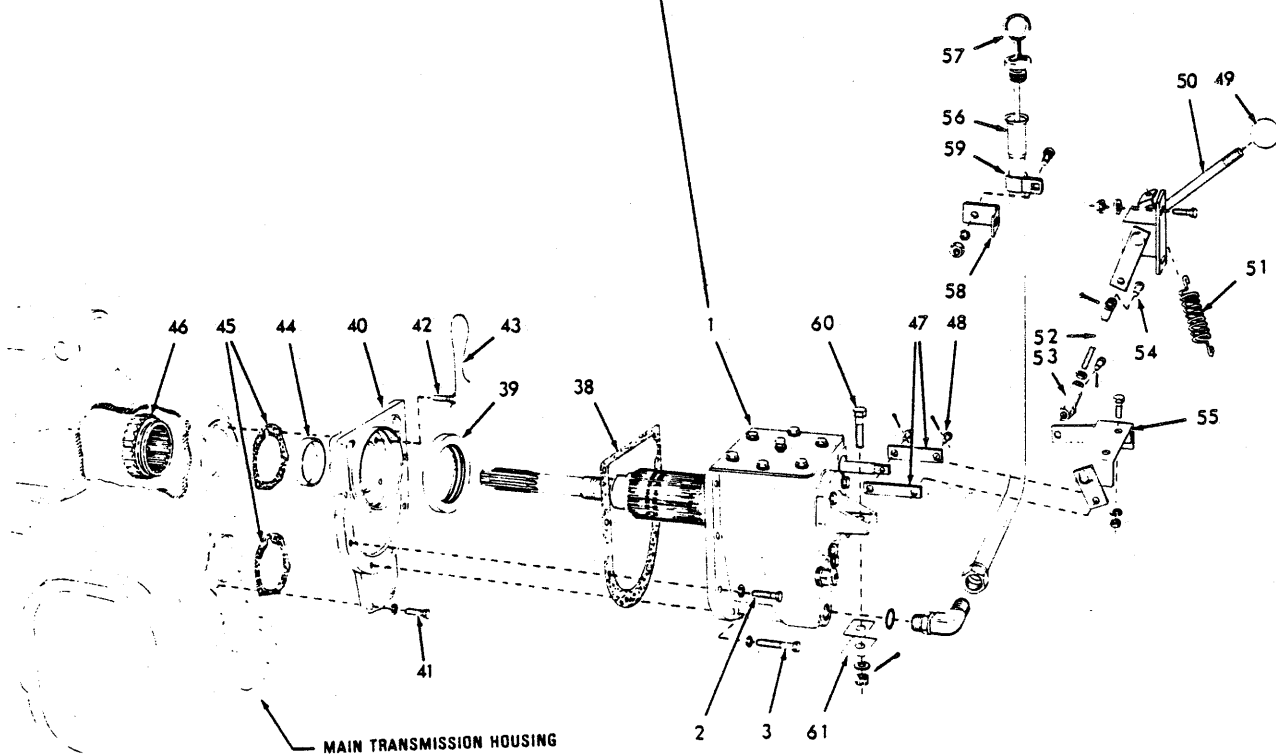
# GEAR SHIFT

ITEM	PART NO.	QTY.	DESCRIPTION	
1	70059976	1	COVER, gear shift	
2	70922763	11	CAPSCREW, 3/8"NC x 1"	
	70910287	11	LOCKWASHER, 3/8"	
3	70059977	1	GASKET, gear shift cover	
4	70059989	1	FORK, first and reverse	
5	70059986	1	FORK, second and third	
6	70059988	1	FORK, fourth	
7	70068922	1	SPACER, shifting fork, fourth gear	
7A	77114841	1	SPACER, shifting fork, first and reverse gear	} Late units
7B	77114842	1	SPACER, shifting fork, second and third gear	
8	70097464	2	WASHER, spacing (Use as required)	
9	70202864	3	SETSCREW, shifting fork	
10	70023633	3	WIRE, locking, 1/16" x 12"	
11	70059990	1	ROD, gear shifting, first and reverse	
12	70059985	1	ROD, gear shifting, second and third	
13	70059987	1	ROD, gear shifting, fourth	
14	70059996	1	PIN, interlocking, shifting rod	
	70905361	4	BALL, steel, 7/16" diam.	
15	70059994	3	SPRING, shifting rod interlock	
	70905361	3	BALL, steel, 7/16" diam.	
16	77110421	1	LEVER, shifting	
17	70091862	1	KNOB, shifting lever	
18	70059993	1	PIN, shifting lever	
19	70059991	1	SPRING, shifting lever	
20	70059992	1	WASHER, shifting lever spring	
21	70073303	1	RETAINER, shifting lever	
	70915343	4	CAPSCREW, 1/4"NC x 5/8"	
	70910285	4	LOCKWASHER, 1/4"	
22	70059965	1	GASKET, gear shifting lever retainer	
23	70069920	1	BOOT, gear shifting lever	

(Revised October 1973)



T-76321



AUXILIARY CREEPER TRANSMISSION

T-76320

# AUXILIARY CREEPER TRANSMISSION

USAGE: Special equipment. Provides additional range of speeds one-third of standard

ITEM	PART NO.	QTY.	DESCRIPTION
1	70685887	1	TRANSMISSION ASSY., auxiliary (Consists of items 4 thru 37)
2	70921076	5	CAPSCREW, 3/8"NC x 1-1/4"
3	70920995	2	CAPSCREW, 3/8"NC x 2"
	70910287	7	LOCKWASHER, 3/8"
4	70677997	1	HOUSING transmission
	70912726	1	PLUG, pipe, 3/4"NPT
5	70088162	1	SHAFT, bottom
6	70098571	2	WASHER, bottom shaft
7	70676118	2	BEARING, roller, bottom shaft gear
8	70674802	1	GEAR, bottom shaft
9	70095868	2	RING, snap, bottom shaft gear
10	70677821	1	SHAFT, top
11	70088513	2	WASHER, top shaft
12	70508828	2	BEARING, roller, top shaft gear
13	70677820	1	SPACER, top shaft gear bearing
14	70654803	1	O-RING, bearing spacer (outer)
15	70654804	1	O-RING, bearing spacer (inner)
16	70650510	1	RING, bearing spacer
17	70685885	1	GEAR, top shaft
17A	70090485	1	RING, snap (Effective March 1975)
18	70050293	1	RING, snap, top shaft
19	70674803	1	GEAR, sliding, top shaft
20	70088163	1	FORK, shifting
21	70202864	1	SETSCREW
22	70023633	1	WIRE, locking, 1/16" x 12"
23	70677993	1	COVER, top
24	70922300	6	CAPSCREW, 3/8"NC x 3/4"
	70910287	6	LOCKWASHER, 3/8"
25	70634161	1	VENT, filler pipe
26	70088164	1	GASKET, top cover
27	70224925	1	SPRING, shifting fork shaft locking ball
28	70088778	1	SEAL, oil, shifting fork shaft
29	70088514	1	WASHER, bearing spacing

(Continued)

(Revised June 1975)

# AUXILIARY CREEPER TRANSMISSION (Continued)

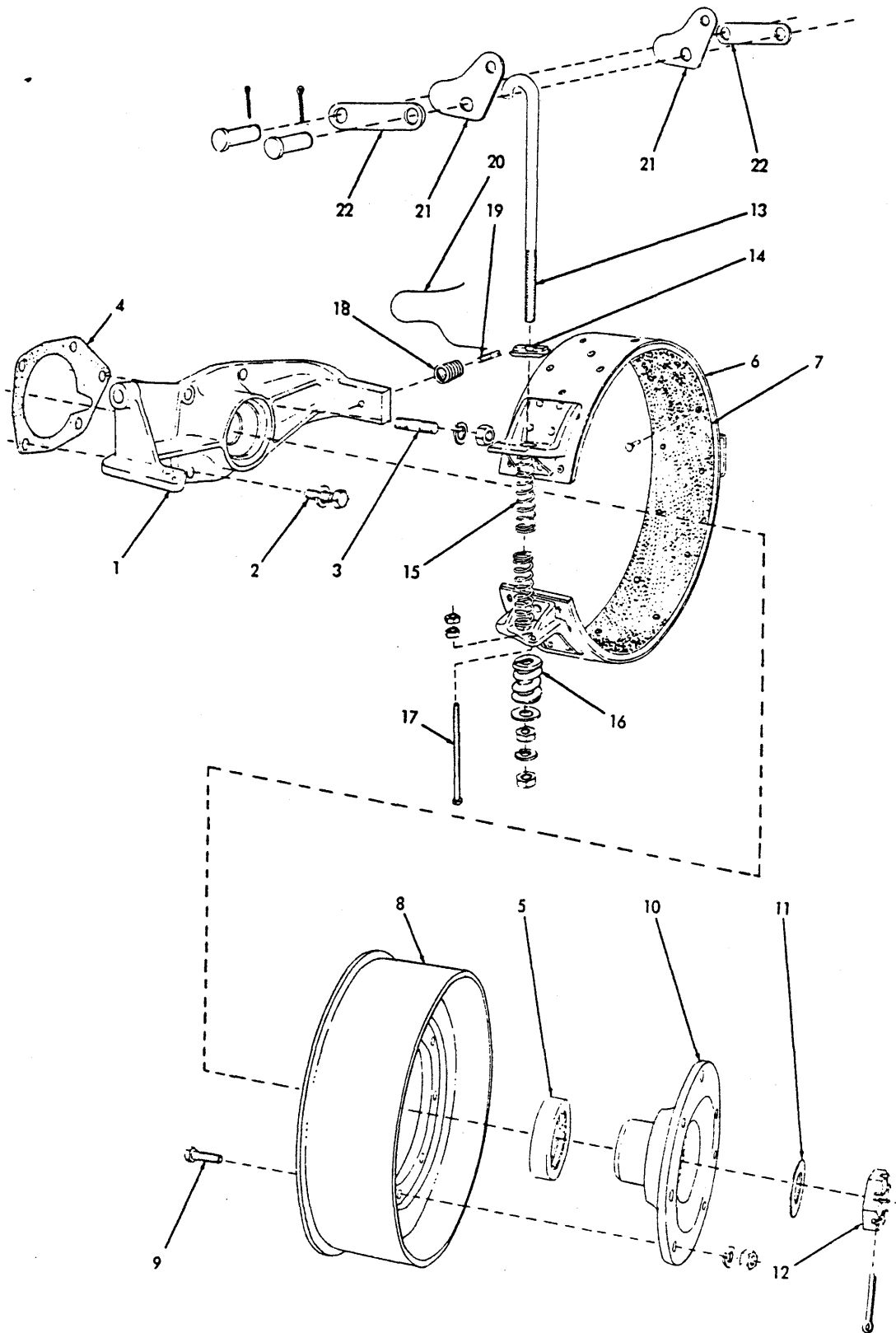
ITEM	PART NO.	QTY.	DESCRIPTION
30	70088551	1	BEARING, ball, top shaft
31	70051344	1	RING, snap, top shaft
32	70088154	1	SHAFT, shifting fork
	70905360	1	BALL, steel, 3/8" diam.
33	70088153	6	CAP, top shaft
34	70921076	4	CAPSCREW, 3/8"NC x 1-1/4"
	70910287	4	LOCKWASHER, 3/8"
35	70088152	1	GASKET, top shaft cap
36	70059939	1	LOCK, bottom shaft
37	70922763	1	CAPSCREW, 3/8"NC x 1"
	70910287	1	LOCKWASHER, 3/8"
38	70088150	1	GASKET, auxiliary transmission to adapter
39	70654805	1	SEAL, oil (5/8" wide)
40	70686277	1	ADAPTER ASSY. (Includes item 44)
41	70921076	2	CAPSCREW, 3/8"NC x 1-1/4"
	70910287	2	LOCKWASHER, 3/8"
42	70929069	4	CAPSCREW, drilled-hd., 3/8"NC x 1"
43	70023756	1	WIRE, locking, 1/16" x 26"
44	70686114	1	SLEEVE, pilot
45	70059956	2	GASKET, adapter to main transmission housing
46	70677822	1	GEAR, coupling (24 teeth)
47	70089668	2	LINK, control
48	70627451	2	PIN, control link
	70900942	2	PIN, cotter, 3/32" x 5/8"
49	70091862	1	KNOB, control rod
50	70678003	1	BRACKET AND LEVER, control (upper)
	70927173	2	CAPSCREW, 3/8"NC x 1-1/8"
	70677006	2	WASHER, plain
	70911026	2	NUT, 3/8"NC
51	70634503	1	SPRING
52	70678017	1	ROD, control
	70911048	1	NUT, jam, 3/8"NF
53	70628736	1	YOKE, control rod

(Continued)

(Revised May 1978)

# AUXILIARY CREEPER TRANSMISSION (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
54	70078810	2	PIN, control rod
	70900942	2	PIN, cotter, 3/32" x 5/8"
55	70678001	1	BRACKET AND LEVER, control (lower)
	70922763	2	CAPSCREW, 3/8"NC x 1"
	70910287	2	LOCKWASHER, 3/8"
	70911026	2	NUT, 3/8"NC
56	70674034	1	TUBE ASSY., dipstick (Includes item 57)
	70924026	1	ELBOW, adjustable, 90°, flare type, 1" tube, 1-1/16"NF male end (Includes washer, nut and O-RING)
	70921206	1	O-RING, elbow
57	70678590	1	DIPSTICK, oil level
58	70678018	1	ANGLE, tube supporting
59	70621451	1	CLIP, tube supporting
	70922300	1	CAPSCREW, 3/8"NC x 3/4"
	70910287	1	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
60	70012466	1	CAPSCREW, transmission mounting
	70910244	1	WASHER, plain, SAE std., 1/2"
	70910867	1	NUT, slotted, 1/2"NF
	70910147	1	PIN, cotter, 3/32" x 1-1/8"
61	70059832	8	SHIM, alignment (Use as required)

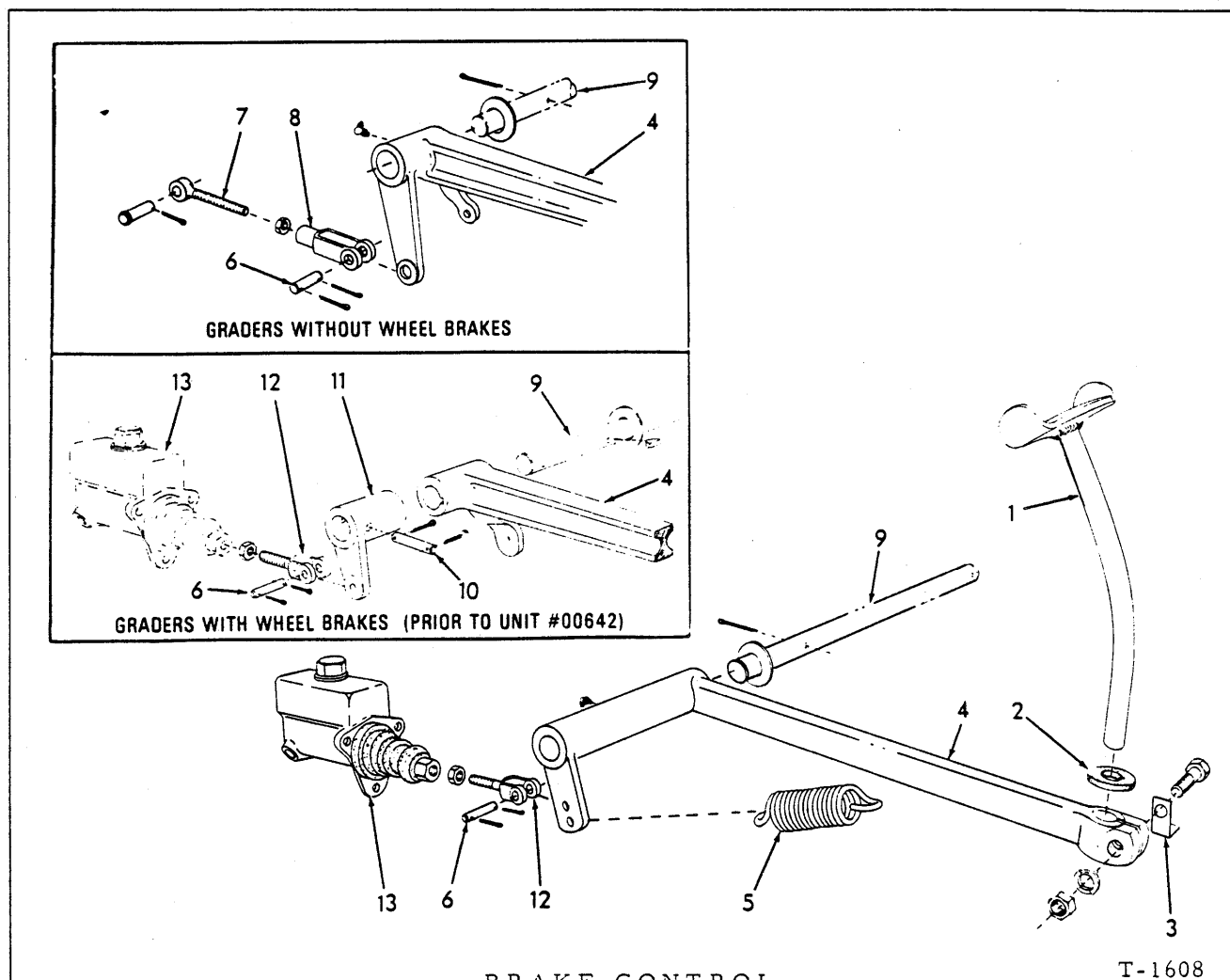


TRANSMISSION BRAKE

T-1517

# TRANSMISSION BRAKE

ITEM	PART NO.	QTY.	DESCRIPTION
1	70059945	1	BRACKET, mounting
2	70920582	4	CAPSCREW, 1/2"NC x 1-1/4"
	70912441	4	LOCKWASHER, 1/2"
3	70059982	1	STUD (1/2" diam.)
	70912441	1	LOCKWASHER 1/2"
	70911043	1	NUT, 1/2"NF
4	70059944	1	GASKET, mounting bracket
5	70059947	1	SEAL, oil, mounting bracket
6	70059948	1	BAND ASSY. (Includes item 7)
7	70066856	1	LINING, band
	70911004	28	RIVET, tubular, brass, flat-hd., 9/64" x 3/8"
8	70059949	1	DRUM, brake
9	70923193	8	CAPSCREW, 3/8"NF x 1-1/4"
	70910287	8	LOCKWASHER, 3/8"
	70911041	8	NUT, 3/8"NF
10	70059951	1	FLANGE, drum mounting
11	70059953	1	WASHER, flange retaining
12	70059952	1	NUT, slotted
	70900808	1	PIN, cotter, 1/8" x 1-1/2"
13	70059974	1	BOLT, band adjustment
	70910244	2	WASHER, plain, SAE std., 1/2"
	70914678	1	LOCKWASHER, 7/16"
	70914879	2	NUT, jam, 7/16"NC
14	70059973	1	SHOE, cam lever
15	70059975	2	SPRING, band expanding
16	70059979	1	SPRING, band adjustment bolt
17	70059978	1	SCREW, band supporting
	70911024	2	NUT, 1/4"NC
18	70059981	1	SPRING, band centering
19	70059980	1	SCREW, band centering
20	70023633	1	WIRE, locking, 1/16" x 12"
21	70059969	2	LEVER, cam (When special Wheel Brakes are installed this part is assembled in reverse of position illustrated)
22	70059971	2	LINK, operating (Not used when grader is equipped with special Wheel Brakes)
	70083122	2	LINK, operating (For graders with special Wheel Brakes)
	70917648	2	PIN, yoke, 1/2" diam.
	70900806	2	PIN, cotter, 1/8" x 1"



BRAKE CONTROL

T-1608

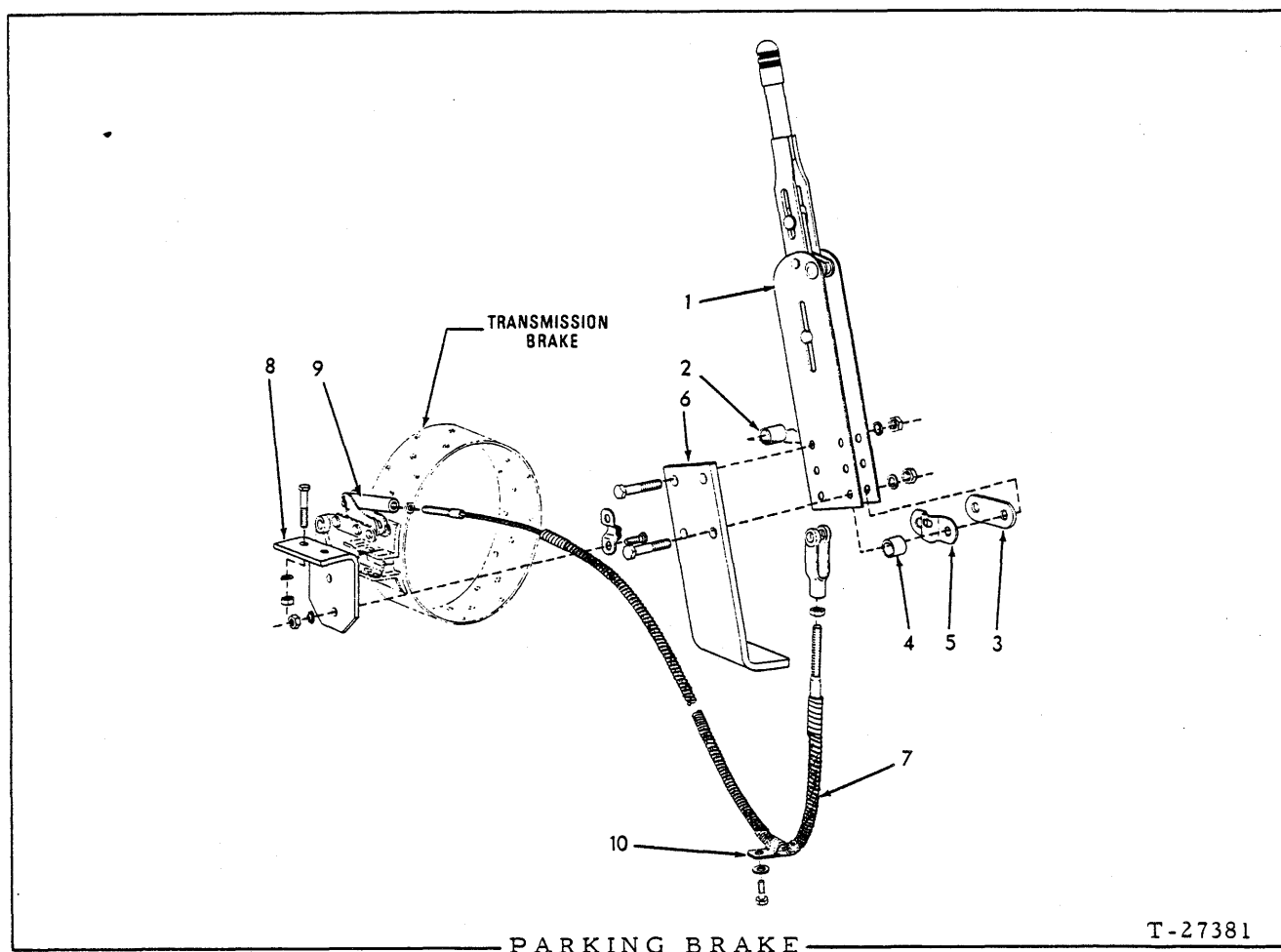
\*Graders not equipped with Wheel Brakes  
 \*\*Graders equipped with Wheel Brakes

ITEM	PART NO.	QTY. * **	DESCRIPTION
1	70065855	1 1	PEDAL, operating lever
2	70605785	1 1	BUMPER, pedal (rubber)
3	70068372	1 1	ANGLE, operating, stop light switch
4	70065857	1 -	LEVER, operating pedal
	70915019	1 -	FITTING, lube, 90°, 1/4"NF taper thd.
4	70067849	- 1	LEVER, operating pedal (Graders prior to unit #00642)
	70683901	- 1	LEVER, operating pedal (Graders unit #00642 and up)
	70915019	- 1	FITTING, lubricating, 90°, 1/4"NF taper thd.
	70911159	1 1	WASHER, plain, SAE std., 1"
	70900811	1 1	PIN, cotter, 3/16" x 1-1/2"
	70927236	1 1	CAPSCREW, 1/2"NF x 2"
	70912441	1 1	LOCKWASHER, 1/2"
	70911043	1 1	NUT, 1/2"NF
	70905126	- 1	KEY, #15 woodruff, 1/4" x 1"

(Continued)



				BRAKE CONTROL (Continued)		
ITEM	PART NO.	QTY.		DESCRIPTION		
		*	**			
5	70051193	1	1	SPRING, pedal lever retracting		
6	70605983	1	1	PIN, adjusting yoke		
	70900801	2	2	PIN, cotter, 3/32" x 3/4"		
7	70080704	1	-	EYE-BOLT, brake operating		
	70911048	1	-	NUT, jam, 3/8"NF		
	70078810	1	-	PIN, yoke, 3/8" diam.		
	70900801	1	-	PIN, cotter, 3/32" x 3/4"		
8	70604718	1	-	YOKE, adjusting		
9	-----	1	1	SHAFT (See ENGINE CLUTCH CONTROL)		
10	70601935	-	1	PIN, lever retaining		} Graders prior to unit #00642
	70900805	-	1	PIN, cotter, 1/8" x 1"		
11	70067840	-	1	LEVER, operating, master cylinder		
12	70067834	-	1	YOKE, operating, master cylinder		
	70911042	-	1	NUT, 7/16"NF		
13	-----	-	1	MASTER CYLINDER (See WHEEL BRAKES)		



USAGE: Special Equipment

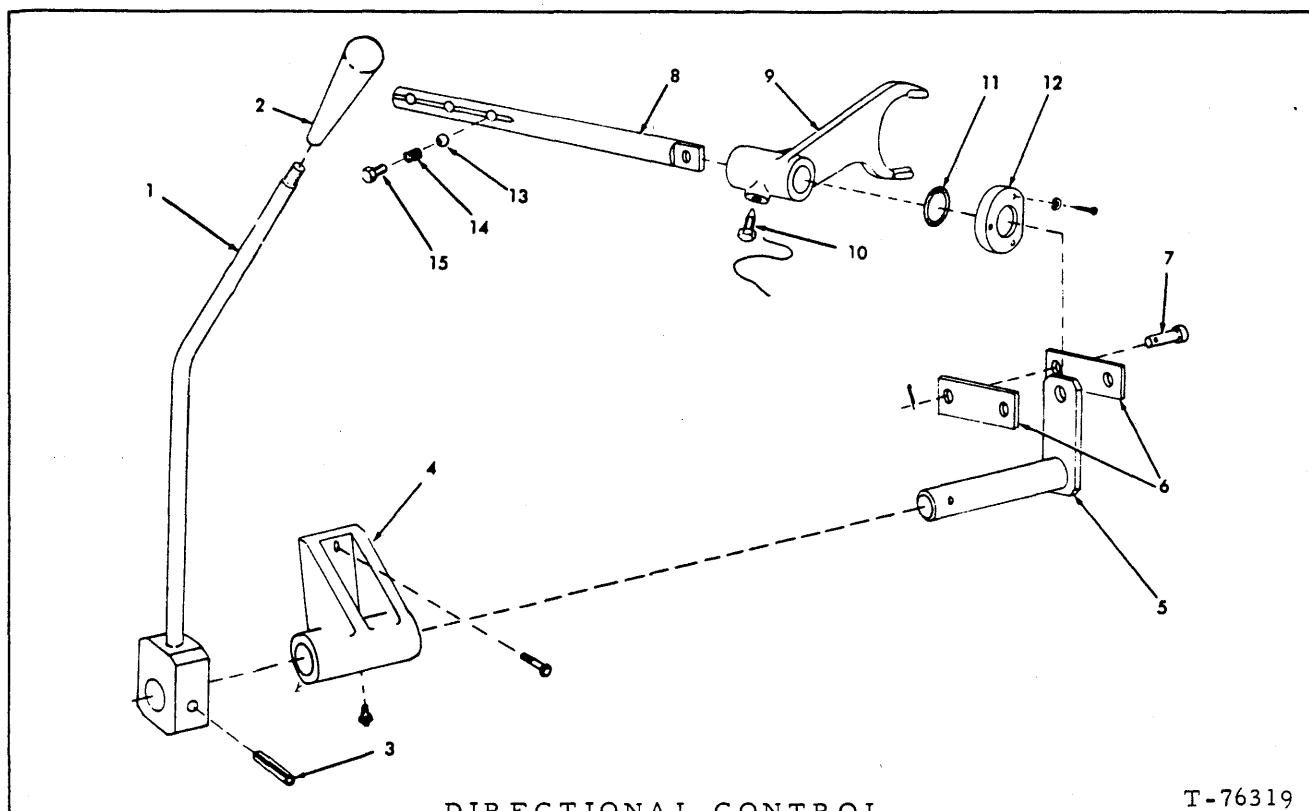
ITEM	PART NO.	QTY.	DESCRIPTION
1	70083850	1	LEVER ASSY., operating (Serviced only as a unit)
	70923124	4	CAPSCREW, 5/16"NC x 2"
	70910286	4	LOCKWASHER, 5/16"
	70911025	4	NUT, 5/16"NC
2	70083847	2	SPACER, lever mounting (1" long)
3	70083851	1	SPACER, cable clamp
4	70083849	2	SPACER, lever mounting (1/2" long)
5	70083848	2	CLAMP, cable supporting
	70914392	-	CAPSCREW, 5/16"NC x 1"
	70927373	2	CAPSCREW, 5/16"NC x 7/8"
	70910286	2	LOCKWASHER, 5/16"
	70911025	2	NUT, 5/16"
6	70083653	1	BRACKET, lever mounting (Welded to frame)
7	77109935	1	CABLE ASSEMBLY (Includes housing)
	70628736	1	YOKE, rod end (adjustable, 3/8"NF)
	70911048	1	NUT, jam 3/8"NF

(Continued)

# PARKING BRAKE (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	70083654	1	BRACKET, cable supporting
	70920660	2	CAPSCREW, 5/16"NC x 1-1/2"
	70910286	2	LOCKWASHER, 5/16"
	70911025	2	NUT, 5/16"NC
9	70083652	1	LINK, operating cable
	70078810	1	PIN, yoke (3/8" diam.)
	70900801	1	PIN, cotter, 3/32" x 3/4"
10	70094527	2	CLIP, cable supporting
	70927484	2	CAPSCREW, 3/8"NC x 1/2"
	70911115	2	WASHER, plain. SAE std., 3/8"

MEMO

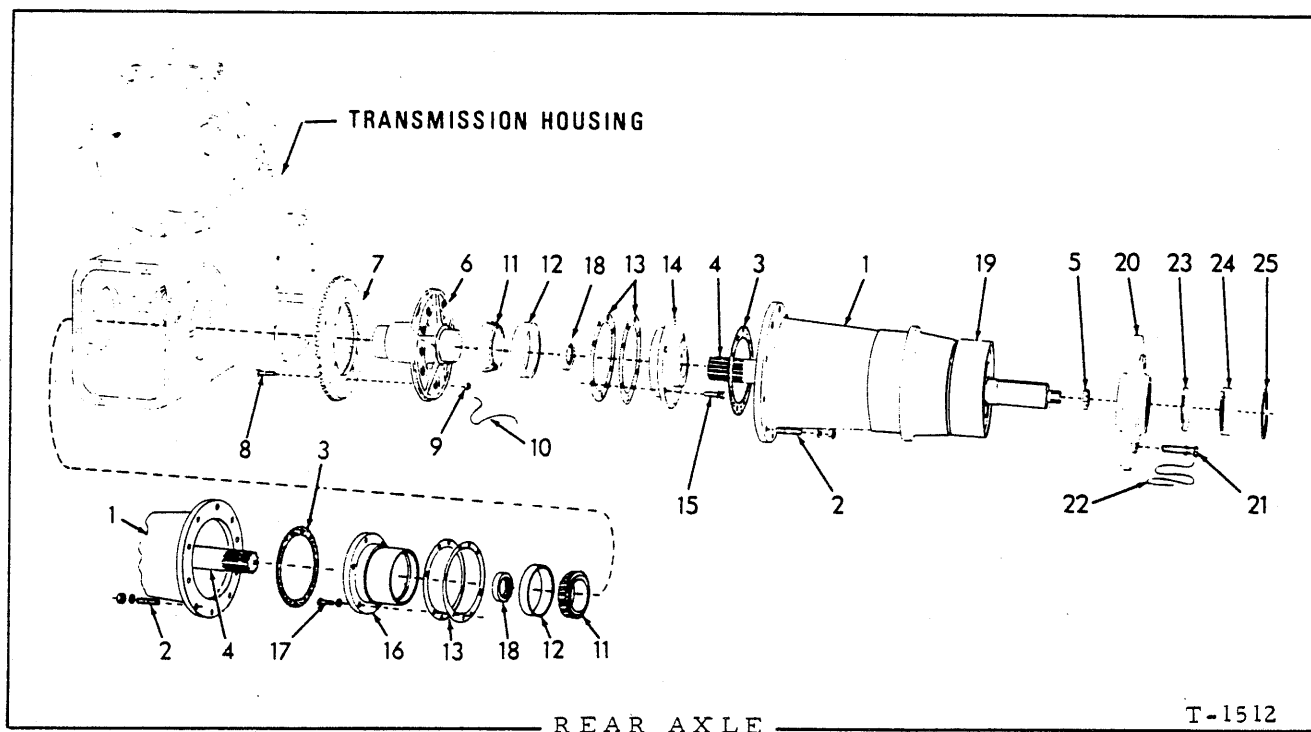


DIRECTIONAL CONTROL

T-76319

ITEM	PART NO.	QTY.	DESCRIPTION
1 {	77110411	1	LEVER, shifting (First type. Used prior to June 1971)
	77112070	1	LEVER, shifting (Second type. Effective June 1971)
2	77110365	1	KNOB, shifting lever
3	70915523	1	PIN, spring
4 {	77109023	1	BRACKET (First type. Used prior to June 1971)
	77112069	1	BRACKET (Second type. Effective June 1971)
	70914465	1	FITTING, lubricating, straight, 1/8"NPT (For second type BRACKET only)
	70916272	2	SCREW, 3/8"NC x 1-1/4"
5 {	77109020	1	SHAFT, shifting (4-1/2" lever)(Used prior to June 1971)
	77112071	1	SHAFT, shifting (6" lever)(Effective June 1971)
6	77109019	2	LINK, shifting shaft
7	70917646	2	PIN, shifting link
	70912364	2	PIN, cotter, 3/32" x 3/4"
8	77109016	1	SHAFT, shifting fork
9	77109017	1	FORK, shifting
10	70202864	1	SCREW, shifting fork
	70023633	1	WIRE, locking, 1/16" x 12"
11	77125234	1	O-RING
12	77109014	1	CAP
	70916282	3	SCREW, 1/4"NC x 7/8"
	70910285	3	LOCKWASHER, 1/4"
13	70905361	1	BALL, steel
14	70059994	1	SPRING
15	70920603	1	SCREW, 1/2"NF x 1-1/8"

(Revised October 1973)



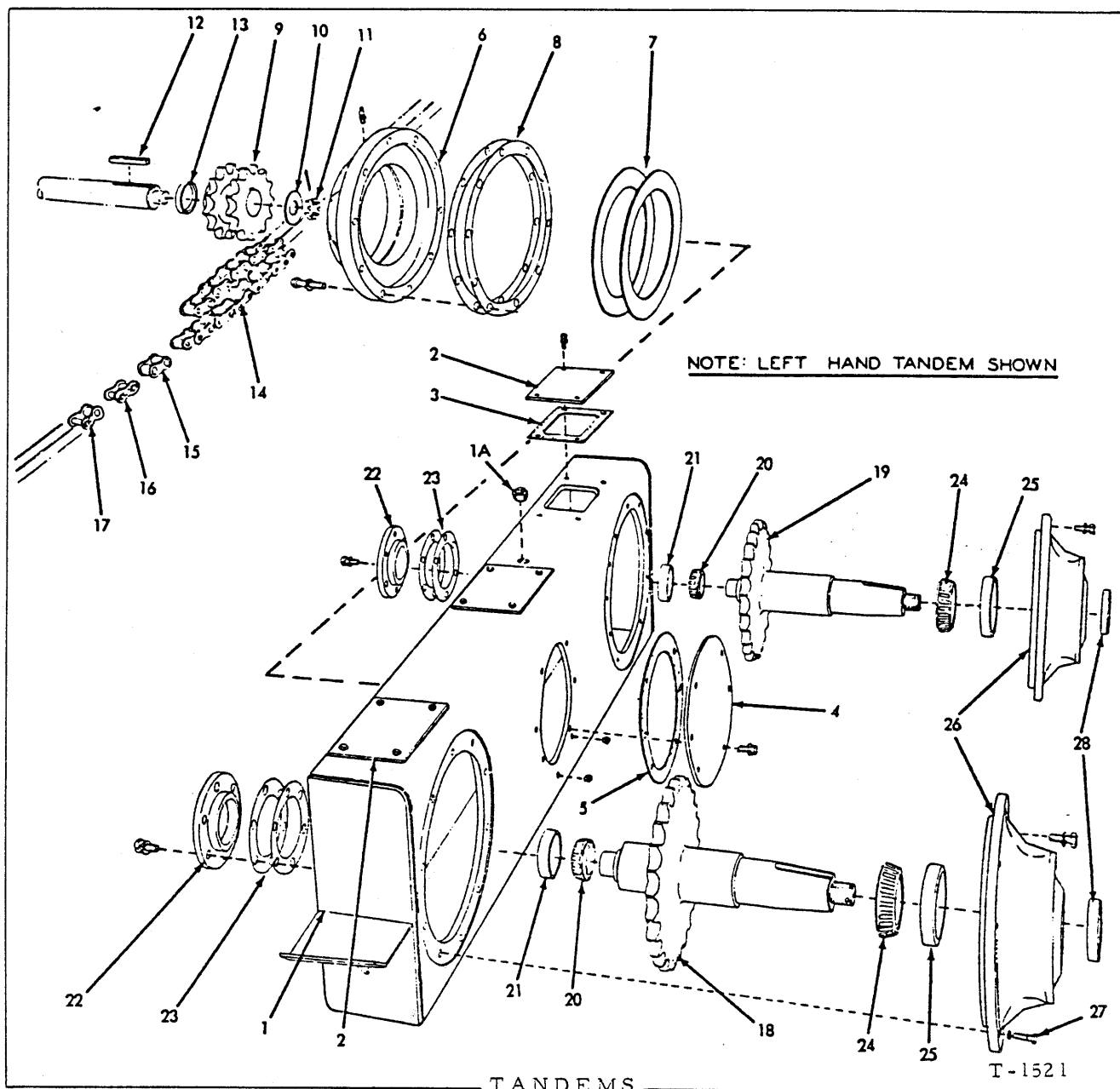
ITEM	PART NO.	QTY.	DESCRIPTION
1	70076382	2	HOUSING
2	70059914	20	STUD (1/2" diam.)
	70912441	20	LOCKWASHER, 1/2"
	70911043	20	NUT, 1/2" NF
3	77113071	2	GASKET, housing
4	73107899	2	SHAFT
5	-----	-	NUT, shaft (See TANDEMS)
6	70059921	1	HUB, bevel gear
7	-----	1	GEAR, bevel (Serviced only with matched pinion shaft. Order GEAR SET 70077951)
8	70063994	12	CAPSCREW, drilled end, 7/16" NF x 1-1/2"
9	70063995	12	NUT, castle, 7/16" NF
10	70023633	6	WIRE, locking, 1/16" x 12"
11	70210732	2	CONE ASSY., bevel gear hub bearing
12	70061090	2	CUP, bevel gear hub bearing
13	70059915	4	SHIM, bearing adjusting (.010" thick. Use as required)
	70067276	2	SHIM, bearing adjusting (.007" thick. Use as required)
	70059916	4	SHIM, bearing adjusting (.004" thick. Use as required)
14	70059922	1	CAGE, bevel gear hub right bearing
15	70921569	6	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	6	LOCKWASHER, 7/16"

(Continued)

(Revised September 1976)

# REAR AXLE (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
16	70059917	1	CAGE, bevel gear hub left bearing
17	70921569	6	CAPSCREW, 7/16"NC x 1-1/4"
	70914678	6	LOCKWASHER, 7/16"
18	70068513	2	SEAL, oil, bearing cage
19	70054297	2	BUSHING, housing
20	70076381	2	CAP, housing end
21	70041266	12	CAPSCREW, 5/8"NC x 2"
	70912942	12	LOCKWASHER, 5/8"
22	70023765	2	WIRE, locking, 1/16" x 26"
23	70054295	2	SEAL, oil, housing end cap
24	73107208	2	BEARING, ball, housing end cap
25	70054296	2	RING, snap, housing end cap bearing



ITEM	PART NO.	QTY.	DESCRIPTION
1	77109364	1	CASE, tandem (left) (Graders prior to unit #01299)
	70687945	1	CASE, tandem (left)(Grader unit #01299 and up)
	77109365	1	CASE, tandem (right)(Graders prior to unit #01299)
	70687946	1	CASE, tandem (right)(Grader unit #01299 and up)
	70901652	4	PLUG, pipe, 1/4"NPT
1A	70051094	2	PLUG, vent (3/4"NPT)
2	70054755	6	COVER, case access hole, top
	70922262	24	CAPSCREW, 3/8"NC x 7/8"
	70910287	24	LOCKWASHER, 3/8"
3	70054756	6	GASKET, top access hole cover
4	70054757	2	COVER, case access hole, side
	70922262	12	CAPSCREW, 3/8"NC x 7/8"
	70910287	12	LOCKWASHER, 3/8"

(Continued)



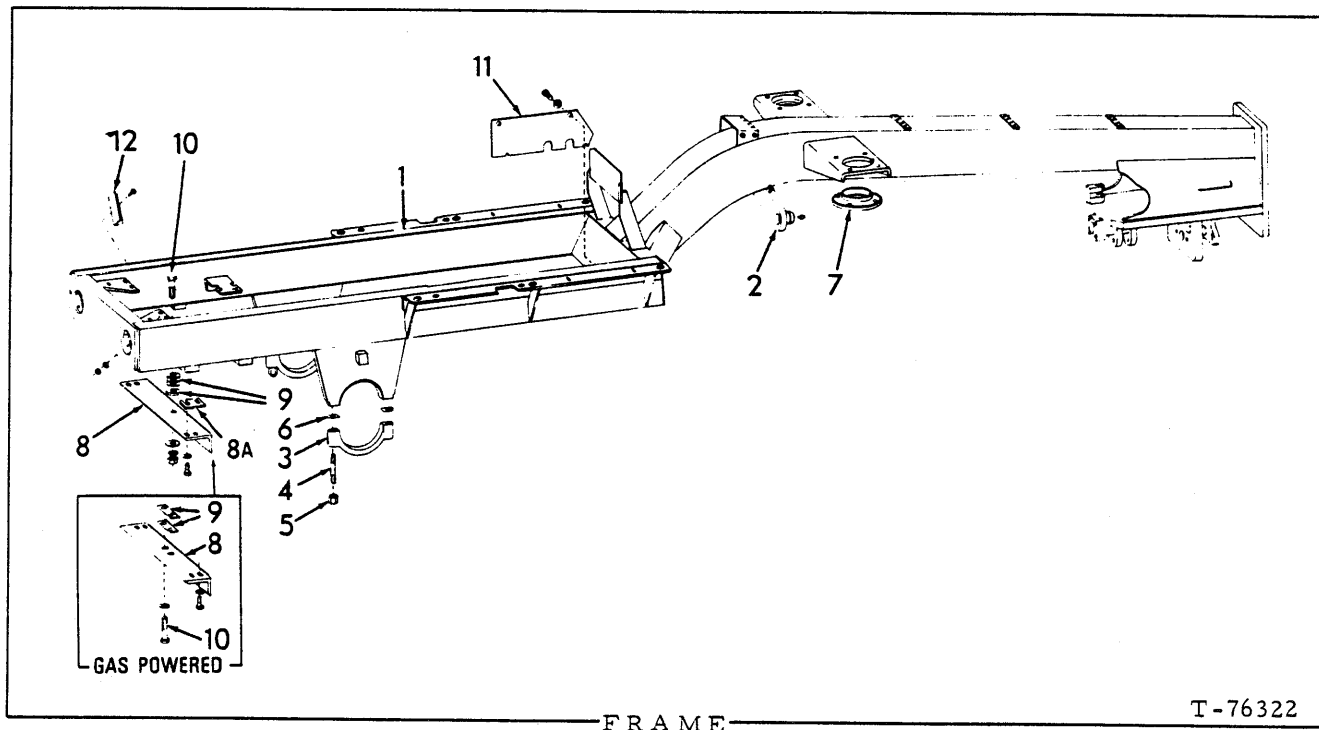
# TANDEMS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
5	70054758	2	GASKET, side access hole cover
6	70054774	2	HUB, case
	70924864	12	CAPSCREW, 1/2"NC x 2-1/4" (Upper)
	70924865	8	CAPSCREW, Nylok, 1/2"NC x 2-1/4" (Lower)
	70912441	20	LOCKWASHER, 1/2"
	70914465	2	FITTING, lubricating, straight, 1/8"NPT
7	70054764	4	WASHER, hub thrust
8	70054766	18	SHIM, case hub (.010" thick)
	70054763	14	SHIM, case hub (.005" thick)
	70647947	4	SHIM, case hub (.003" thick)
9	70646974	2	SPROCKET, drive (9-tooth)
10	70040101	2	WASHER
11	70058028	2	NUT (slotted)
	70900808	2	PIN, cotter, 1/8" x 1-1/2"
12	70646973	2	KEY, drive sprocket
13	70054754	2	SPACER, drive sprocket
14	70623645	4	CHAIN, driving (42 links. Includes items 15 and 16)(Graders prior to #01299)
	70687949	4	CHAIN, driving (44 links. Includes item 15 and 16)(Graders unit #01299 and up)
15	70623646	-	LINK, roller, driving chain service (1-1/2" pitch)
16	70623647	-	LINK, connecting, driving chain service (1-1/2" pitch)
17	70624428	-	LINK, offset, driving chain (2 pitches. Used to alter length of chain 1-1/2". Requires use of extra connecting link)
18	70623654	2	SHAFT AND SPROCKET, front wheel
19	70623652	1	SHAFT AND SPROCKET, right rear wheel
	70623650	1	SHAFT AND SPROCKET, left rear wheel (Has tapped holes for driving odometer)
20	70209889	4	CONE ASSY., wheel shaft inner bearing
21	70209890	4	CUP, wheel shaft inner bearing
22	70054765	4	RETAINER, wheel shaft inner bearing (See page 190 for special retainer used when ODOMETER is installed)
	70920582	24	CAPSCREW, 1/2"NC x 1-1/4"
	70912441	24	LOCKWASHER, 1/2"
23	70054752	32	SHIM, wheel shaft bearing (.010" thick)
	70054753	32	SHIM, wheel shaft bearing (.005" thick)
24	70066128	4	CONE ASSY., wheel shaft outer bearing
25	70066129	4	CUP, wheel shaft outer bearing
26	70054775	4	RETAINER, wheel shaft outer bearing (Graders prior to unit #00642)
	70083096	4	RETAINER, wheel shaft outer bearing (Grader unit #00642 and up; also graders prior to unit #00642 if equipped with Wheel Brakes)
	70920582	24	CAPSCREW, 1/2"NC x 1-1/4"
	70912441	40	LOCKWASHER, 1/2"
27	70643392	16	CAPSCREW, Nylok, 1/2"NC x 1-1/8"
28	70048703	4	SEAL, oil wheel shaft

MEMO

(Revised January 1975)

MEMO

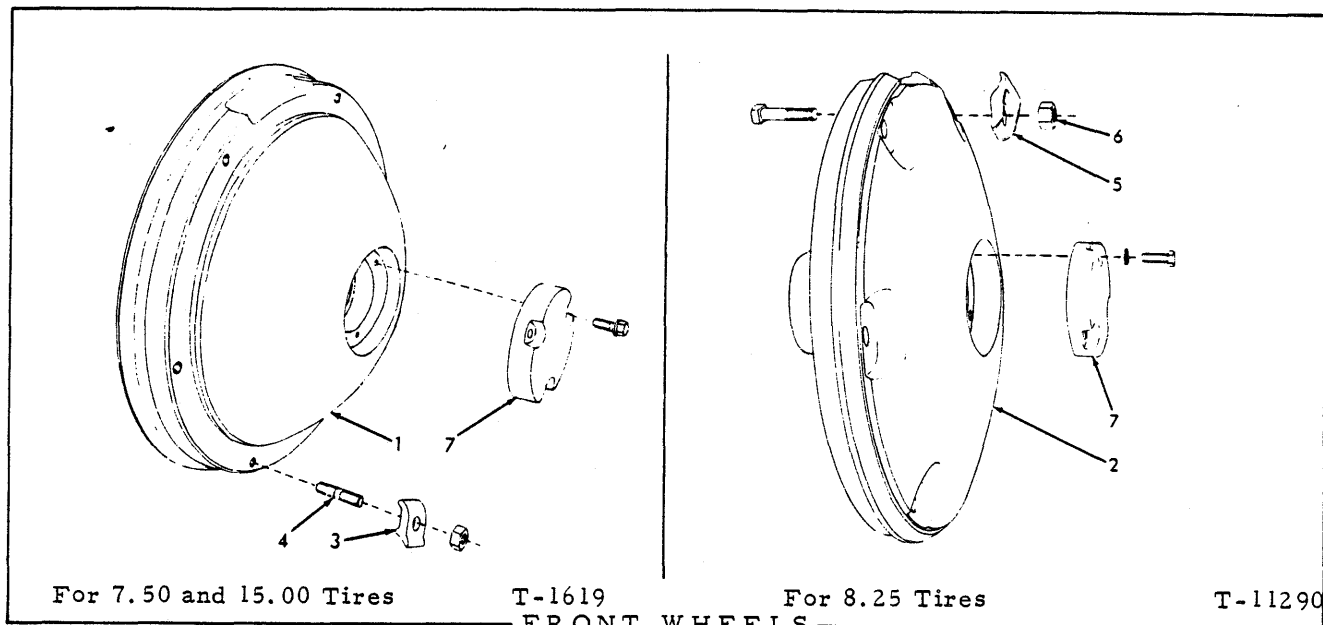


# FRAME

\* Diesel-powered, effective serial No. 24A00201, 56Y02201  
 \*\* Gas-powered, effective serial No. 75Y00201

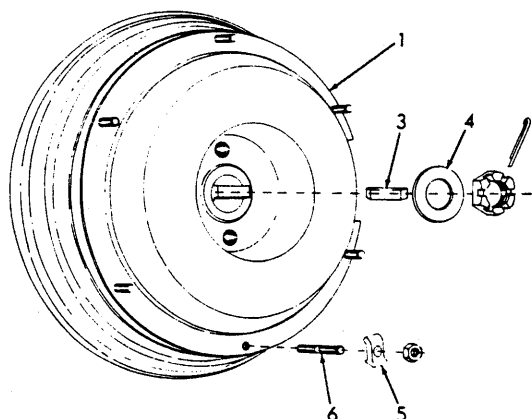
ITEM	PART NO.	QTY.	DESCRIPTION
		* **	
1	70684357	1 1	FRAME ASSY. (Graders prior to unit #01528)
	70693133	1 1	FRAME ASSY. (Grader unit #01528 and up)
	70914465	1 1	FITTING, lubricating, straight, 1/8"NPT
Each includes items 2 thru 7			
2	70620204	1 1	△BRACKET, side shift
3	70066179	2 2	CAP, trunnion
4	70050913	4 4	STUD (3/4" diam.)
5	70012767	4 4	NUT, high, 3/4"NF
6	70055062	24 24	SHIM, trunnion cap (Use as required)
7	70658497	2 2	△SOCKET, lift cylinder
△Requires welding to install			
8	77108679	1 -	ANGLE, engine rear support
	70677225	- 1	ANGLE, engine rear support
	70920582	4 4	CAPSCREW, 1/2"NC x 1-1/4"
	70928188	4 4	WASHER, plain, SAE std., 1/2"
8A	70693642	4 -	SHIM, aligning (Use as required)
9	70067924	3 -	WASHER, engine shimming
	70086961	1 -	WASHER, engine shimming
	70203159	- 6	SHIM, engine aligning
	70203165	- 5	SHIM, engine aligning
Use as required			
10	70921173	1 -	CAPSCREW, engine mounting (5/8"NC x 2-1/2")
	70677010	1 -	WASHER, plain
	70915256	1 -	NUT, 5/8"NC
	70925135	- 2	CAPSCREW, engine mounting (1/2"NC x 3-1/4")
	70677008	- 2	LOCKWASHER, 1/2"
11	70673821	1 1	PLATE, enclosure
	70927541	4 4	CAPSCREW, 1/4"NC x 3/4"
	70677004	4 4	WASHER, plain
12	70683911	1 1	COVER, tail light hole (Effective with grader unit #00642. Not used when special Tail Lights are installed)
	70922763	1 1	CAPSCREW, 3/8"NC x 1"
	70677006	1 1	WASHER, plain
	70911026	1 1	NUT, 3/8"NC

(Revised June 1977)



\*Standard prior to Unit No. 01278. For 7.50 Tires when using drop-center rims.  
 \*\*Special prior to Unit No. 01278; Standard thereafter. For 8.25 Tires when using flat-base rims  
 \*\*\*Special equipment. For 15.00 tires when using flat-base rims

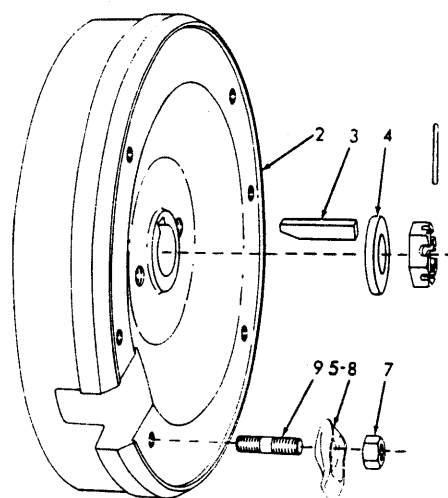
ITEM	PART NO.	QUANTITY			DESCRIPTION
		*	**	***	
1	70685801	2	-	-	WHEEL, front (For first replacement on units prior to #00694 also order 6 - CLAMP 70685799, 6 - STUD 70603488 and 6 - NUT 70601405)
	70688396	-	-	2	WHEEL, front
2	70079635	-	2	-	WHEEL, front
3	70685799	12	-	12	CLAMP, wheel rim (For first replacement on units prior to #00694 with 7.50 tires also order 1 - STUD 70603488 and 1 - NUT 70601405)
4	70054882	12	-	-	STUD (1/2"NC)(Graders prior to unit #00694)
	70603488	12	-	12	STUD (5/8"NC)(Graders unit #00694 and up; also used on all graders with 15.00 tires)
	70907517	12	-	-	NUT, cd.-pltd, 1/2"NC
	70601405	12	-	12	NUT (5/8"NC)
5	70604361	-	12	-	CLAMP, wheel rim
	70913956	-	12	-	BOLT, machine, 5/8"NC x 2-1/2"
6	70601405	-	12	-	NUT, wheel rim bolt
7	70603954	2	2	2	CAP, hub
	70922763	6	6	6	CAPSCREW, 3/8"NC x 1"
	70910287	6	6	6	LOCKWASHER, 3/8"



For 7.50 Tires

T-76392

REAR WHEELS



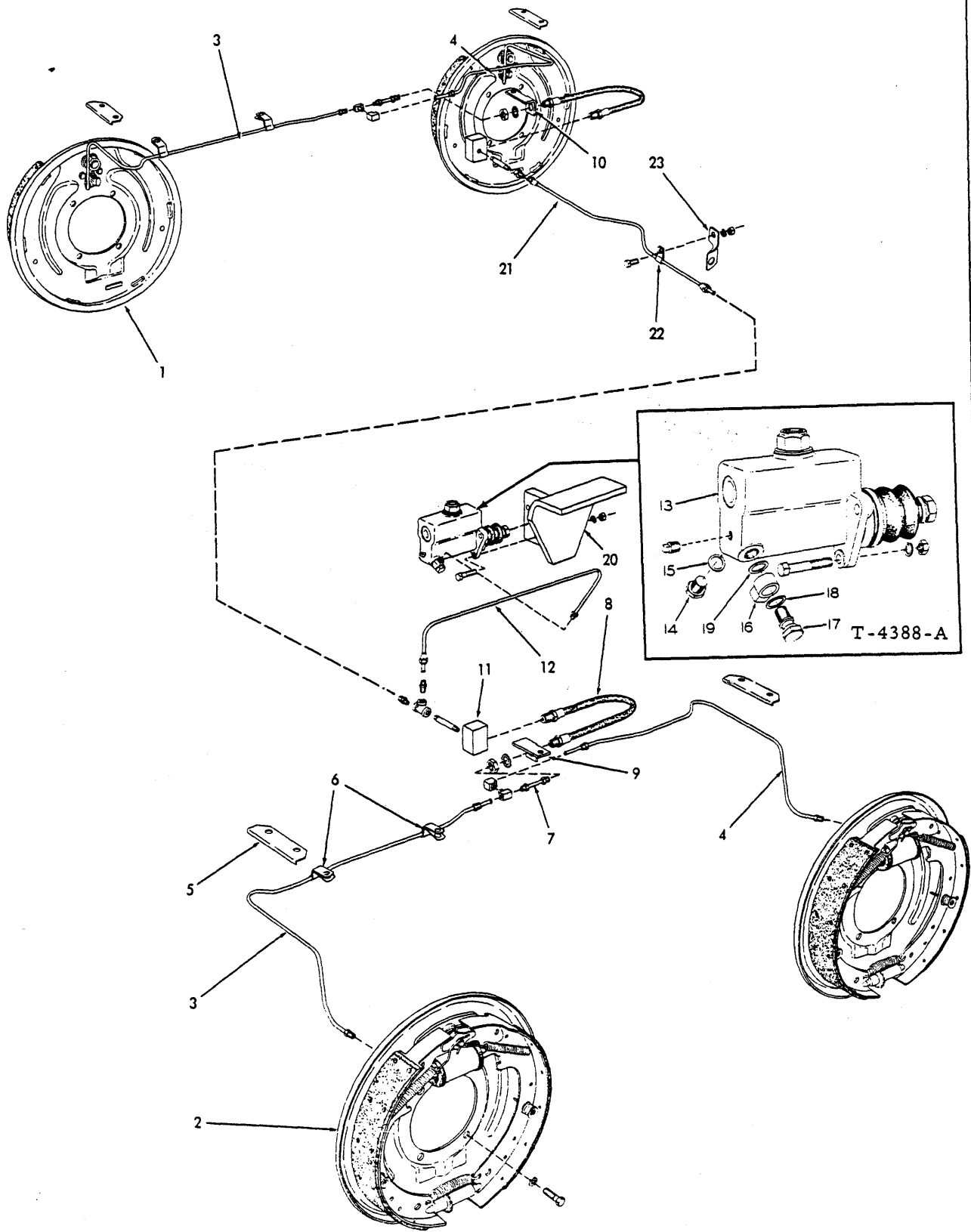
For 8.25 and 15.00 Tires T-12012

\*Standard on graders prior to Unit No. 01278. For 7.50 tires when used with drop-center rims.

\*\*Special on graders prior to Unit No. 01278; Standard thereafter. For 8.25 tires when used with flat-base rims.

\*\*\*Special equipment. For 15.00 tires when used with flat-base rims.

ITEM	PART NO.	QUANTITY			DESCRIPTION
		*	**	***	
1	70675109	4	-	-	WHEEL, rear (Units without wheel brakes)
	70685800	4	-	-	WHEEL, rear (Units with wheel brakes)(If for first replacement on units prior to #00694 also order 6 - CLAMP 70685799, 6 - STUD 70603488 and 6 - NUT 70601405)
2	70676602	-	4	-	WHEEL, rear (Units without wheel brakes)
	70676603	-	4	-	WHEEL, rear (Units with wheel brakes)
	70688400	-	-	4	WHEEL, rear
3	70054888	4	4	4	KEY, rear wheel
4	70053606	4	4	4	WASHER, rear wheel retaining
	70913527	4	4	4	NUT, jam, slotted, 1-1/2"NF
	70900813	4	4	4	PIN, cotter, 3/16" x 2"
5	70685799	24	-	24	CLAMP, wheel rim (For first replacement on units prior to #00694 with 7.50 tires also order 1 - STUD 70603488 and 1 - NUT 70601405)
6	70054882	24	-	-	STUD (1/2"NC)(Graders prior to unit #00694)
	70603488	24	-	24	STUD (5/8"NC)(Graders unit #00694 and up; also used on all graders with 15.00 tires)
	70907517	24	-	-	NUT, cd.-pltd., 1/2"NC
	70601405	24	-	-	NUT (5/8"NC)
7	70601405	-	24	24	NUT, wheel rim
8	70604361	-	24	-	CLAMP, wheel rim
9	70090418	-	24	-	STUD, rim clamp



T-19508

WHEEL BRAKES



# WHEEL BRAKES

USAGE: Special equipment on Graders prior to serial No. 24 A00642 and 75 Y00642;  
Standard thereafter.

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	2	BRAKE ASSEMBLY, left wheels (See page 126)
	70927172	8	CAPSCREW, 1/2"NC x 1-1/8"
	70931523	8	WASHER
2	-----	2	BRAKE ASSEMBLY, right wheels (See page 126)
	70927172	8	CAPSCREW, 1/2"NC x 1-1/8"
	70931523	8	WASHER
3	70083600	2	TUBE ASSEMBLY, rear brakes (Each includes 2 NUTS 70913536) (To be formed at assembly)
	70913536	4	NUT, inverted flare type, 1/4" tube
	70915841	2	TEE, inverted flare type, 1/4" tube, 1/8"NPT male
	70915842	2	ELBOW, inverted flare type, 1/4" tube, 1/8"NPT male
4	70083601	2	TUBE ASSEMBLY, front brakes (Each includes 2 NUTS 70913536) (To be formed at assembly)
	70913536	4	NUT, inverted flare type, 1/4" tube, 1/8"NPT male
5	70067836	4	SHIELD, brakes tubes
6	70067835	4	CLIP, supporting, brake tubes
7	70068479	2	TUBE ASSEMBLY, tee to hose (Each includes 2 NUTS 70913536)
	70913536	4	NUT, inverted flare type, 1/4" tube, 1/8"NPT male
8	70600675	2	HOSE, connecting, brake tubes (17-1/4"long)
	70910543	2	LOCKWASHER, external teeth, 5/8"
	70911049	2	NUT, jam, 5/8"NF
9	70067837	1	BRACKET, hose supporting, right side
10	70067838	1	BRACKET, hose supporting, left side
11	70083140	2	BLOCK, hose connecting (welded to frame)
	70901470	2	NIPPLE, pipe, 1/8"NPT x 2-1/2"
12	70083564	1	TUBE ASSEMBLY, master cylinder (Includes 1 NUT 70910136 and 1 NUT 70913536)
	70910136	1	NUT, flare type, long, 1/4" tube
	70913536	1	NUT, inverted flare type, 1/4" tube, 1/8"NPT male
	70901702	1	TEE, pipe, 1/8"NPT
	70910141	1	CONNECTOR, flare type, 1/4" tube, 1/8"NPT male
13	-----	1	CYLINDER ASSY., master (See page 125)
	70901651	1	PLUG, pipe, 1/8"NPT
	70927322	3	CAPSCREW, 3/8"NF x 2"
	70910287	3	LOCKWASHER, 3/8"
	70911041	3	NUT, 3/8"NF
14	70067508	1	PLUG, master cylinder outlet
15	70067507	1	GASKET, master cylinder outlet plug
16	70059229	1	CONNECTOR, master cylinder
17	70059224	1	SCREW
18	70059225	1	GASKET, attaching screw

(Continued)

(Revised January 1979)

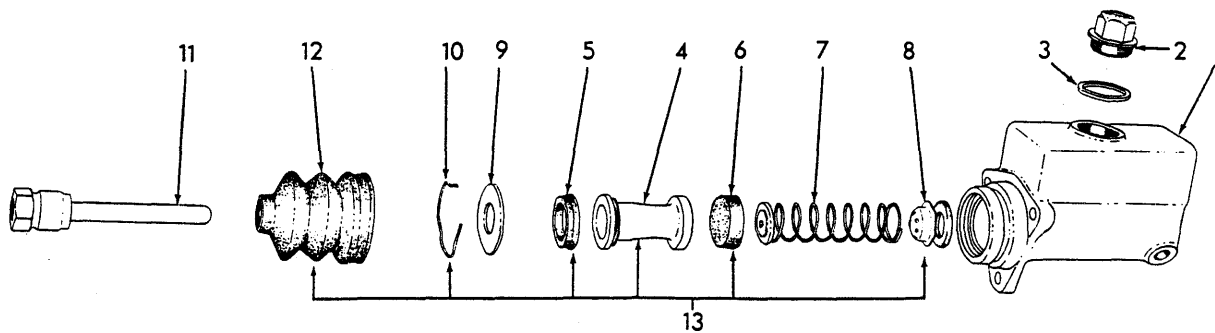
# WHEEL BRAKES(Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
19	70059220	1	GASKET, master cylinder connector
20	70083563	1	BRACKET, master cylinder mounting (Requires welding to frame)(Graders prior to unit #00642 only)
21	70083565	1	TUBE ASSEMBLY, master cylinder to left brakes (Includes 2 NUTS 70910136)
	70910136	2	NUT, flare type, long, 1/4" tube
	70910141	1	CONNECTOR, flare type, 1/4" tube, 1/8"NPT male
	70913036	1	CONNECTOR, flare type, 1/4" tube, 1/8"NPT female
22	70235794	1	CLIP, tube supporting
	70922300	1	CAPSCREW, 3/8"NC x 3/4"
	70910287	1	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
23	70083530	1	BRACKET, clip attaching

# TIRES, TUBES AND RIMS (Not Illustrated)

ITEM	PART NO.	QTY.	DESCRIPTION
1	70672211	6	RIM, 5.50F - 20" (Electric Wheel No. 03-12308-00 or Motor Wheel No. 50702-A)(Used with 7.50 tire)
	70079630	6	RIM, 6.00 - 20" (Goodyear No. 860 or Firestone No. 237R5-1) (Used with 8.25 tire)
	70688571	6	RIM, 11.75 - 19.5 (Used with 15.00 tire)
2	-----	6	TIRE, 7.50 - 20", 6 ply rating, tubeless
	-----	6	TIRE, 8.25 - 20", 6 ply rating, tube type
	-----	6	TIRE, 8.25 - 20", 10 ply rating, tube type
	-----	6	TIRE, 15.00 - 19.5", 10 ply rating, tubeless
3	-----	6	TUBE, 8.25 - 20", with TR-218 valve
4	-----	6	VALVE, rim, TR-618 (For 7.50 tubeless tires)
	70688406	6	VALVE, rim, TR-513 (For 15.00 tubeless tires)

with flap

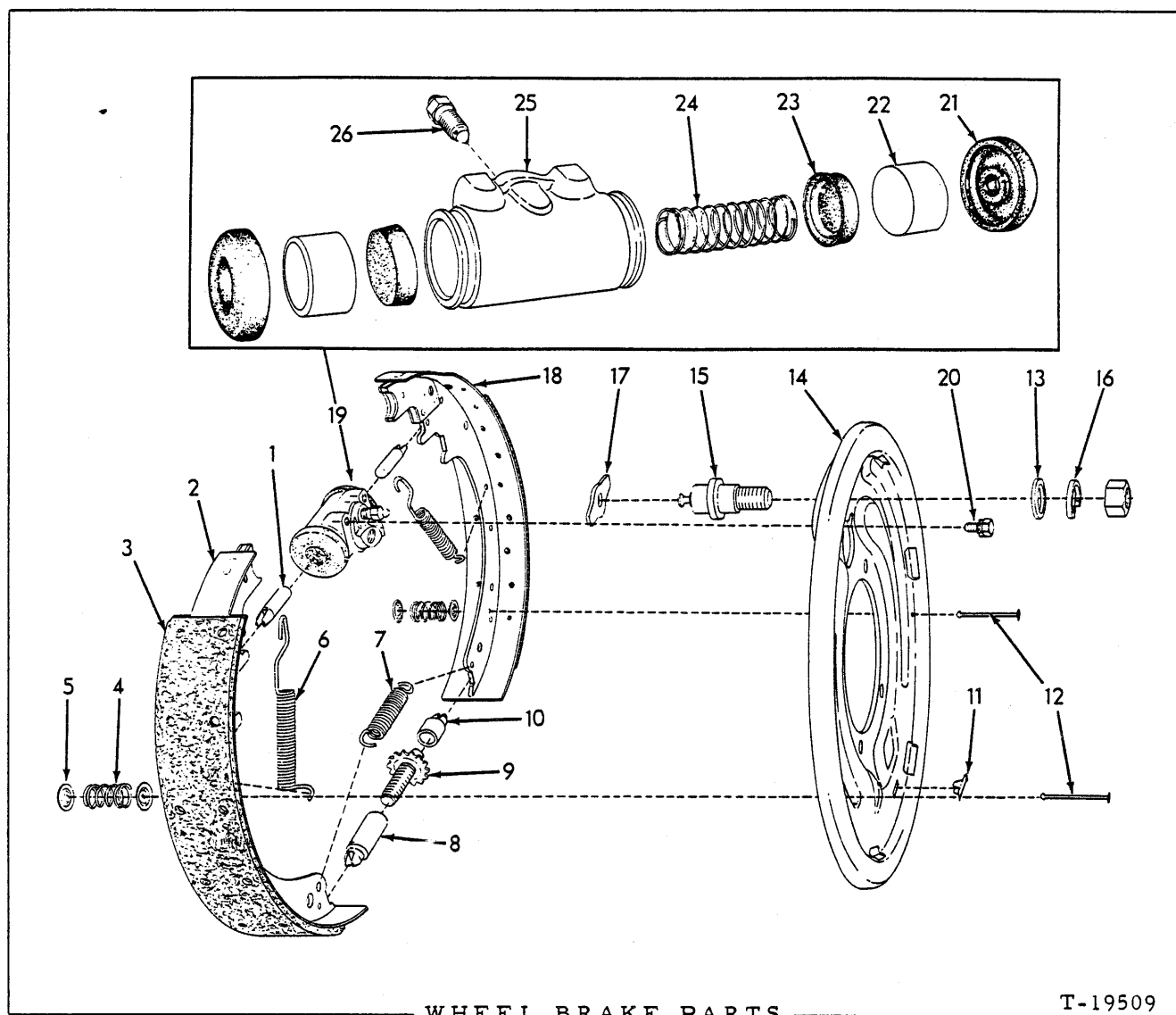


BRAKE MASTER CYLINDER PARTS

T-4361A

USAGE: See page 123

ITEM	PART NO.	QTY.	DESCRIPTION
-	70067005	1	CYLINDER ASSY., master (Includes item 1 thru 13)
1	-----	1	TANK, supply (Not serviced separately)
2	70074349	1	CAP ASSY., filler (Serviced only as a unit)
3	70076486	1	GASKET, filler cap
4	-----	1	PISTON (Not serviced separately. Order item 13)
5	70067608	1	CUP, secondary
6	70067492	1	CUP, primary
7	70067493	1	SPRING ASSEMBLY, piston return (Includes end washer. Serviced only as a unit)
8	70091602	1	VALVE AND SEAT ASSEMBLY, check (Serviced only as a unit)
9	70067490	1	PLATE, piston stop
10	70067488	1	WIRE, piston stop plate retaining
11	70067486	1	ROD, push
12	70067487	1	BOOT, push rod
13	70067498	1	REPAIR KIT (Consists of items 4, 6, 8, 10 and 12)



USAGE: See page 123

\*Left Wheels  
 \*\*Right Wheels

ITEM	PART NO.	QTY. * **	DESCRIPTION	
-	70083401	1	BRAKE ASSY., left wheel	} Each includes items 1 thru 26
-	70083402	1	BRAKE ASSY., right wheel	

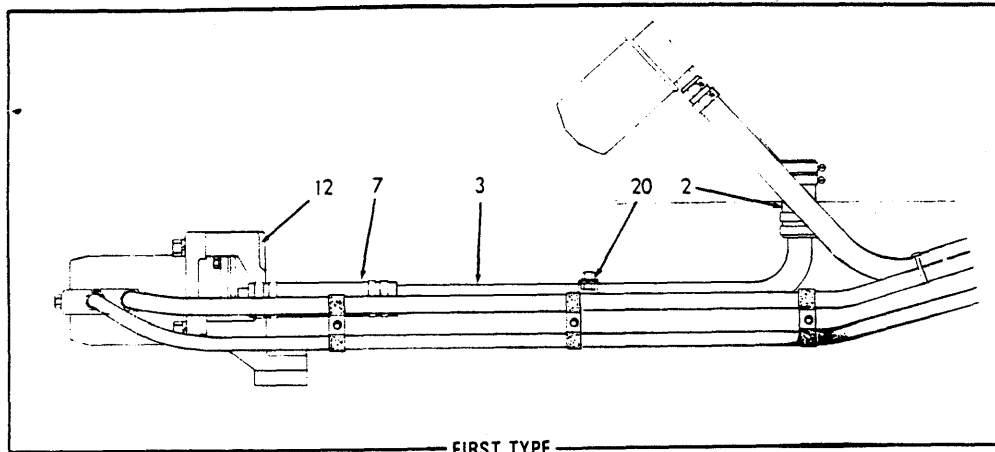
NOTE: Quantities indicated are for one (1) Brake Assembly only

1	70087444	1	1	LINK, brake cylinder
2	70087449	1	1	SHOE ASSY., rear (Includes lining)
3	70094337	1	1	LINING KIT (Consists of 4 linings and 44 rivets. Complete set for two wheels)
4	70087438	2	2	SPRING, shoe retaining
5	70087439	4	4	CUP, shoe retaining spring

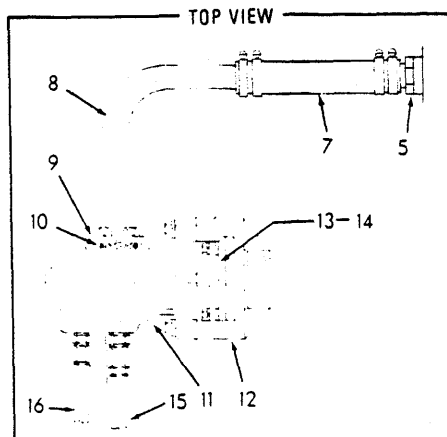
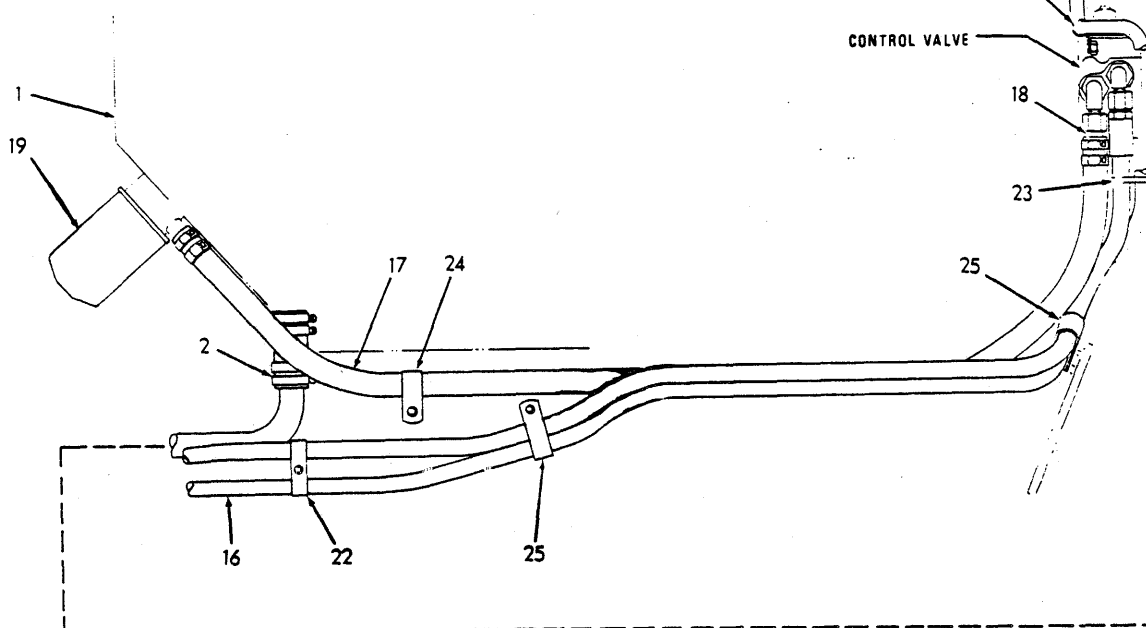
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# WHEEL BRAKE PARTS (Continued)

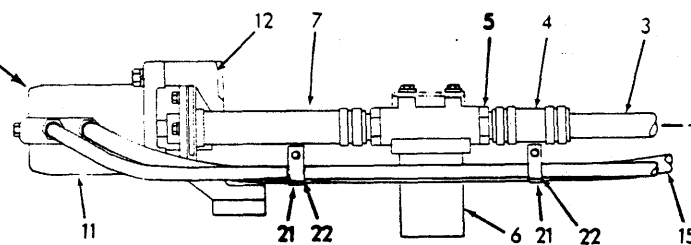
ITEM	PART NO.	QTY.		DESCRIPTION
		*	**	
6	70087443	2	2	SPRING, shoe retracting, upper
7	70087440	1	1	SPRING, shoe retracting, lower
8	70087446	1	1	NUT, brake adjustment
9	70087448	1	1	SCREW, brake adjustment
10	70087447	1	1	SOCKET, brake adjustment
11	70087437	1	1	COVER, back plate adjustment hole
12	70087441	2	2	PIN, shoe retaining
13	70087452	1	1	WASHER, spring anchor pin
14	70088644	1	1	PLATE, back
15	70087451	1	1	PIN, spring anchor
16	70059041	1	1	LOCKWASHER, 3/4"
	70911045	1	1	NUT, 3/4"NF
17	70087442	1	1	PLATE, guide, brake shoe
18	70087450	1	1	SHOE ASSEMBLY, front (Includes lining)
19	70088673	1	-	CYLINDER ASSEMBLY, left brake
	70088674	-	1	CYLINDER ASSEMBLY, right brake
Each consists of items 21 thru 26				
20	70087445	2	2	SCREW ASSEMBLY (Includes lockwasher)
21	70095248	2	2	BOOT, brake cylinder
22	70095249	2	2	PISTON, brake cylinder
23	70095250	2	2	CUP, brake cylinder (rubber)
24	70095251	1	1	SPRING, brake cylinder
25	-----	1	1	CYLINDER, (Not serviced separately)
26	70095252	1	1	SCREW, bleed, brake cylinder



FIRST TYPE



TOP VIEW



HYDRAULIC PUMP LINES

T-76352

(Revised April 1972)

# HYDRAULIC PUMP LINES

ITEM	PART NO.	QTY.	DESCRIPTION	
1	-----	1	RESERVOIR (See FUEL TANK)	
2	70630636	1	HOSE, suction line, front	
	70921912	4	CLAMP, hose	
3	{ 70673509	1	TUBE, suction line, front (Graders prior to unit #00602)	
	{ 70683116	1	TUBE, suction line, front (Grader unit #00602 and up)	
4	70630636	1	HOSE, suction line, intermediate	} Grader unit #00602 and up
	70921912	4	CLAMP, hose	
5	70683128	2	ADAPTER ASSY., hose (Includes O-RING)	
	70921214	2	O-RING, adapter	
6	-----	1	STRAINER ASSY., oil (See page 130A)	
	70922262	2	CAPSCREW, 3/8"NC x 7/8"	
	70677006	2	WASHER, plain	
7	{ 70681595	1	HOSE, suction line, rear (Effective on S/N 75Y00201)	
	{ 70676326	1	HOSE, suction line, rear (Effective on S/N 24A00201, 56Y02201)	
	70921912	4	CLAMP, hose	
8	70673511	1	TUBE, suction line, rear	
9	70921118	2	FLANGE, split	
	70920582	4	CAPSCREW, 1/2"NC x 1-1/4"	
	70912441	4	LOCKWASHER, 1/2"	
10	70923578	1	O-RING, tube connection	
11	-----	1	PUMP ASSY., oil (See page 132 and 133A)	
	70927531	4	CAPSCREW, 7/16"NC x 2"	
	70914678	4	LOCKWASHER, 7/16"	
12	70689868	1	BRACKET, mounting (Also used for engine mounting) (Not for Diesel-powered units)	
13	70698825	1	ADAPTER ASSY., pump (Includes item 14)	
	70928306	6	CAPSCREW, 5/16"NF x 1-1/2"	
	70910286	6	LOCKWASHER, 5/16"	
	70911422	6	WASHER, plain	
14	74994157	6	BUSHING, adapter	
15	{ 70677231	1	HOSE, pump to control valve (See HOSE PARTS)(Effective on S/N 75Y00201)	
	{ 70673124	1	HOSE, pump to control valve (See HOSE PARTS)(Effective on S/N 24A00201, 56Y02201)	
	70921325	1	ELBOW, flare type, swivel nut, 5/8" tube	
	70924023	2	CONNECTOR, flare type, 5/8" tube, 1-1/16" male end (Includes O-RING)	
	70921206	2	O-RING, connector	

(Continued)

(Revised June 1977)

# HYDRAULIC PUMP LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
16	70677232	1	HOSE, pump to steering control (See HOSE PARTS)(Effective on S/N 75Y00201)
	70673122	1	HOSE, pump to steering control (See HOSE PARTS)(Effective on S/N 24A00201, 56Y02201)
	70924403	1	CONNECTOR, flare type, 1/2" tube, 9/16"NF male end (Includes O-RING)
	70921409	1	CONNECTOR, flare type, 1/2" tube, 3/4"NF male end (Includes O-RING)
	70921885	1	O-RING, connector (5/8"O.D.)
	70921349	1	O-RING, connector (13/16"O.D.)
17	70674313	1	HOSE, control valve to reservoir
	70921912	4	CLAMP, hose
18	77109940	1	TUBE, hose connection
	77109939	1	ELBOW, 90°, swivel nut
	70924984	1	CONNECTOR, flare type, 7/8" tube, 1-1/16" male end (Includes O-RING)
	70921206	1	O-RING, connector
19	74511629	1	FILTER, oil
20	77100059	1	CLIP, tube supporting (Graders prior to unit #00602)
	70922262	1	CAPSCREW, 3/8"NC x 7/8"
	70911115	1	WASHER, plain, SAE std., 3/8"
	70910287	1	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
21	70622992	3	CLIP, hose supporting
	70922300	3	CAPSCREW, 3/8"NC x 3/4"
	70910287	3	LOCKWASHER, 3/8"
	70911115	3	WASHER, plain, SAE std., 3/8"
22	70094467	4	CLIP, hose supporting
23	70196765	1	TIE, hose
24	70095869	1	CLIP, hose supporting
	70922300	1	CAPSCREW, 3/8"NC x 3/4"
	70910287	1	LOCKWASHER, 3/8"
	70911115	1	WASHER, plain, SAE std., 3/8"
25	70644708	2	CLIP, hose supporting
	70927400	1	CAPSCREW, 3/8"NC x 5/8"
	70911115	1	WASHER, plain, SAE std., 3/8"

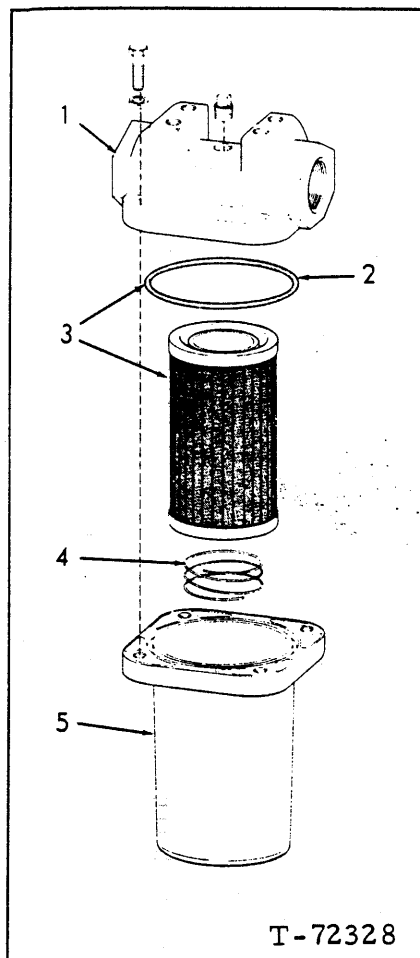
(Revised June 1977)

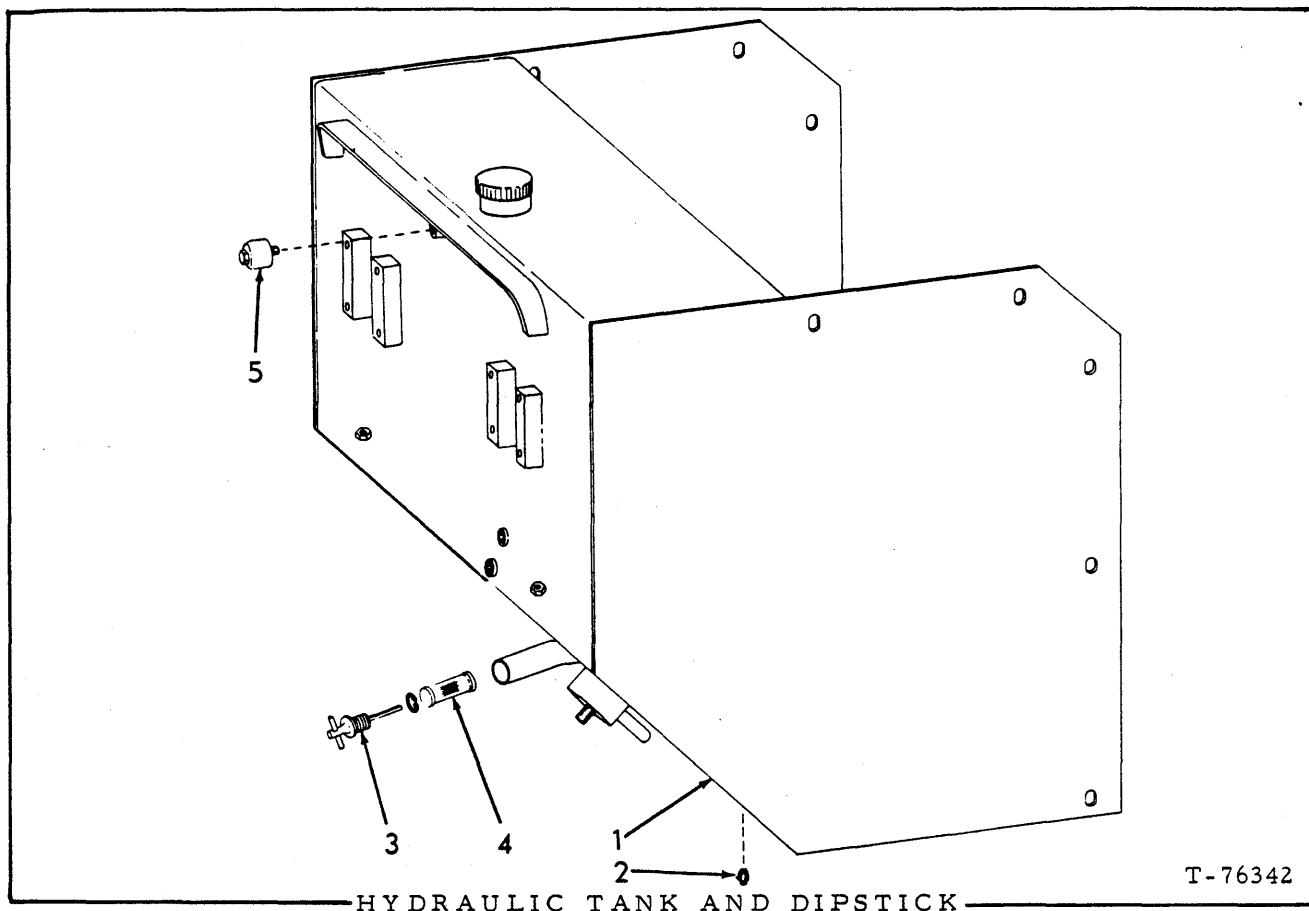


# OIL STRAINER ASSEMBLY

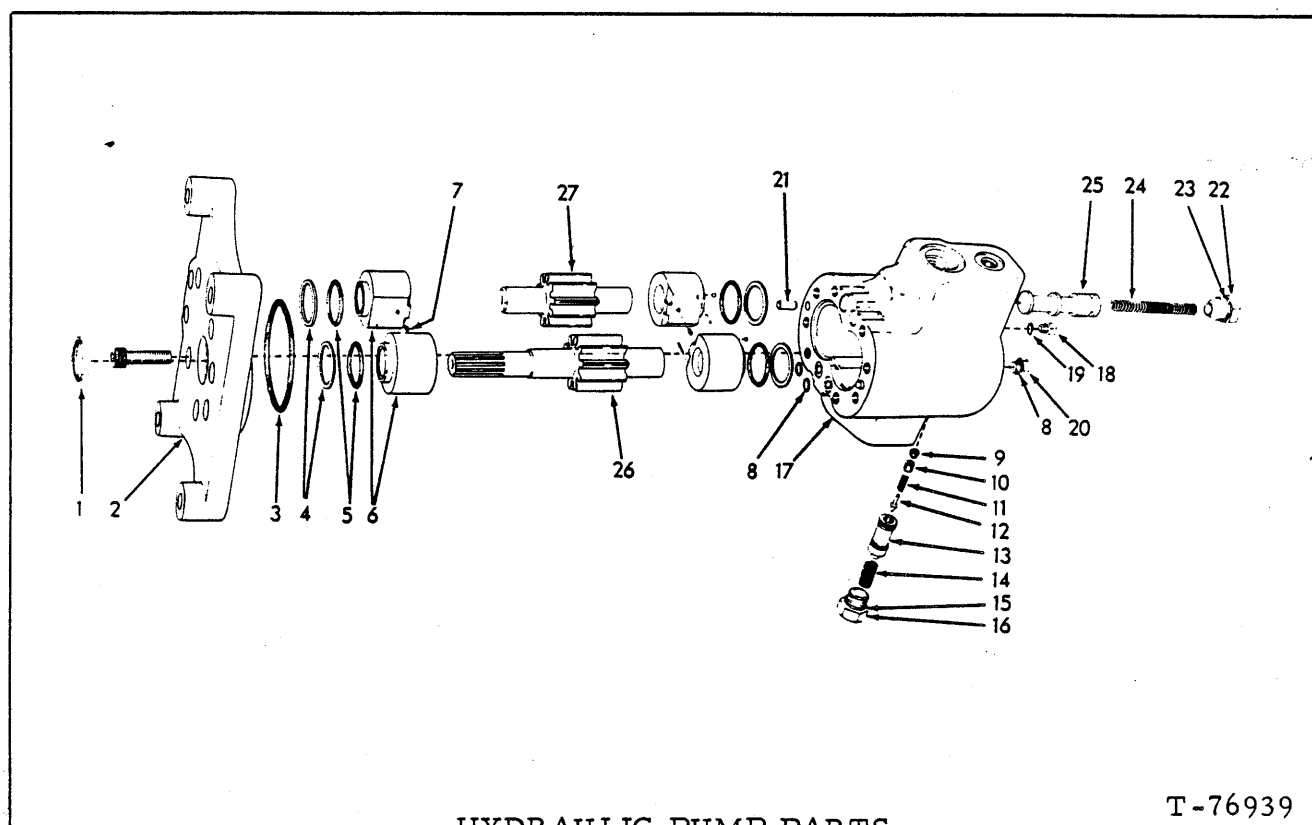
USAGE: See page 129

ITEM	PART NO.	QTY.	DESCRIPTION
-	70651388	-	STRAINER ASSY., oil (Includes items 1 thru 5)
1	70651387	1	HEAD ASSY. (Includes PLUG indented below)
	70901651	1	PLUG, pipe, 1/8"NPT
	70927401	4	CAPSCREW, 1/4"NC x 1"
	70906958	4	LOCKWASHER, 1/4"
2	70651385	1	O-RING, body
3	70651506	1	ELEMENT KIT (Includes item 2)
4	70651384	1	SPRING, element
5	70651373	1	BODY, oil strainer





ITEM	PART NO.	QTY.	DESCRIPTION
1	70693237	1	SEAT AND TANK (Also see FUEL TANK and LINES)
2	70606961	1	PLUG, pipe, magnetic
3	-----	1	DIPSTICK (3" long)(Early units. Order 1 DIPSTICK 70681442 and 1 SCREEN 70681443)
	70681442	1	DIPSTICK (6" long)(Late units)
4	-----	1	SCREEN (3" long)(Early units. Order 1 DIPSTICK 70681442 and 1 SCREEN 70681443)
	70681443	1	SCREEN (5-1/2" long)(Late units)
	70927692	1	RING, snap, screen retaining
5	70050748	1	BREATHER



HYDRAULIC PUMP PARTS T-76939

USAGE: Used on Graders prior to unit #02130. See page 129

\* Used prior to Grader unit #01886 excluding #01755 (Early design)

\*\* Used prior to Grader unit #01886 excluding #01755 (Late design)

\*\*\* Effective Graders unit #01886 thru #02129 including #01755

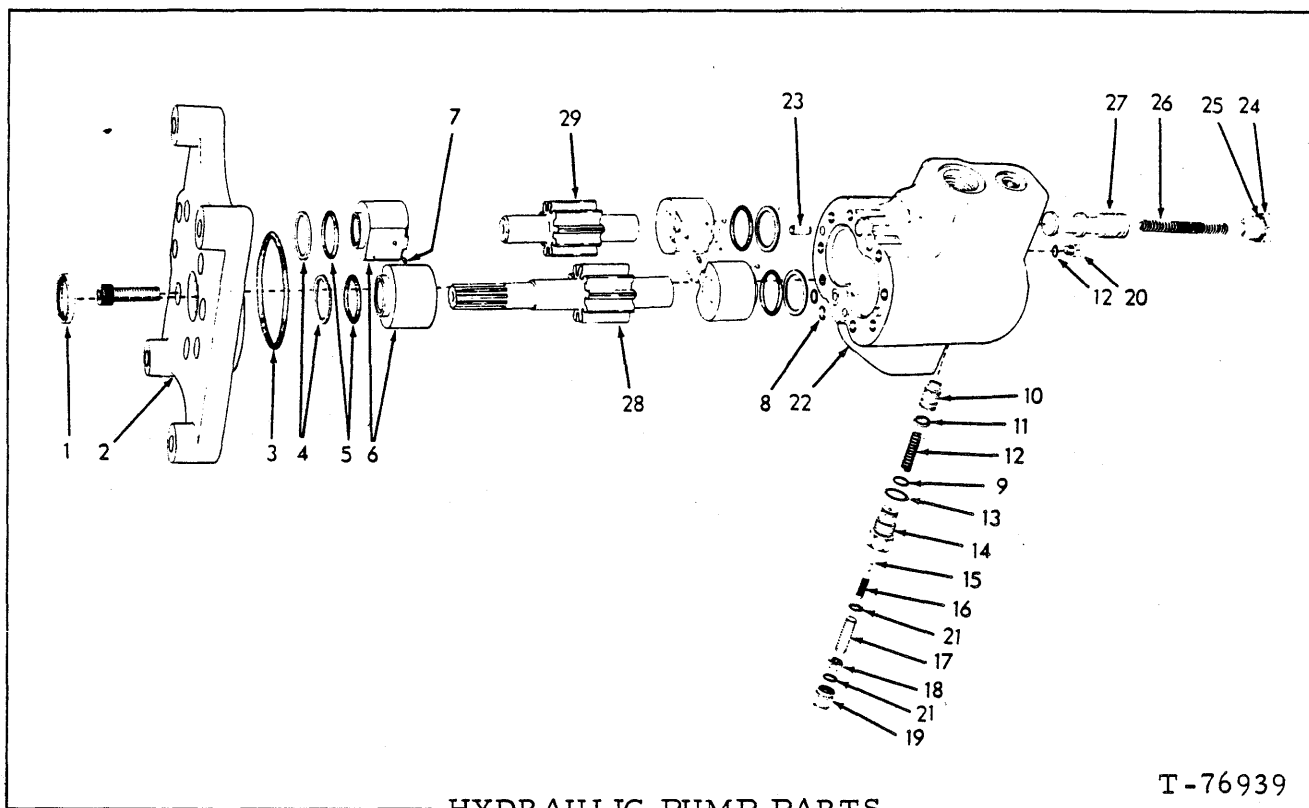
ITEM	PART NO.	QUANTITY			DESCRIPTION
		*	**	***	
-	70684019	1	1	-	PUMP ASSY., hydraulic (Includes items 1 thru 27)
	70698723	-	-	1	PUMP ASSY., hydraulic (Includes items 1 thru 27)
1	74906382	1	1	1	SEAL, front
2	74994008	1	-	-	FLANGE, mounting
	70697416	-	1	1	FLANGE, mounting
	70920269	8	8	8	CAPSCREW, hex-socket, 3/8"NF x 1-1/4"
3	74255396	1	-	-	O-RING, body (large)
	70931238	-	1	1	O-RING, body (large)
4	74999827	4	4	4	RING, back-up
5	74255398	4	4	4	O-RING, bushing
6	74905001	4	4	-	BUSHING (Includes pins and balls)
	70698750	-	-	4	BUSHING
7	74993823	2	2	2	DOWEL, bushing
8	74906386	3	2	2	O-RING, body (small)
9	74905004	1	1	1	SETSCREW (1/4"NF x 3/16")
10	74906381	1	1	1	SETSCREW (nylok, 1/4" NF x 1/4")
11	74999536	1	1	1	SPRING, relief valve cone
12	74999535	1	1	1	CONE, relief valve
13	74905005	1	1	1	SPOOL
14	74905240	1	1	1	SPRING, relief

(Continued)

(Revised September 1976)

# HYDRAULIC PUMP PARTS (Continued)

ITEM	PART NO.	QUANTITY			DESCRIPTION
		*	**	***	
15	74906383	1	-	-	O-RING
	70697409	-	1	1	O-RING
16	74905006	1	-	-	PLUG, relief port
	70697410	-	1	1	PLUG, relief port
17	-----	1	1	1	BODY ASSY. (Includes roll pins and balls)(Not serviced separately)
18	70922874	1	-	-	PLUG, 5/16" straight thread (Includes item 19)
19	70921881	1	-	-	O-RING, plug
20	74905243	1	-	-	PLUG
21	74993825	2	2	2	DOWEL, body
22	74906387	1	1	1	PLUG
23	74906384	1	1	1	O-RING, plug
24	74994011	1	1	1	SPRING, valve spool
25	74905003	1	1	1	SPOOL, priority valve
26	74993758	1	1	1	GEAR, drive
27	74993759	1	1	1	GEAR, idler



# HYDRAULIC PUMP PARTS

USAGE: Effective Grader unit #02130 and up. See page 129

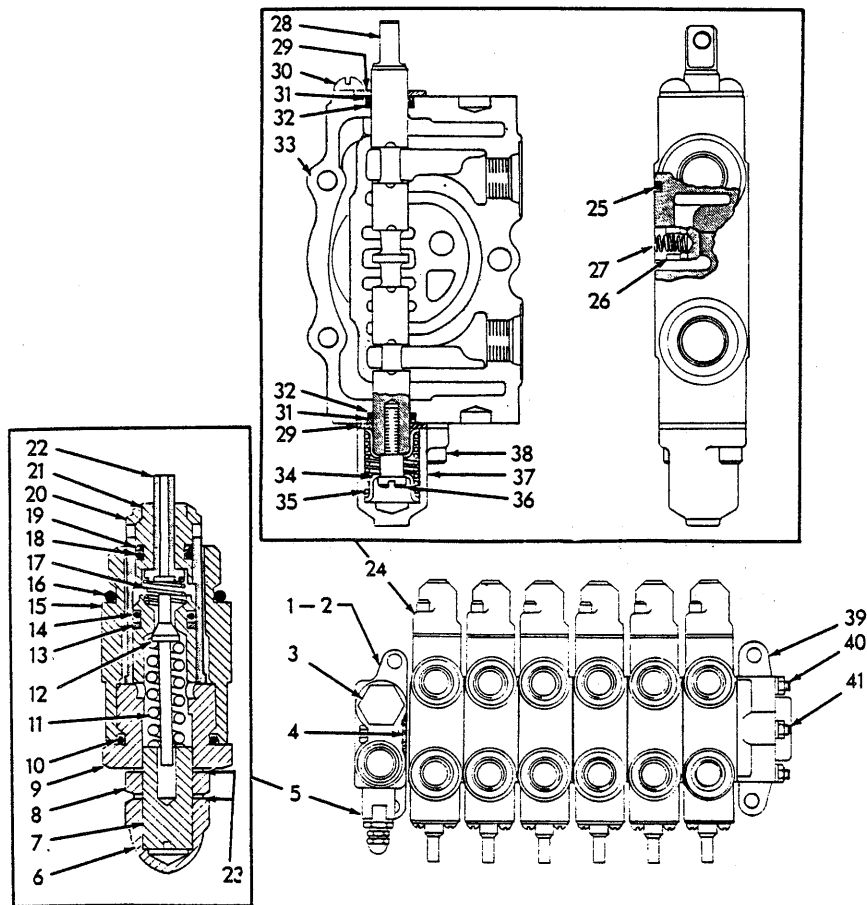
ITEM	PART NO.	QTY.	DESCRIPTION	
-	73108134	1	PUMP ASSY., hydraulic (Includes items 1 thru 27)	
1	74906382	1	SEAL, front	
2	70697416	1	FLANGE, mounting	
	70920269	8	CAPSCREW, hex-socket, 3/8"NF x 1-1/4"	
3	70931238	1	O-RING, body (large)	
4	74999827	4	RING, back-up	
5	74255398	4	O-RING, bushing	
6	70698750	4	BUSHING (Includes pins and balls)	
7	74993823	2	DOWEL, bushing	
8	74906386	2	O-RING, body (small)	
9	70923841	2	O-RING	
10	-----	1	SPOOL	} Not Serviced See item 30
11	-----	1	RING, back-up	
12	-----	1	SPRING	
13	-----	1	O-RING	
14	-----	1	PLUG	
15	-----	1	CONE	
16	-----	1	SPRING	
17	-----	1	SETSCREW	
18	-----	1	NUT	
19	-----	1	NUT	
20	-----	1	PLUG, 5/16" straight thread (Includes item 19)	

(Continued)

# HYDRAULIC PUMP PARTS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
21	70928241	2	O-RING
22	-----	1	BODY ASSY. (Includes roll pins and balls)(Not serviced separately)
23	74993825	2	DOWEL, body
24	-----	1	PLUG
25	-----	1	O-RING, plug
26	-----	1	SPRING, valve spool
27	-----	1	SPOOL, priority valve
28	74993758	1	GEAR, drive
29	74993759	1	GEAR, idler
30	73108411	1	KIT, relief valve (Includes items 10 thru 20)
31	73108412	1	KIT, flow divider (Includes items 24 thru 27)

} Not serviced  
See item 31



# CONTROL VALVE PARTS

T-76231

USAGE: See page 136

ITEM	PART NO.	QUANTITY	DESCRIPTION	
-	77108616	1	VALVE ASSY., control (4 section. Standard)	} Each includes items 1 thru 41
-	77108618	- 1	VALVE ASSY., control (5 section. Special)	
-	77108619	- - 1	VALVE ASSY., control (6 section. Special)	
1	77108877	1 1 1	HOUSING ASSY., inlet (Includes items 2 thru 23)	
2	-----	1 1 1	HOUSING, inlet (Not serviced; order item 1)	
3	70920107	1 1 1	PLUG, 7/8"NF (Includes O-RING)	
	70921205	1 1 1	O-RING, plug	
4	74253818	1 1 1	O-RING, mounting	
5	74995186	1 1 1	VALVE ASSY., relief (Includes items 6 thru 23)	
6	74131659	1 1 1	NUT, acorn	
7	74995197	1 1 1	SCREW, pressure adjusting	

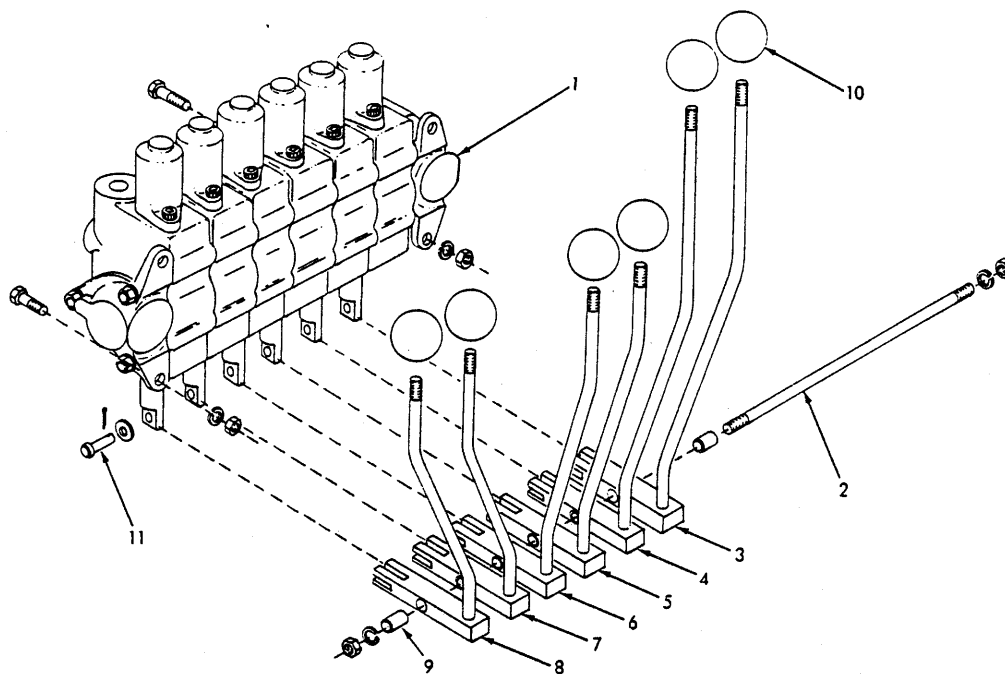
(Continued)

(Revised March 1972)

# CONTROL VALVE PARTS (Continued)

ITEM	PART NO.	QUANTITY			DESCRIPTION
8	74995188	1	1	1	NUT, jam, 3/8"NF
9	74995191	1	1	1	PLUG, poppet valve
10	74988677	1	1	1	O-RING
11	74995195	1	1	1	SPRING, pressure regulating
12	74995193	1	1	1	POPPET, valve
13	74995198	1	1	1	RING, back-up
14	74253928	1	1	1	O-RING
15	74995190	1	1	1	CAP
16	74988668	1	1	1	O-RING
17	74995196	1	1	1	SPRING
18	74251986	1	1	1	O-RING
19	74995199	1	1	1	RING, back-up
20	74995192	1	1	1	POPPET
21	74995320	1	1	1	POPPET
22	74995194	1	1	1	PISTON
23	74995189	2	2	2	WASHER
24	74995335	4	5	6	PLUNGER AND HOUSING ASSY. (Includes items 25 thru 38)
25	74253818	4	5	6	O-RING, mounting
26	74995321	4	5	6	POPPET
27	74995328	4	5	6	SPRING, poppet
28	-----	4	5	6	PLUNGER (Order item 24)
29	74995322	8	10	12	PLATE, seal retaining
30	70901164	8	10	12	SCREW, machine, 1/4"NC x 3/8"
31	74995327	8	10	12	WIPER, plunger
32	74253169	8	10	12	O-RING, plunger
33	-----	4	5	6	HOUSING (Order item 24)
34	74995323	8	10	12	SEAT, spring
35	74995324	4	5	6	SPRING, plunger
36	74995325	4	5	6	CAPSCREW, shoulder
37	74995326	4	5	6	CAP, end, plunger
38	70912261	8	10	12	CAPSCREW, socket-hd., 1/4"NC x 3/4"
39	74995181	1	1	1	HOUSING, outlet
40	70242555	2	-	-	ROD, tie
	77109514	-	2	-	ROD, tie
	77109516	-	-	2	ROD, tie
	70910323	4	4	4	NUT, 5/16"NC
41	70242558	1	-	-	ROD, tie
	77109515	-	1	-	ROD, tie
	77109517	-	-	1	ROD, tie
	70910123	2	2	2	NUT, 3/8"NF





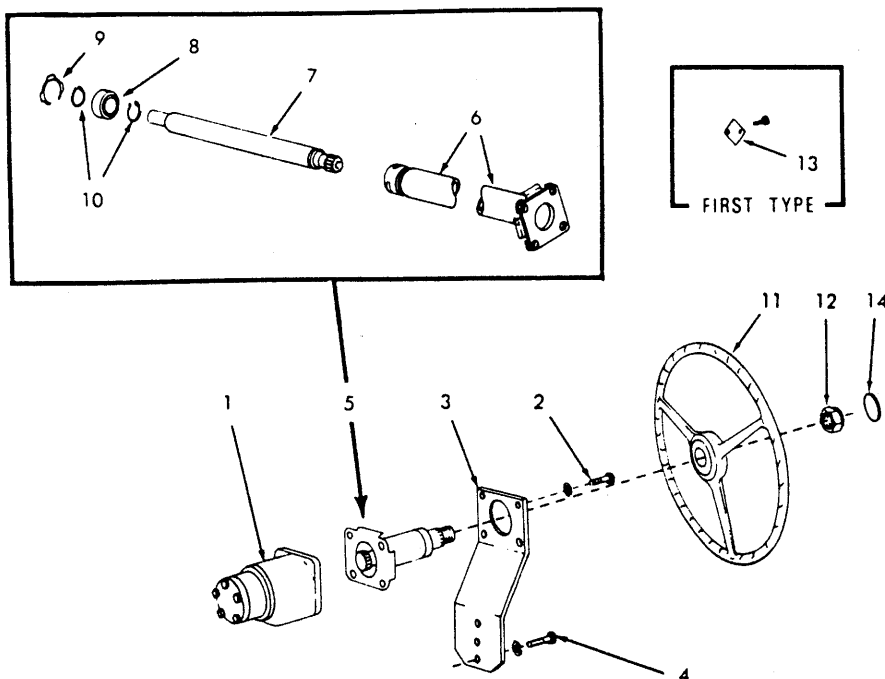
# HYDRAULIC CONTROLS

T-76349

\* 4 section valve. Standard  
 \*\* 5 section valve. Special  
 \*\*\* 6 section valve. Special

ITEM	PART NO.	QUANTITY			DESCRIPTION
		*	**	***	
1	-----	1	1	1	VALVE ASSY., control (See page 134)
	70927173	3	3	3	CAPSCREW, 3/8"NC x 1-1/8"
	70921565	1	1	1	CAPSCREW, 3/8"NC x 1-1/2"
	70910287	4	4	4	LOCKWASHER, 3/8"
	70911026	1	1	1	NUT, 3/8"NC
2	70679080	1	1	1	SHAFT, lever pivot
	70910287	2	2	2	LOCKWASHER, 3/8"
	70911026	2	2	2	NUT, 3/8"NC
3	70679103	1	1	1	LEVER ASSY., moldboard lift control (right)
4	70673139	1	1	1	LEVER ASSY., moldboard lift control (left)
5	70673137	1	1	1	LEVER ASSY., wheel lean control
6	70679102	1	1	1	LEVER ASSY., power circle turn control
7	70679097	-	1	1	LEVER ASSY., fifth section control
8	70679098	-	-	1	LEVER ASSY., sixth section control
9	70679078	4	5	6	BUSHING, lever
10	70091862	4	5	6	KNOB
11	70922868	4	5	6	PIN, yoke
	70911114	4	5	6	WASHER, plain, SAE std., 1/4"
	70904001	4	5	6	PIN, cotter, 3/32" x 1/2"

Each  
Includes  
Item 9



STEERING WHEEL AND MOUNTING

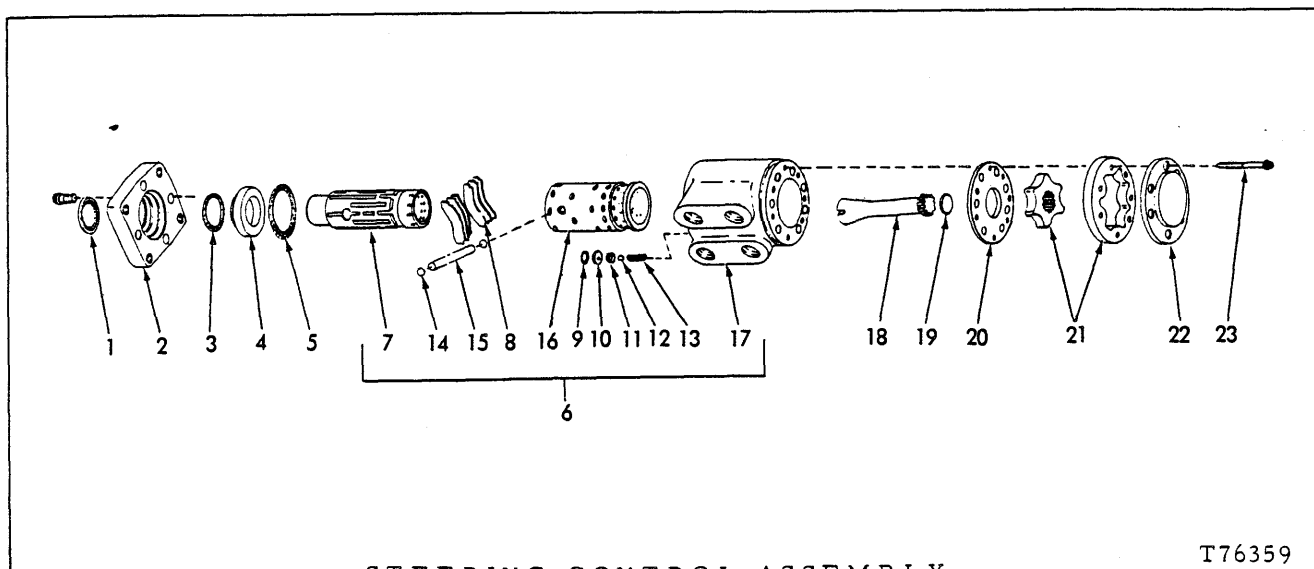
T-76375

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	CONTROL ASSY., steering (See page 138)
2	70922287	4	CAPSCREW, 3/8" NC x 1-3/4"
	70910287	4	LOCKWASHER, 3/8"
3	70686083	1	SUPPORT, gear steering
4	70927204	2	CAPSCREW, 1/2" NF x 1"
	70912441	2	LOCKWASHER, 1/2"
5	71006535	1	COLUMN ASSY., steering (Includes items 6 thru 10)
6	71134827	1	TUBE, mounting
7	71134829	1	SHAFT, steering
8	74994913	1	BEARING, shaft
9	74995371	1	RING, retaining
10	71134841	2	RING, snap
11	{ 70639984	1	WHEEL, steering (Graders prior to unit #01736)
	{ 70698431	1	WHEEL, steering (Grader unit #01736 and up)
12	70208584	1	NUT, wheel attaching
13	{ 70246724	1	EMBLEM, trademark ("Allis-Chalmers" logo)
	{ 70694683	1	EMBLEM, trademark ("Fiat-Allis" logo)
	70918698	2	SCREW, thread-cutting, #8 x 1/2"
14	70698432	1	CAP (Grader unit #01736 and up)

Graders prior to unit #01736

NOTE: See PAINTING AND MARKING for transfer

(Revised July 1975)



STEERING CONTROL ASSEMBLY

T76359

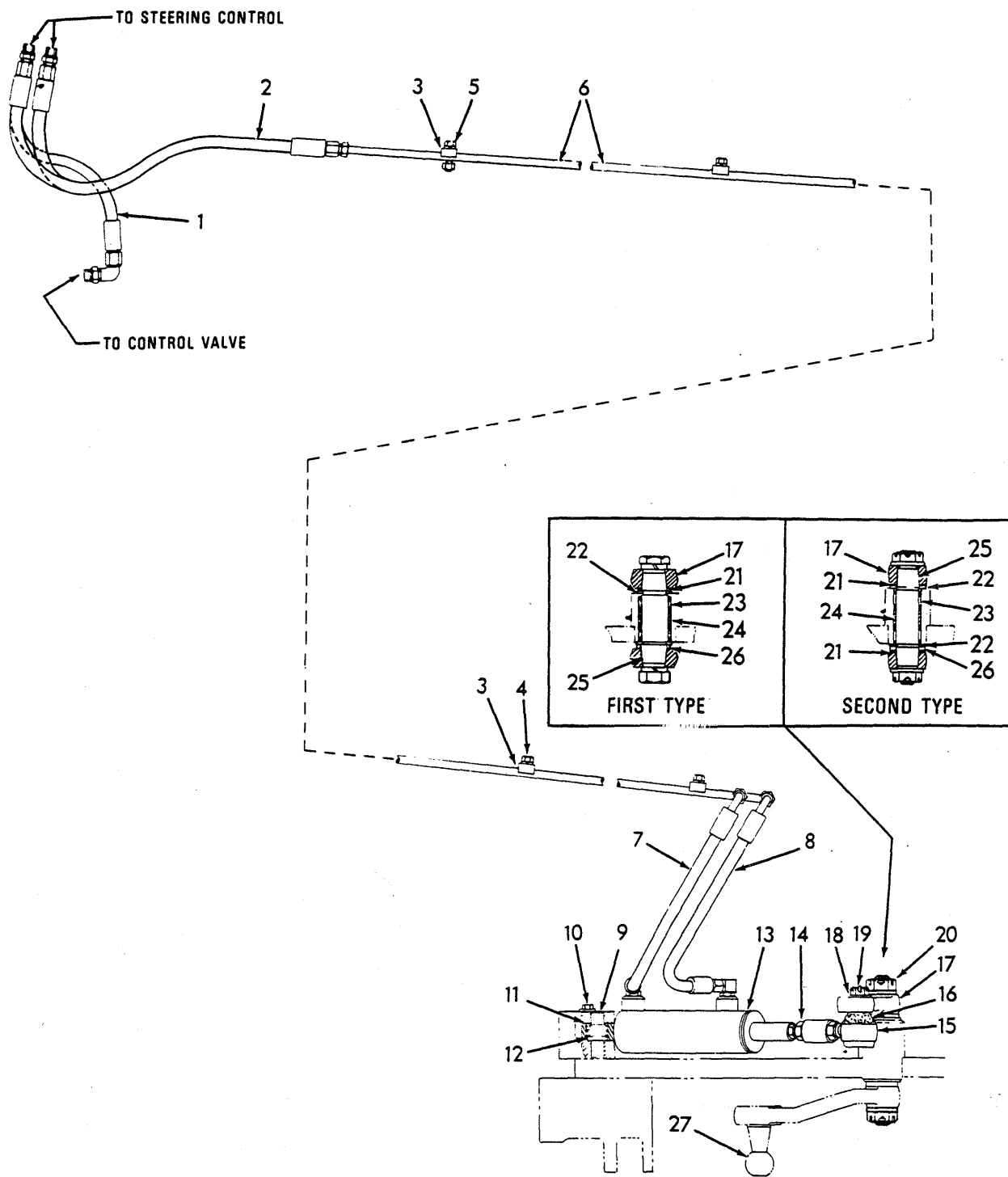
USAGE: See page 137

ITEM	PART NO.	QTY.	DESCRIPTION
-	70675501	1	CONTROL ASSY, steering (Includes items 1 thru 23)
1	73005895	1	SEAL, control spool (outer)
2	70239181	1	PLATE,
	70923334	4	CAPSCREW, 12-pt., 5/16"NC x 5/8"
3	70239191	1	SEAL, control spool (inner)
4	70239183	1	BUSHING, control spool
5	70239192	1	SEAL, bushing
6	70679188	1	HOUSING ASSY. (Includes items 7 thru 17)
7	-----	1	SPOOL, control (Not serviced separately. Order item 6)
8	70239197	6	SPRING, centering
9	70923559	1	O-RING, plug
10	70239195	1	PLUG, seat retaining
11	70239189	1	SEAT, check ball
12	70921874	1	BALL, check
13	70239188	1	SPRING, compression
14	70679184	2	DISC, cross pin
15	70239176	1	PIN, cross
16	-----	1	SLEEVE, control (Not serviced separately. Order item 6)
17	-----	1	HOUSING, main (Not serviced separately. Order item 6)
18	71132770	1	SHAFT, drive
19	70679187	1	SPACER, shaft

(Continued)

## STEERING CONTROL ASSEMBLY (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
20	74998258	1	PLATE, wear
21	70679185	1	GEROTOR SET (Serviced only as a unit)
22	74998320	1	CAP, rear
23	70679186	7	SCREW, cap attaching



POWER STEERING LINES

T-76355

# POWER STEERING LINES

ITEM	PART NO.	QTY.	DESCRIPTION
- 1	70673120	1	HOSE, control to valve (See HOSE PARTS)
	70921409	1	CONNECTOR, flare type, 1/2" tube, 3/4"NF male end (Includes O-RING)
	70924786	1	ELBOW, adjustable, 90°, flare type, 1/2" tube, 7/8"NF male end (Includes O-RING)
	70921349	1	O-RING, connector
	70921205	1	O-RING, elbow
2	70673121	2	HOSE, control to cylinder (upper)(See HOSE PARTS)
	70921409	2	CONNECTOR, flare type, 1/2" tube, 3/4"NF male end (Includes O-RING)
	70921349	2	O-RING, connector
3	77109141	4	BLOCK, tube supporting
4	70927173	3	CAPSCREW, 3/8"NC x 1-1/8"
5	70921565	1	CAPSCREW, 3/8"NC x 1-1/2"
	70910287	4	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
6	70673117	2	TUBE, control to cylinder
7	70673119	1	HOSE, control to cylinder (Lower. Cylinder extend) (See HOSE PARTS)
	70921402	1	ELBOW, adjustable, 90°, flare type, 1/2" tube, 3/4"NF male end (Includes washer, nut and O-RING)
	70921349	1	O-RING, elbow
8	70673118	1	HOSE, control to cylinder (Lower. Cylinder retract) (See HOSE PARTS)
	70921402	1	ELBOW, adjustable, 90°, flare type, 1/2" tube, 3/4"NF male end (Includes washer, nut and O-RING)
	70921349	1	O-RING, elbow
9	77108282	1	PIN, cylinder mounting
10	70922925	1	CAPSCREW
	70911986	1	WASHER
11	77103616	1	BEARING, cylinder pivot
12	70677422	1	SPACER, bearing
13	-----	1	CYLINDER ASSY. (See pages 142A, 143)
	70914465	1	FITTING, lubricating, 1/8"NPT
	70901421	1	NUT, jam, 7/8"NC
14	70677421	1	ADAPTER, cylinder to socket
15	70677397	1	SOCKET ASSY. (Includes items 16 and 19)
	70906909	1	NUT, jam, 7/8"NF
	70900807	1	PIN, cotter, 1/8" x 1-1/4"
16	70677396	1	BOOT, dust shield
17	70677447	1	ARM, steering (upper)
18	70912018	1	WASHER, upper steering arm
19	70917362	1	NUT, socket attaching (5/8"NF)
20	70906911	2	NUT, arm retaining (1-1/8"NF)
	73110742	2	WASHER
	70925101	2	NUT, arm retaining (1-1/8" slotted jam)
	70926206	2	WASHER
	70904002	2	PIN, cotter, 1/8" x 2"

} Graders prior to unit #02306

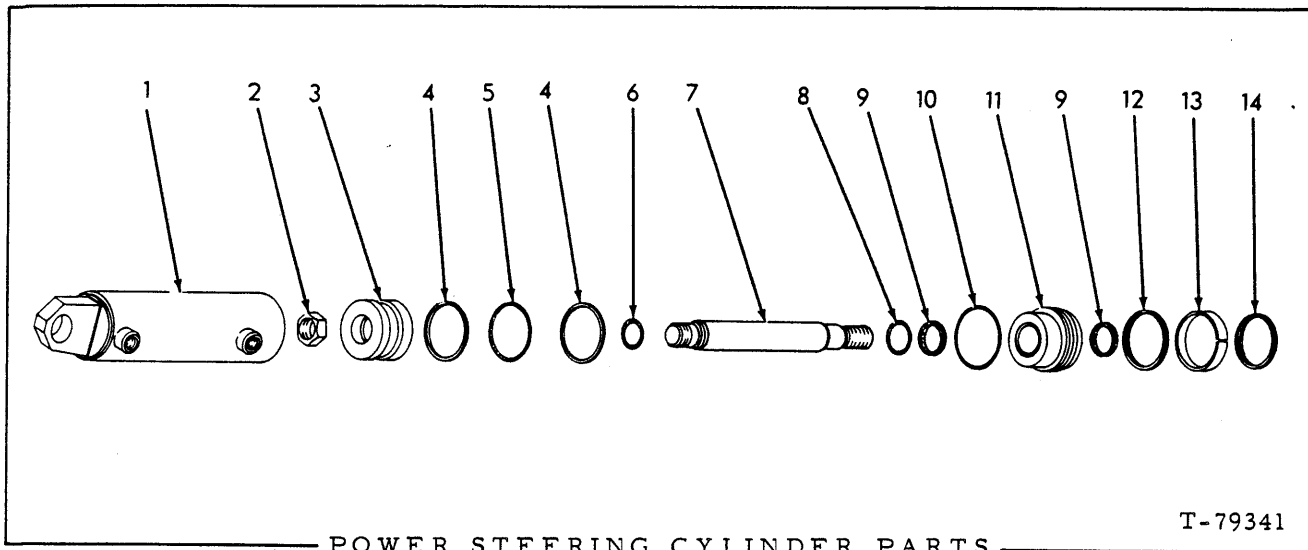
} Grader unit #02306 and up

(Continued)

# POWER STEERING LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
21	73117550	2	SHIM (.008" thk.)
	73117551	2	SHIM (.020" thk.)
	73117552	2	SHIM (.040" thk.)
	73117553	2	SHIM (.080" thk.)
22	70682990	2	WASHER, wear
23	70066362	2	BEARING, needle
24	77109848	1	SPACER, bearing
25	-----	1	SHAFT, arm pivot (non-drilled ends)(Graders prior to unit #02306. Order 1 SHAFT 73108563, 2 each NUT 70925101, WASHER 70929704 and PIN 70904002)
	73117149	1	SHAFT, arm pivot (drilled ends)(Grader unit #02306 and up)
26	73117555	1	WASHER, spacing
27	-----	1	ARM, steering (lower)(See FRONT WHEEL SPINDLES AND LINKAGE)

Use as required

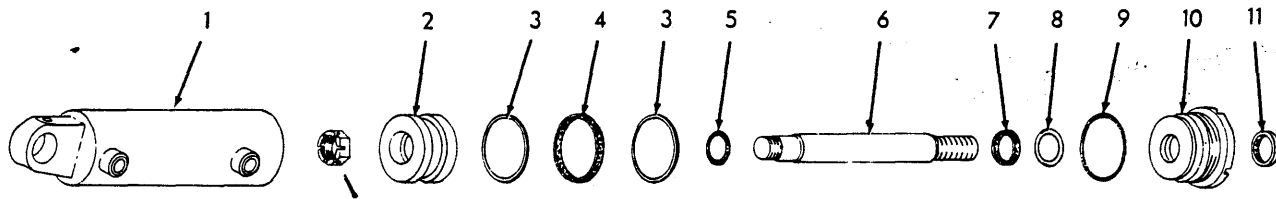


USAGE: Graders, serial No. 24A01654, 56Y02001 and up. See page 141.

ITEM	PART NO.	QTY.	DESCRIPTION
-	70692964	1	CYLINDER ASSY. (Includes items 1 thru 11)
1	70695549	1	TUBE, cylinder
2	70695545	1	NUT
3	70695543	1	PISTON
4	70695546	2	□ WASHER, back-up
5	70923651	1	□ O-RING, piston
6	70923574	1	□ O-RING, rod
7	70695548	1	ROD
8	70923648	1	□ O-RING
9	70695547	2	□ WIPER, rod
10	70924158	1	□ O-RING, head
11	70695544	1	HEAD (Includes bushing)
12	70927819	1	RING, snap
13	70695428	1	SPACER
14	70930922	1	RING, snap
15	73112072	1	REPAIR KIT, cylinder (Includes items 4 thru 6 and 8 thru 10)

□ Components of item 15



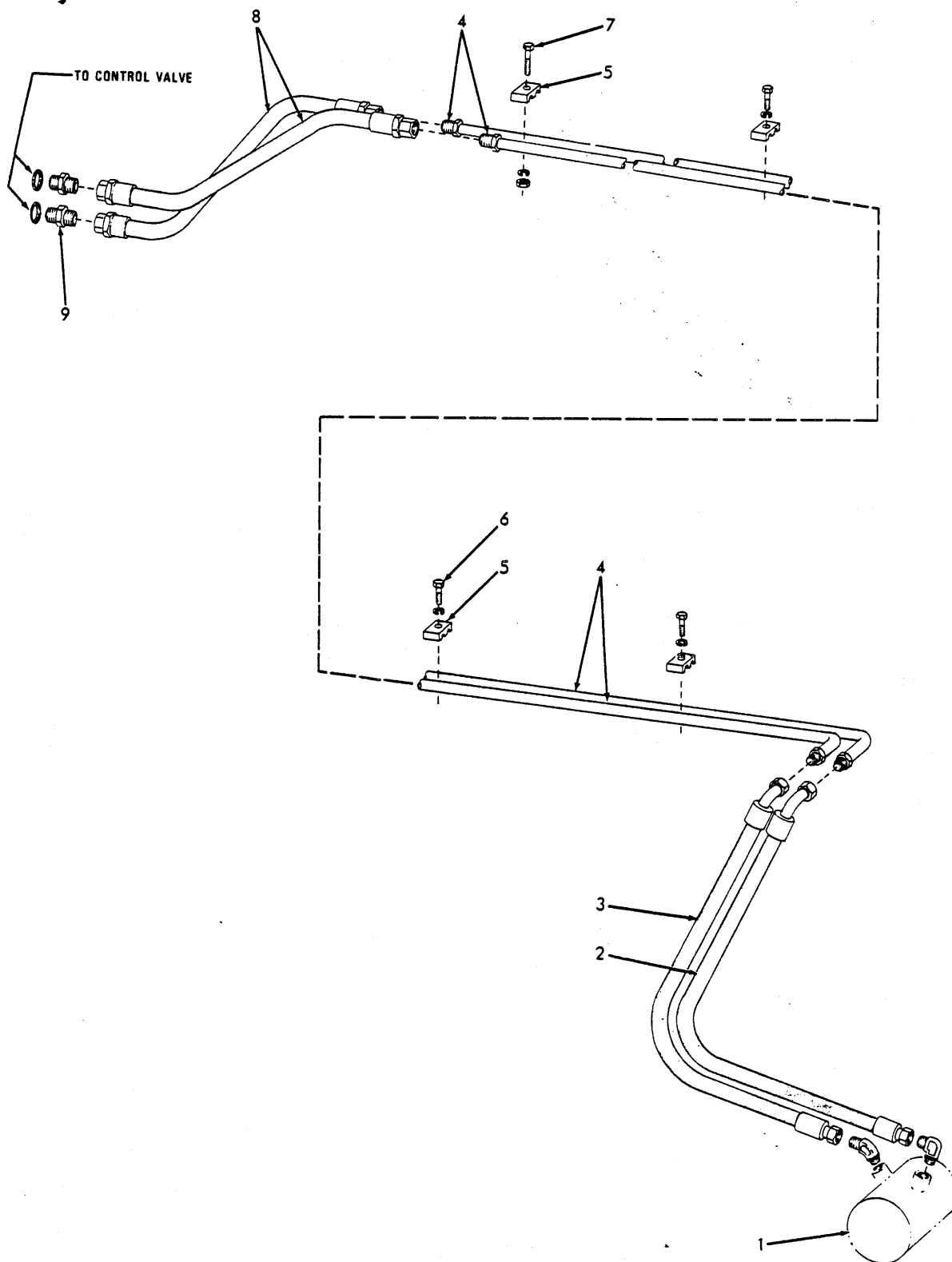


T-76360

POWER STEERING CYLINDER PARTS

USAGE: See page 141. All Graders serial No. 75Y00201 and up; also Graders prior to serial No. 24A01654.

ITEM	PART NO.	QTY.	DESCRIPTION
-	70675502	1	CYLINDER ASSY. (Includes items 1 thru 11) (Original equipment. Order CYLINDER ASSY. 70692964)
1	70675554	1	TUBE, cylinder (Order CYLINDER ASSY. 70692964)
2	74753035	1	PISTON
3	74753046	2	□ WASHER, back-up
4	74753045	1	□ RING, sealing
5	70923934	1	□ O-RING, piston
6	74753064	1	ROD, plunger (Order CYLINDER ASSY. 70692964)
	70925103	1	NUT, slotted, 7/8"NC
	70910320	1	PIN, cotter, 5/32" x 1-1/2"
7	74753044	1	□ RING, sealing
8	74752722	1	WASHER, back-up
9	70923814	1	□ O-RING, gland nut
10	74753063	1	NUT, gland
11	73112087	1	□ RING, wiper
12	73112074	1	REPAIR KIT, cylinder (Includes items 3 thru 5, 7, 9 and 11)
			□ Components of item 12

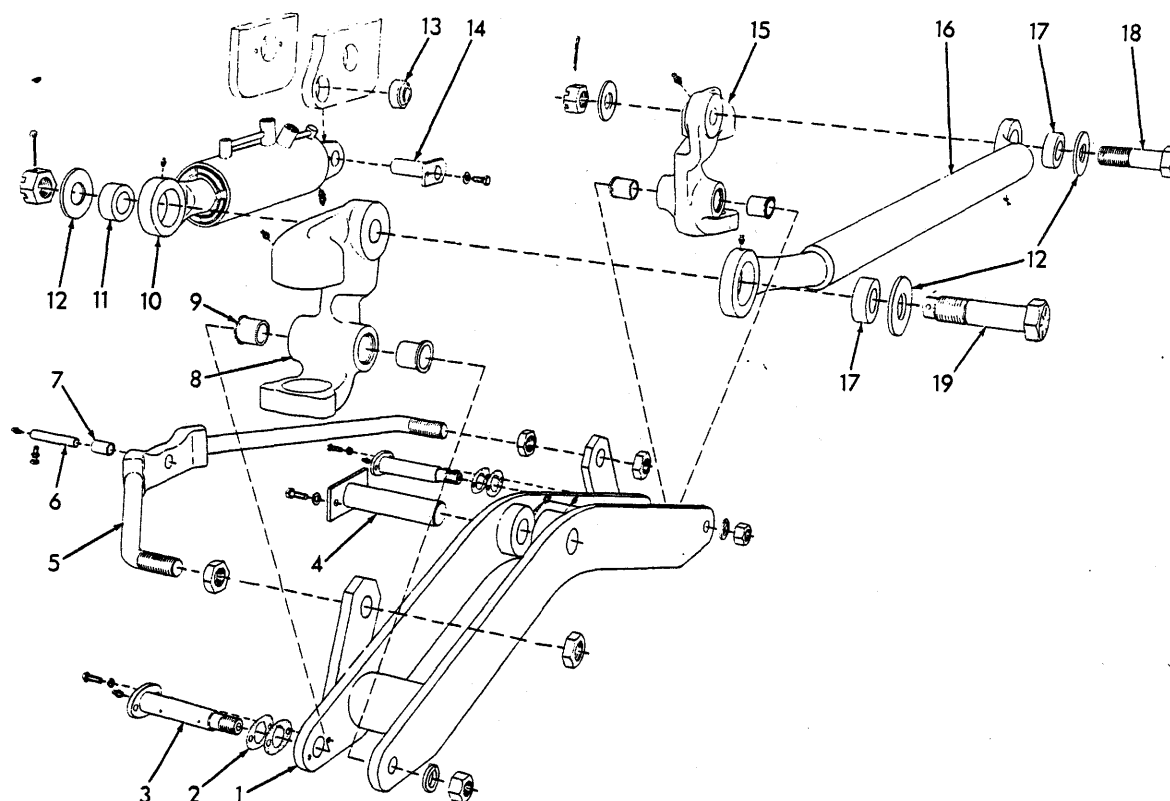


WHEEL LEAN PIPING

T-76361

# WHEEL LEAN PIPING

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	See FRONT AXLE AND WHEEL LEAN
2	70673118	1	HOSE, front (cylinder extend)(See HOSE PARTS)
	70921402	1	ELBOW, adjustable, 90°, flare type, 1/2" tube, 3/4"NF male end (Includes washer, nut and O-RING)
	70921349	1	O-RING, elbow
3	70673119	1	HOSE, front (cylinder retract)(See HOSE PARTS)
	70922507	1	ELBOW, adjustable, 45°, flare type, 1/2" tube, 3/4"NF male end (Includes washer, nut and O-RING)
	70921349	1	O-RING, elbow
4	70673116	2	TUBE, valve to cylinder
5	77109141	4	CLAMP, tube supporting
6	70927173	3	CAPSCREW, 3/8"NC x 1-1/8"
7	70921565	1	CAPSCREW, 3/8"NC x 1-1/2"
	70910287	4	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
8	70673120	2	HOSE, rear (See HOSE PARTS)
9	70661828	2	CONNECTOR, rear hose (restricted)
	70921349	2	O-RING, connector



FRONT AXLE AND WHEEL LEAN

T-12577

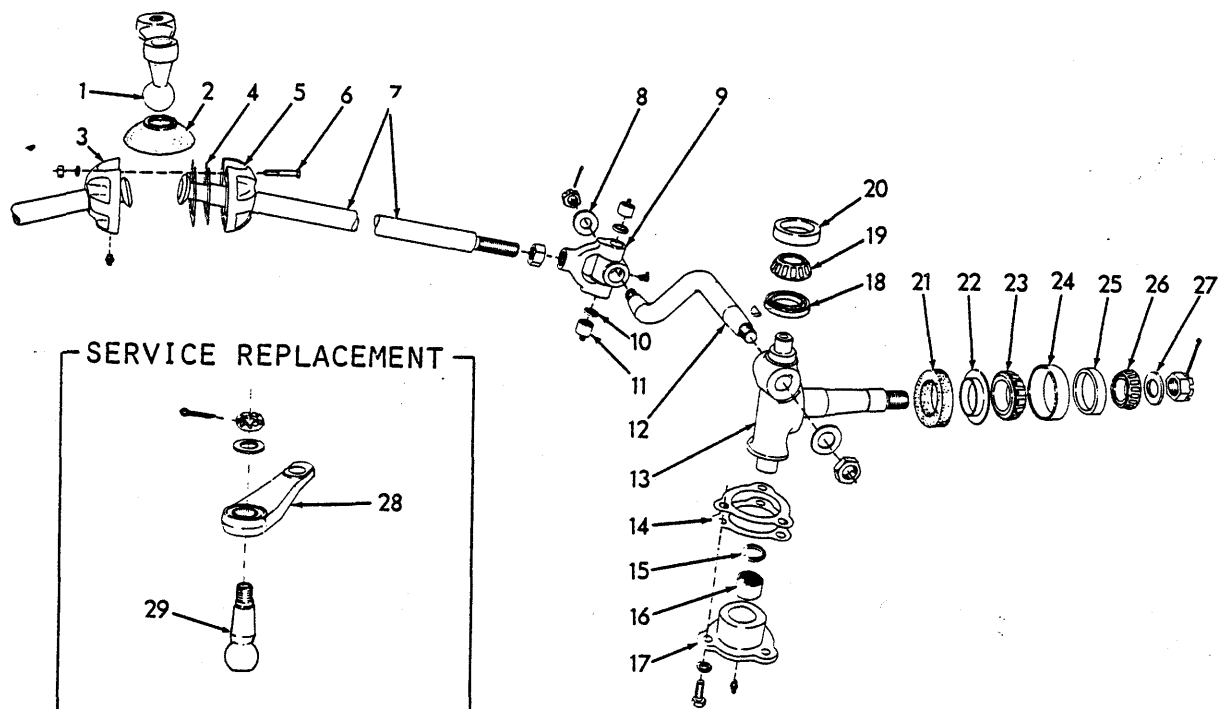
ITEM	PART NO.	QTY.	DESCRIPTION
1	77109186	1	AXLE, front
	70914465	2	FITTING, lubricating, straight, 1/8"NPT
2	70052960	10	SHIM, knuckle pivot bolt (Use as required)
3	70082111	2	BOLT, pivot wheel lean knuckle
	70914465	2	FITTING, lubricating, straight, 1/8"NPT
	70914728	2	LOCKWASHER, 1"
	70911047	2	NUT, 1"NF
	70923276	4	CAPSCREW, 3/8"NF x 1-1/8"
4	70910287	4	LOCKWASHER, 3/8"
	70082123	1	PIN, front axle pivot
	70927173	2	CAPSCREW, 3/8"NC x 1"
5	70677006	2	WASHER, plain, SAE std., 3/8"
	70681251	1	ROD ASSY., radius (Includes item 7)
6	70912251	4	NUT, jam, 1-1/4"NF
	70073485	1	PIN, front axle radius rod
	70901279	1	SETSCREW, sq.-hd., cup-pt., 3/8"NC x 1-1/4"
	70911034	1	NUT, jam, 3/8"NC
7	70914465	1	FITTING, lubricating, straight, 1/8"NPT
	70082766	1	BUSHING, radius rod

(Continued)

# FRONT AXLE AND WHEEL LEAN (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	70082122	1	KNUCKLE ASSY., right (Includes item 9)
	70914465	1	FITTING, lubricating, straight, 1/8"NPT
9	70084629	4	BUSHING, wheel lean knuckle
10	-----	1	CYLINDER ASSY., wheel lean (See page 150)
	70912808	1	FITTING, lubricating, straight, 1/4"NF
11	70082176	1	SPACER, connecting link capscrew (1" long)
12	70054889	4	WASHER, connecting link capscrew
13	70078852	1	BEARING, cylinder pivot pin
	70915274	1	FITTING, lubricating, 45°, 1/8"NPT (Screws into frame)
14	70082155	1	PIN, pivot wheel lean cylinder
	70922262	1	CAPSCREW, 3/8"NC x 3/4"
	70677006	1	WASHER, plain, SAE std., 3/8"
15	70082121	1	KNUCKLE ASSY., left (Includes item 9)
	70914465	1	FITTING, lubricating, straight, 1/8"NPT
16	70082113	1	LINK, connecting, wheel lean knuckles
	70912808	1	FITTING, lubricating, straight, 1/4"NF
	70919186	1	FITTING, lubricating, 45°, 1/4"NF
17	70601966	2	SPACER, connecting link capscrew (3/4"long)
18	70082175	1	CAPSCREW, left connecting link
	70911061	1	NUT, slotted, 1-1/4"NC
	70901344	1	PIN, cotter, 1/4" x 2"
19	70082174	1	CAPSCREW, right connecting link
	70911061	1	NUT, slotted, 1-1/4"NC
	70901344	1	PIN, cotter, 1/4" x 2"

(Revised January 1979)



T-12578

# FRONT WHEEL SPINDLES AND LINKAGE

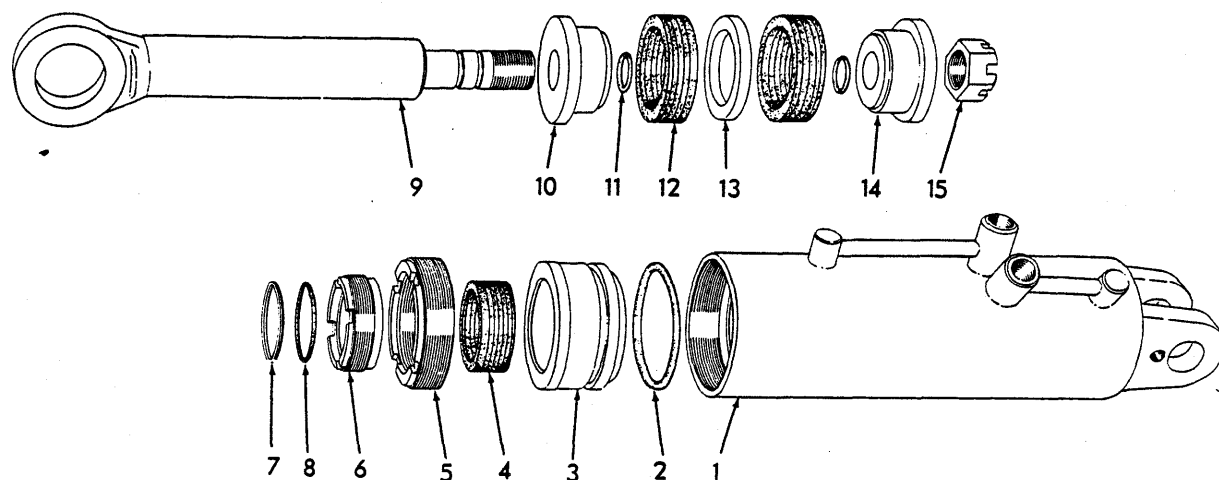
ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	ARM, steering (Original equipment. Order items 28,29 and 2 LINK 73115007)
2	70604289	1	SHIELD, steering arm ball pin (neoprene)
3	70653877	1	CAP, steering arm ball pin, right
	70914465	1	FITTING, lubricating, straight, 1/8"NPT
4	70604290	18	SHIM, ball pin cap (Use as required)
5	70653879	1	CAP, steering arm ball pin, left
6	70920995	4	CAPSCREW, ball pin cap (3/8"NC x 2")
	70910287	4	LOCKWASHER, 3/8"
	70910324	4	NUT, 3/8"NC
7	73115007	2	LINK, drag
	70911046	2	NUT, 7/8"NF
8	70602068	2	WASHER, spindle arm (plain)
	70912331	2	NUT, slotted, 3/4"NF
	70900807	2	PIN, cotter, 1/8" x 1-1/4"
9	70080862	2	SWIVEL ASSY., drag link (Each consists of 1 Yoke, 1 Swivel, 1 Pin and items 10 and 11)
	70915019	2	FITTING, lubricating, 90°, 1/4"NF
10	70052662	2	SEAL, oil, drag link swivel
11	70080857	4	BEARING, needle, drag link swivel yoke

(Continued)

# FRONT WHEEL SPINDLES AND LINKAGE (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
12	77109179	2	ARM, steering, front spindle
	70905126	2	KEY, #15 woodruff, 1/4" x 1"
	70911116	2	WASHER, plain, SAE std., 7/8"
	70914101	2	NUT, jam, 7/8"NF
13	73114437	1	SPINDLE, left front wheel
	73114438	1	SPINDLE, right front wheel
	70911057	2	NUT, castle, 1"NF
	70900809	2	PIN, cotter, 1/8" x 1-3/4"
14	70078854	2	SHIM, needle bearing retainer (.005" thick. Use as required)
	70082108	16	SHIM, needle bearing retainer (.010" thick. Use as required)
15	70053243	2	SEAL, dust, spindle needle bearing
16	70604435	2	BEARING, needle, wheel spindle, lower
17	70082107	2	RETAINER, spindle needle bearing
	70914465	2	FITTING, lubricating, straight, 1/8"NPT
	70920582	6	CAPSCREW, 1/2"NC x 1-1/4"
	70912441	6	LOCKWASHER, 1/2"
18	70082179	2	SEAL, dust, spindle upper bearing
19	70604382	2	CONE ASSY., spindle upper bearing
20	70604383	2	CUP, spindle upper bearing
21	70200050	2	WASHER, spindle (felt)
22	70205430	2	WASHER, felt washer retaining
23	70210548	2	CONE ASSY., spindle inner bearing
24	70210550	2	CUP, spindle inner bearing
25	70210551	2	CUP, spindle outer bearing
26	70210549	2	CONE ASSY., spindle outer bearing
27	70200103	2	WASHER, spindle end
28	73113646	1	ARM
29	73113647	1	BALL
	70927382	1	WASHER
	70900988	1	NUT, slotted, 3/4"NF
	70900813	1	PIN, cotter

} Service replacement



T-12571

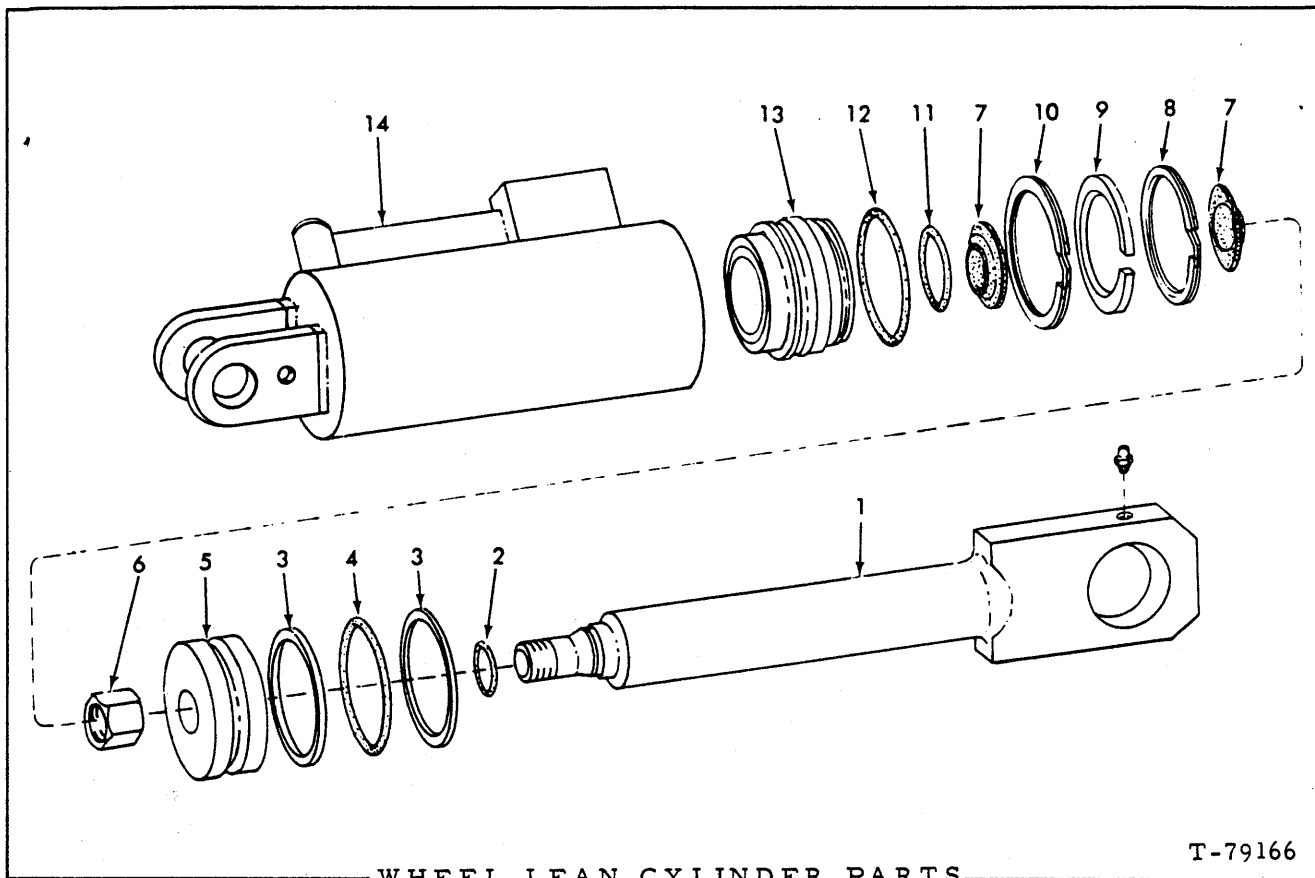
# WHEEL LEAN CYLINDER PARTS

USAGE: See page 146. First type.

ITEM	PART NO.	QTY.	DESCRIPTION
-	70675520	1	CYLINDER ASSY., wheel lean (Includes items 1 thru 15)(Original equipment. Order CYLINDER ASSY. 70692962)
1	70675518	1	TUBE, cylinder
2	70923830	1	□ O-RING, stuffing box
3	70083551	1	BOX, stuffing
4	70083552	1	□ PACKING ASSY., stuffing box
5	70083554	1	NUT, stuffing box retaining
6	70083637	1	NUT, packing adjustment
7	70080283	1	□ RING, piston rod wiping
8	70923579	1	□ O-RING, piston rod
9	70083560	1	ROD, piston (Order CYLINDER ASSY. 70692962)
10	70083548	1	PISTON, front
11	70923575	2	□ O-RING, piston
12	70083547	2	□ PACKING ASSY., piston
13	70083558	1	WASHER, piston
14	70083546	1	PISTON, rear
15	70912841	1	NUT, slotted, 1-1/4"NF
16	73112077	1	REPAIR KIT, cylinder (Includes items 2, 4, 7, 8, 11 and 12)

□ Components of item 16



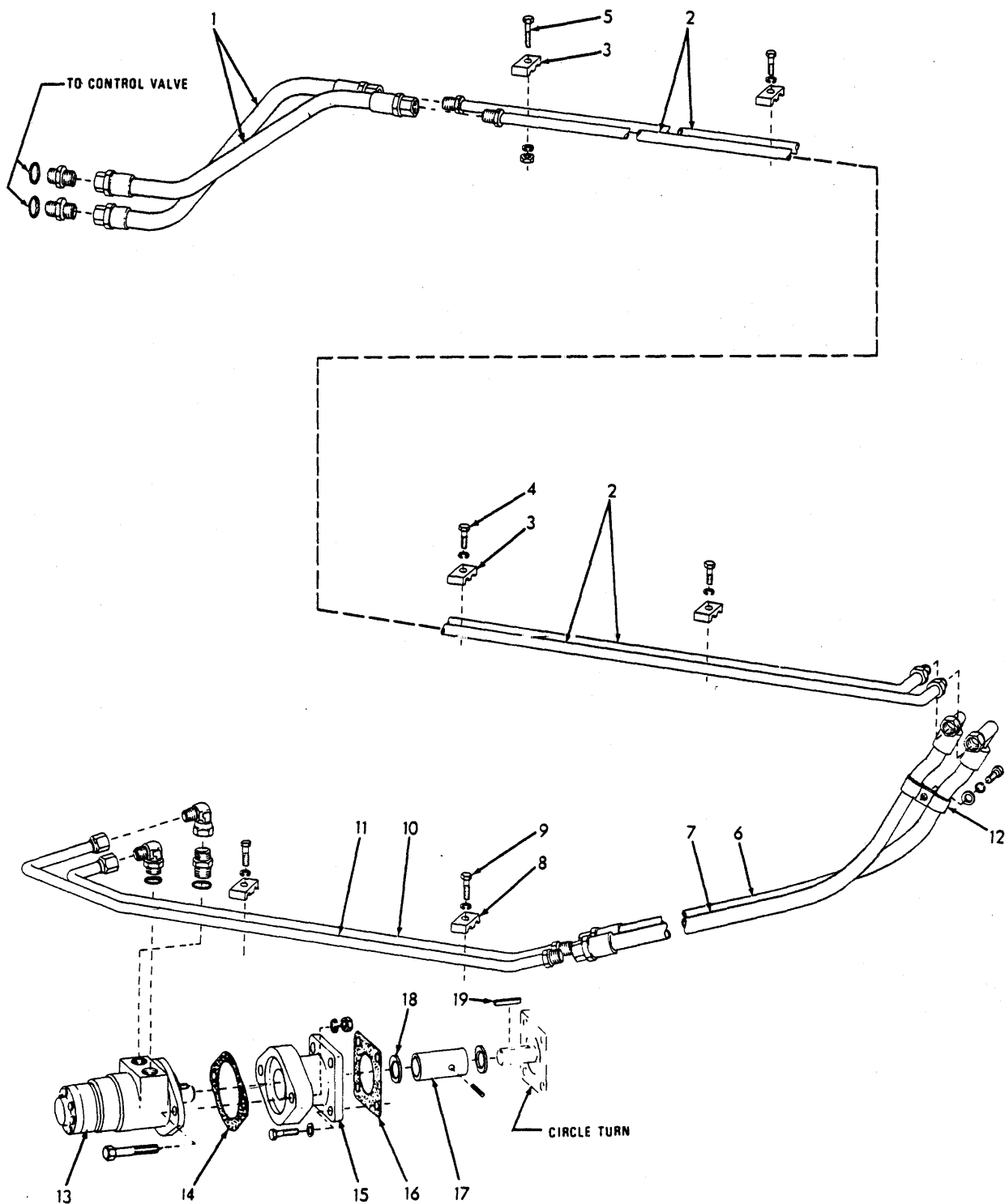


WHEEL LEAN CYLINDER PARTS

T-79166

USAGE: See page 146. Second type

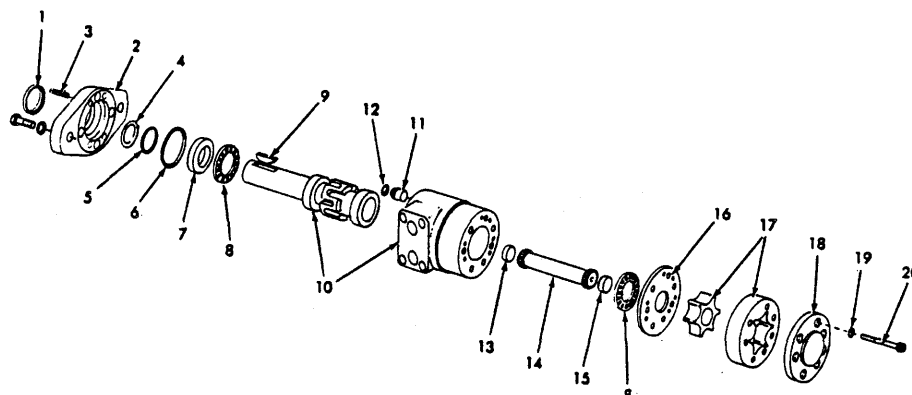
ITEM	PART NO.	QTY.	DESCRIPTION
-	70692962	1	CYLINDER ASSY., wheel lean (Includes items 1 thru 14)
1	70695447	1	ROD, piston
	70912808	1	FITTING, lubricating, straight, 1/4"NF
2	70923648	1	□ O-RING, piston rod
3	70695445	2	□ WASHER
4	70923830	1	□ O-RING, piston
5	70695442	1	PISTON
6	70692599	1	NUT
7	70695446	2	□ WASHER
8	70930930	1	RING, snap
9	70695444	1	SPACER
10	70930929	1	RING, snap
11	70923579	1	□ O-RING
12	70924840	1	□ O-RING
13	70695443	1	HEAD ASSY. (Includes bushing which is not serviced separately)
14	70695448	1	TUBE, cylinder
15	73112075	1	REPAIR KIT, cylinder (Includes items 2 thru 4, 7, 11 and 12)
			□ Components of item 15



# CIRCLE TURN HYDRAULICS

ITEM	PART NO.	QTY.	DESCRIPTION
1	70673120	2	HOSE, rear (20-1/2" long)(See HOSE PARTS)
	70921409	2	CONNECTOR, flare type, 1/2" tube, 3/4"NF male end (Includes O-RING)
	70921349	2	O-RING, connector
2	70673116	2	TUBE, valve to hydraulic motor (upper)
3	77109141	4	BLOCK, tube supporting
4	70927173	3	CAPSCREW, 3/8"NC x 1-1/8"
5	70921565	1	CAPSCREW, 3/8"NC x 1-1/2"
	70910287	4	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
6	70675542	1	HOSE, front (32" long)(See HOSE PARTS)
7	70675541	1	HOSE, front (31" long)(See HOSE PARTS)
8	70623355	2	CLAMP, tube supporting
9	70927173	2	CAPSCREW, 3/8"NC x 1-1/8"
	70910287	2	LOCKWASHER, 3/8"
10	70675504	1	TUBE, valve to hydraulic motor (lower)(short)
	70924786	1	ELBOW, adjustable, 90°, flare type, 1/2" tube 7/8"NF male end (Includes O-RING)
	70921205	1	O-RING, elbow
11	70675505	1	TUBE, valve to hydraulic motor (lower)(long)
	70921279	1	ELBOW, flare type, swivel nut, 1/2" tube
	70923717	1	CONNECTOR, flare type, 1/2" tube, 7/8"NF male end (Includes O-RING)
	70921205	1	O-RING, connector
12	70094467	2	CLIP, hose supporting
	70922300	1	CAPSCREW, 3/8"NC x 3/4"
	70910287	1	LOCKWASHER, 3/8"
	70911115	1	WASHER, plain, SAE std., 3/8"
13	-----	1	MOTOR ASSY. (See page 154)
	70920585	2	CAPSCREW, 1/2"NC x 1-3/4" } Graders prior to unit #00679
	70912441	2	LOCKWASHER, 1/2" }
	70924864	2	CAPSCREW, 1/2"NC x 2-1/4" } Grader unit #00679 and up
	70912441	2	LOCKWASHER, 1/2" }
	70911048	2	NUT, 1/2"NC }
14	70674961	1	GASKET, motor to adapter
15	70675353	1	ADAPTER, motor to circle turn (Graders prior to unit #00679)
	70681423	1	ADAPTER, motor to circle turn (Grader unit #00679 and up)
	70921076	4	CAPSCREW, 3/8"NC x 1-1/4"
	70910287	4	LOCKWASHER, 3/8"
16	70675475	1	GASKET, adapter to circle turn
17	70671531	1	COUPLING, shaft
	70916171	1	PIN, spring, 1/4" x 1-1/2"
18	70675022	2	WASHER
19	70905126	1	KEY, #9 woodruff, 3/16" x 3/4"

(Revised June 1977)



T-76348

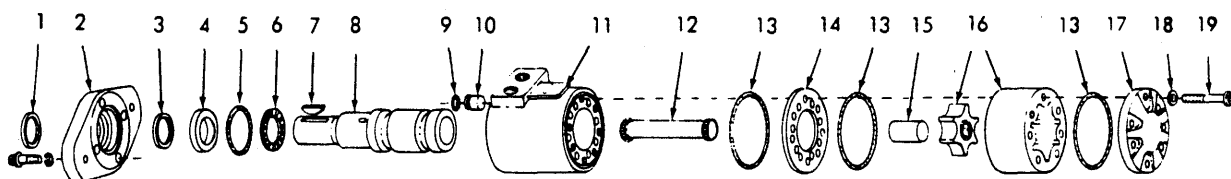
# HYDRAULIC MOTOR PARTS

USAGE: Graders prior to approximately October 1974. See page 153

ITEM	PART NO.	QTY.	DESCRIPTION
-	70675608	1	MOTOR ASSY., hydraulic (Includes items 1 thru 20)
1	-----	1	<input type="checkbox"/> SEAL, shaft
2	70678938	1	FLANGE, mounting
	70669660	4	CAPSCREW, 12-pt., 5/16"NF
	70669667	4	LOCKWASHER, internal tooth, 5/16"
3	70916227	4	PIN, spring, 1/4" x 1"
4	-----	1	<input type="checkbox"/> WASHER, back-up
5	-----	1	<input type="checkbox"/> SEAL, adapter
6	-----	1	<input type="checkbox"/> SEAL, adapter to housing
7	70669650	1	RACE, bearing
8	70669653	2	BEARING, thrust
9	70905126	1	KEY, #9 woodruff, 3/16" x 3/4"
10	70669647	1	HOUSING ASSY. (Consists of matched HOUSING and SHAFT)(Serviced only as a unit)
11	70669648	1	PLUG, housing
12	-----	1	<input type="checkbox"/> O-RING, plug
13	70669649	1	SPACER, shaft (front)
14	70669654	1	SHAFT, drive
15	70239179	1	SPACER, shaft (rear)
16	74998258	1	PLATE, spacing
17	70678939	1	GEROTOR SET
18	74998320	1	CAP, end
19	-----	7	<input type="checkbox"/> WASHER, sealing
20	70678940	7	CAPSCREW, 12-pt., 5/16"NC x 2-1/4"
21	70669706	1	REPAIR KIT, motor (Includes items 1, 4 thru 6 12 and 19)

☐ Components of item 21

(Revised June 1977)

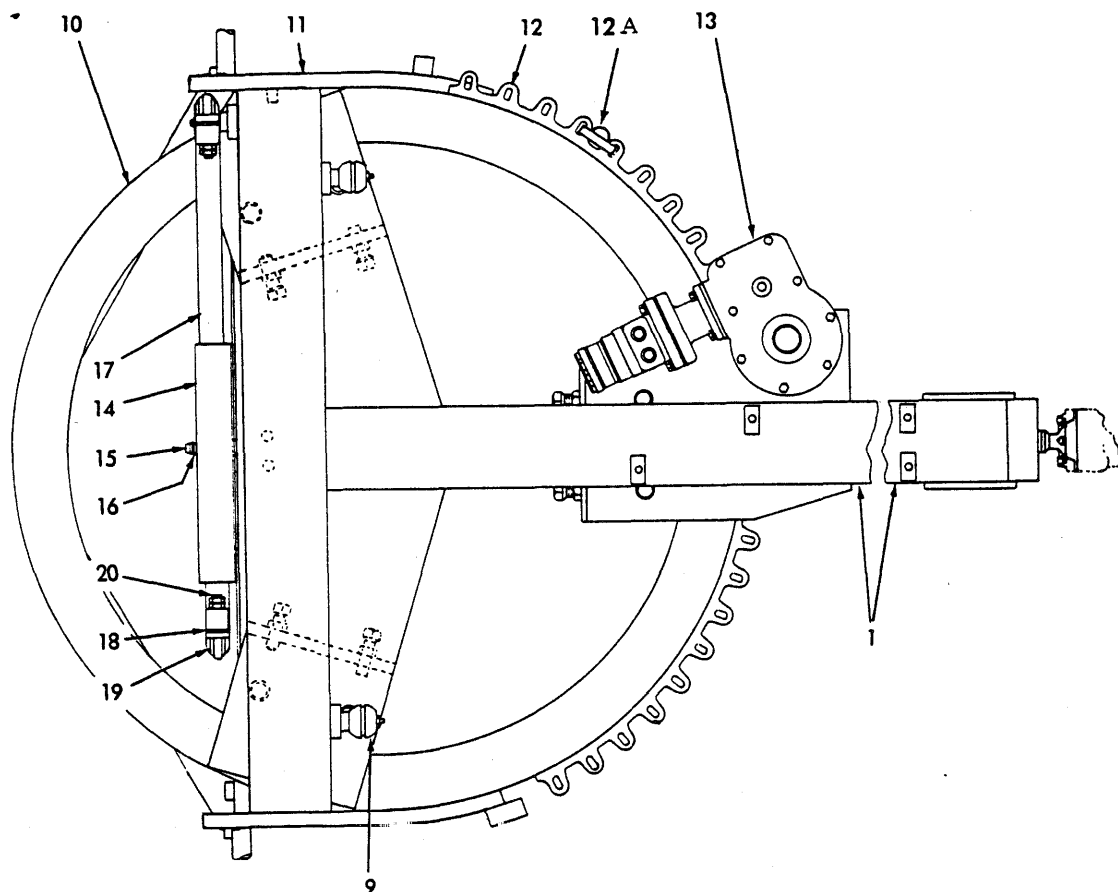


T-80614

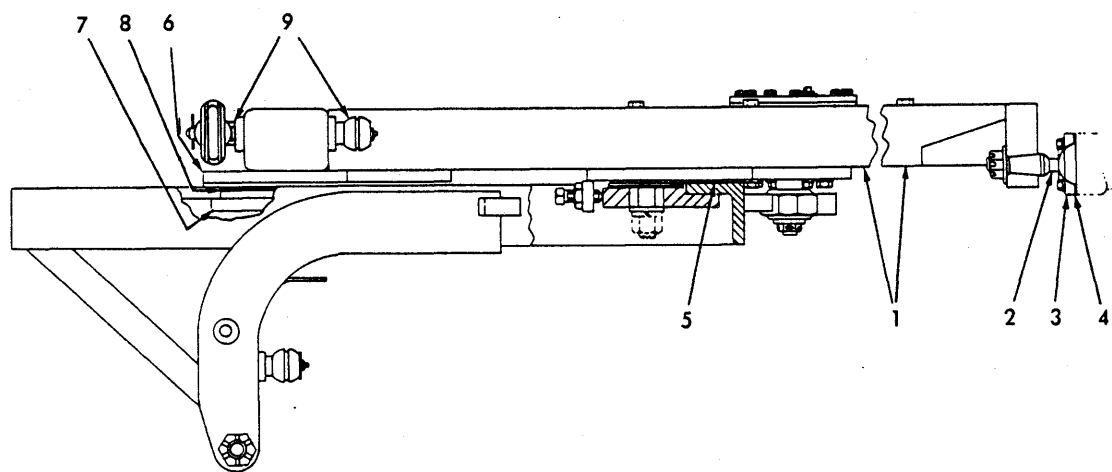
# HYDRAULIC MOTOR PARTS

USAGE: Effective approximately October 1974. See page 153

ITEM	PART NO.	QTY.	DESCRIPTION
-	73110300	1	MOTOR ASSY., hydraulic (Includes items 1 thru 19)
1	-----	1	<input type="checkbox"/> SEAL
2	73110294	1	FLANGE
	70669660	4	CAPSCREW, 12-pt., 5/16" NF
3	-----	1	<input type="checkbox"/> SEAL
4	73110291	1	RACE
5	-----	1	<input type="checkbox"/> O-RING
6	73110295	1	BEARING
7	70932825	1	KEY
8	73110301	1	SHAFT, output
9	-----	1	<input type="checkbox"/> O-RING
10	70669648	1	PLUG
11	73110302	1	HOUSING
12	70669654	1	SHAFT, drive
13	-----	3	<input type="checkbox"/> O-RING
14	73110296	1	PLATE
15	73066939	1	SPACER
16	73110297	1	GEROTOR SET
17	73110298	1	CAP, end
18	-----	7	<input type="checkbox"/> WASHER
19	70678940	7	CAPSCREW, 12-pt., 5/16" NC x 2-1/4"
20	73110299	1	REPAIR KIT, motor (Includes items 1, 3, 5, 9, 13 and 18)
			<input type="checkbox"/> Components of item 20



TOP VIEW



SIDE VIEW

MOLDBOARD DRAWBAR AND CIRCLE

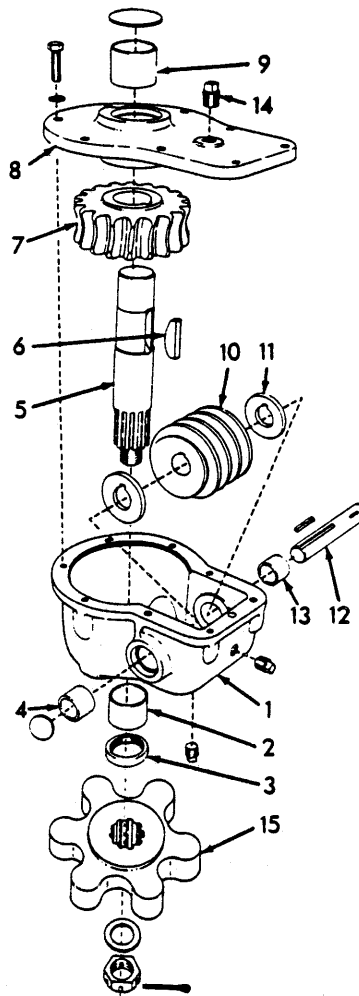
T-76354

(Revised May 1971)

# MOLDBOARD DRAWBAR AND CIRCLE

ITEM	PART NO	QTY	DESCRIPTION
1	70673319	1	DRAWBAR, moldboard (Includes item 9 ; also 6 NUTS 70906441)
	70925671	6	CAPSCREW, 7/8" NC x 2-1/2"
	70901421	6	NUT, jam 7/8"NC
2	70673320	1	PIN, ball
	70900822	1	WASHER, plain
	70924447	1	NUT, slotted, 1"NF
	70900813	1	PIN, cotter
3	77125076	1	CAP, ball pin
	70920582	4	CAPSCREW, 1/2"NC x 1-1/4" } Graders prior to unit #01373
	70691327	1	CAP, ball pin
	70920585	4	CAPSCREW, 1/2"NC x 1-3/4" } Graders unit #01373 and up
	70912441	4	LOCKWASHER, 1/2"
	70914465	1	FITTING, lubricating, straight, 1/8"NPT
4	77125077	10	SHIM, ball pin adjusting (Use as required)
5	70079187	1	PLATE, wear, front
6	70055484	2	PLATE, wear, rear
7	70055482	3	GUIDE, circle
	70602663	6	WASHER, plain
	70914729	6	LOCKWASHER, 1-1/8"
	70906441	6	NUT, 1-1/8"
8	70055472	39	SHIM, circle guide (Use as req'd)
9	70643997	3	BALL, moldboard lift and side shift (Requires welding to drawbar)
	70914465	3	FITTING, lubricating, straight, 1/8"NPT
10	70675498	1	CIRCLE, moldboard (Includes items 11 and 12)
	70915276	1	FITTING, lubricating, 90°, 1/8"NPT
11	70656852	1	ARM, left
	70082548	1	ARM, right
12	70078434	3	SEGMENT, circle rack (8 teeth) } Requires welding to install
12A	70682172	1	STOP
13	-----	1	CIRCLE TURN ASSY. (See page 158)
	70921535	5	CAPSCREW, 5/8"NC x 1-3/4"
	70912942	5	LOCKWASHER, 5/8"
14	70061851	1	LINK, shifting
15	70602224	1	PIN, coupling, shifting linkage
16	70617855	1	CLIP, retaining, coupling linkage pin
17	70061852	1	ROD, shifting
18	70053992	16	SHIM, shifting linkage cap (Use as required)
19	70053986	2	CAP, shifting linkage
20	70605665	2	U-BOLT
	70911049	8	NUT, jam, 5/8"NF

(Revised May 1978)



T-5937

CIRCLE TURN PARTS

USAGE: See page 157

ITEM	PART NO.	QTY.	DESCRIPTION
-	70675480	1	CIRCLE TURN ASSY. (Includes items 1 thru 14) (Graders prior to unit #02016)
-	70699270	1	CIRCLE TURN ASSY. (Includes items 1 thru 14) (Grader unit #02016 and up)
1	70675479	1	HOUSING ASSY. (Includes items 2 and 4)
	70901653	2	PLUG, pipe, 3/8" NPT
	70910014	1	PLUG, expansion, 1-1/2" diam.
2	70078422	1	BUSHING, worm gear shaft
3	70078502	1	SEAL, oil, worm gear shaft
4	70078424	1	BUSHING, worm shaft
5	70645060	1	SHAFT, worm gear (Graders prior to unit #02016)
	70699269	1	SHAFT, worm gear (Grader unit #02016 and up)
6	70078431	1	KEY, worm gear
7	70078425	1	GEAR, worm

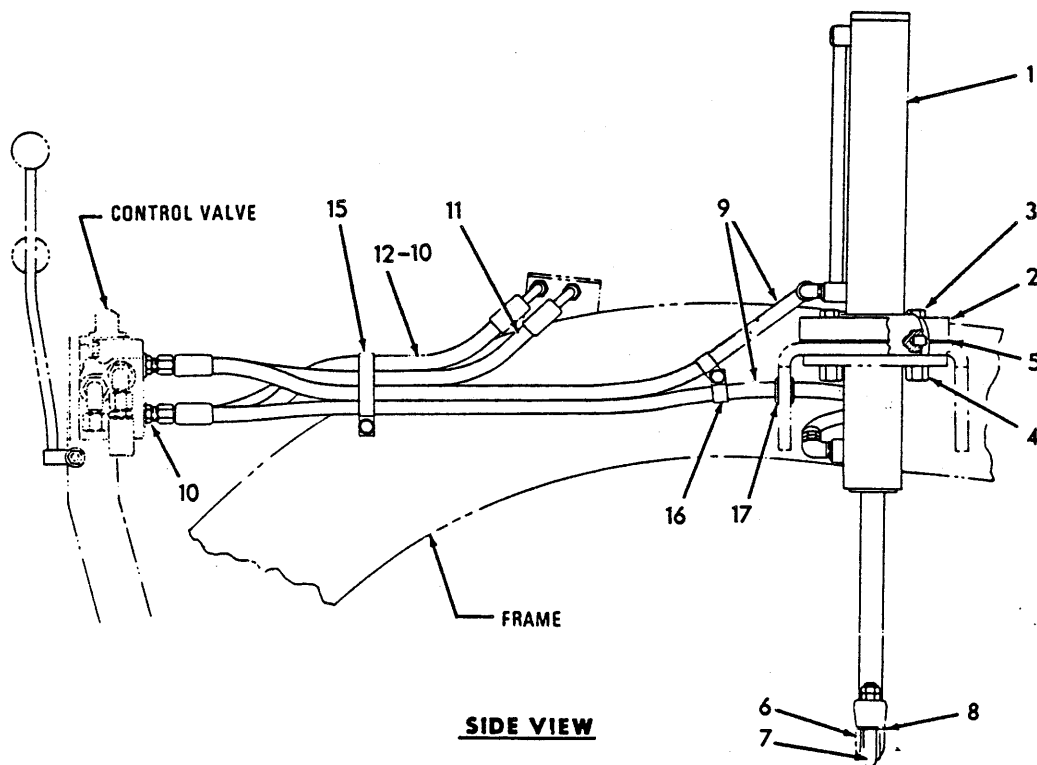
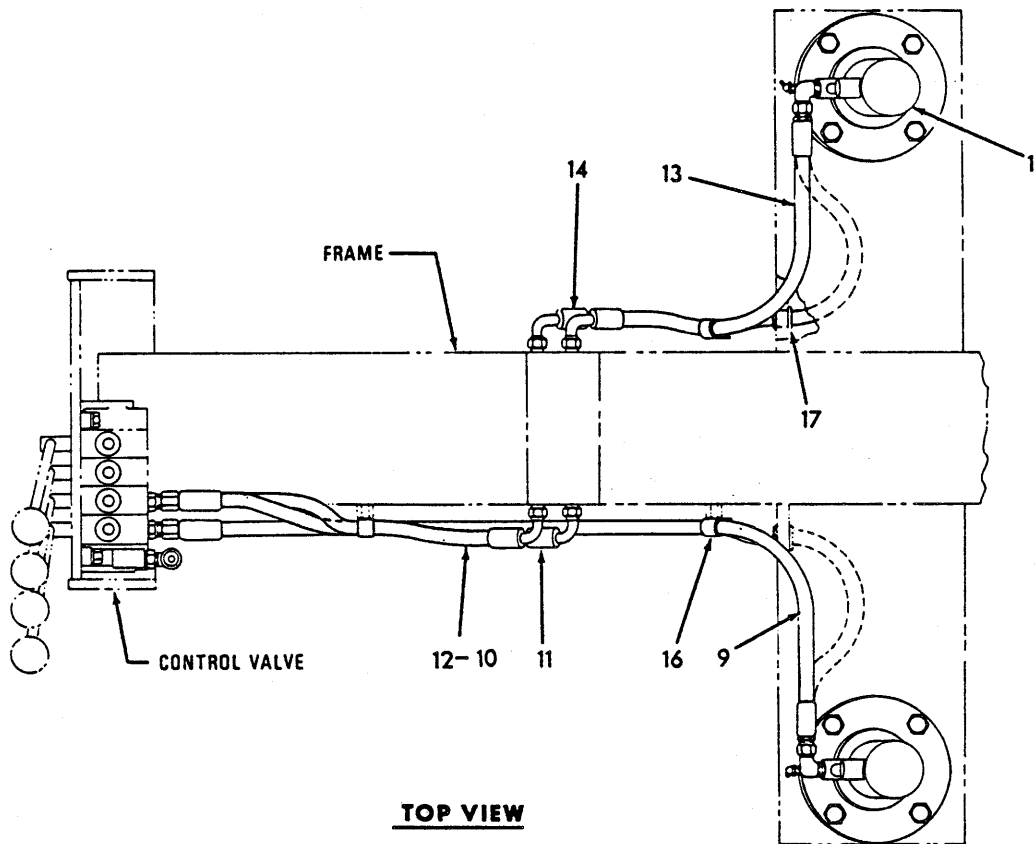
(Continued)



## CIRCLE TURN PARTS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	70079277	1	COVER ASSEMBLY (Includes item 9)
	70910015	1	PLUG, expansion, 2-1/8" diam.
	70921076	8	CAPSCREW, 3/8"NC x 1-1/4"
	70910287	8	LOCKWASHER, 3/8"
9	70078423	1	BUSHING, housing cover
10	70078426	1	WORM
11	70078419	2	WASHER, thrust
12	70675093	1	SHAFT, worm
	70905857	1	KEY, straight, 1/4" x 1/4" x 1-3/4"
13	70078424	1	BUSHING, worm shaft
14	70605207	1	PLUG, vent
15	70645059	1	PINION
	70602094	1	WASHER, plain
	70911174	1	NUT, slotted, 1"NF
	70918463	1	PIN, cotter, 1/4" x 2"

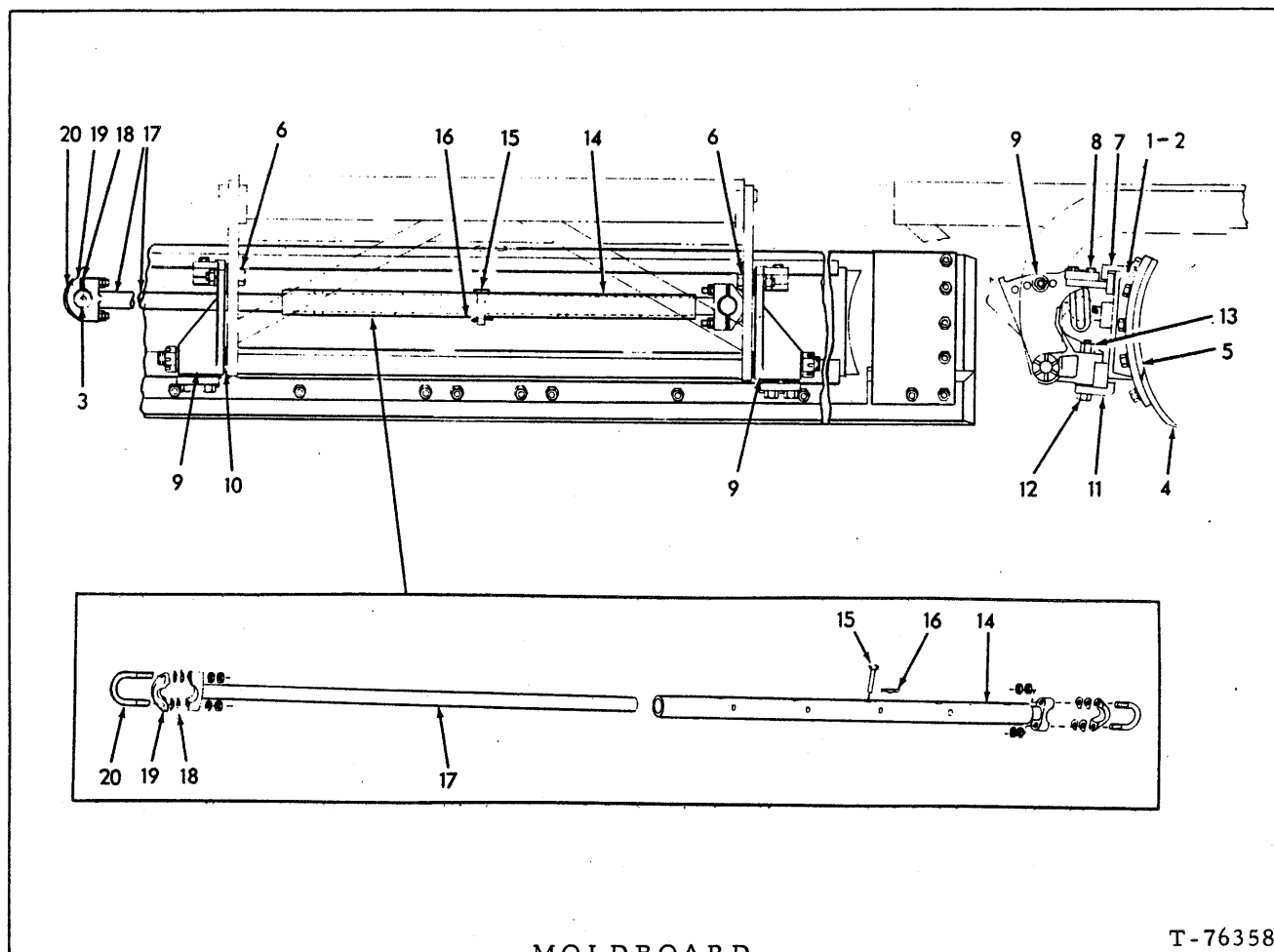
} Not included in  
CIRCLE TURN ASSY.



# MOLDBOARD LIFT

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	2	CYLINDER ASSY., hydraulic (See pages 170 and 171)
2	70065819	2	CAP, pivot
	70915275	2	FITTING, lubricating, 65°, 1/8"NPT
3	70927532	8	CAPSCREW, 5/8"NF x 3-1/2"
4	70072366	8	NUT, high, 5/8"NF
5	{ 70065818	16	SHIM, pivot cap (1/32" thick)
	{ 70639069	4	SHIM, pivot cap (.020" thick)
			} Use as required
6	70053986	2	CAP, ball
7	70605665	2	U-BOLT, 5/8"NF
	70911049	8	NUT, jam, 5/8"NF
8	70053992	16	SHIM, ball cap (1/32" thick. Use as required)
9	70673123	2	HOSE, right cylinder (See HOSE PARTS)
	70919206	2	ELBOW, flare type, 1/2" tube, 3/8"NPT male)(Graders prior to unit #01625)
	70921402	2	ELBOW, adjustable, 90°, flare type, 1/2" tube, 3/4"NF male end (Grader unit #01625 and up)
	70921409	1	CONNECTOR, flare type, 1/2" tube, 3/4"NF male end (Includes O-RING)
	70921349	1	O-RING, connector
10	77108993	2	CONNECTOR, restricted (Includes O-RING)
	70921349	2	O-RING, connector
11	70649623	1	HOSE, frame to valve, left cylinder (drop)(See HOSE PARTS)
	70921409	1	CONNECTOR, flare type, 1/2" tube, 3/4"NF male (Includes O-RING)
	70921349	1	O-RING, connector
12	70649629	1	HOSE, frame to valve, left cylinder (lift)(See HOSE PARTS)
13	70649623	1	HOSE, left cylinder to frame (drop)(See HOSE PARTS)
	70919206	1	ELBOW, flare type, 1/2" tube, 3/8"NPT male (Graders prior to #01625)
	70921402	1	ELBOW, adjustable, 90°, flare type, 1/2" tube, 3/4"NF male end (Includes washer, nut and O-RING)(Graders unit #01625 and up)
	70921349	1	O-RING, connector
14	70649622	1	HOSE, left cylinder to frame (lift)(See HOSE PARTS)
	70919206	1	ELBOW, flare type, 1/2" tube, 3/8"NPT male (Graders prior to #01625)
	70921402	1	ELBOW, adjustable, 90°, flare type, 1/2" tube, 3/4"NF male end (Includes washer, nut and O-RING)(Graders unit #01625 and up)
	70921349	1	O-RING, connector
15	70621543	1	CLIP, hose supporting (multiple. For 3/4" diam. hose)
	70922300	1	CAPSCREW, 3/8"NC x 3/4"
	70910287	1	LOCKWASHER, 3/8"
	70911115	1	WASHER, plain, SAE std., 3/8"
16	70094467	4	CLIP, hose supporting (single, 3/4" diam.)
	70922300	2	CAPSCREW, 3/8"NC x 3/4"
	70910287	2	LOCKWASHER, 3/8"
	70911115	2	WASHER, plain, SAE std., 3/8"
17	70621542	2	GROMMET, lower hose (rubber)

(Revised July 1975)



\* 10 ft. Standard equipment  
 \*\* 12 ft. Optional equipment

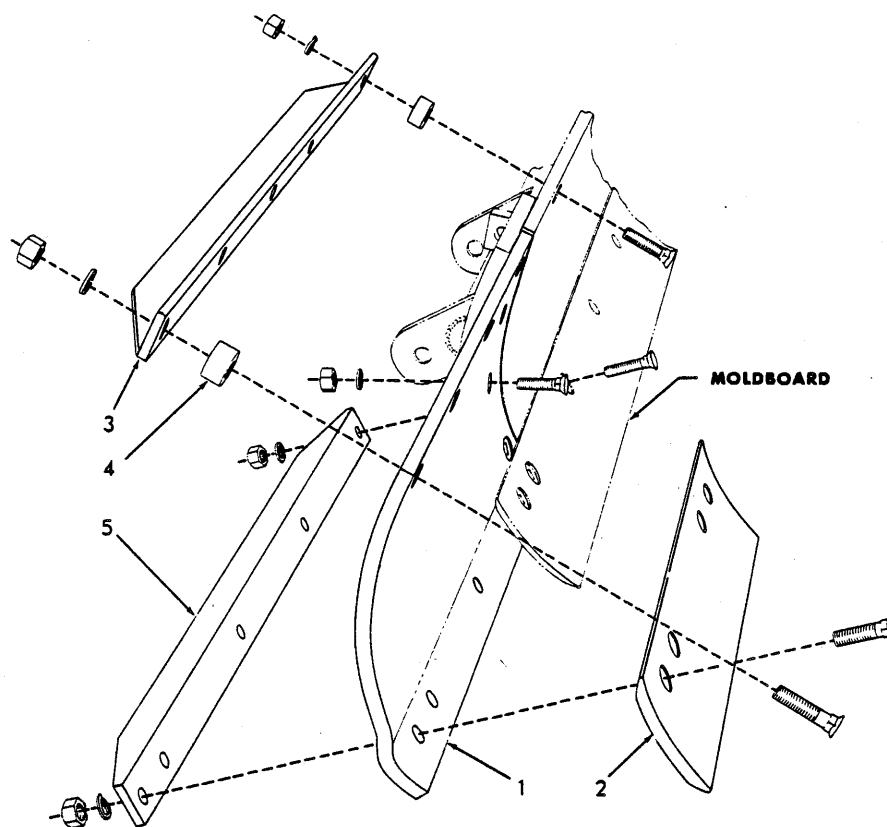
ITEM	PART NO.	QTY. * **		DESCRIPTION	
1	70673327	1	-	MOLDBOARD ASSY.	Each consists of items 2 thru 5
	70677308	-	1	MOLDBOARD ASSY.	
2	70673324	1	-	MOLDBOARD, only	Each includes item 3
	70677307	-	1	MOLDBOARD, only	
3	70082532	1	1	BALL, shifting (Requires welding to moldboard)	
	70914465	1	1	FITTING, lubricating, straight, 1/8"NPT	
4	70601530	1	-	EDGE, cutting, right hand (5 ft.)	
	70601531	1	-	EDGE, cutting, left hand (5 ft.)	
	70601532	-	1	EDGE, cutting, right hand (6 ft.)	
	70601533	-	1	EDGE, cutting, left hand (6 ft.)	
	70617125	14	16	BOLT, plow, 5/8"NC x 2"	
	70911029	14	16	NUT, 5/8"NC	

(Continued)

(Revised January 1979)

# MOLDBOARD (Continued)

ITEM	PART NO.	QTY.		DESCRIPTION	
		*	**		
5	77109478	2	2	BIT, end	
	70911633	8	8	BOLT, plow, 5/8"NC x 2-1/4"	
	70912942	8	8	LOCKWASHER, 5/8"	
	70911029	8	8	NUT, 5/8"NC	
6	70922789	2	2	CAPSCREW, pitch bracket	
	70914726	2	2	LOCKWASHER, 3/4"	
	70910923	2	2	NUT, 3/4"NC	
7	70081170	2	2	GUIDE, moldboard slide	
8	70921411	4	4	CAPSCREW, 5/8"NC x 1-1/2"	
9	70082225	1	1	BRACKET, pitch, left side	
	70082226	1	1	BRACKET, pitch, right side	
	70912841	2	2	NUT, slotted, 1-1/4"NF	
	70901344	2	2	PIN, cotter, 1/4" x 2"	
10	70082604	4	4	WASHER, spacing, moldboard support (Use as required)	
11	70081175	2	2	BRACKET, moldboard slide	
	70915874	28	28	WASHER, spacing (Use as required)	
12	70927423	4	4	CAPSCREW, 3/4"NF x 5"	
13	70012767	4	4	NUT, high, 1"NF	
14	77109457	1	1	TUBE, shifting	} Not used on units equipped with Hydraulic Shift- able Moldboard
15	70602224	1	1	PIN, coupling, shifting linkage	
16	70617855	1	1	CLIP, retaining, linkage coupling pin	
17	70674935	1	1	LINK, shifting	
18	70053992	16	16	SHIM, shifting linkage cap (Use as required)	
19	70053986	2	2	CAP, shifting linkage	
20	70605665	2	2	U-BOLT	
	70911049	8	8	NUT, jam, 5/8"NF	



MOLDBOARD EXTENSIONS

T-5939

USAGE: Special equipment  
ITEM PART NO. QTY.

DESCRIPTION

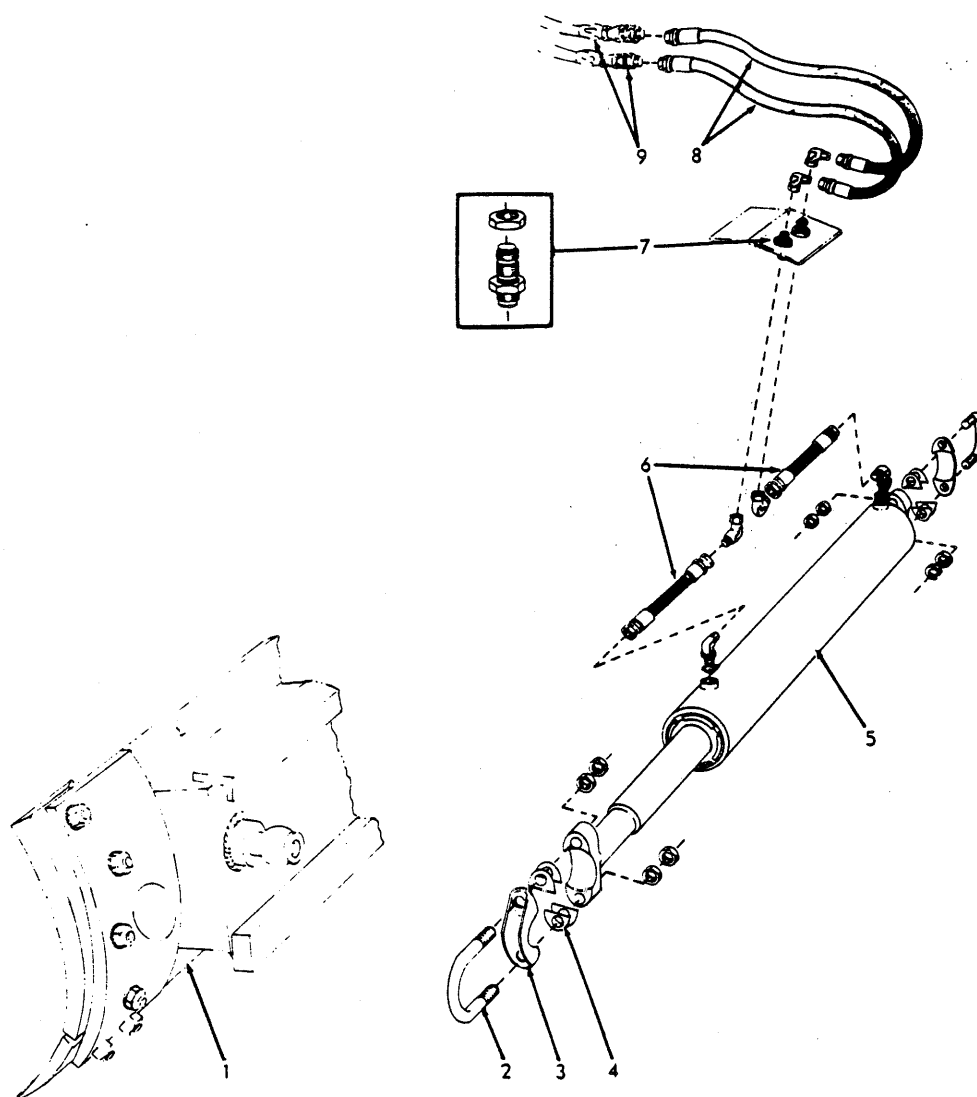
1	70677364	1	EXTENSION, moldboard, right hand
	70677363	1	EXTENSION, moldboard, left hand
	70911633	6	BOLT, plow, 5/8"NC x 2-1/4"
	70912942	6	LOCKWASHER, 5/8"
	70911029	6	NUT, 5/8"NC
2	70601603	2	EDGE, cutting
	70913648	6	BOLT, plow, 5/8"NC x 2-3/4"
	70912942	6	LOCKWASHER, 5/8"
	70911029	6	NUT, 5/8"NC
3	70079164	1	ANGLE, top reinforcing, right hand
	70079163	1	ANGLE, top reinforcing, left hand
	70913648	10	BOLT, plow, 5/8"NC x 2-3/4"
	70912942	10	LOCKWASHER, 5/8"
	70911029	10	NUT, 5/8"NC
4	70602449	8	SPACER, top reinforcing angle

(Continued)

# MOLDBOARD EXTENSIONS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
5	{ 70079166	1	ANGLE, bottom reinforcing, right hand
	{ 70079165	1	ANGLE, bottom reinforcing, left hand
	70913648	4	BOLT, plow, 5/8"NC x 2-3/4"
	70912942	4	LOCKWASHER, 5/8"
	70911029	4	NUT, 5/8"NC

NOTE: See PAINTING AND MARKING for transfer



MOLDBOARD POWER SHIFT

T-76357

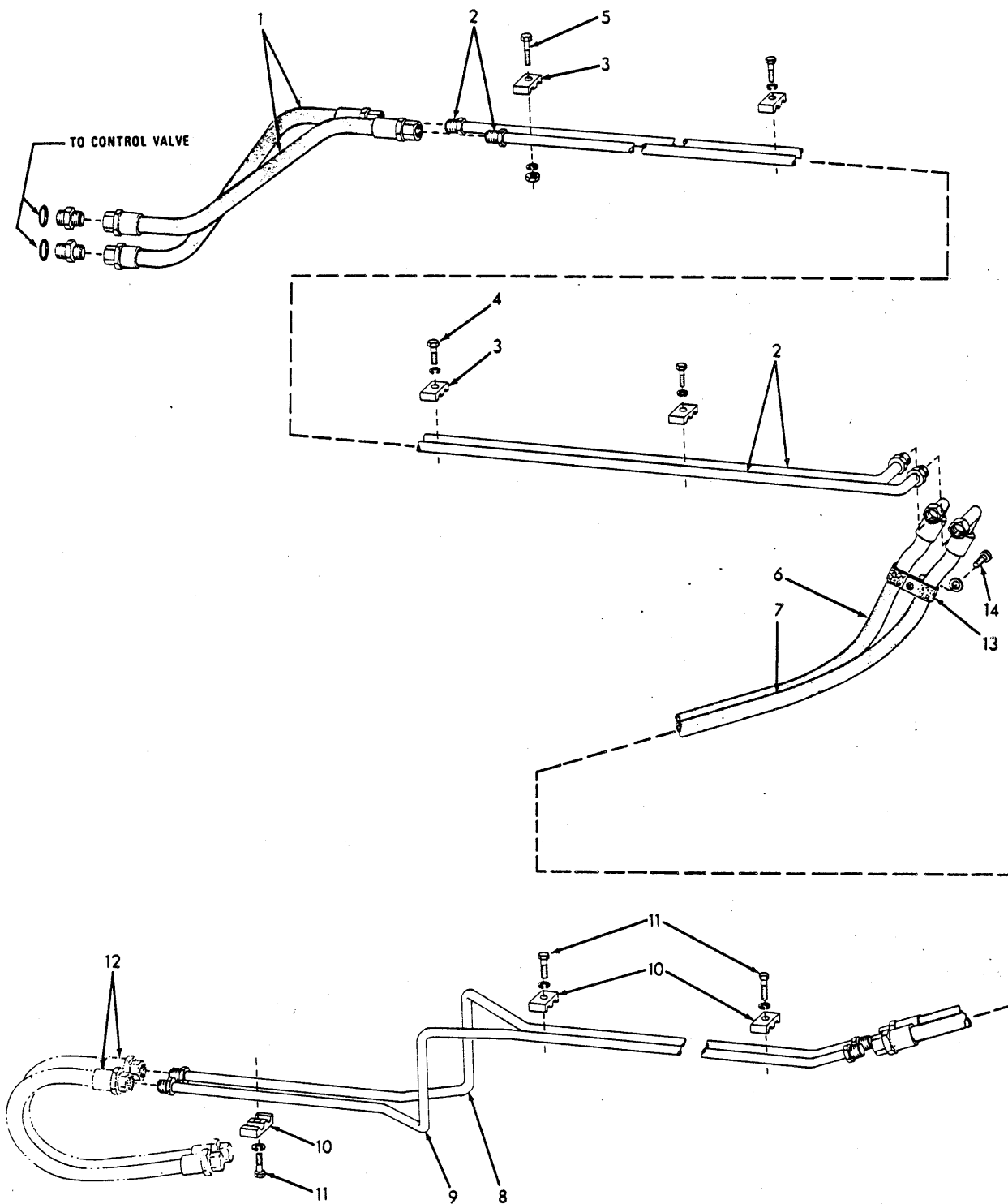
USAGE: Special equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	MOLDBOARD (See MOLDBOARD)
2	70605665	2	U-BOLT, cylinder end cap
	70911049	8	NUT, jam, 5/8" NF
3	70053986	2	CAP, cylinder end
4	70053992	16	SHIM, cylinder end cap (Use as required)
5	-----	1	CYLINDER ASSY., moldboard (See pages 170 and 170A)
6	70649639	2	HOSE, lower (See HOSE PARTS)
	70919206	2	ELBOW, flare type, 1/2" tube, 3/8" NPT male (cylinder connection, First type)
	70921402	2	ELBOW, adjustable, 90°, flare type, 1/2" tube, 3/4" NF (Includes washer, nut and O-RING)(cylinder connection Second type)
	70921279	2	ELBOW, flare type, swivel nut, 1/2" tube
	70921349	2	O-RING, elbow



MOLDBOARD POWER SHIFT (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	70622836	2	ADAPTER, bulkhead (Includes nuts)
8	70649631	2	HOSE, connecting (See HOSE PARTS)
	70921279	2	ELBOW flare type, swivel nut, 1/2" tube
9	-----	2	TUBE (See MOLDBOARD POWER SHIFT PIPING)



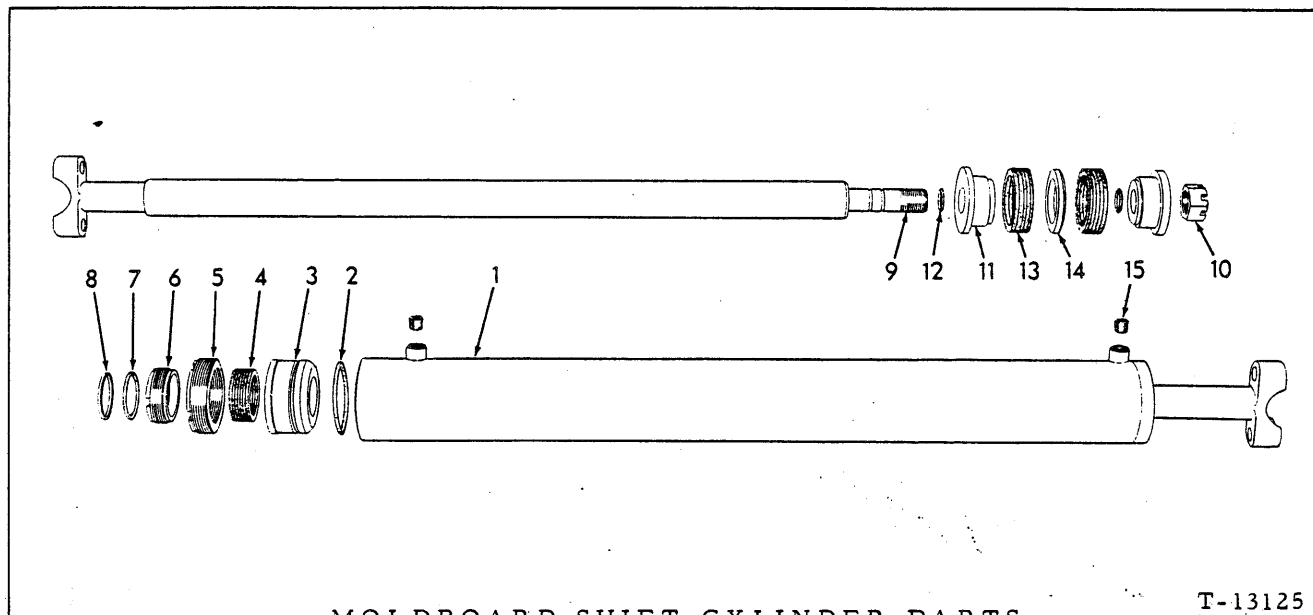
MOLDBOARD POWER SHIFT PIPING

T-76356

# MOLDBOARD POWER SHIFT PIPING

USAGE: Special equipment

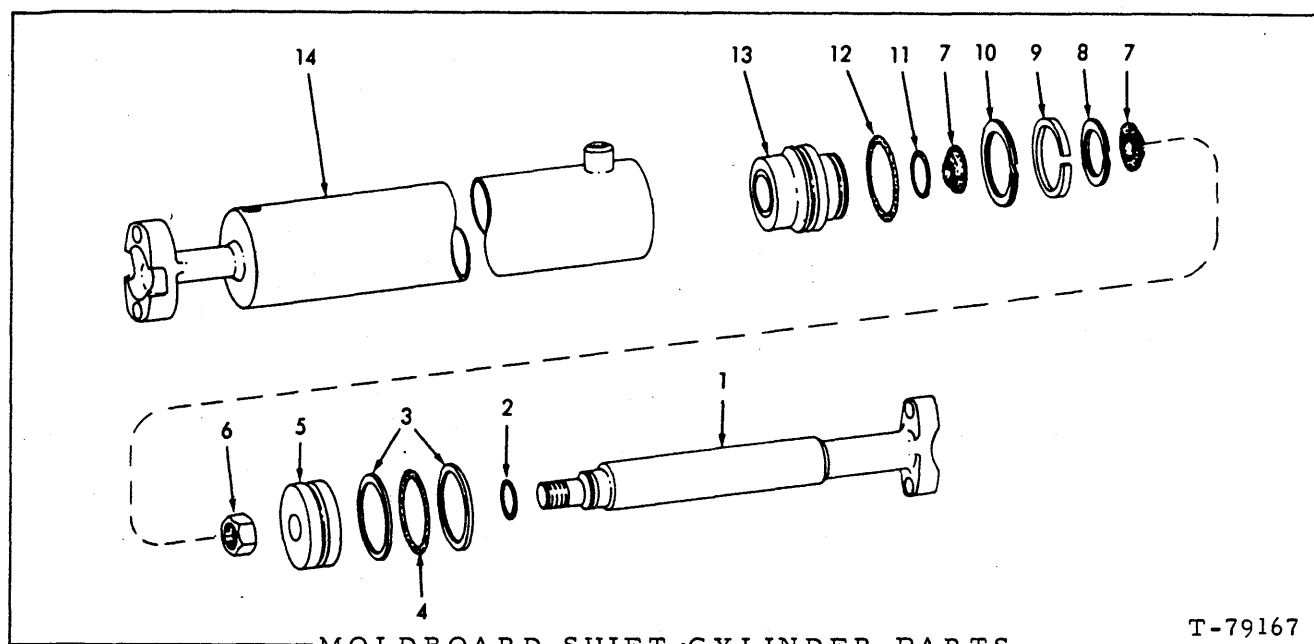
ITEM	PART NO.	QTY.	DESCRIPTION
1	70673120	2	HOSE, upper (See HOSE PARTS)
	70921409	2	CONNECTOR, flare type, 1/2" tube, 3/4"NF male end (Includes O-RING)
	70921349	2	O-RING, connector
2	70673117	2	TUBE, upper
3	77109141	4	BLOCK, tube supporting
4	70923470	3	CAPSCREW, 3/8"NC x 1-1/2"
5	70921565	1	CAPSCREW, 3/8"NC x 1-1/2"
	70910287	4	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
6	70675541	1	HOSE, lower (left)(See HOSE PARTS)
7	70675542	1	HOSE, lower (right)(See HOSE PARTS)
8	70676180	1	TUBE, lower (left)
9	70676181	1	TUBE, lower (right)
10	70623355	3	BLOCK, tube supporting
11	70923470	3	CAPSCREW, 3/8"NC x 1-1/2"
	70910287	3	LOCKWASHER, 3/8"
12	-----	2	HOSE (See MOLDBOARD POWER SHIFT)
13	70094467	2	CLIP, hose supporting
14	70922300	1	CAPSCREW, 3/8"NC x 3/4"
	70911115	1	WASHER, plain, SAE std., 3/8"



USAGE: See page 166. First type

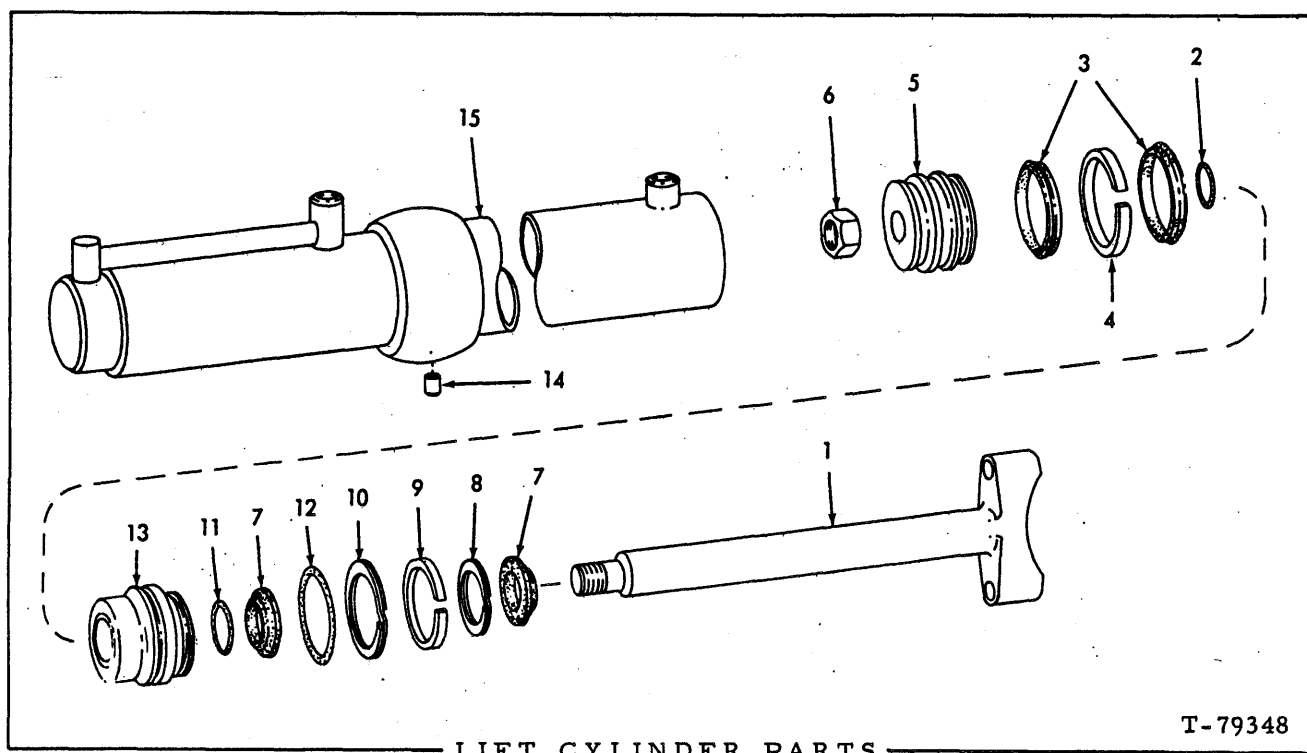
ITEM	PART NO.	QTY.	DESCRIPTION
-	70096096	1	CYLINDER ASSY., moldboard shift (Includes items 1 thru 15)
1	70083641	1	TUBE, cylinder
2	70923830	1	□ O-RING, stuffing box
3	70083551	1	BOX, stuffing
4	70083552	1	□ PACKING ASSEMBLY, stuffing box (7 rings)
5	70083554	1	NUT, stuffing box retaining
6	70083637	1	NUT, packing adjustment
7	70923579	1	□ O-RING, piston rod
8	70080283	1	□ RING, piston rod wiping
9	70096097	1	ROD, piston
10	70912841	1	NUT, slotted, 1-1/4"NF
11	70083548	2	PISTON
12	70923575	2	□ O-RING, piston
13	70083547	2	□ PACKING ASSEMBLY, piston (5 rings)
14	70083558	1	WASHER, piston
15	-----	2	PLUG, shipping
16	73112077	1	REPAIR KIT, cylinder (Includes items 2, 4, 7, 8, 12 and 13)

□ Components of item 16



USAGE: See page 166. Second type

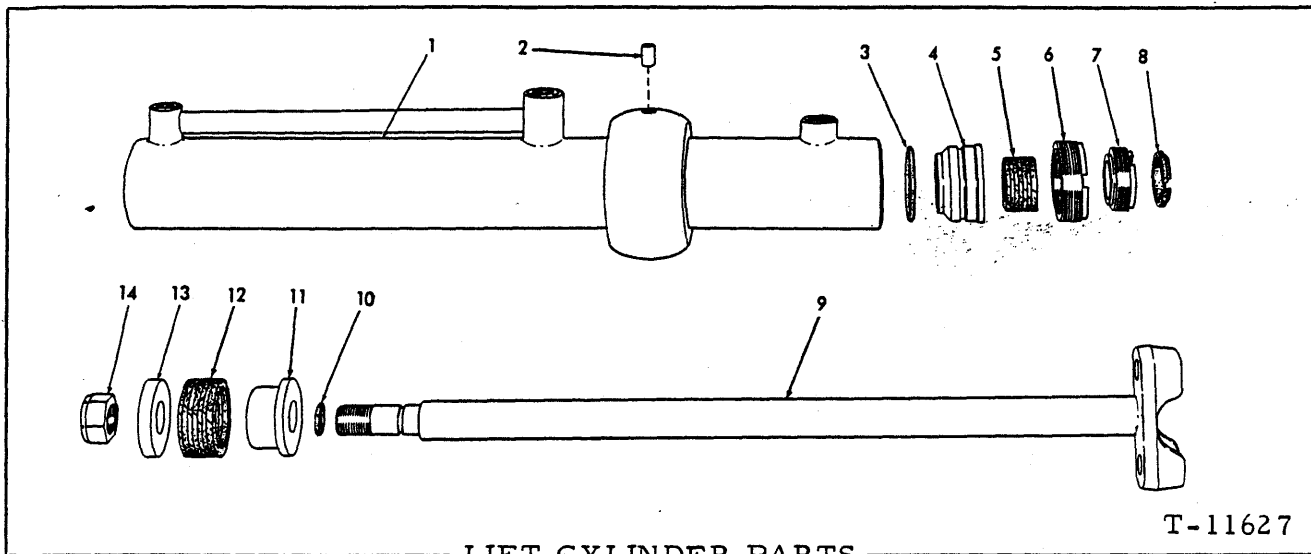
ITEM	PART NO.	QTY.	DESCRIPTION
-	70692963	1	CYLINDER ASSY., moldboard shift (Includes items 1 thru 14)
1	70695511	1	ROD, piston
2	70923649	1	□O-RING, piston rod
3	70695445	2	□WASHER
4	70923830	1	□O-RING, piston
5	70695514	1	PISTON
6	70695513	1	NUT
7	70695446	2	□WASHER
8	70930930	1	RING, snap
9	70695444	1	SPACER
10	70930929	1	RING, snap
11	70923579	1	□O-RING
12	70924840	1	□O-RING
13	70695443	1	HEAD ASSY. (Includes bushing which is not serviced separately)
14	70695512	1	TUBE, cylinder
15	73112075	1	REPAIR KIT, cylinder (Includes items 2 thru 4, 7, 11 and 12)
			□Components of item 15



USAGE: Second type.

\*Moldboard Lift Cylinder (See page 161)  
 \*\*Scarifier Lift Cylinder (See page 199)

ITEM	PART NO.	QTY. * **	DESCRIPTION
-	{ 70692960	1 -	CYLINDER ASSY. (Includes items 1 thru 15)
	70692961	- 1	CYLINDER ASSY. (Includes items 1 thru 15)
1	70695425	1 1	ROD, piston
2	70923649	1 1	□ O-RING, piston rod
3	70695423	2 2	□ SEAL, piston
4	70695424	1 1	□ RING, wear
5	70695422	1 1	PISTON
6	70695545	1 1	NUT
7	70695427	2 2	□ WIPER, rod
8	70930922	1 1	RING, snap
9	70695428	1 1	SPACER
10	70927819	1 1	RING, snap
11	70923664	1 1	□ O-RING
12	70924158	1 1	□ O-RING
13	70695426	1 1	HEAD ASSY. (Includes bushing which is not serviced separately)
14	70065823	1 1	PIN, cylinder guide
15	{ 70693691	1 -	TUBE, cylinder
	70695421	- 1	TUBE, cylinder
16	73112076	1 1	REPAIR KIT, cylinder (Includes items 2 thru 4, 7, 11 and 12)
			□ Components of item 16



USAGE: First type

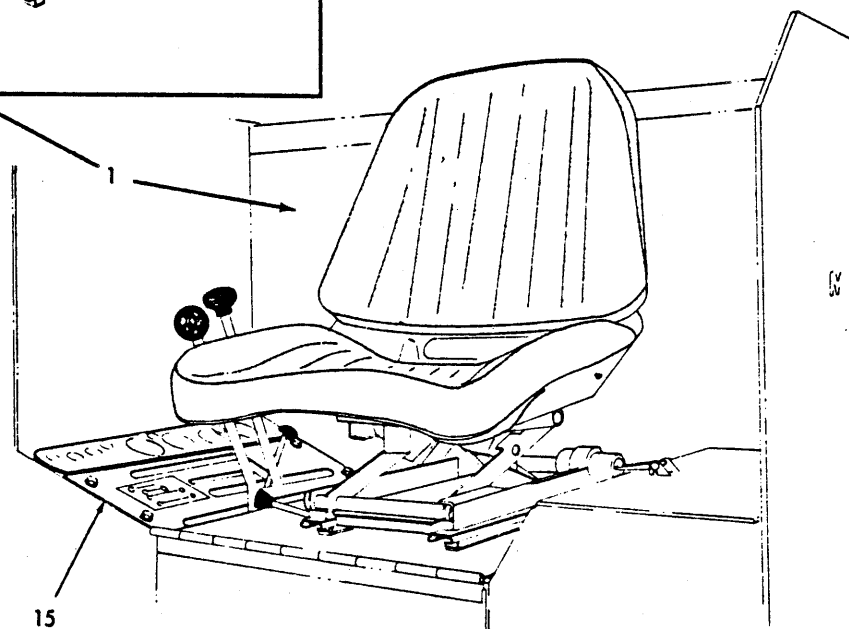
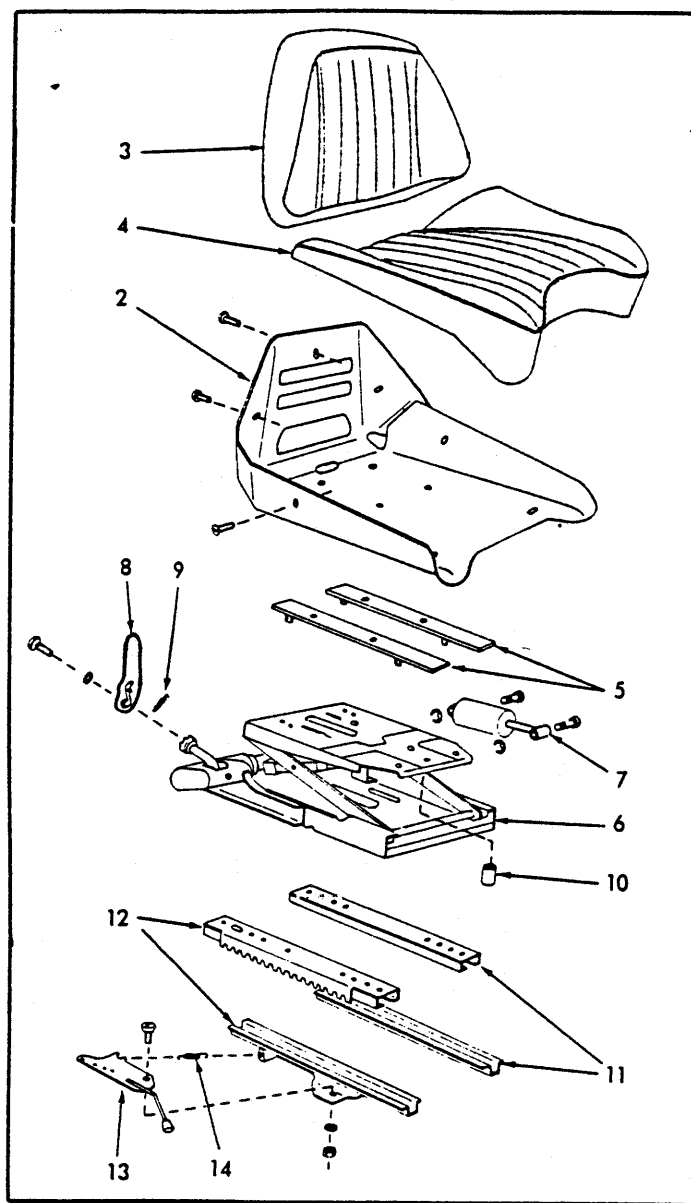
\*Moldboard Lift Cylinder. (See page 161)

\*\*Scarifier Lift Cylinder. (See page 199)

ITEM	PART NO.	QTY.	DESCRIPTION	
		* **		
-	70629729	1	CYLINDER ASSY., moldboard lift (Order Cylinder Assy. 70692960 and 2 Elbows 70921402)	Each includes items 1 thru 14
-	70073842	- 1	CYLINDER ASSY., moldboard lift (Order Cylinder Assy. 70692691, 1 Elbow 70921402 and 1 Elbow 70922507)	
1	70629727	1	TUBE ASSY., cylinder (Includes item 2)(Order Cylinder Assy. 70692960 and 2 Elbow 70921402)	
	70080102	- 1	TUBE ASSY., cylinder (Includes item 2)(Order Cylinder Assy. 70692691, 1 Elbow 70921402 and 1 Elbow 70922507)	
2	70065823	1	PIN, cylinder guide	
3	70923814	1	<input type="checkbox"/> O-RING, stuffing box	
4	70079810	1	BOX, stuffing	
5	70080005	1	<input type="checkbox"/> PACKING ASSY., stuffing box (7 rings)	
6	70079812	1	NUT, stuffing box retaining	
7	70079811	1	NUT, packing adjustment	
8	70080006	1	<input type="checkbox"/> STRIP, piston rod wiping	
9	70079814	1	ROD, piston	
10	70923574	1	<input type="checkbox"/> O-RING, piston	
11	70079808	1	PISTON	
12	70080004	1	<input type="checkbox"/> PACKING ASSY., piston (7 rings)	
13	70079809	1	WASHER, piston	
14	70917777	1	NUT, self-locking, 1"NF	
15	73112071	1	REPAIR KIT, cylinder (Includes items 3, 5, 8, 10 and 12)	

NOTE: Quantities indicated above are for one (1)  
cylinder only.

☐ Components of item 15



SEAT

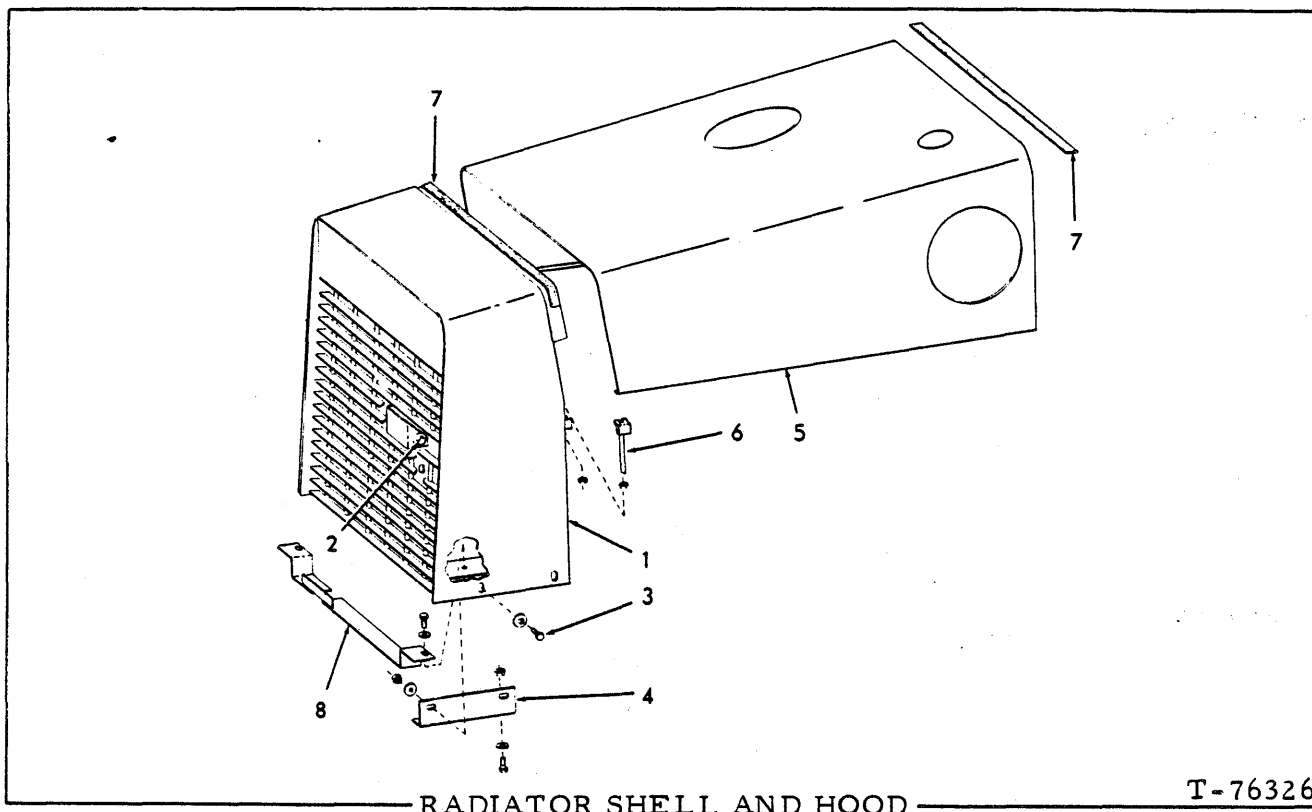
T-76334



# SEAT

ITEM	PART NO.	QTY.	DESCRIPTION
1	77108686	1	SEAT ASSY. (Includes items 2 thru 14)
	70922925	4	CAPSCREW, 5/16"NC x 3/4"
	70910286	4	LOCKWASHER, 5/16"
	70911025	4	NUT, 5/16"NC
2	77110371	1	BUCKET-SEAT
3	77110372	1	CUSHION, backrest
	70916081	3	SCREW, 1/4"NC x 1/2"
4	77110373	1	CUSHION, seat
	70916081	4	SCREW, 1/4"NC x 1/2"
5	-----	2	SUPPORT, bucket-seat (Order item 17)
	77110369	4	SCREW
	70917356	4	LOCKWASHER, 5/16"
	77106256	4	NUT
6	77110375	1	SUSPENSION ASSY. (Includes items 7 thru 10)
7	77110376	1	SHOCK-ABSORBER
	-----	2	PIN
	-----	2	RING, retaining pin
			} Not serviced. Order item 6
8	77110379	1	LEVER, adjusting suspension
	70918228	1	SCREW, 3/8"NC x 5/8"
	70926189	1	WASHER, plain
9	77110380	1	SPRING
10	77110381	1	BLOCK, stop
11	-----	1	SLIDE, adjusting L. H.
	-----	2	SCREW
	-----	2	LOCKWASHER, 1/4"
12	-----	1	SLIDE, adjusting R. H.
	-----	2	SCREW
	-----	2	LOCKWASHER, 1/4"
13	-----	1	LATCH
	-----	1	SCREW, special
	-----	1	LOCKWASHER, 1/4"
	-----	1	NUT
14	-----	1	SPRING, latch
15	70674542	1	GUIDE, gear shift lever
	70922925	4	CAPSCREW, 5/16"NC x 3/4"
	70910335	4	WASHER, plain, SAE std., 5/16"
16	70680080	1	BELT, safety (Not illustrated)
17	70689008	1	RAIL ASSY., adjusting slide (Includes items 5, 11 thru 14) (Serviced only as a unit)

(Revised April 1973)



ITEM	PART NO.	QTY.	DESCRIPTION
1	70674424	1	SHELL, radiator (Graders prior to unit #02171)
	73108007	1	SHELL, radiator (Grader unit #02171 and up)
2	70927612	6	CAPSCREW, 5/16"NC x 5/8"
3	70922763	4	CAPSCREW, 3/8"NC x 1"
	70677005	6	WASHER
	70677006	8	WASHER
	70910286	6	LOCKWASHER, 5/16"
	70906652	6	NUT, jam, 5/16"NC
	70911026	4	NUT, 3/8"NC
4	77109094	1	ANGLE, shell supporting (right)
	77109084	1	ANGLE, shell supporting (left)
	70927173	4	CAPSCREW, 3/8"NC x 1-1/8"
	70677006	4	WASHER
	70911026	4	NUT, 3/8"NC
5	70674425	1	HOOD, engine (Standard)
	70677587	1	HOOD, engine (Optional. Units with oil-bath air cleaner)
	70677310	1	HOOD, engine (Standard)
	70677586	1	HOOD, engine (Optional, Units with oil-bath air cleaner)
6	70605956	4	BOLT, hood latching
	70911026	6	NUT, 3/8"NC
	70910287	2	LOCKWASHER, 3/8" (left side only)
7	77109639	2	CUSHION, hood
8	73107996	1	PLATE
	70922763	2	CAPSCREW, 3/8"NC x 1"
	70677006	2	WASHER

Effective on S/N  
24A00201, 56Y02201

Effective on S/N  
75Y00201

Grader unit  
#02171 and up

# PAINTING AND MARKING

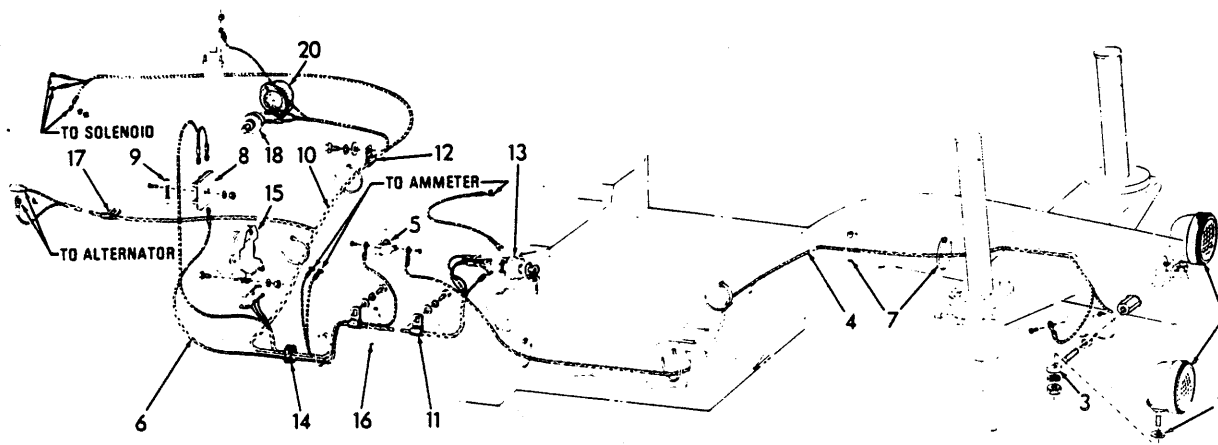
ITEM	PART NO.	QTY.	DESCRIPTION
NOTE: Approximately 5 gallons required for spraying			
1	70925108	-	ENAMEL, yellow, 12 oz. aerosol spray can
	70698037	-	ENAMEL, yellow orange, 12 oz. aerosol spray can
2	70925109	-	ENAMEL, yellow, quart can
3	70925110	-	ENAMEL, yellow, gallon can
	70698038	-	ENAMEL, yellow orange, gallon can
NOTE: All plates and decals listed below are English language unless otherwise indicated.			
4	70677558	1	DECAL, lube and service guide (Gas powered units)
	70668272	1	DECAL, lube and service guide (Diesel powered units) (Used prior to approximately September 1975)
	70697896	1	□DECAL, lube and service guide (Diesel powered units)(Effective approximately September 1975)
	70698755	1	DECAL, lube and service guide (Spanish)
	70698756	1	DECAL, lube and service guide (Portuguese)
	70698757	1	DECAL, lube and service guide (French)
	70698943	1	DECAL, lube and service guide (Italian)
	70699005	1	DECAL, lube and service guide (German)(See NOTE below regarding all of item 4)
NOTE: Left or right side of seat.			
5	73109131	1	□DECAL, "INSTRUCTION MANUAL" (Top of fuel and hydraulic tank behind seat)
6	73107882	1	□DECAL, danger, "FLAMMABLE VAPORS" (Left side of seat)
7	73107884	1	□DECAL, danger "FLUID PRESSURE" (Top of radiator shell)
8	73107881	2	□DECAL, warning "BLADES AND BELTS" (Sides of radiator shell)
9	73107897	1	□DECAL, warning, "BRAKES" (Control valve mounting plate)
10	73109134	1	□DECAL, warning "DISCONNECT BATTERY CABLES" (Left side of seat)
11	73107895	1	□DECAL, warning "DO NOT START"
	73109135	1	DECAL, warning "DO NOT START" (Italian)
	73109136	1	DECAL, warning "DO NOT START" (Spanish)
	73109137	1	DECAL, warning (DO NOT START" (German)
	73109138	1	DECAL, warning "DO NOT START" (French)
	73109139	1	DECAL, warning "DO NOT START" (Portuguese)
12	73107894	1	□DECAL, warning "ELEMENT CLEANING" (Top of air cleaner)
13	73108820	1	□DECAL, warning "MASTER CYLINDERS" (Left side of seat)
14	73108720	1	□DECAL, warning "OPERATIONS" (Left side of seat)
15	73107889	1	□DECAL, warning "PRESSURE LEAKS" (Right side of seat)

Left side of seat

(Continued)

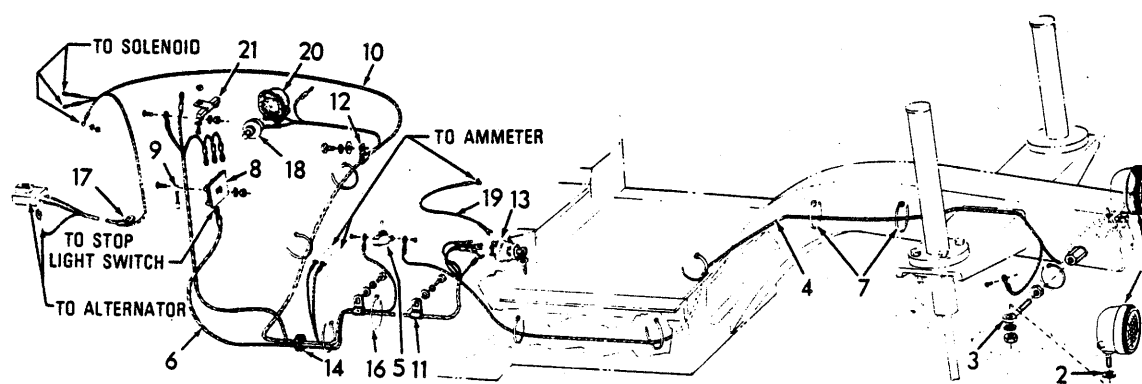
# PAINTING AND MARKING (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
16	73107890	4	□DECAL, warning "SCISSORS POINT" (Top of drawbar, scarifier and front axle)
17	73108722	1	□DECAL, warning "STARTING FLUID" (Side of air intake pipe)
18	70698968	1	□DECAL, warning "SHIFT" (Top of shift tower)
19	73108716	1	□DECAL, warning "START-UP, SHUT DOWN" (Left side of seat)
20	70621393	1	□DECAL "CIRCLE TURN" }
21	70621394	1	□DECAL, "WHEEL LEAN" }
22	70621395	2	□DECAL, "CIRCLE LIFT" }
23	70621396	1	□DECAL, "SIDE SHIFT" }
24	70621397	1	□DECAL, "SCARIFIER" }
25	77109648	1	□DECAL, "SHIFT DIAGRAM" (Top of shift tower)
26	70658690	1	DECAL, "AIR CLEANER" (Side of Oil Bath Air Cleaner)
	70661524	1	□DECAL, "AIR CLEANER" (Side of Dry Type Air Cleaner)
27	70621342	1	DECAL, "ENGINE PRIMER" (Right side of seat)
28	70697909	1	□DECAL, "OIL FILTER" (Hydraulic tank oil filter)
29	73113253	1	□DECAL, "AIR HEATER DANGER" (Right side of seat)
30	-----	1	DECAL, "ROPS" (Upper right hand front corner of frame or cab)(Order from local Fiat-Allis dealer)
31	70678589	2	DECAL, "M65" (Early units) }
	70697290	2	□DECAL, "65" (Late units) }
32	70694440	1	□DECAL "F-A" (Center of steering wheel cap)
33	70694421	2	□DECAL, "F-A" (Sides of radiator shell)
34	70694424	1	□DECAL, "F-A" (Front of frame)
35	70694435	1	□DECAL, "FIAT-ALLIS" (Rear of frame)
36	70694437	2	□DECAL, "FIAT-ALLIS" (Sides of frame)
37	73062870	-	□DECAL, multiple strip (25 ft. roll)(Use as required)
38	73109372	1	DECAL KIT (Includes items 4 thru 26, 28, 29 and 31 thru 37)
			□Components of item 38



Graders Prior To Serial No. 24A01528 and 75Y01528

T-76339



Graders Serial No. 24A01528 , 56Y02201 and up

# LIGHTS AND WIRING

\*Graders prior to serial No. 24A01528 and 75Y01528  
 \*\*Graders serial No. 24A01528, 56Y02201 and up

ITEM	PART NO.	QTY.	DESCRIPTION
		* **	
1	-----	2 2	△LIGHT ASSY., head (See page 178)
	70912441	2 2	LOCKWASHER, 1/2"
	70911043	2 2	NUT, 1/2"NF
2	70677008	2 2	△WASHER, plain
3	70065935	2 2	△BOLT, eye, light mounting
	70911035	2 2	NUT, jam, 1/2"NC
	70646661	2 2	NUT (Requires welding to install)
4	70675304	1 1	△CABLE, head light to switch
5	70639726	1 1	△SWITCH, light
	70922667	1 1	SCREW, machine, rd-hd., #5-40NC x 1/4"
6 {	70675235	1 -	△CABLE, switch to fuse block
	70693458	- 1	△CABLE, switch to fuse block
7	73044015	8 -	△CLIP, tie supporting
8	70066487	1 1	BLOCK, fuse
	70900496	2 1	SCREW, machine, flt-hd., #6-32NC x 3/4"
	70910243	2 1	WASHER, plain
	70901309	2 1	NUT, #6-32NC
9	70208960	3 3	FUSE, 20 amp. (1/4" x 1-1/4")
10 {	70691715	1 -	HARNESS, wiring (Eff. on S/N24A00201)
	70691716	1 -	HARNESS, wiring (Eff. on S/N75Y00201)
	70693461	- 1	HARNESS, wiring
	70922097	1 -	LOCKWASHER, #8
	70917385	1 -	NUT, #8-32NC
			} Connects harness to Starter Effective on S/N 75Y00201
	70915365	1 -	LOCKWASHER, #12
	70917376	1 -	NUT, #12-24NC
			} Connects harness to Alternator
11	70094422	2 2	CLIP, harness supporting
	70927400	2 2	CAPSCREW, 3/8"NC x 5/8"
	70910287	2 -	LOCKWASHER, 3/8"
	70911115	2 -	WASHER, plain
	70630753	- 2	WASHER, plain
12	70094527	1 1	CLIP, harness supporting
	70927400	1 1	CAPSCREW, 3/8"NC x 5/8"
	70910287	1 -	LOCKWASHER, 3/8"
	70911115	- 1	WASHER, plain
	70630753	- 1	WASHER, plain
13	70641683	1 1	SWITCH ASSY., starting switch (Includes key)
	70693857	1 1	KEY, starting switch

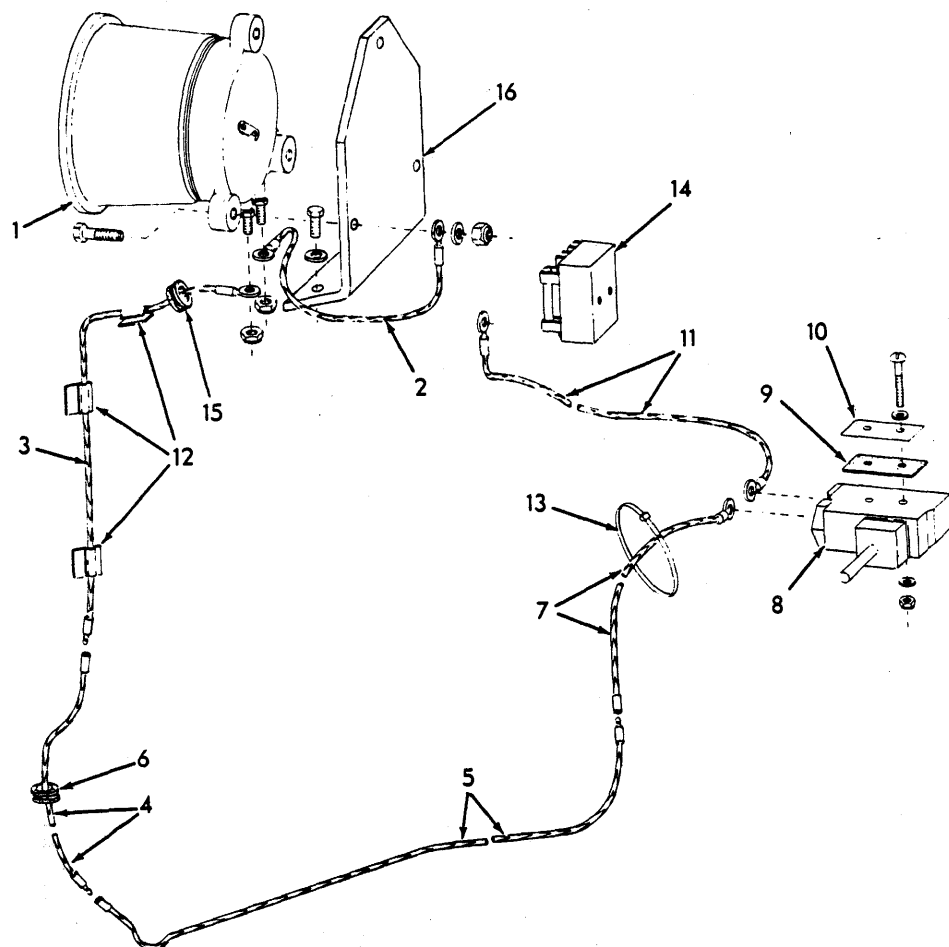
△Special Equipment

(Continued)

(Revised May 1978)

# LIGHTS AND WIRING (Continued)

ITEM	PART NO.	QTY. * **	DESCRIPTION
14	70180554	1 1	GROMMET, harness protecting
15	74789143	1 -	REGULATOR, voltage and current (Delco-Remy #1119507. Order parts from local Agency)
	70927541	3 -	CAPSCREW, 1/4"NC x 3/4"
	70910285	3 -	LOCKWASHER, 1/4"
	70911024	3 -	NUT, 1/4"NC
	73057441	- 1	RESISTOR
	70928182	- 1	CAPSCREW, 1/4"NC x 1/2"
	70677004	- 1	WASHER, plain
16	70196765	2 7	STRAP, harness supporting (1 less used on Diesel powered units)
17	70041262	1 1	CLIP, harness supporting (Eff. on S/N 24A00201 also 56Y02201)
	70639314	1 1	CLIP, harness supporting (Effective on S/N 75Y00201)
18	70660694	1 1	SWITCH, pressure
19	70674954	1 1	CABLE, ammeter to starting switch
20	70632706	1 1	BOOT, switch protecting
21	73057441	- 1	RESISTOR
	70913532	- 2	SCREW, #7 x 1/2" rd-hd., self tapping
	70917459	- 2	LOCKWASHER, #6
	70924606	- 2	NUT, #6 (speed-nut)
	70928182	- 1	CAPSCREW, 1/4"NC x 1/2"
	70677004	- 1	WASHER, plain



T-79817

# REVERSE ALARM

USAGE: Special equipment prior to March 1977; standard thereafter.

ITEM	PART NO.	QTY.	DESCRIPTION
1	70699053	1	HORN (Includes washers and nuts)
	70921382	3	CAPSCREW, 1/4"NC x 1-1/4"
	70911114	1	WASHER
	70917730	3	NUT, 1/4"NC
2	70671763	1	CABLE, ground
3	73109776	1	CABLE
4	70699372	1	CABLE
5	70699371	1	CABLE
6	70023176	1	GROMMET
7	70699370	1	CABLE
8	73104543	1	SWITCH ASSY. (Includes hardware indented below)
	70925654	2	SCREW, rd-hd., #6-32 x 1-1/2"
	70188136	4	WASHER
	70926284	2	NUT, #6-32
9	70699367	1	GASKET
10	70699292	1	PLATE
11	70699369	1	CABLE (Switch to fuse block)
12	73059884	3	CLIP (Adhesive backing)(Early units)
13	70196765	14	STRAP, tee

(Continued)

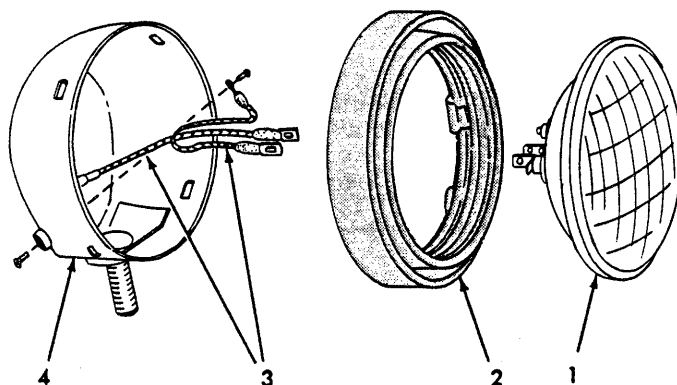


# REVERSE ALARM (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
14	-----	1	BLOCK, fuse (See page 177)
15	70083987	2	GROMMET (Late units)
16	70699374	1	PLATE
	70927541	2	CAPSCREW, 1/4"NC x 3/4"
	70928190	2	WASHER

# TURN SIGNAL WIRING (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	70639314	1	CLIP
	70927484	1	CAPSCREW, 3/8"NC x 1/2"
	70929156	1	WASHER
9	70699387	1	ANGLE
	70920995	2	CAPSCREW, 3/8"NC x 2"
	70910287	2	LOCKWASHER, 3/8"
10	70695361	1	TUBE
	70922510	1	CAPSCREW, 1/2"NC x 2-3/4"
	70928188	1	WASHER
	70911028	1	NUT, 1/2"NC
11	70699378	1	CABLE
12	70699379	1	CABLE
13	70699373	1	HARNESS
14	70640677	1	CLIP
	70922763	1	CAPSCREW, 3/8"NC x 1"
	70929156	2	WASHER
	70911026	1	NUT, 3/8"NC
15	70023176	2	GROMMET
16	70639388	1	CLIP
	70922763	1	CAPSCREW, 3/8"NC x 1"
	70929156	2	WASHER
	70911026	1	NUT, 3/8"NC
17	70699391	1	SUPPORT
	70920582	2	CAPSCREW, 1/2"NC x 1-1/4"
	70677008	2	WASHER
18	70083683	1	GROMMET
19	70196765	32	STRAP, tie
20	-----	-	HARNESS, main wiring

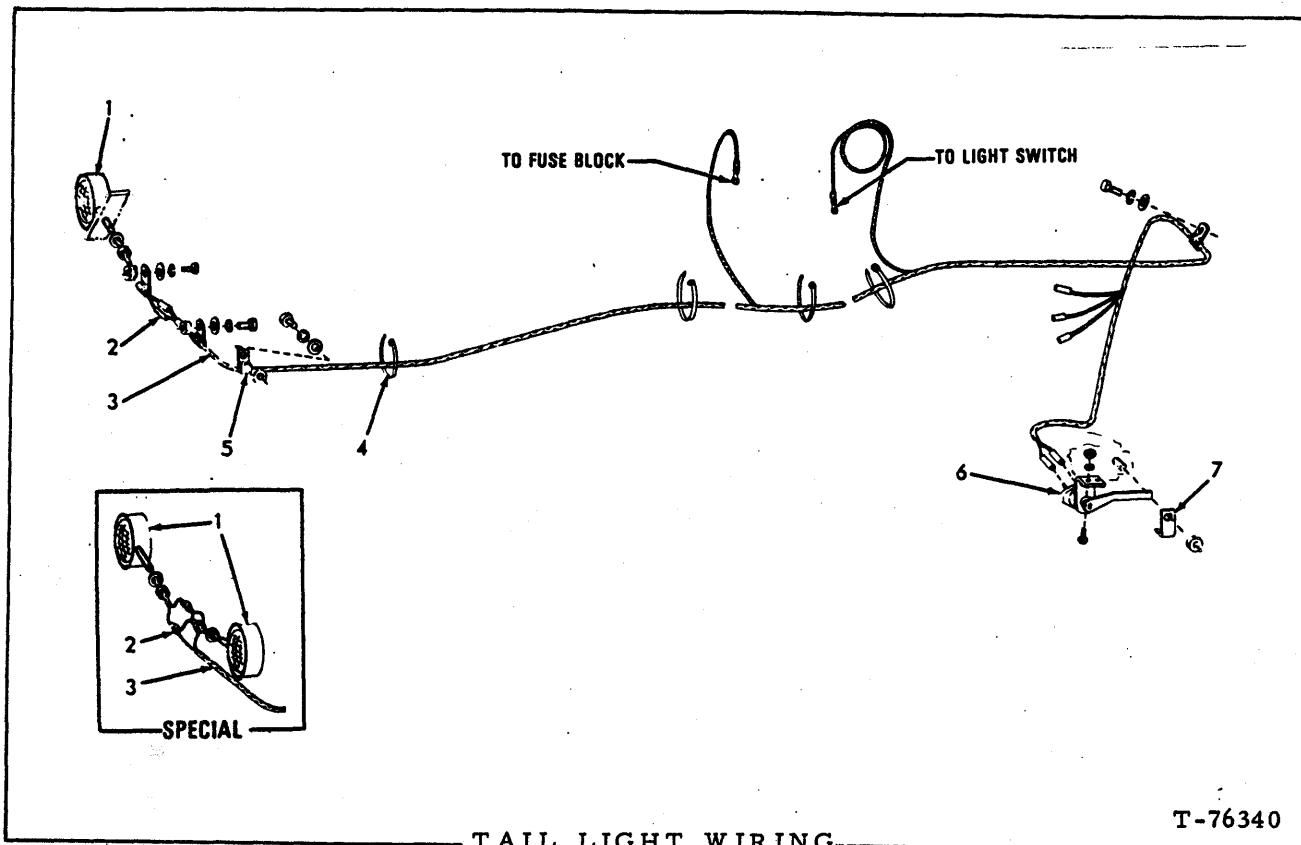


LIGHT ASSEMBLY

T-76341

USAGE: See page 177

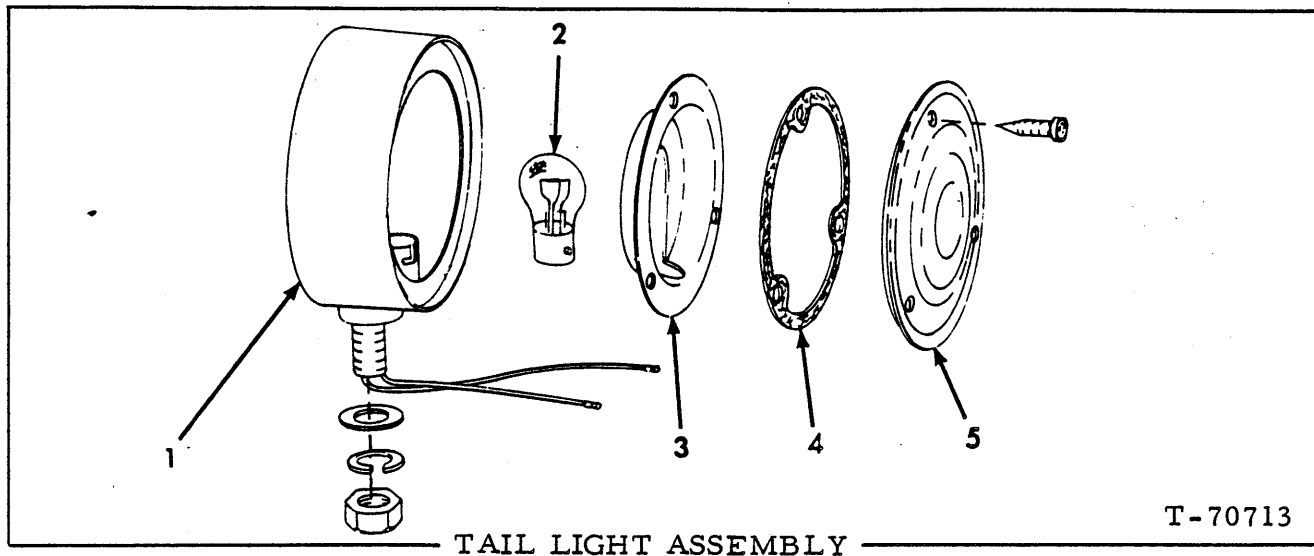
ITEM	PART NO.	QTY.	DESCRIPTION
-	70621854	2	LIGHT ASSY., head (Includes items 1 thru 4)
1	70621853	2	SEALED BEAM
2	70621428	2	RETAINER, sealed beam (rubber)
3	70621724	4	CABLE, head light
	70912731	2	SCREW, terminal, #8-32NC x 5/16"
4	-----	2	SHELL, head light cable(Not serviced seperately)
	70912731	2	SCREW, terminal, #8-32NC x 5/16"



ITEM PART NO. QTY. DESCRIPTION

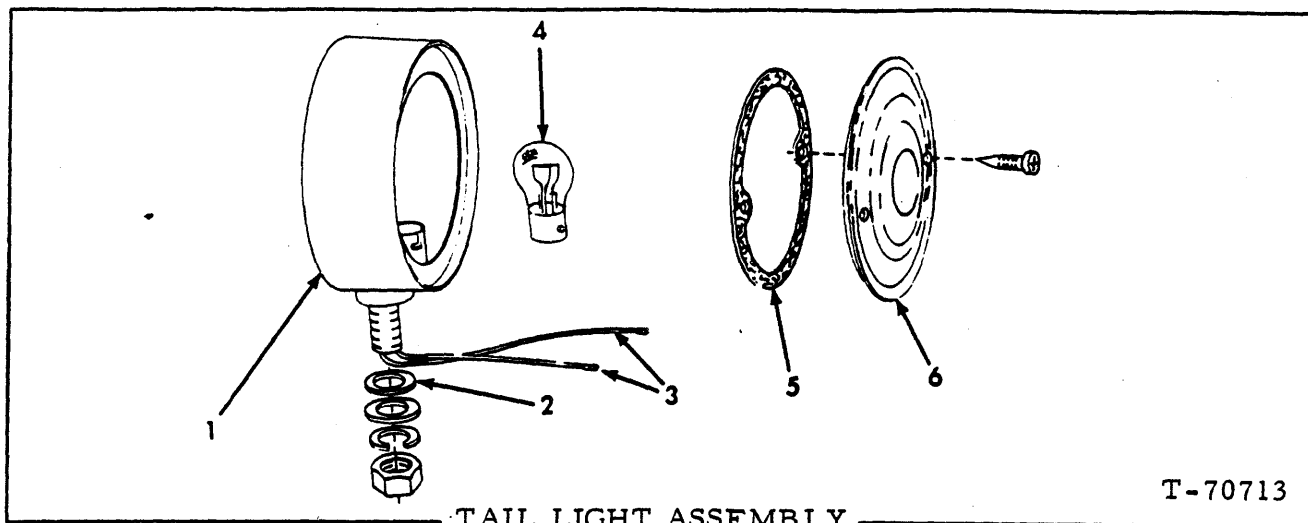
1	-----	1	LIGHT ASSY., tail (See pages 180, 180A)(One additional used on units equipped with special Head Lights)
2	70048142	2	CONNECTOR, wiring harness (two-line)(Standard. Units not equipped with head lights)
	70048137	2	CONNECTOR, wiring harness (three line)(Special. Units equipped with headlights)
3	70674955	1	HARNESS, wiring (Graders prior to unit #01528)
	70693460	1	HARNESS, wiring (Grader unit #01528 and up)
4	70196765	5	STRAP, harness supporting (2 less used on Diesel powered unit)
5	70640677	6	CLIP, harness supporting
	70927400	6	CAPSCREW, 3/8" NC x 5/8"
	70630753	6	WASHER
6	70648427	1	SWITCH, stop light
	70900558	2	SCREW, machine, #10-32NF x 1/2"
	70910284	2	LOCKWASHER, #10
	70910251	2	NUT, #10-32NF
7	70068372	1	ANGLE, switch supporting

(Revised January 1979)



USAGE: First type. Use 3 Mounting Screws. See page 179.

ITEM	PART NO.	QTY.	DESCRIPTION
-	73044502	1	LIGHT ASSY. (Includes items 1 thru 5)
1	-----	1	BODY ASSY., tail light (Not serviced separately)
2	73038887	1	BULB, 12 volt
3	73036242	1	REFLECTOR, tail light
4	73036241	1	GASKET, lens
5	73036240	1	LENS, tail light (red glass)

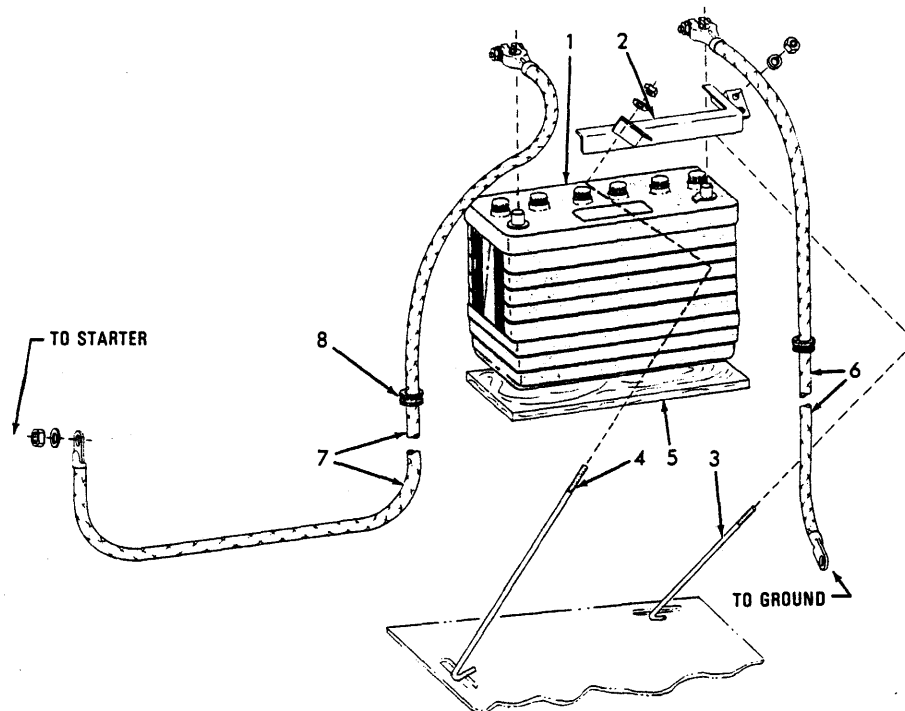


TAIL LIGHT ASSEMBLY

T-70713

USAGE: Second type. Use 2 Lens Mounting Screws. See page 179.

ITEM	PART NO.	QTY.	DESCRIPTION
-	73069237	1	LIGHT ASSY. (Includes items 1 thru 6)
	70906985	1	WASHER, 7/16"
	70914678	1	LOCKWASHER, 7/16"
	70912201	1	NUT, 7/16"NC
1	-----	1	BODY (Order LIGHT ASSY.)
2	73069241	1	PAD
3	73069240	1	WIRE ASSY. (Includes teminals)
4	70928348	1	BULB, 12 volt
5	73069196	1	GASKET
6	73069239	1	LENS

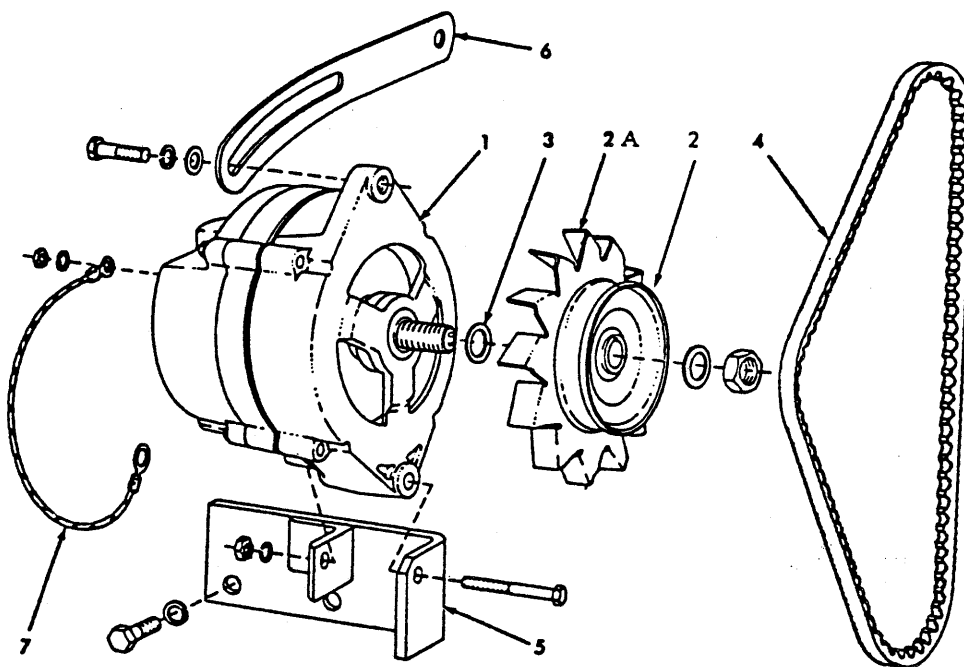


BATTERIES AND CABLES

T-76332

ITEM	PART NO.	QTY.	DESCRIPTION	
1	70695469	1	BATTERY, storage, 12 - volt, dry-charged (Requires 6.72 quarts electrolyte)	
1A	{ 70243526	1	ELECTROLYTE ("Z" pack - 6.1 quarts)	} Not illustrated
	{ 70243527	1	ELECTROLYTE ("F" pack - 5 gallons)	
1B	70243528	1	HOSE, electrolyte dispensing (For use with 5 gallon pack)	
2	77108779	1	HOLD-DOWN, battery	
3	77108777	1	ROD, battery hold-down (short)	
	70911114	1	WASHER, plain, SAE std., 1/4"	
	70911024	1	NUT, 1/4"NC	
4	77108778	1	ROD, battery hold-down (long)	
	70911114	1	WASHER, plain, SAE std., 1/4"	
	70911024	1	NUT, 1/4"NC	
5	-----	1	BOARD, battery spacing (Procure locally)	
6	70674414	1	CABLE, battery to ground	
7	{ 70674415	1	CABLE, battery to starter (Eff. on S/N 24A00201 also 56Y02201) (Not used on units equipped with Air Heater)	
	{ 70677349	1	CABLE, battery to starter (Effective on S/N 75Y00201)	
	{ 70919312	1	LOCKWASHER, plated, 3/8"	
	{ 70917421	1	NUT, 3/8"NC	
8	70036888	2	GROMMET, cable protecting (one less used on Diesel - powered units equipped with Air Heater)	

(Revised May 1978)



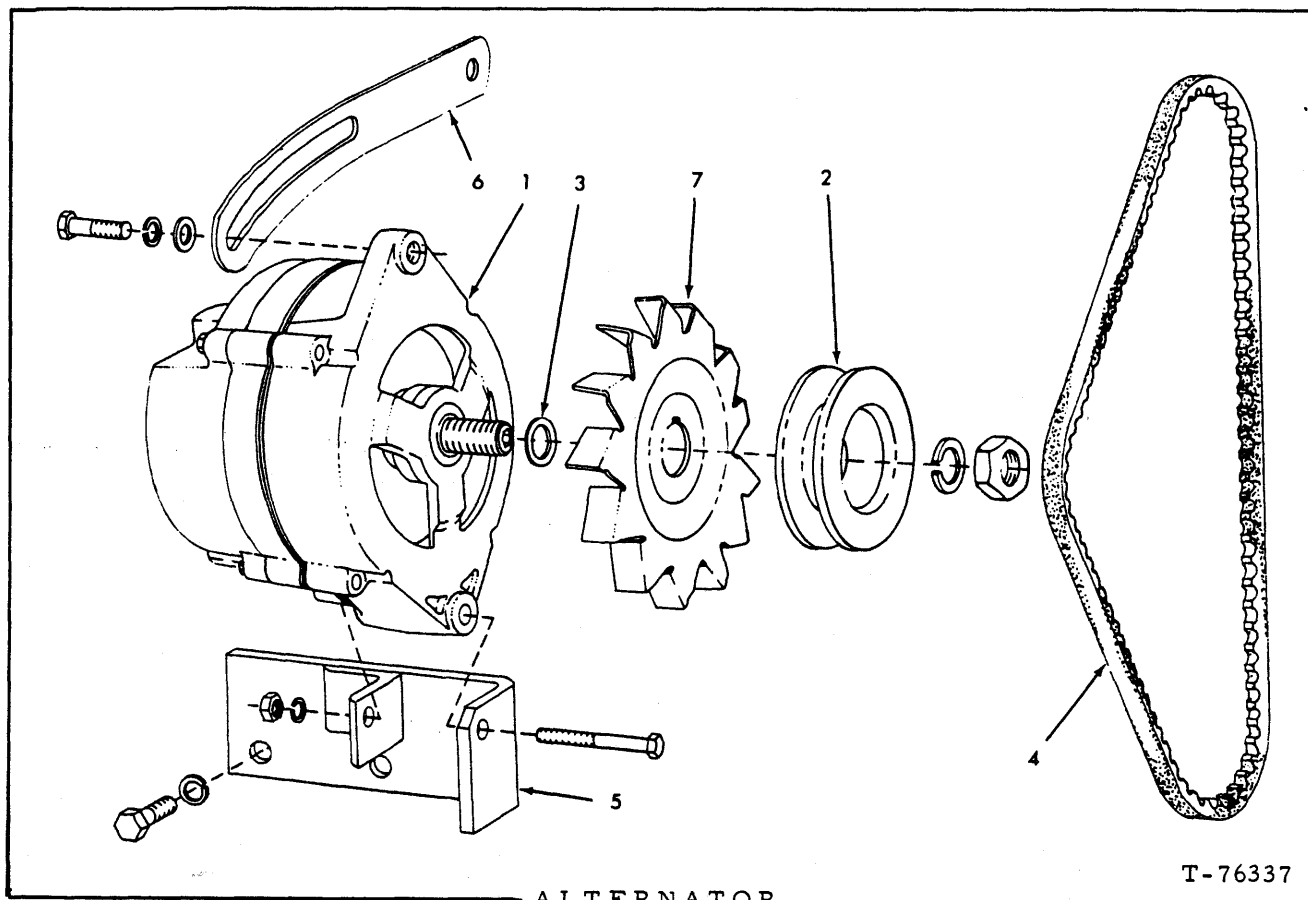
— A L T E R N A T O R —

T-76337

USAGE: Diesel-powered, effective serial No. 24A00201 thru 24A01527

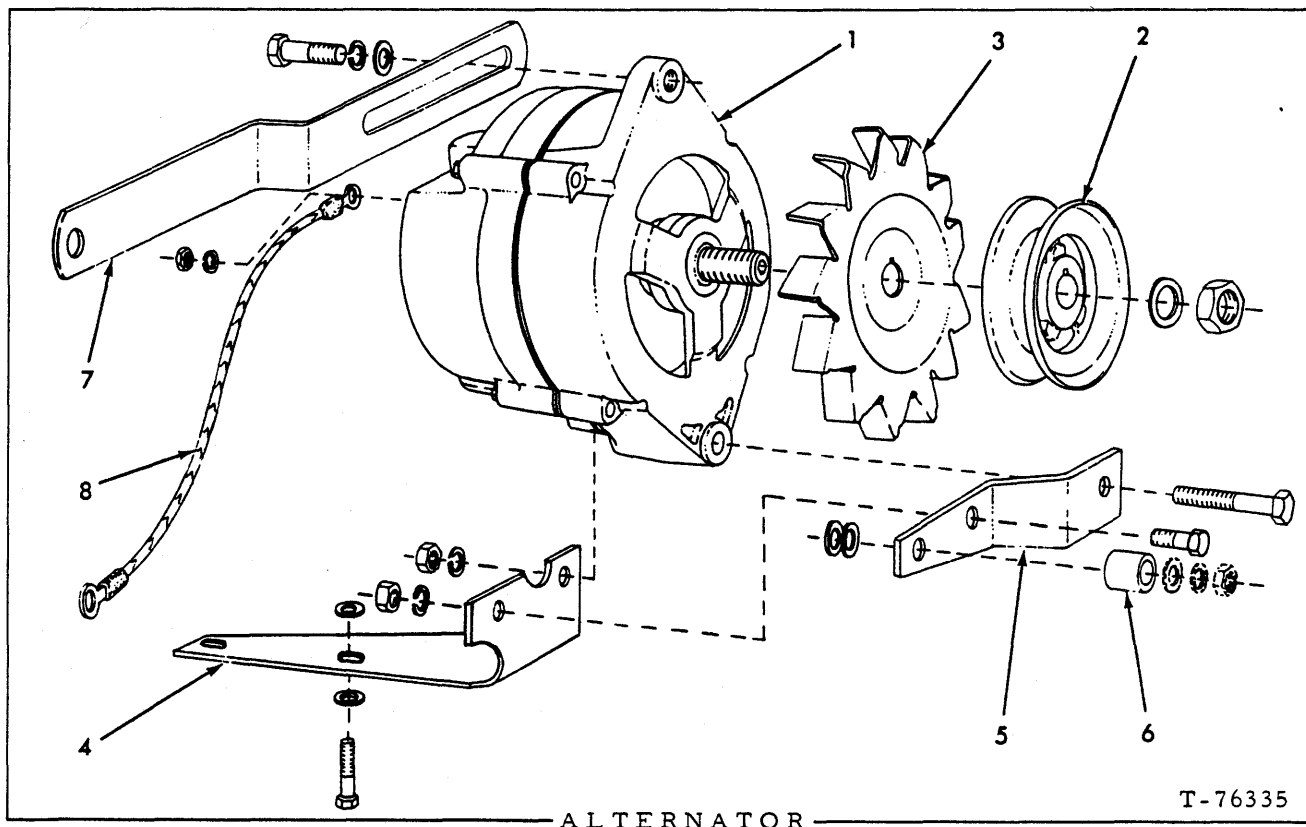
ITEM	PART NO.	QTY.	DESCRIPTION
1	70669277	1	ALTERNATOR ("Delco-Remy" #1100805)(Order parts from local service agency)
	70922848	1	CAPSCREW, 3/8"NC x 3-1/4"
	70910287	1	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
2	74848486	1	PULLEY, only (Graders unit #01511 and up)
	74750014	1	PULLEY (Has integral Fan)(Graders prior to unit #01511)
2A	73057632	1	FAN, alternator cooling (Graders unit #01511 and up)
3	70912021	1	WASHER, spacing
4	70665318	1	BELT, alternator drive
5	74789809	1	BRACKET, alternator mounting
	70921175	2	CAPSCREW, 1/2"NC x 1"
	70912441	2	LOCKWASHER, 1/2"
6	74023007	1	BRACE, alternator adjustment
	70921566	1	CAPSCREW, 5/16"NC x 1"
	70910286	1	LOCKWASHER, 5/16"
	70901165	1	WASHER, plain, U.S. std., 5/16"
7	70671693	1	CABLE, alternator ground
	70910284	1	LOCKWASHER, #10
	70910251	1	NUT, #10 NF





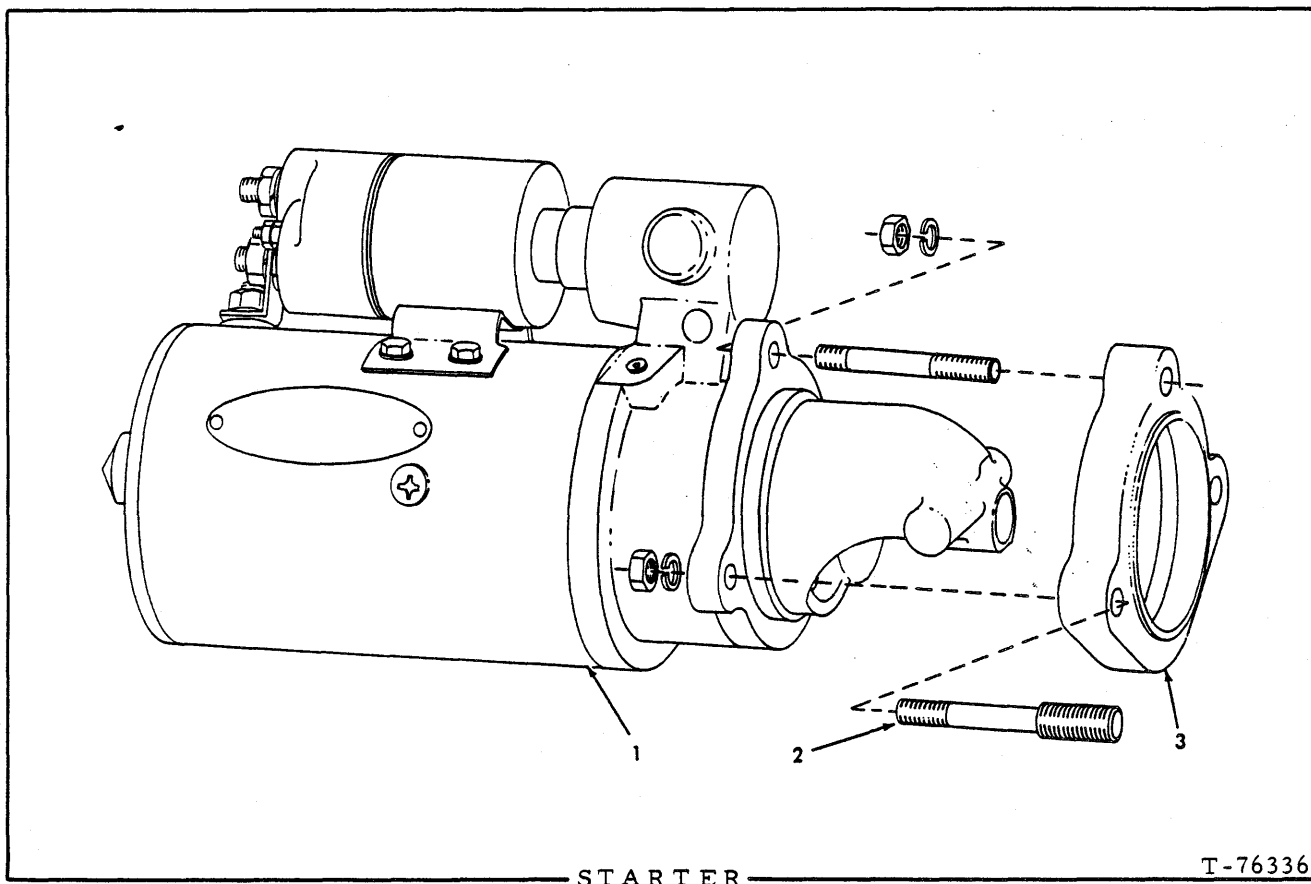
USAGE: Diesel-powered effective serial No. 24A01528, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION	
1	73057631	1	ALTERNATOR (Standard, 37 amp.) (Delco-Remy #1100578)	Each includes regulator. Order parts from local Service Agency.
	73058328	1	ALTERNATOR (Heavy-duty, 61 amp.) (Delco-Remy #1100581)	
	70922848	1	CAPSCREW, 3/8"NC x 3-1/4"	
	70910287	1	LOCKWASHER, 3/8"	
	70911026	1	NUT, 3/8"NC	
2	74848486	1	PULLEY	
3	70912021	1	WASHER, spacing	
4	70665318	1	BELT, alternator drive	
5	74789809	1	BRACKET, alternator mounting	
	70921175	2	CAPSCREW, 1/2"NC x 1"	
	70912441	2	LOCKWASHER, 1/2"	
6	74023007	1	BRACE, alternator adjustment	
	70921566	1	CAPSCREW, 5/16"NC x 1"	
	70910286	1	LOCKWASHER, 5/16"	
	70901165	1	WASHER, plain, U.S. std., 5/16"	
7	73057632	1	FAN, alternator cooling	



USAGE: Gas-powered, effective serial No. 75Y00201

ITEM	PART NO.	QTY.	DESCRIPTION
1	70669277	1	ALTERNATOR, ("Delco-Remy" #1100805)(Order parts from local service agency)
	70922848	1	CAPSCREW, 3/8"NC x 3-1/4"
	70910287	1	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
2	70665025	1	PULLEY
3	70239967	1	FAN
4	70685430	1	BRACKET, alternator mounting
	70921977	2	CAPSCREW, 5/16"NC x 1"
	70677005	4	WASHER, spacing (Use as required)
5	70665324	1	BRACE, mounting bracket
	70922763	1	CAPSCREW, 3/8"NC x 1"
	70910287	1	LOCKWASHER, 3/8"
	70911026	1	NUT, 3/8"NC
	70929156	2	WASHER, spacing (Use as required)
6	70227309	1	BLOCK, spacing
7	70665323	1	BRACE, alternator adjustment
	70921566	1	CAPSCREW, 5/16"NC x 1"
	70910286	1	LOCKWASHER, 5/16"
	70901165	1	WASHER, plain, U.S. std., 5/16"
8	70671693	1	CABLE, alternator ground
	70910284	1	LOCKWASHER, #10
	70910251	1	NUT, #10NF

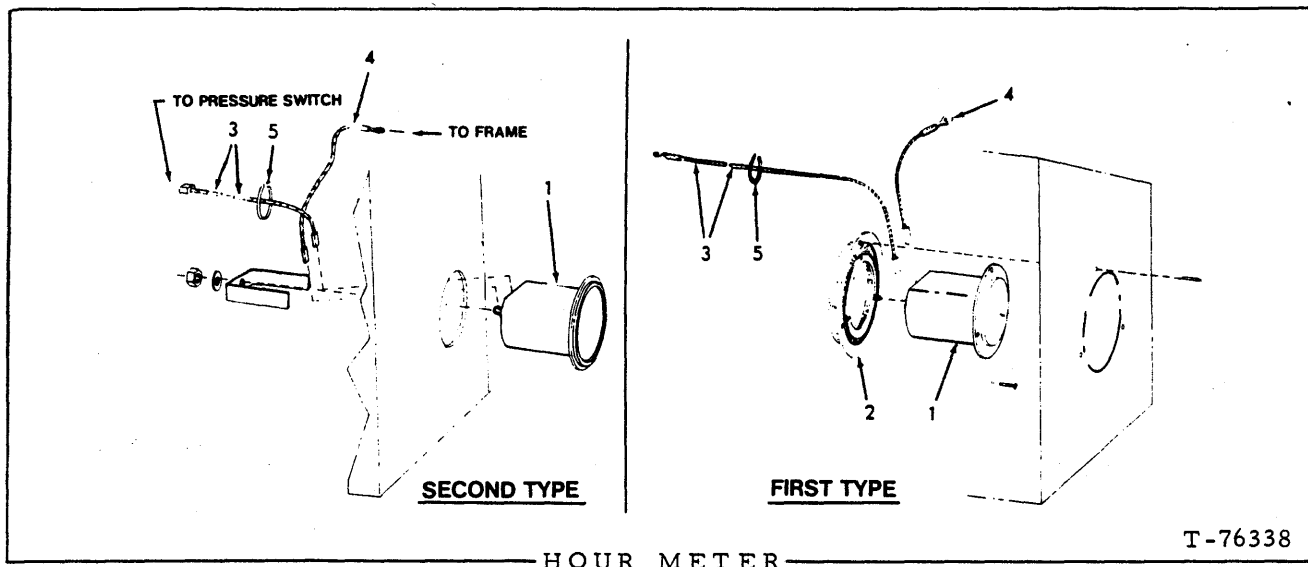


\* Diesel - powered, effective serial No. 24A00201, 56Y02201  
 \*\* Gas - powered, effective serial No. 75Y00201

ITEM	PART NO.	QTY.	DESCRIPTION
		* **	
1	70677277	1 -	MOTOR, starting ("Delco-Remy" #1113215)
	70242136	- 1	MOTOR, starting ("Delco-Remy" #1107356)
	70921565	2 -	CAPSCREW, 3/8"NC x 1-1/2" (Graders prior to unit #00351)
	70681804	2 -	STUD, 3/8"NC x 3" (Graders unit #00351 and up)
	70922763	- 3	CAPSCREW, 3/8"NC x 1"
	70910287	2 3	LOCKWASHER, 3/8"
	70910324	2 -	NUT, 3/8"NC (Graders unit #00351 and up)
2	77125010	1 -	STUD (2-3/8" long)(Graders prior to unit #00351)
	70681805	1 -	STUD (3-3/4" long)(Graders unit #00351 and up)
	70910287	1 -	LOCKWASHER, 3/8"
	70910324	1 -	NUT, 3/8"NC
3	70681807	1 -	ADAPTER, starting motor (Effective with grader unit #00351)

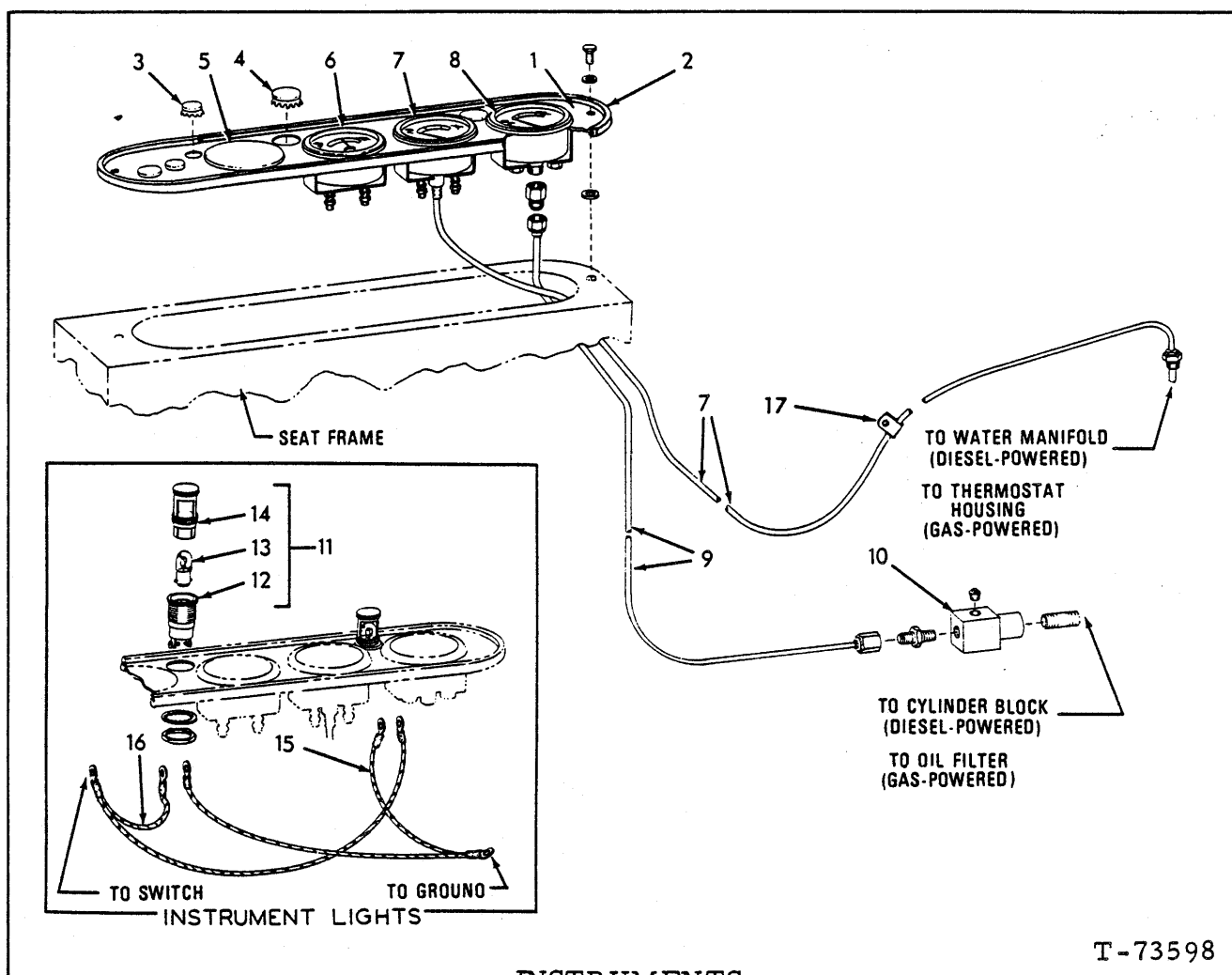
NOTE: Order starter parts from local United Motors Service Agency.

(Revised May 1978)



USAGE: Special equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	70650299	1	METER, hour (Graders prior to unit #01370 including unit #01425) (See NOTE below)
	70918210	3	SCREW, thread-cutting, #6 x 1/2" (Includes lockwasher)
	70691930	1	METER, hour (Graders unit #01370 and up excluding unit #01425) (See NOTE below)
NOTE: Meter carries manufacturer's warranty and in case of failure should not be returned to Fiat-Allis. Return "Hobbs" meter to nearest "Stewart-Warner" agency. Return "Hamilton" meter to Hamilton Watch Co., Industrial Products Division, Lancaster, Pennsylvania.			
2	70066467	1	DAMPER, vibration (Grader prior to unit #01370 including unit #01425)
	70918210	3	SCREW, thread-cutting, #6 x 1/2" (Includes Lockwasher)
3	70675305	1	CABLE, meter to pressure switch
4	70675306	1	CABLE, meter ground
5	73044015	3	TIE, cable supporting



# INSTRUMENTS

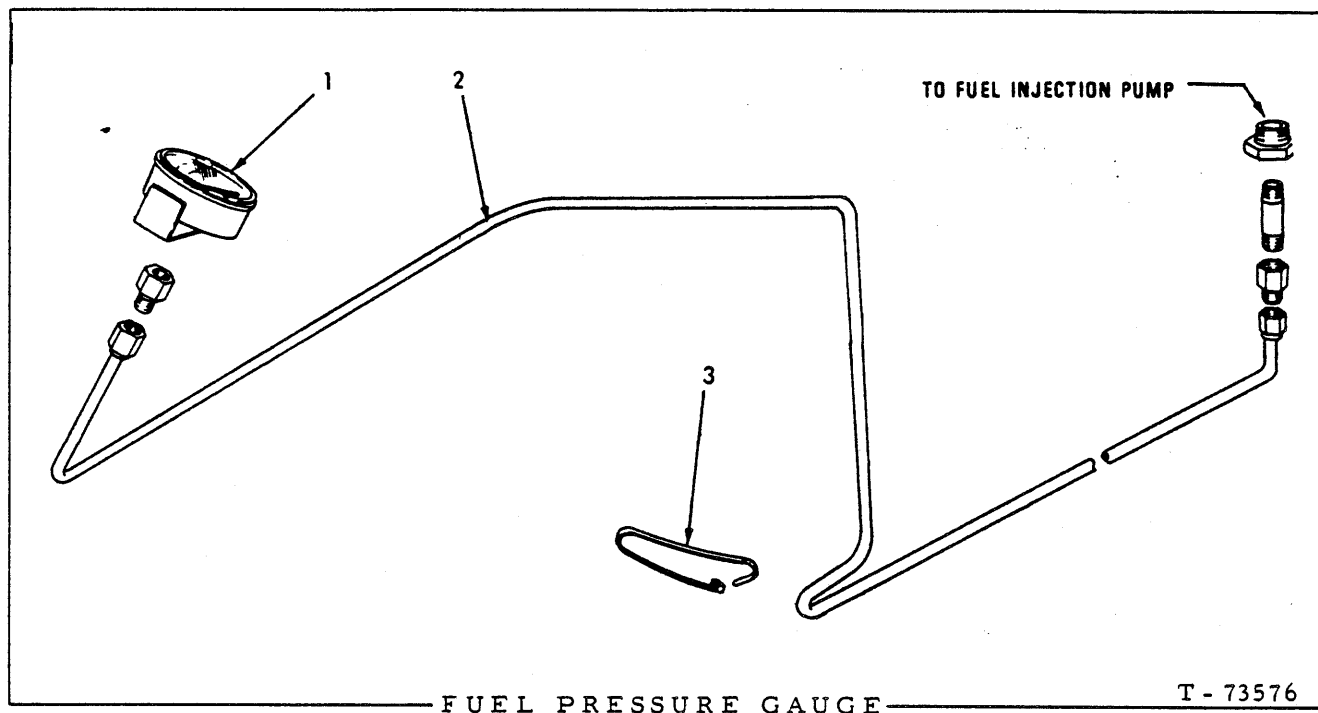
ITEM	PART NO.	QTY.	DESCRIPTION
1	70674796	1	PANEL, instrument
	70928138	2	CAPSCREW, 1/4"NC x 5/8"
	70918264	2	WASHER, plain, SAE, std., 1/4"
	70924817	2	WASHER
2	70674795	1	SEAL, weather, instrument panel
3	70922803	1	PLUG, button, cd-pltd., 1/2" hole-diam. (Not used on units equipped with lights)
4	70921191	4	PLUG, button, cd-pltd., 11/16" hole-diam. (2 less used on units equipped with dash lights)
5	70921193	1	PLUG, button, cd-pltd., 2-3/32" hole-diam. (Not used on Diesel Powered units equipped with pressure gauge)
6	70658348	1	AMMETER (Includes mounting clamp)(Graders prior to unit #02010)
	70695983	1	AMMETER (Includes mounting clamp)(Grader unit #02010 and up)
7	70658620	1	GAUGE, engine temperature (Includes mounting clamp) (Graders prior to unit #02010)
	70697262	1	GAUGE, engine temperature (Includes mounting clamp) (Grader unit #02010 and up)

(Continued)

(Revised May 1976)

## INSTRUMENTS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	70658293	1	GAUGE, engine oil pressure (Includes mounting clamp) (Graders prior to unit #02010)
	70691745	1	GAUGE, engine oil pressure (Includes mounting clamp) (Graders unit #02010 and up)
9	70095858	1	TUBE ASSY., oil pressure gauge (Includes nuts)(Effective on S/N 24A00201 also 56Y02201)
	70659109	1	TUBE ASSY., oil pressure gauge (Includes nuts)(Effective on S/N 75Y00201)
	70919827	1	CONNECTOR, flare type, 3/16" tube, 1/8"NPT Female
	70919244	1	CONNECTOR, flare type, 3/16" tube, 1/8"NPT male
10	70094450	1	TEE, pressure switch connection
	70901651	1	PLUG, pipe, 1/8"NPT
	70904273	1	NIPPLE, pipe, 1/8"NPT x 1"
11	73023024	2	LIGHT ASSY., panel (Consists of items 12 thru 14)
12	-----	2	BASE ASSY. (Not serviced separately)
13	73046487	2	BULB, incandescent, 12 volt
14	73037183	2	SHIELD, panel light
15	70675236	1	CABLE, panel lights to ground
16	70671737	1	CABLE, switch to panel lights
17	70200479	1	CLIP



USAGE: Special equipment. Diesel - powered, effective serial No. 24A00201, 56Y02201

ITEM	PART NO.	QTY.	DESCRIPTION
1	70658356	1	GAUGE, fuel pressure (Includes mounting clamp)
2	70094665	1	TUBE ASSY. (Includes nuts)
	70919827	2	CONNECTOR, flare type, 3/16" tube, 1/8"NPT female
	70901468	1	NIPPLE, pipe, 1/8"NPT x 1-1/2"
3	73044015	1	TIE, tube supporting

(Revised May 1978)

## C A B

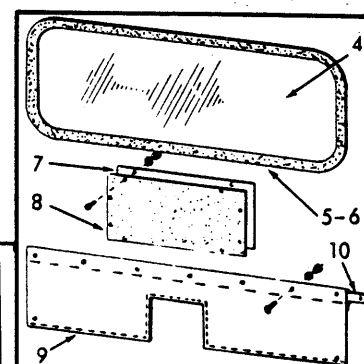
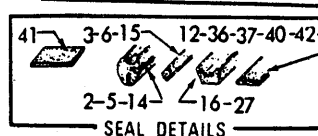
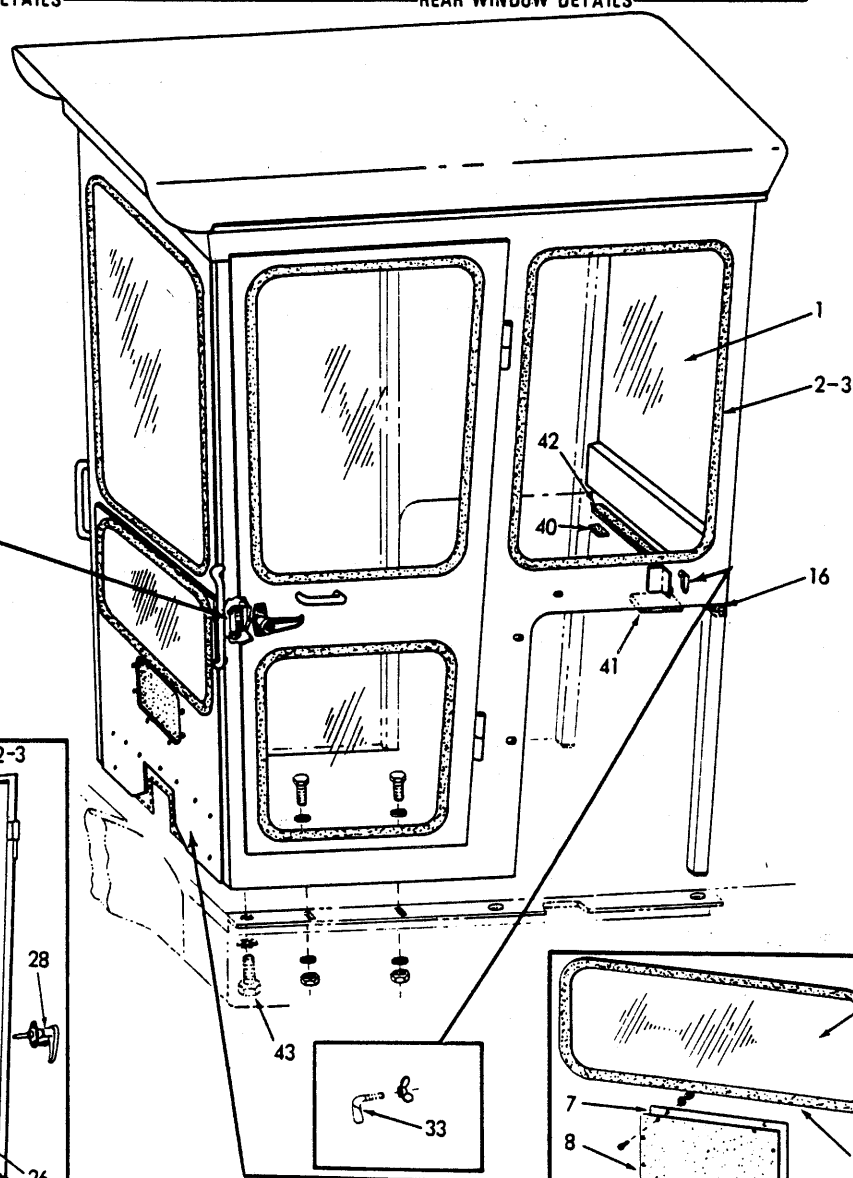
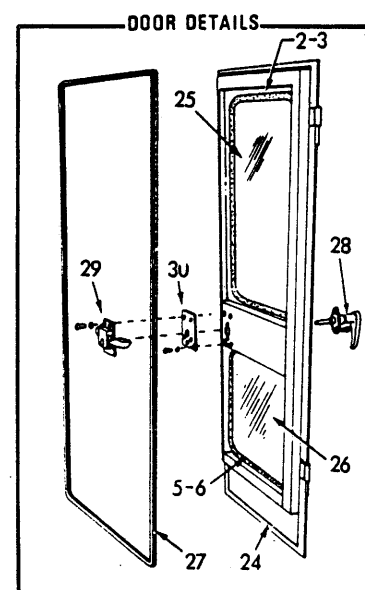
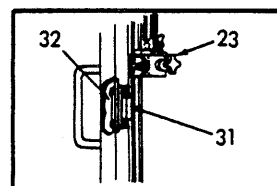
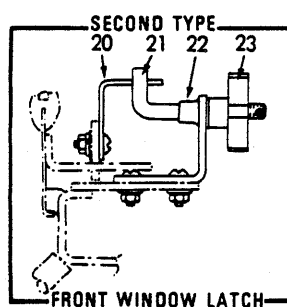
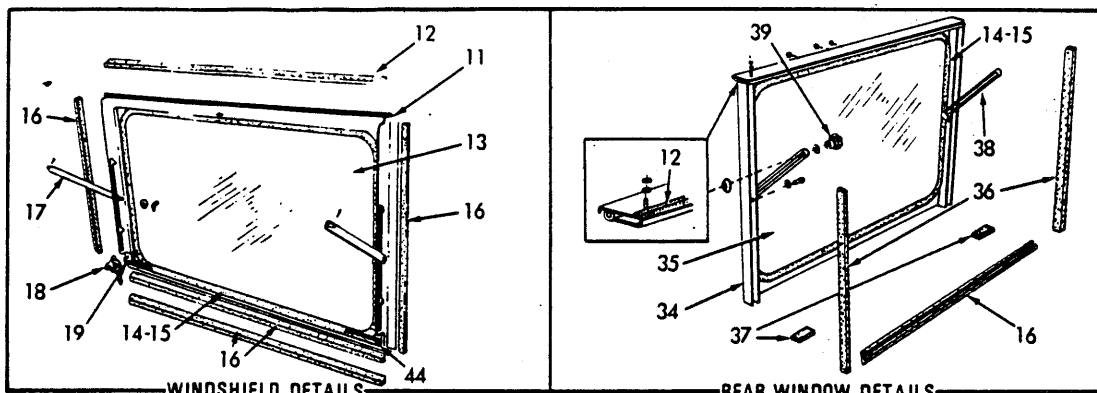
USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
-	70695224	1	CAB ASSY. (Includes items 1 thru 42)(Non ROPS)
	70921076	6	CAPSCREW, 3/8"NC x 1-1/4"
	70900817	12	WASHER, plain
	70911026	6	NUT, 3/8"NC
			} Cab to Tank
-	70692351	1	CAB ASSY. (Includes items 1 thru 43)
-	70693777	1	CAB, only (Stripped of all removable parts)
			} ROPS
	70921566	10	CAPSCREW, 5/16"NC x 1"
	70901165	20	WASHER, plain
	70911025	10	NUT, 5/16"NC
			} Cab-to-Seat
	70921565	4	CAPSCREW, 3/8"NC x 1-1/2"
	70677006	8	WASHER, plain
	70911026	4	NUT, 3/8"NC
			} Sill-to-Fender (ROPS)
1	-----	2	GLASS, side panel (Part No. 70681432. See Note below)
2	70079919	4	SEAL, side panel and upper door glass
3	70079921	4	STRIP, expanding, side panel and upper door glass seal
4	-----	1	GLASS, lower front panel (Part No. 70681427. See Note below)
5	70077783	3	SEAL, front panel and lower door glass
6	70077765	3	STRIP, expanding, front panel and lower door glass seal
7	70681457	1	RETAINER, front panel
	70918155	8	SCREW, truss-hd., 1/4"NC x 1/2"
	70921880	8	LOCKWASHER, ext. tooth, 1/4"
	70916205	8	NUT, speed, 1/4"NC
8	70681456	1	SEAL
9	70681426	1	SEAL, front panel (canvas)
	70918155	9	SCREW, truss-hd., 1/4"NC x 1/2"
	70921880	9	LOCKWASHER, ext. tooth 1/4"
	70916205	9	NUT, speed, 1/4"NC
10	70681458	1	BAR, seal
11	70681342	1	FRAME, windshield (Non-ROPS)
	70693778	1	FRAME, windshield (ROPS)
	70918157	6	SCREW, truss-hd., 1/4"NC x 3/4"
	70911114	6	WASHER, plain, SAE std., 1/4"
	70904204	6	LOCKWASHER, 1/4"
	70911024	6	NUT, 1/4"NC
12	70681349	1	STRIP, windshield and rear window frame hinge
13	-----	1	GLASS, windshield (Part No. 70681343. See Note Below)
14	70663246	1	SEAL, windshield and rear window glass
15	70663233	1	STRIP, filler, windshield and rear window glass
16	70642526	7	SEAL
17	70641974	2	ARM, windshield adjustment
	70900806	2	PIN, cotter, 1/8" x 1"
	70910244	2	WASHER, plain, 1/2"
	70915018	2	NUT, wing, 1/2"NC
			} Non ROPS
	70690506	2	ARM, windshield adjustment
	70900806	2	PIN, cotter, 1/8" x 1"
	70693813	4	SPACER, inner
	70641961	2	SPACER, outer
	70915018	2	NUT, wing, 1/2"NC
			} ROPS

(Continued)

(Revised May 1978)





C A B

T-78407

(Revised July 1975)

## CAB (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION	
18	70681439	1	CATCH ASSY., windshield, left (Serviced only as a unit)	} Early Type
	70681440	1	CATCH ASSY., windshield, right (Serviced only as a unit)	
	70918157	6	SCREW, truss head, 1/4"NC x 3/4"	
	70911114	6	WASHER, plain, 1/4"	
	70904204	6	LOCKWASHER, 1/4"	
	70911024	6	NUT, 1/4"NC	
19	70681344	2	PLATE, windshield (Early type)	
	70918157	4	SCREW, truss head, 1/4"NC x 3/4"	
	70904204	4	LOCKWASHER, 1/4"	
	70911114	4	WASHER, plain, 1/4"	
20	70693141	1	BRACKET, left	
	70693142	1	BRACKET, right	
	70918157	4	SCREW, truss-head, 1/4"NC x 3/4"	
	70911114	4	WASHER, plain, SAE std., 1/4"	
	70904204	4	LOCKWASHER, 1/4"	
	70911024	4	NUT, 1/4"NC	
21	70693144	2	HOOKBOLT	
22	70693140	2	BRACKET	
	70918157	6	SCREW, truss-hd., 1/4"NC x 3/4"	
	70911114	6	WASHER, plain, SAE std., 1/4"	
	70904204	6	LOCKWASHER, 1/4"	
	70911024	6	NUT, 1/4"NC	
23	70693145	2	KNOB, windshield hookbolt	
	70900817	2	WASHER, plain, 3/8"	
24	70681351	1	DOOR, left	} Cabs prior to #230201
	70681352	1	DOOR, right	
	70682537	1	DOOR, left	
	70682538	1	DOOR, right	
	70693335	1	DOOR, left	
	70693336	1	DOOR, right	
				} Cabs #230201 thru #242900
				} Cabs #242901 and up
				} Stripped of all removable parts
25	-----	2	GLASS, door, upper (Part No. 70681437)	} See Note Below
26	-----	2	GLASS, door, lower (Part No. 70681438)	
27	70642528	2	SEAL, door	
28	70681453	2	HANDLE, door, outside (Cabs prior to #230201)	
	70918155	4	SCREW, truss-hd., 1/4"NC x 1/2"	
	70921880	4	LOCKWASHER, ext-tooth, 1/4"	
	70682591	2	HANDLE, door, outside (Cabs #230201 thru #A242900)	
	70918147	4	SCREW, truss-hd., #10NF x 1/2"	
	70914193	4	LOCKWASHER, int-tooth, #10	
	70690876	2	HANDLE, door, outside (locking type. Includes item 28A) (Cabs #A242901 and up)	
	70918149	4	SCREW, truss-hd., #10-32NF x 3/4"	
	70910243	4	WASHER, plain, SAE std., #10	
	70919415	4	NUT, #10-32NF (plated)	
28A	73108930	2	KEY (Not illustrated)	

(Continued)

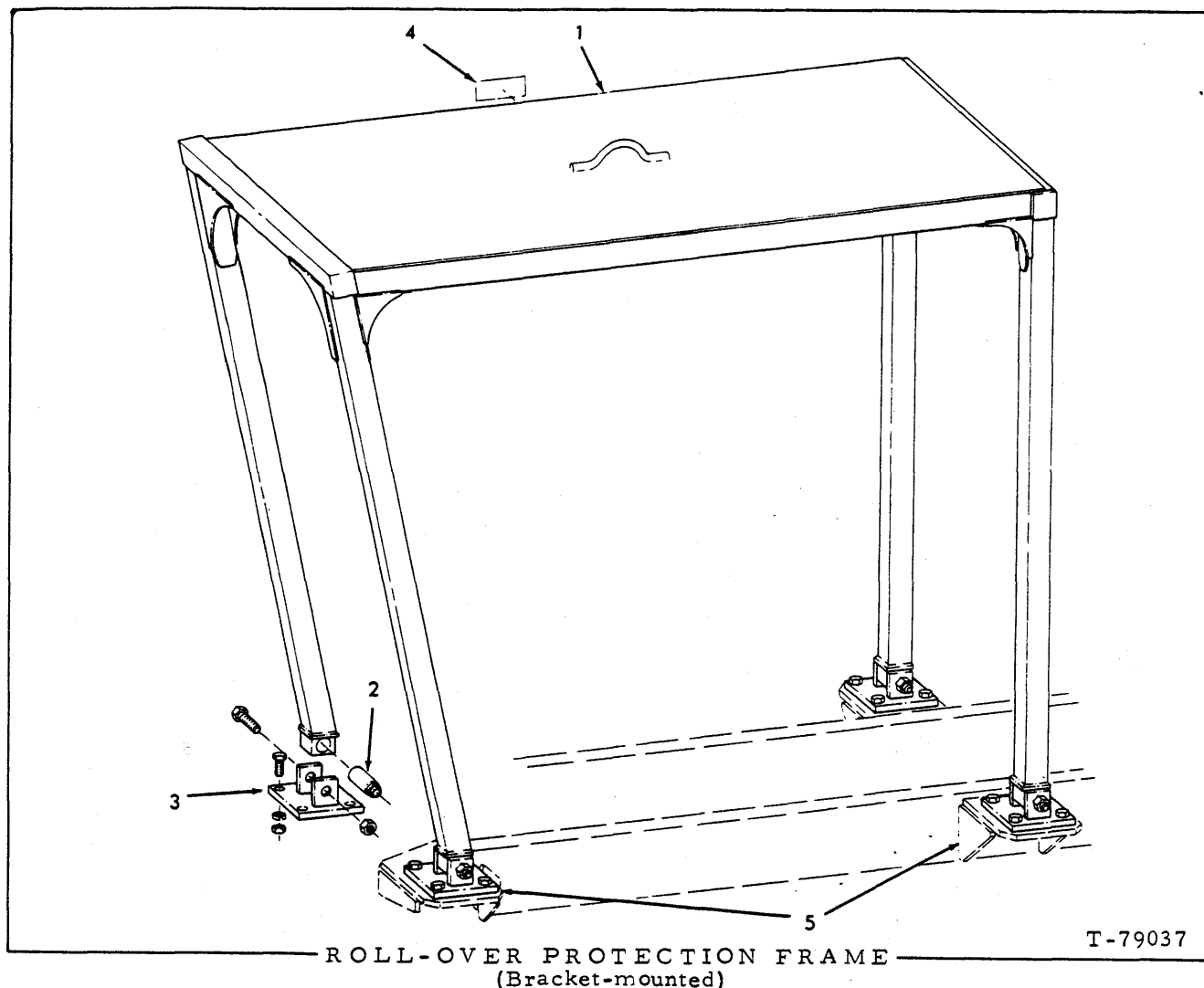
(Revised May 1978)

## C A B (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION	
29	70669589	1	LATCH, left door	
	70669590	1	LATCH, right door	
	70918147	12	SCREW, truss-hd., #10-32NF x 1/2"	
	70904203	12	LOCKWASHER, #10	
30	70693337	1	PLATE, mounting, left door latch	} Cabs #242901 and up
	70693338	1	PLATE, mounting, right door latch	
31	70633545	2	PLATE, striker, door latch	} Non ROPS
	70918157	4	SCREW, truss-hd., 1/4"NC x 3/4"	
	70914194	4	LOCKWASHER, int-ext-tooth, 1/4"	
	70694629	2	PLATE, striker, door latch	} ROPS
	70918156	4	SCREW, truss-hd., 1/4"NC x 5/8"	
	70914105	4	LOCKWASHER, ext-tooth, 1/4"	
32	70669585	4	NUT, strike plate screw (twin pilot)	
33	70681455	2	HOOK, door hold-back	
	70681569	2	NUT, wing, 5/8"NC	
34	70681350	1	FRAME, rear window (Non ROPS)	
	70693779	1	FRAME, rear window (ROPS)	
	70918249	12	SCREW, truss-hd., 5/16"NC x 3/4"	
	70904205	12	LOCKWASHER, 5/16"	
	70910323	12	NUT, 5/16"NC	
35	-----	1	GLASS, rear window (Part No. 70681353. See Note below)	
36	70694634	2	SEAL, rear window (1" x 18")	
37	70681348	2	SEAL, rear window (3/4" x 1-1/4")	
38	70695508	2	ARM, rear window adjustment	
	70911114	2	WASHER, plain, SAE std., 1/4"	
	70910297	2	RIVET, truss head, 1/4" x 5/8"	
39	70695507	2	KNOB, rear window adjustment	
	70910335	2	WASHER, plain, 5/16"	
	70681358	2	WASHER, plain	
40	70682557	2	SEAL, corner (1" x 1-1/4")	
41	70695504	2	SEAL, corner (3-5/8" x 3-5/8")	
42	70694635	1	SEAL,	
43	70926785	6	CAPSCREW, 1"NC x 2-3/4"	} ROPS
	70928452	6	WASHER, plain	
44	70697102	1	SEAL	

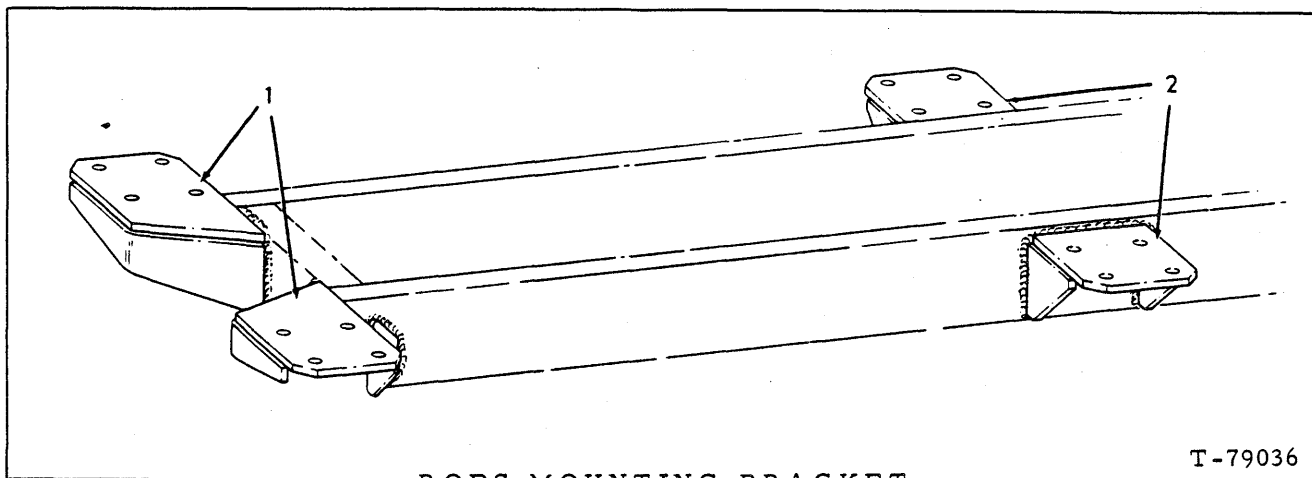
NOTE: Glass must be procured locally. See  
CAB GLASS DATA CATALOG for pattern.

(Revised May 1978)



USAGE: Special Equipment All graders serial No. 75Y00201 and up; also graders prior to serial No. 24A01528

ITEM	PART NO.	QTY.	DESCRIPTION
1	70685389	1	FRAME
	70921241	4	CAPSCREW, 1"NC x 6"
	70912845	4	NUT, elastic stop, 1"NC
2	70685147	4	BUSHING, corner block
3	70685208	4	BRACKET
	70927015	16	CAPSCREW, 1"NC x 3"
	70914728	16	LOCKWASHER, 1"
	70911032	16	NUT, 1"NC
4	70694786	1	DECAL, "ROPS"
5	-----	-	BRACKET (See ROPS MOUNTING BRACKETS)



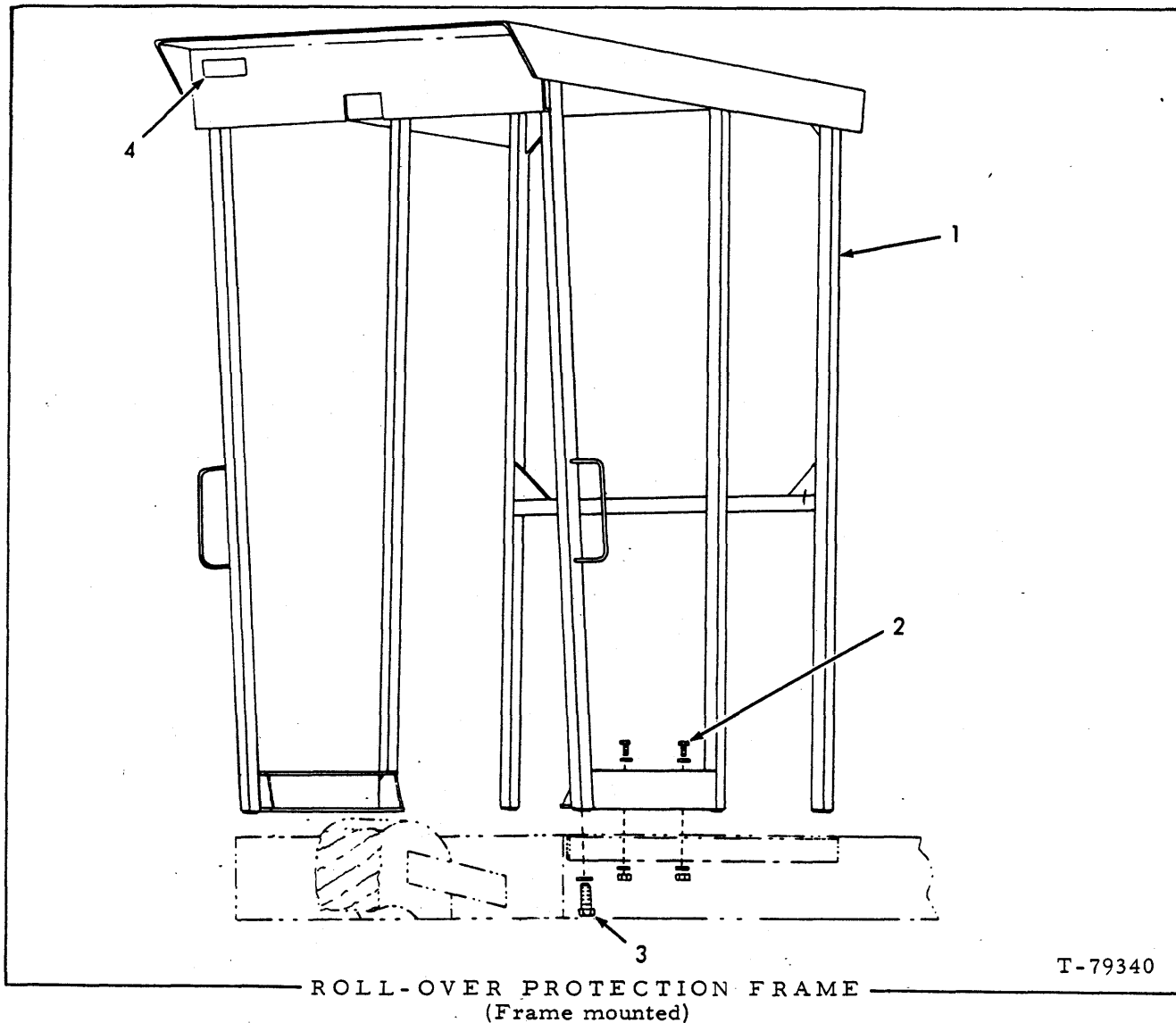
—ROPS MOUNTING BRACKET—

T-79036

USAGE: Special equipment. For mounting ROPS canopy on all Graders serial No. 75Y00201 and up; also Graders prior to serial No. 24A01528.

ITEM PART NO. QTY. DESCRIPTION

1	{	70680797	1	BRACKET, left front	} Requires welding to install
		70680798	1	BRACKET, right front	
2		70680802	2	BRACKET, rear	



USAGE: Special equipment. Graders serial No. 24A01528, 56Y02201 and up.

ITEM	PART NO.	QTY.	DESCRIPTION
1	70692352	1	FRAME
2	70921565	4	CAPSCREW, 3/8"NC x 1-1/2"
	70677006	8	WASHER, plain
	70911026	4	NUT, 3/8"NC
3	70926785	6	CAPSCREW, 1"NC x 2-3/4"
	70928452	6	WASHER, plain
4	70693833	1	DECAL, "ROPS"

(Revised May 1978)

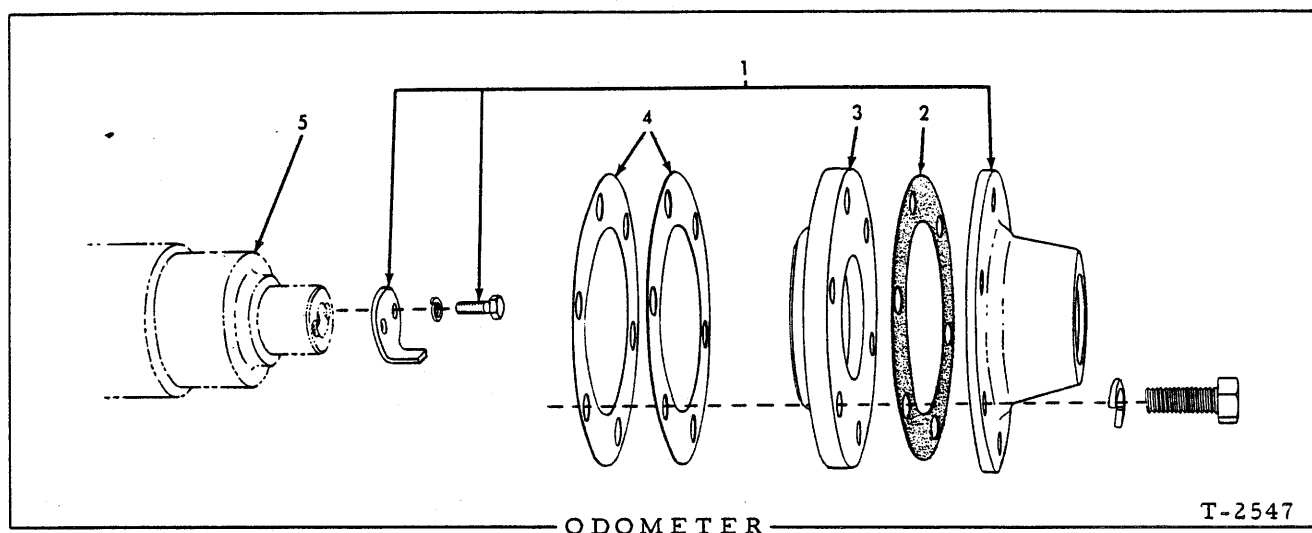
TIRE PUMP  
(Not illustrated)

USAGE: Special equipment

ITEM	PART NO.	QTY.	DESCRIPTION
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1	70076599	1	PUMP ASSY., tire (Model #127-12 volt. Order service parts from Johnson Service Co., 507 E. Michigan, Milwaukee, Wisconsin 53202) (Includes mounting hardware)
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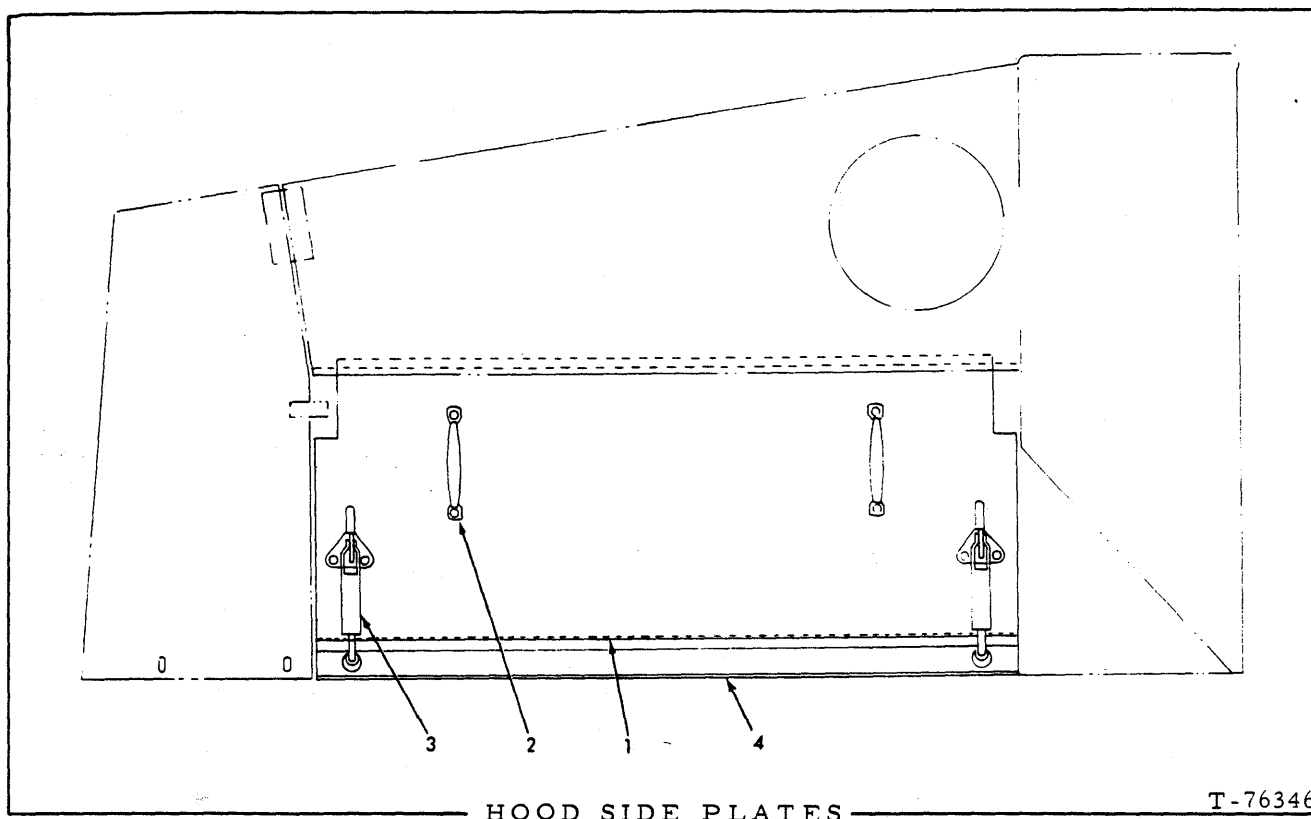
(Revised May 1978)



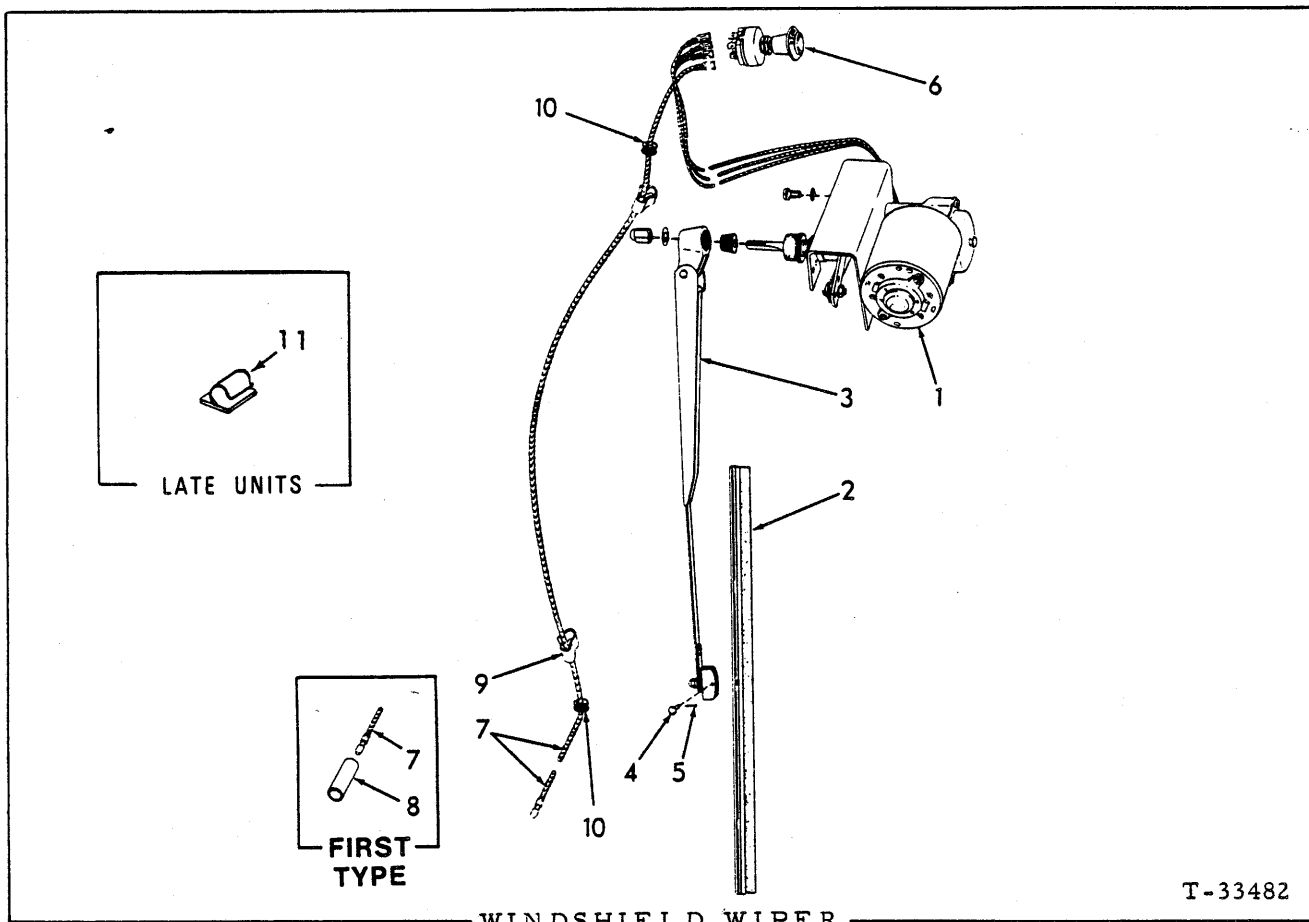
USAGE: Special equipment.

ITEM	PART NO.	QTY.	DESCRIPTION
1	70068349	1	ODOMETER ASSY. (registers miles)(Includes driving LUGS. Veeder-Root #W-74030-1. Order service parts from Veeder-Root Incorporated, Hartford, Connecticut)
	70068954	1	ODOMETER ASSY. (registers kilometers)(Includes driving LUGS. Veeder-Root #W-74030-1. Order service parts from Veeder-Root Incorporated, Hartford, Connecticut)
	70920583	5	CAPSCREW, 1/2"NC x 1-1/2"
	70023416	1	CAPSCREW, drilled-hd., 1/2"NC x 1-1/2"
	70912441	6	LOCKWASHER, 1/2"
2	70645318	1	GASKET, odometer
3	70068352	1	RETAINER, wheel shaft inner bearing
4	70054752	16	SHIM, wheel shaft bearing adjustment (.010" thick. Use as req'd)
	70054753	16	SHIM, wheel shaft bearing adjustment (.005" thick. Use as req'd)
5	-----	1	SPROCKET AND SHAFT, left rear wheel (See TANDEMS)





ITEM	PART NO.	QTY.	DESCRIPTION
1	70676628	2	PLATE ASSY. (Includes items 2 and 3)
2	70032834	4	HANDLE, lifting
	70900764	8	RIVET, flat-hd., 3/16" x 1/2"
3	70033060	4	FASTENER, hood latching
	70900764	12	RIVET, flat-hd., 3/16" x 1/2"
4	70676626	2	ANGLE, hood latching (Requires welding to install)



T-33482

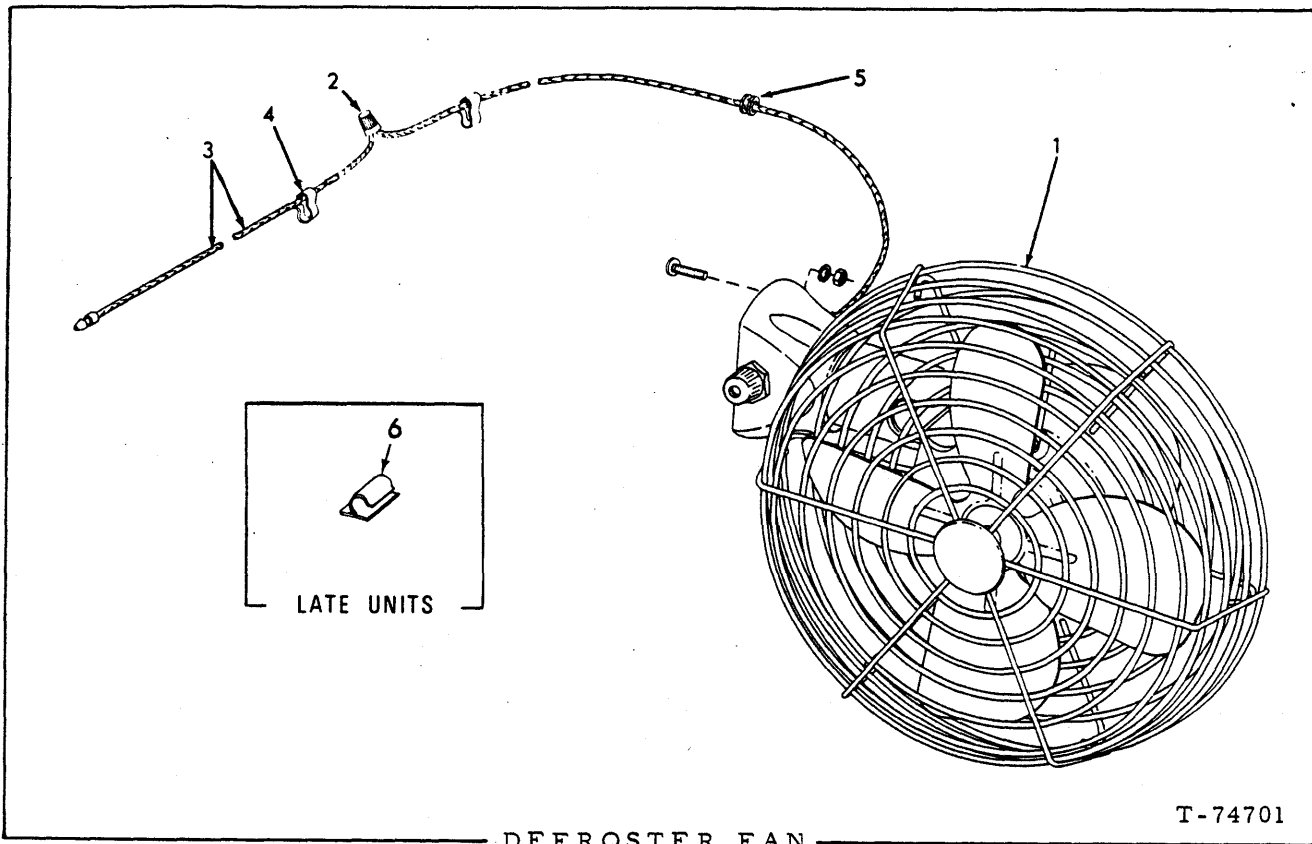
USAGE: Special equipment on graders equipped with stand-up type cab

\*Prior to September 1974 with Douglas terminals

\*\*Effective September 1974 with blade terminals

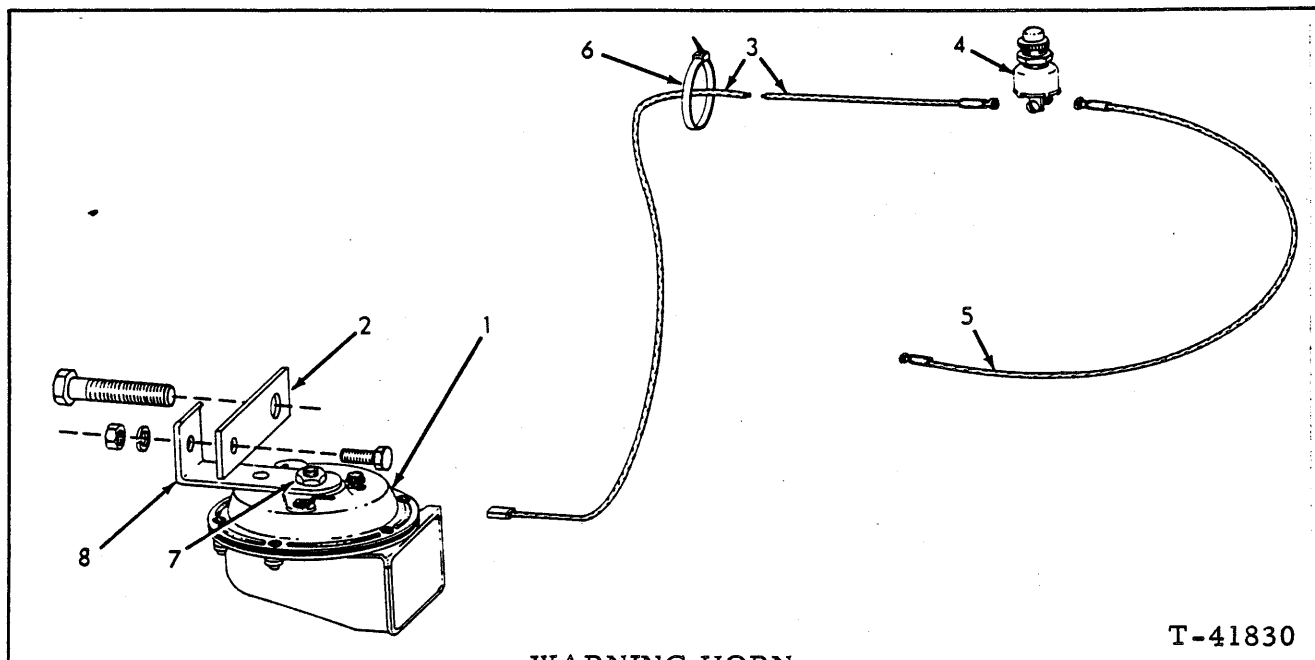
ITEM	PART NO.	QTY.	DESCRIPTION	
		* **		
1	70659545	1 -	MOTOR, windshield wiper (American Bosch Model WWC-12K-2612-118)	Includes Adapter, Washer and Nut. Order service parts from nearest authorized service agency
	70694297	- 1	MOTOR, windshield wiper (American Bosch Model WWC-12L-2612-118)	
	70928575	2 2	CAPSCREW, 1/4"NF x 1/2"	
	70910285	2 2	LOCKWASHER, 1/4"	
2	70628866	1 1	BLADE, wiping	
3	70628867	1 1	ARM ASSY., wiping blade (Includes items 4 and 5)	
4	62582	1 1	PIN, clevis, blade attaching	Order service parts from local ANCO dealer
5	61910	1 1	PIN, cotter, clevis pin	
6	70628508	1 -	SWITCH ASSY., motor (Includes mounting nuts)	
	70688313	- 1	SWITCH ASSY., motor (Includes mounting nuts)	
7	70079354	1 -	CABLE, switch to connector (110" long)	
	70694323	- 1	CABLE, switch to connector (110" long)	
8	70048142	1 -	CONNECTOR (two-way)	
9	70638986	7 7	CLIP, cable supporting	
10	70023176	- 2	GROMMET (ROPS Cab) (Early units)	
11	73059884	- 7	CLIP, adhesive back (Late units)	

(Revised May 1976)



USAGE: Special equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	70685913	1	FAN ASSY. (Includes motor, guard, pedestal, switch and wiring. Vendor's No. 96-12. Order parts from Perfection Division of Hupp Corporation, 1135 Ivanhoe Road, Cleveland Ohio 44110)
	70900555	4	SCREW, machine, #8-32NC x 3/4"
	70910283	4	LOCKWASHER, #8
	70907154	4	NUT, #8-32NC
2	70679148	1	NUT, wire
3	70694301	1	CABLE (89" long)
4	70638986	5	CLIP, cable supporting
5	70023176	2	GROMMET, corner post (Early units)
6	73059884	7	CLIP, adhesive back (Late units)

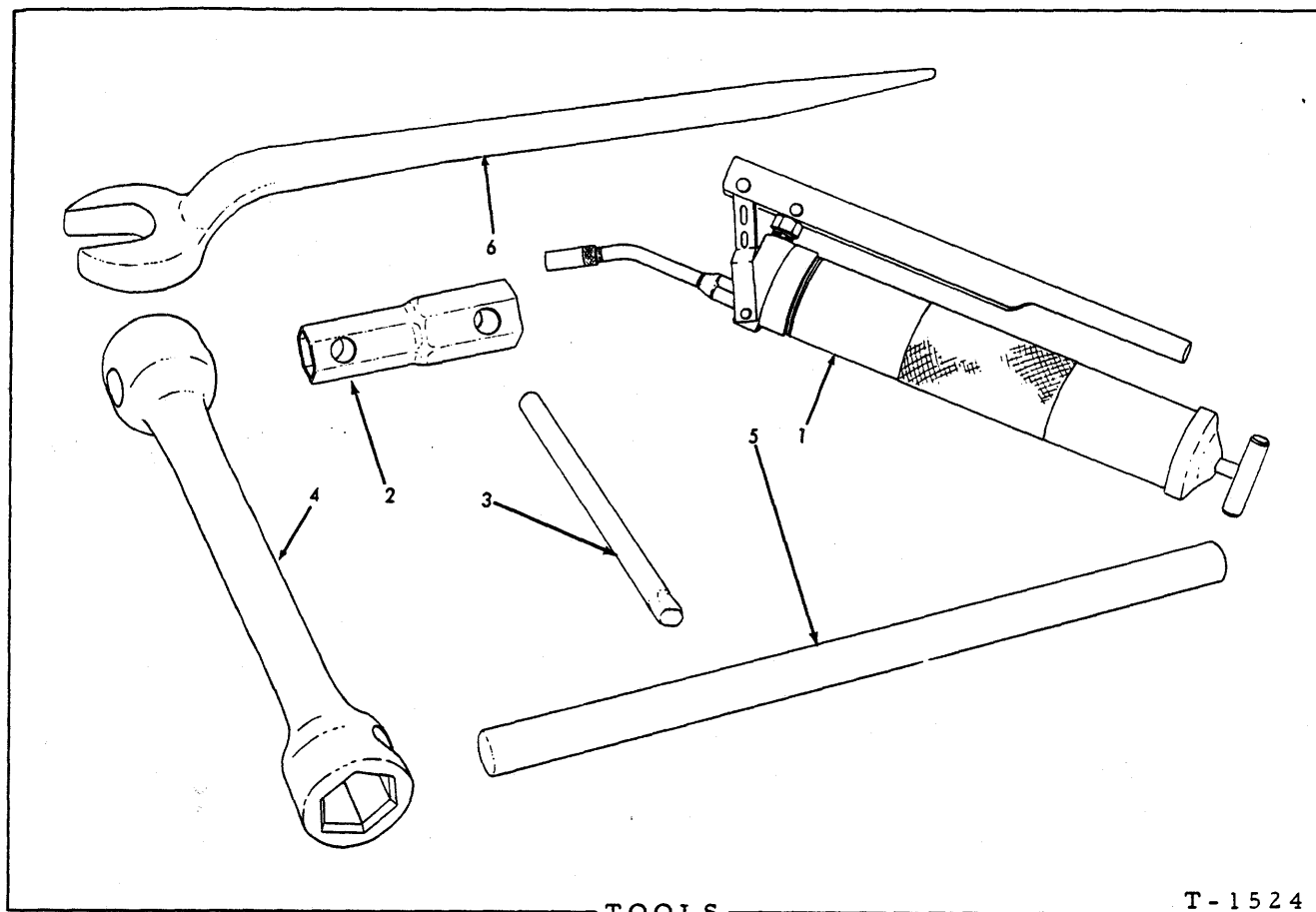


— WARNING HORN —

T-41830

USAGE: Special equipment on graders prior to unit #00642; standard thereafter.

ITEM	PART NO.	QTY.	DESCRIPTION
1	73114177	1	HORN ASSY. (12-volt)(Includes items 7 and 8)
	70922925	1	CAPSCREW, 5/16"NC x 3/4"
	70910286	1	LOCKWASHER, 5/16"
	70911025	1	NUT, 5/16"NC
2	70641694	1	PLATE, mounting
	70924864	1	CAPSCREW, 1/2"NC x 2-1/4"
3	73110111	1	CABLE, horn to switch
4	70031337	1	SWITCH, push-button
5	70676797	1	CABLE, switch to ammeter
6	70196765	1	STRAP, cable supporting
7	73042966	1	NUT
8	73109986	1	BRACKET



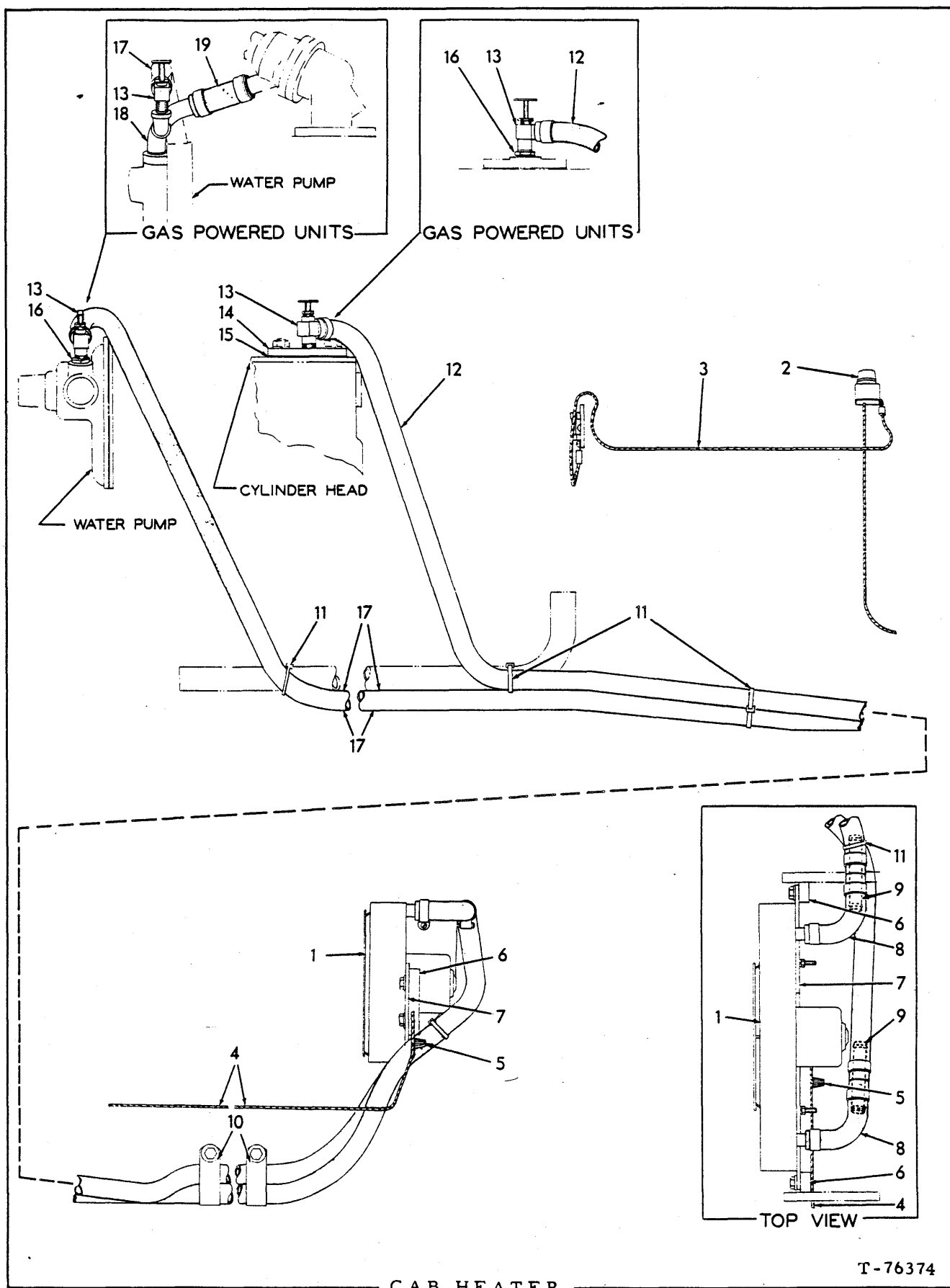
TOOLS

T-1524

USAGE: Special equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	70073735	1	GUN, grease (Serviced only as a unit)
2	70207466	1	WRENCH, spark plug
3	70207467	1	HANDLE, spark plug wrench
4	70603723	1	WRENCH, socket, rim nut
5	70604048	1	HANDLE, rim nut socket wrench
6	70912554	1	WRENCH, structural, 1-1/16" opening

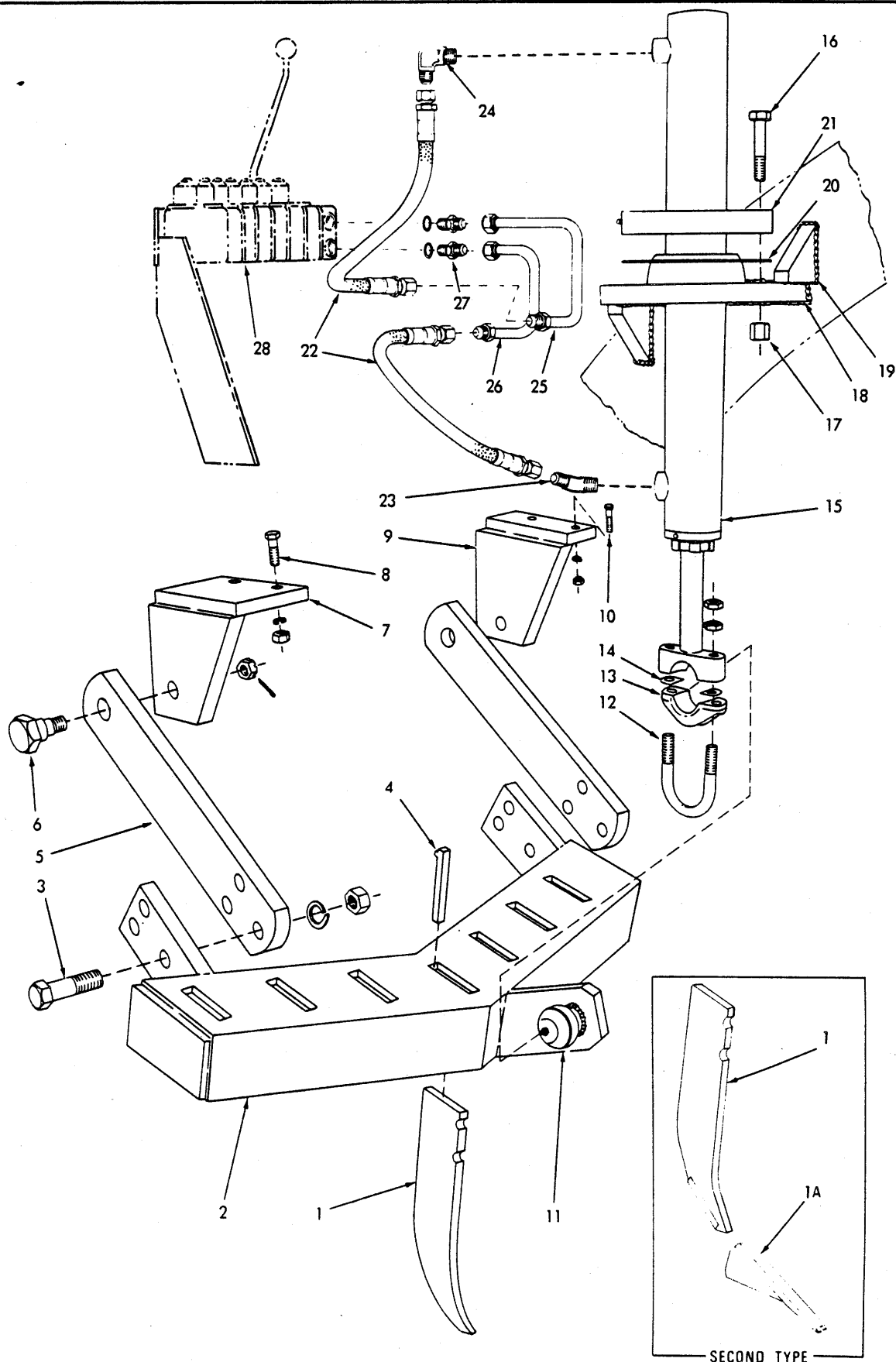
} Not for Diesel  
powered units



# CAB HEATER

USAGE: Special equipment

ITEM	PART NO.	QTY.	DESCRIPTION	
1	70679096	1	HEATER ASSY. (Model U52-12V. Order parts from Perfection Division, Hupp Corp., 1135 Ivanhoe Road, Cleveland, Ohio 44110)	
	70915365	2	LOCKWASHER, #12	
	70908865	2	NUT, #12-24NC	
2	70679104	1	SWITCH, heater	
3	70693459	1	CABLE, switch to fuse block	
4	70679061	1	CABLE, switch to heater	
5	70679148	1	NUT, wire	
6	70653831	2	BLOCK, plate mounting (Requires welding to install)	
7	70679088	1	PLATE, heater mounting	
	70922262	4	CAPSCREW, 3/8"NC x 7/8"	
	70677006	4	WASHER, plain	
8	70679106	2	ELBOW, hose	
	70921911	4	CLAMP, hose	
9	70679105	2	TUBE, hose connecting	
10	70060525	2	CLIP, hose supporting	
	70922300	2	CAPSCREW, 3/8"NC x 3/4"	
	70910287	2	LOCKWASHER, 3/8"	
	70911115	2	WASHER, plain, SAE std., 3/8"	
11	70196765	4	STRAP, tie	
12	70679107	1	HOSE, heater to cylinder head	
	70921911	2	CLAMP, hose	
13	70605525	2	VALVE, water shut-off (angle type, 3/8"NPT)	
14	70639224	1	COVER, cylinder head water hole (Replaces std. COVER 74513529)	} Not used on Gas powered units
15	74513723	1	GASKET, cover	
16	70904271	1	BUSHING, pipe reducing, 1/2"NPT to 3/8"NPT	
17	70679108	1	HOSE, heater to water pump	
	70921911	2	CLAMP, hose	
18	70079860	1	PIPE, water by-pass (Replaces std. PIPE 70226315)	} Not used on Diesel powered units
	70901723	1	ELBOW, street, 90°, 3/8"NPT	
19	70226316	1	HOSE, water by-pass (Replaces std. HOSE 70227018)	
	70921911	2	CLAMP, hose	



SCARIFIER

(Revised June 1977)



# SCARIFIER

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	70601160	7	TOOTH (Not used on Grader unit #01886, 01901, 01908, 01909 and 01912 thru 01914)
	70685435	7	SHANK ASSY. (Includes item 1A)(Grader unit #01886, 01901, 01908, 01909 and 01912 thru 01914 only)
1A	70685436	7	POINT (Requires welding)(Grader unit #01886, 01901, 01908, 01909 and 01912 thru 01914 only)
2	70067306	1	FRAME (Includes item 11)
	70914465	1	FITTING, lubricating, straight, 1/8" NPT
3	70925431	4	CAPSCREW, 1" NF x 3-1/4"
	70914728	4	LOCKWASHER, 1"
	70912908	4	NUT, 1" NF
4	70603247	7	KEY, tooth retaining
5	70067460	2	BAR, frame pivot
6	70064851	2	PIN, frame pivot
	70902277	2	NUT, slotted, 1" NC
	70900812	2	PIN, cotter, 3/16" x 1-3/4"
7	70067301	1	BRACKET, frame pivot, right
8	70922544	2	CAPSCREW, 3/4" NC x 2-3/4"
	70914726	2	LOCKWASHER, 3/4"
	70910923	2	NUT, 3/4" NC
9	70067302	1	BRACKET, frame pivot, left
10	70922544	2	CAPSCREW, 3/4" NC x 2-3/4"
	70914726	2	LOCKWASHER, 3/4"
	70910923	2	NUT, 3/4" NF
11	70643997	1	BALL (Requires welding to scarifier frame)
12	70605665	1	U-BOLT, ball cap
	70911049	4	NUT, jam, 5/8" NC
13	70053986	1	CAP, ball
14	70053992	8	SHIM, ball cap (1/32" thick. Use as required)
15	-----	1	CYLINDER ASSY. (See pages 170B and 171)
16	70927659	4	CAPSCREW, 5/8" NF x 3-1/4"
17	70072366	4	NUT, high, 5/8" NF
18	70620205	1	PLATE, cylinder mounting (Welded to frame)
19	70620206	2	GUSSET, mounting plate (Welded to frame)
20	70067297	8	SHIM, cylinder pivot cap (1/32" thick) Use as
	70643627	4	SHIM, cylinder pivot cap (.020" thick) required
21	70067321	1	CAP, cylinder pivot
	70915275	1	FITTING, lubricating, 65°, 1/8" NPT
22	70649639	2	HOSE, valve to cylinder (See HOSE PARTS)
23	70921038	1	ELBOW, flare type, 45°, 1/2" tube, 1/2" NPT male (First type cylinder)
	70922507	1	ELBOW, 45°, adjustable, 1/2" tube, 3/4" NF ma (Includes washer, nut and O-RING)(Second type cylinder)
24	70919195	1	ELBOW, flare type, 90°, 1/2" tube, 1/2" NPT male (First type cylinder)
	70921402	1	ELBOW, 37°, adjustable, 1/2" tube, 3/4" NF (Includes washer, nut and O-RING)(Second type cylinder)
	70921349	2	O-RING

(Continued)

(Revised January 1979)

# SCARIFIER (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
25	70661837	1	TUBE, valve to cylinder (upper)
	70921409	1	CONNECTOR, flare type, 1/2" tube, 3/8" NF male end (Includes O-RING)
	70921349	1	O-RING
26	70661836	1	TUBE, valve to cylinder (lower)
27	77108993	1	CONNECTOR, restricted (Includes O-RING)
	70921349	1	O-RING, connector
28	-----	1	VALVE (See page 136)

(Revised June 1977)

# VANDALISM PREVENTION PARTS

USAGE: Special Equipment

\* Diesel-powered units  
\*\* Gasoline-powered units

ITEM	PART NO.	QTY.	DESCRIPTION
		* **	
1	70677941	1 1	△ GUARD, instrument panel
2	70659203	1 1	LATCH, park guard (Graders prior to unit #01746)
	70922300	1 1	CAPSCREW, 3/8"NC x 3/4"
	70697300	1 1	STRIP (Grader unit #01746 and up)
	70917453	1 1	SCREW, 1/4"NC x 1-1/2"
	70928190	1 1	WASHER
	70918470	1 1	NUT, wing, 1/4"NC
3	70677797	1 1	△ ANGLE
4	70677776	1 1	COVER, hour meter
5	70660380	1 -	CLAMP, engine oil filler tube
	70660381	- 1	CLAMP, engine oil breather tube
	70921382	1 1	CAPSCREW, 1/4"NC x 1-1/2"
	70911114	2 2	WASHER, plain, SAE std., 1/4"
	70911024	1 1	NUT, 1/4"NC
6	70659512	2 -	ANGLE, engine oil filler tube
	70660405	- 2	ANGLE, engine oil breather tube
	70924838	2 2	RIVET, drive, 5/16" x 1-3/16" (plated)
7	70659486	- 1	ANGLE, engine oil filler closure
	70924838	- 1	RIVET, drive, 5/16" x 1-3/16" (plated)
8	70659423	- 1	ANGLE, engine oil filler closure
	70924838	- 1	RIVET, drive, 5/16" x 1-3/16" (plated)
9	70659537	- 1	ANGLE, engine oil filler closure
10	70660377	1 1	CHAIN, retaining, engine oil dipstick
	70922262	1 -	CAPSCREW, 3/8"NC x 7/8"
	70911115	1 -	WASHER, plain, SAE std., 3/8"
	70927373	- 1	CAPSCREW, 5/16"NC x 7/8"
	70901165	- 1	WASHER, plain, U.S. std., 5/16"
11	70677913	1 1	CLAMP, hydraulic oil filler tube
	70921382	1 1	CAPSCREW, 1/4"NC x 1-1/2"
	70911114	2 2	WASHER, plain, SAE std., 1/4"
	70911024	1 1	NUT, 1/4"NC
12	70677799	1 1	LATCH, hydraulic oil filler tube
	70924838	1 1	RIVET, drive, 5/16" x 1-3/16" (plated)
13	70677899	1 1	COVER, radiator cap
	70924838	1 1	RIVET, drive, 5/16" x 1-3/16" (plated)
	70910335	2 2	WASHER, plain, U.S. std., 5/16"
14	70656763	3 3	△ LUG, radiator cap cover
15	70677982	1 1	CAP, fuel tank (Includes keys)
16	70928052	- -	PADLOCK (Use as required)(Not illustrated)

Not used  
on units  
equipped  
with Cab

△ Requires welding to install

(Revised May 1978)

# NUMERICAL INDEX

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
70012767..119		70054888..121		70059994..99		70068372..179		70080283..170	
70012767..163		70054899..147		70059994..111		70068479..123		70080704..107	
70023176..177		70055062..119		70059996..99		70068513..113		70080857..148	
70023176..192		70055472..157		70060525..197		70068875..81		70080862..148	
70023176..193		70055482..157		70061046..91		70068876..81		70081170..163	
70023416..190		70055484..157		70061090..112		70068878..81		70081175..163	
70023633..99		70058028..115		70061851..157		70068879..81		70082107..149	
70023633..101		70059041..127		70061852..157		70068881..81		70082108..149	
70023633..105		70059220..124		70063994..112		70068922..99		70082111..146	
70023633..111		70059224..123		70063995..112		70068954..190		70082113..147	
70023633..112		70059225..123		70064851..199		70069164..81		70082121..147	
70023756..102		70059229..123		70065818..161		70069920..99		70082122..147	
70023765..113		70059832..103		70065819..161		70072366..161		70082123..146	
70031337..194		70059914..112		70065823..170		70072366..199		70082155..147	
70031719..79		70059915..112		70065823..171		70073303..99		70082174..147	
70032834..191		70059916..112		70065852..91		70073485..146		70082175..147	
70033060..191		70059917..113		70065853..90		70073735..195		70082176..147	
70036888..181		70059921..112		70065854..90		70073842..171		70082179..149	
70036997..90		70059922..112		70065855..90		70074349..125		70082225..163	
70040101..115		70059923..96		70065855..106		70075769..81		70082226..163	
70040144..75		70059927..95		70065856..90		70075770..81		70082532..162	
70040144..77		70059930..95		70065857..106		70075771..81		70082548..157	
70041262..177		70059931..93		70065935..177		70076381..113		70082604..163	
70041266..113		70059932..93		70066128..115		70076382..112		70082766..146	
70044925..47		70059934..97		70066129..115		70076469..79		70083096..115	
70048137..179		70059935..97		70066179..119		70076486..125		70083122..105	
70048142..179		70059936..97		70066251..81		70076599..189		70083140..123	
70048142..192		70059939..94		70066252..81		70077765..188		70083401..126	
70048703..115		70059939..102		70066253..80		70077783..188		70083402..126	
70050293..101		70059942..97		70066255..81		70077951..8		70083530..53	
70050748..131		70059943..97		70066362..142		70078419..159		70083530..57	
70050913..119		70059944..105		70066467..185		70078422..158		70083530..124	
70051094..114		70059945..105		70066487..177		70078423..159		70083546..150	
70051193..90		70059946..97		70066741..97		70078424..158		70083547..150	
70051193..107		70059947..105		70066856..105		70078424..159		70083547..170	
70051344..102		70059948..105		70066872..82		70078425..158		70083548..150	
70052662..148		70059949..105		70066873..82		70078426..159		70083548..170	
70052671..90		70059951..105		70066874..82		70078431..158		70083551..150	
70052960..146		70059952..105		70066875..82		70078434..157		70083551..170	
70053243..149		70059953..105		70066876..82		70078502..158		70083552..150	
70053606..121		70059954..97		70067005..125		70078810..55		70083552..170	
70053986..157		70059955..95		70067276..112		70078810..59		70083554..150	
70053986..161		70059955..96		70067297..199		70078810..103		70083554..170	
70053986..163		70059956..95		70067301..199		70078810..107		70083558..150	
70053986..166		70059956..96		70067302..199		70078810..109		70083558..170	
70053986..199		70059956..102		70067306..199		70078852..147		70083560..150	
70053992..157		70059961..95		70067321..199		70078854..149		70083563..124	
70053992..161		70059962..95		70067460..199		70079163..164		70083564..123	
70053992..163		70059965..99		70067486..125		70079164..164		70083565..124	
70053992..166		70059969..105		70067487..125		70079165..165		70083600..123	
70053992..199		70059971..105		70067488..125		70079166..165		70083601..123	
70054295..113		70059973..105		70067490..125		70079187..157		70083637..150	
70054296..113		70059974..105		70067492..125		70079277..159		70083637..170	
70054297..113		70059975..105		70067493..125		70079354..192		70083641..170	
70054752..115		70059976..99		70067498..125		70079630..124		70083652..109	
70054752..190		70059977..99		70067507..123		70079751..88		70083653..108	
70054753..115		70059978..105		70067508..123		70079808..171		70083654..109	
70054753..190		70059979..105		70067608..125		70079809..171		70083683..177	
70054754..115		70059980..105		70067834..107		70079810..171		70083683..177	
70054755..114		70059981..105		70067835..123		70079811..171		70083847..108	
70054756..114		70059982..105		70067836..123		70079812..171		70083848..108	
70054757..114		70059985..99		70067837..123		70079814..171		70083849..108	
70054758..115		70059986..99		70067838..123		70079860..197		70083850..108	
70054763..115		70059987..99		70067839..90		70079919..188		70083851..108	
70054764..115		70059988..99		70067840..107		70079921..188		70084629..147	
70054765..115		70059989..99		70067849..106		70080004..171		70084691..119	
70054766..115		70059990..99		70067924..119		70080005..171		70087437..127	
70054774..115		70059991..99		70068349..190		70080006..171		70087438..126	
70054775..115		70059992..99		70068352..190		70080102..171		70087439..126	
70054882..121		70059993..99		70068372..106		70080283..150		70087440..127	

# NUMERICAL INDEX

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
70087441..127		70196765..179		70208960..177		70225776..52		70228394..21	
70087442..127		70196765..194		70209099..35		70225777..52		70228543..87	
70087443..127		70196765..197		70209103..35		70225778..51		70228722..88	
70087444..126		70197810..73		70209862..35		70225779..52		70228947..89	
70087445..127		70200050..149		70209889..115		70225780..52		70229171..19	
70087446..127		70200103..149		70209890..115		70225781..51		70229172..19	
70087447..127		70200479..53		70210158..9		70225784..51		70229173..19	
70087448..127		70200479..57		70210158..87		70225785..51		70229174..19	
70087449..126		70200479..187		70210548..149		70225789..51		70229177..9	
70087450..127		70202532..13		70210549..149		70225791..52		70229178..9	
70087451..127		70202532..19		70210550..149		70225793..51		70229178..19	
70087452..127		70202532..26		70210551..149		70225794..52		70229179..19	
70088150..102		70202864..99		70210732..112		70225795..52		70229230..65	
70088152..102		70202864..101		70210829..85		70225797..51		70229231..66	
70088153..102		70202864..111		70210830..85		70225798..52		70229334..37	
70088154..102		70203009..35		70210831..85		70225893..35		70229337..9	
70088162..101		70203011..35		70211368..65		70226012..36		70229338..9	
70088163..101		70203017..27		70212004..35		70226012..37		70229339..61	
70088164..101		70203018..27		70212435..39		70226019..51		70229340..61	
70088513..101		70203036..9		70212436..39		70226100..48		70229344..89	
70088514..101		70203052..23		70212442..39		70226116..48		70229370..19	
70088551..102		70203061..9		70215242..65		70226117..9		70229402..41	
70088644..127		70203061..85		70217264..46		70226117..48		70229406..9	
70088673..127		70203094..65		70218444..66		70226236..48		70229406..31	
70088674..127		70203095..66		70218445..66		70226237..65		70229408..35	
70088778..101		70203096..66		70218604..9		70226314..85		70229409..31	
70089668..102		70203097..66		70219969..63		70226315..87		70229410..31	
70090418..121		70203097..66		70219977..64		70226316..197		70229474..40	
70090485..101		70203098..66		70219978..63		70226374..49		70229517..48	
70091602..125		70203132..35		70219987..63		70226376..49		70229519..65	
70091862..55		70203135..85		70219992..63		70226388..39		70229537..23	
70091862..59		70203141..85		70219998..63		70226389..39		70229537..23	
70091862..99		70203159..119		70220000..64		70226408..36		70229538..23	
70091862..102		70203165..119		70220006..63		70226408..37		70229541..39	
70091862..136		70203176..9		70222045..63		70226443..64		70229595..89	
70092160..82		70203196..35		70222069..63		70226444..63		70229600..89	
70094337..126		70203461..31		70223248..47		70226446..64		70229601..89	
70094422..177		70204014..19		70223255..46		70226447..64		70229602..89	
70094450..187		70204844..89		70223527..25		70226448..63		70229603..89	
70094467..130		70205430..149		70224061..63		70226451..64		70229604..89	
70094467..153		70205834..9		70224620..23		70226452..63		70229706..21	
70094467..161		70206072..66		70224729..31		70226453..63		70229715..19	
70094467..169		70206622..44		70224731..31		70226456..63		70229718..23	
70094527..109		70206622..46		70224733..35		70226457..63		70229814..89	
70094527..177		70206876..35		70224915..21		70226458..63		70229840..85	
70094665..188		70206879..35		70224925..101		70226460..63		70229860..9	
70094963..90		70207435..23		70224926..35		70226466..63		70229867..49	
70095020..80		70207466..195		70225019..35		70226468..63		70229904..35	
70095248..127		70207467..195		70225035..87		70226469..63		70229911..35	
70095249..127		70207719..65		70225073..49		70226470..64		70229953..27	
70095250..127		70207822..85		70225074..65		70226477..9		70229955..27	
70095251..127		70207823..85		70225077..65		70226477..9		70229958..9	
70095252..127		70207824..85		70225078..48		70226477..35		70229958..61	
70095566..91		70207825..85		70225344..49		70226479..63		70229980..65	
70095858..187		70207826..85		70225484..49		70226620..9		70230066..19	
70095868..101		70207827..85		70225606..48		70226620..25		70230086..23	
70095869..130		70207828..85		70225688..27		70226638..9		70230091..23	
70096026..88		70207829..85		70225689..27		70226683..49		70230217..25	
70096096..170		70207831..85		70225733..51		70226830..25		70230302..85	
70096097..170		70207872..25		70225734..51		70226859..96		70230308..65	
70096789..96		70208049..35		70225735..51		70226893..88		70230308..85	
70097464..99		70208065..44		70225736..51		70227018..87		70230331..19	
70098571..101		70208065..46		70225739..51		70227038..27		70230357..31	
70099433..44		70208137..47		70225750..85		70227120..9		70230392..21	
70180554..177		70208325..46		70225771..21		70227307..21		70230577..23	
70188136..177		70208566..66		70225771..48		70227309..183		70230643..9	
70196765..130		70208566..66		70225772..52		70227500..23		70230643..87	
70196765..177		70208584..137		70225773..51		70227636..35		70230806..39	
70196765..177		70208662..65		70225774..51		70228131..49		70230807..61	
70196765..177		70208817..66		70225775..51		70228248..90		70230917..61	

# NUMERICAL INDEX

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
70231125..23		70236660..9		70603723..195		70628866..192		70649631..6	
70231126..23		70236660..37		70604048..195		70628867..192		70649631..167	
70231127..23		70236922..72		70604289..148		70629117..78		70649639..6	
70231437..64		70237000..40		70604290..148		70629118..78		70649639..166	
70231439..64		70237168..63		70604361..121		70629727..171		70649639..199	
70231440..87		70237169..63		70604382..149		70629729..171		70649821..91	
70231585..41		70237177..63		70604383..149		70630636..129		70650299..185	
70231769..51		70237203..66		70604435..94		70630636..129		70650510..101	
70232422..41		70237290..72		70604435..149		70630745..55		70651081..44	
70232423..41		70237946..46		70604718..107		70630753..177		70651081..46	
70232424..40									
70232425..41		70237947..46		70604929..85		70630753..179		70651373..130	
70232426..40		70239176..138		70605207..159		70632706..177		70651384..130	
70232431..39		70239179..154		70605525..197		70632710..55		70651385..130	
70232432..39		70239181..138		70605665..157		70632710..59		70651387..130	
70232433..39		70239183..138		70605665..161		70632716..55		70651388..130	
70232434..39		70239188..138		70605665..163		70632716..59		70651506..130	
70232435..39		70239189..138		70605665..166		70632747..55		70653831..197	
70232436..39		70239191..138		70605665..199		70632747..59		70653877..148	
70232443..23		70239192..138		70605785..90		70632752..55		70653879..148	
		70239195..138		70605785..106		70632752..59		70654803..101	
70232444..25									
70232449..9		70239197..138		70605794..91		70633382..83		70654804..101	
70232449..35		70239517..73		70605956..174		70633383..83		70654805..102	
70232545..19		70239961..61		70605983..107		70633545..188		70655289..78	
70232554..39		70239967..183		70606384..88		70634161..101		70655468..78	
70232560..49		70240952..64		70606961..131		70634503..102		70655535..55	
70232569..23		70240962..79		70617125..162		70638986..192		70655535..59	
70232826..52		70241291..25		70617264..142		70638986..193		70655643..78	
70232827..51		70241294..25		70617855..157		70639069..161		70655649..78	
70232828..51		70241524..31		70617855..163		70639224..197		70656763..201	
		70241527..35		70620204..119		70639314..177		70656852..157	
70232829..51									
70232872..89		70241528..35		70620205..199		70639314..177		70657284..78	
70232926..35		70241535..35		70620206..199		70639388..177		70658293..187	
70232977..49		70241536..35		70620956..80		70639726..177		70658348..186	
70233155..31		70241538..35		70621342..175		70639984..137		70658356..188	
70233209..9		70241874..91		70621393..175		70640190..56		70658497..119	
70233209..61		70242136..184		70621394..175		70640658..73		70658620..186	
70233211..9		70242555..135		70621395..175		70640677..57		70658690..175	
70233211..49		70242558..135		70621396..175		70640677..177		70659109..187	
70233214..9		70243163..73		70621397..175		70640677..179		70659203..201	
		70243387..60		70621415..56		70640725..77		70659423..201	
70233214..21									
70233215..9		70243388..60		70621428..178		70641329..53		70659486..201	
70233215..65		70243526..181		70621451..103		70641683..177		70659512..201	
70233216..9		70243527..181		70621542..161		70641692..194		70659537..201	
70233216..31		70243528..181		70621543..161		70641694..194		70659545..192	
70233217..9		70245444..61		70621724..178		70641961..188		70660377..201	
70233217..49		70246724..137		70621853..178		70641974..188		70660380..201	
70233218..9		70250396..85		70621854..178		70642526..188		70660381..201	
70233218..87		70250977..51		70622447..75		70642528..188		70660405..201	
70233228..9		70283605..23		70622619..75		70643036..88		70660694..177	
		70283730..23		70622836..167		70643392..115		70661524..175	
70233239..9									
70233470..89		70508828..101		70622992..130		70643627..199		70661828..145	
70233602..9		70600675..123		70623355..153		70643997..157		70661836..199	
70233602..37		70601160..199		70623355..169		70643997..199		70661837..199	
70233697..85		70601405..121		70623645..115		70644708..130		70663233..188	
70234177..25		70601405..121		70623646..115		70645059..159		70663246..188	
70234178..25		70601530..162		70623647..115		70645060..158		70665025..183	
70234226..21		70601531..162		70623650..115		70645318..190		70665318..182	
70234468..25		70601532..162		70623652..115		70646661..177		70665318..182	
70234469..25		70601533..162		70623654..115		70646973..115		70665323..183	
		70601603..164		70624336..79		70646974..115		70665324..183	
70234470..25									
70234471..25		70601935..107		70624428..115		70647445..13		70667147..177	
70234494..61		70601966..147		70627451..102		70647947..115		70668272..175	
70234541..61		70602068..148		70628508..192		70648427..179		70669277..182	
70235079..91		70602094..159		70628730..90		70649622..6		70669277..183	
70235371..77		70602224..157		70628736..55		70649622..161		70669585..188	
70235753..85		70602224..163		70628736..59		70649623..6		70669589..188	
70235794..124		70602449..164		70628736..102		70649623..161		70669590..188	
70236531..31		70602663..157		70628736..108		70649623..161		70669647..154	
70236580..27		70603247..199		70628737..57		70649629..6		70669648..154	
		70603488..121		70628738..57		70649629..161		70669648..155	

# NUMERICAL INDEX

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
70669649..154		70674078..55		70677006..146		70678590..103		70684357..119	
70669650..154		70674079..56		70677006..147		70678938..154		70685147..188	
70669653..154		70674080..56		70677006..174		70678939..154		70685208..188	
70669654..154		70674307..44		70677006..188		70678940..154		70685389..188	
70669654..155		70674308..44		70677006..188		70678940..155		70685430..183	
70669660..154		70674313..130		70677006..197		70679061..197		70685435..199	
70669660..155		70674414..181		70677008..88		70679078..136		70685436..199	
70669667..154		70674415..181		70677008..119		70679080..136		70685799..121	
70669706..154		70674424..174		70677008..177		70679088..197		70685800..121	
70671531..153		70674425..174		70677008..177		70679096..197		70685885..101	
70671693..182		70674427..75		70677010..119		70679097..136		70685887..101	
70671693..183		70674542..173		70677134..75		70679098..136		70685913..193	
70671737..187		70674795..186		70677134..77		70679102..136		70686083..137	
70671763..177		70674796..186		70677176..60		70679103..136		70686114..102	
70671885..80		70674802..101		70677177..60		70679104..197		70686277..102	
70672211..124		70674803..101		70677178..59		70679105..197		70686889..91	
70673077..149		70674935..163		70677179..60		70679106..197		70686922..91	
70673078..149		70674950..46		70677180..59		70679107..197		70687945..114	
70673116..145		70674953..73		70677214..25		70679108..197		70687946..114	
70673116..153		70674954..177		70677217..85		70679148..193		70687949..115	
70673117..141		70674955..179		70677225..119		70679148..197		70688313..192	
70673117..169		70674961..153		70677231..6		70679184..138		70688400..121	
70673118..6		70675022..153		70677231..129		70679185..139		70688406..124	
70673118..141		70675093..159		70677232..6		70679186..139		70688571..124	
70673118..145		70675109..121		70677232..130		70679187..138		70689008..173	
70673119..6		70675235..177		70677257..13		70679188..138		70689868..129	
70673119..141		70675236..187		70677277..184		70680080..173		70690506..188	
70673119..145		70675266..88		70677307..162		70680606..59		70690876..188	
70673120..6		70675304..177		70677308..162		70680797..188		70691327..157	
70673120..141		70675305..185		70677310..174		70680798..188		70691715..177	
70673120..145		70675306..185		70677311..88		70680802..188		70691716..177	
70673120..153		70675353..153		70677312..88		70681251..146		70691745..187	
70673120..169		70675475..153		70677333..88		70681342..188		70691930..185	
70673121..6		70675479..158		70677345..19		70681344..188		70692351..188	
70673121..141		70675480..158		70677349..181		70681348..188		70692352..188	
70673122..6		70675498..157		70677363..164		70681349..188		70692599..151	
70673122..130		70675501..138		70677364..164		70681350..188		70692960..170	
70673123..6		70675502..143		70677396..141		70681351..188		70692961..170	
70673123..161		70675504..153		70677397..141		70681352..188		70692962..151	
70673124..6		70675505..153		70677421..141		70681358..188		70692963..170	
70673124..129		70675518..150		70677422..141		70681423..153		70692964..142	
70673137..136		70675520..150		70677447..141		70681426..188		70693133..119	
70673139..136		70675541..6		70677469..148		70681436..89		70693140..188	
70673319..157		70675541..153		70677558..175		70681439..188		70693141..188	
70673320..157		70675541..169		70677584..77		70681440..188		70693142..188	
70673324..162		70675542..6		70677585..77		70681442..131		70693144..188	
70673327..162		70675542..153		70677586..174		70681443..131		70693145..188	
70673407..55		70675542..169		70677587..174		70681453..188		70693237..44	
70673407..59		70675554..143		70677776..201		70681455..188		70693237..131	
70673408..55		70675607..44		70677794..79		70681456..188		70693335..188	
70673408..59		70675607..47		70677795..79		70681457..188		70693336..188	
70673472..55		70675608..154		70677797..201		70681458..188		70693337..188	
70673472..59		70676118..101		70677799..201		70681569..188		70693338..188	
70673473..55		70676180..169		70677804..73		70681595..129		70693458..177	
70673473..59		70676181..169		70677805..73		70681804..184		70693459..197	
70673509..129		70676326..129		70677813..79		70681805..184		70693460..179	
70673511..129		70676602..121		70677820..101		70681807..184		70693461..177	
70673527..55		70676603..121		70677821..101		70681820..56		70693642..119	
70673582..55		70676626..191		70677822..102		70682172..157		70693691..170	
70673582..59		70676628..191		70677899..201		70682537..188		70693777..188	
70673583..55		70676797..194		70677913..201		70682538..188		70693778..188	
70673583..59		70676814..75		70677941..201		70682557..188		70693779..188	
70673634..47		70676814..77		70677982..201		70682591..188		70693813..188	
70673708..55		70677004..119		70677993..101		70683116..129		70693833..188	
70673708..59		70677004..177		70677997..101		70683128..129		70693845..79	
70673763..56		70677005..174		70678001..103		70683901..106		70693857..177	
70673821..119		70677005..183		70678003..102		70683911..119		70694297..192	
70673838..56		70677006..102		70678017..102		70683925..90		70694301..193	
70674034..103		70677006..119		70678018..103		70684019..132		70694323..192	
70674076..56		70677006..129		70678589..175		70684043..56		70694383..57	

# NUMERICAL INDEX

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
70694384..57		706986335..96		70900942..55		70904205..48		70910123..68	
70694421..175		70698723..132		70900942..55		70904205..61		70910123..135	
70694424..175		70698750..132		70900942..59		70904205..69		70910126..40	
70694435..175		70698750..133		70900942..59		70904205..83		70910129..41	
70694437..175		70698755..175		70900942..89		70904205..188		70910136..123	
70694440..175		70698756..175		70900942..102		70904206..20		70910136..124	
70694629..188		70698757..175		70900942..103		70904206..21		70910141..123	
70694634..188		70698825..129		70900970..56		70904206..23		70910141..124	
70694635..188		70698943..175		70900970..57		70904206..30		70910146..48	
70694683..137		70698968..175		70900970..66		70904206..36		70910147..103	
70694786..188		70699005..175		70901164..135		70904206..38		70910153..15	
70694905..72		70699053..177		70901165..37		70904206..38		70910173..39	
70695224..188		70699095..97		70901165..182		70904206..42		70910173..48	
70695359..177		70699096..97		70901165..182		70904206..48		70910184..25	
70695361..177		70699169..97		70901165..183		70904206..68		70910184..27	
70695421..170		70699269..158		70901165..188		70904206..75		70910224..67	
70695422..170		70699270..158		70901165..201		70904206..77		70910243..60	
70695423..170		70699292..177		70901173..60		70904206..83		70910243..177	
70695424..170		70699367..177		70901211..63		70904206..85		70910243..188	
70695425..170		70699369..177		70901216..69		70904206..86		70910244..46	
70695426..170		70699370..177		70901279..146		70904207..40		70910244..103	
70695427..170		70699371..177		70901309..177		70904208..19		70910244..105	
70695428..142		70699372..177		70901310..60		70904208..25		70910244..188	
70695428..170		70699373..177		70901310..69		70904208..26		70910251..51	
70695442..151		70699376..177		70901344..147		70904208..41		70910251..179	
70695443..151		70699378..177		70901344..163		70904260..15		70910251..182	
70695443..170		70699379..177		70901357..65		70904271..197		70910251..183	
70695444..151		70699380..177		70901357..66		70904273..187		70910283..193	
70695444..170		70699385..177		70901421..141		70904369..55		70910284..60	
70695445..151		70699386..177		70901421..157		70904369..59		70910284..179	
70695445..170		70699387..177		70901468..188		70904381..90		70910284..182	
70695446..151		70699389..177		70901470..123		70905126..106		70910284..183	
70695446..170		70699391..177		70901651..75		70905126..149		70910285..56	
70695447..151		70699396..177		70901651..77		70905126..153		70910285..79	
70695448..151		70900365..85		70901651..123		70905126..154		70910285..99	
70695469..181		70900366..61		70901651..130		70905261..31		70910285..111	
70695504..188		70900367..21		70901651..187		70905357..81		70910285..177	
70695507..188		70900367..57		70901652..46		70905360..102		70910285..192	
70695508..188		70900496..177		70901652..75		70905361..99		70910286..83	
70695511..170		70900553..51		70901652..77		70905361..111		70910286..85	
70695512..170		70900555..193		70901652..114		70905658..87		70910286..108	
70695513..170		70900558..179		70901653..158		70905661..48		70910286..109	
70695514..170		70900574..79		70901702..123		70905845..24		70910286..129	
70695543..142		70900764..191		70901723..197		70905845..33		70910286..173	
70695544..142		70900801..56		70901781..39		70905857..159		70910286..174	
70695545..142		70900801..60		70901781..81		70906441..157		70910286..182	
70695545..170		70900801..107		70902277..199		70906652..174		70910286..182	
70695546..142		70900801..109		70903572..69		70906907..91		70910286..183	
70695547..142		70900805..55		70903625..38		70906909..141		70910286..194	
70695548..142		70900805..59		70903625..38		70906911..141		70910287..53	
70695549..142		70900805..107		70903626..48		70906958..130		70910287..55	
70695983..186		70900806..105		70903629..48		70906964..51		70910287..56	
70697102..188		70900806..188		70903630..48		70907154..52		70910287..57	
70697262..186		70900807..35		70903630..86		70907154..193		70910287..59	
70697290..175		70900807..39		70903772..39		70907517..121		70910287..75	
70697300..201		70900807..141		70904001..136		70907863..33		70910287..77	
70697409..133		70900807..148		70904002..141		70908865..197		70910287..80	
70697410..133		70900808..105		70904203..39		70910011..19		70910287..89	
70697416..132		70900808..115		70904203..69		70910014..15		70910287..93	
70697416..133		70900809..149		70904203..188		70910014..75		70910287..94	
70697896..175		70900811..90		70904204..38		70910014..77		70910287..95	
70697909..175		70900811..106		70904204..38		70910014..158		70910287..96	
70698025..83		70900812..199		70904204..69		70910015..159		70910287..99	
70698026..83		70900813..121		70904204..85		70910123..20		70910287..101	
70698037..175		70900813..157		70904204..87		70910123..30		70910287..102	
70698038..175		70900817..30		70904204..188		70910123..33		70910287..103	
70698208..25		70900817..33		70904204..188		70910123..35		70910287..105	
70698431..137		70900817..188		70904205..19		70910123..55		70910287..114	
70698432..137		70900817..188		70904205..37		70910123..59		70910287..123	
70698633..95		70900822..157		70904205..39		70910123..67		70910287..124	



# NUMERICAL INDEX

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
70910287..130		70911026..130		70911115..57		70912908..199		70915652..23	
70910287..136		70911026..136		70911115..59		70912942..113		70915652..48	
70910287..137		70911026..141		70911115..109		70912942..157		70915711..38	
70910287..141		70911026..145		70911115..130		70912942..163		70915711..38	
70910287..145		70911026..153		70911115..153		70912942..164		70915813..83	
70910287..146		70911026..169		70911115..161		70912942..165		70915841..123	
70910287..148		70911026..174		70911115..169		70913036..124		70915842..123	
70910287..153		70911026..177		70911115..177		70913039..33		70915874..163	
70910287..159		70911026..177		70911115..197		70913040..33		70915966..51	
70910287..161		70911026..182		70911115..201		70913526..35		70916018..59	
70910287..169		70911026..182		70911116..149		70913527..121		70916081..173	
70910287..174		70911026..183		70911159..90		70913532..177		70916171..153	
70910287..177		70911026..188		70911159..106		70913536..33		70916205..188	
70910287..177		70911026..188		70911174..159		70913536..123		70916227..154	
70910287..182		70911028..13		70911301..87		70913648..164		70916269..20	
70910287..182		70911028..26		70911422..129		70913648..165		70916271..75	
70910287..183		70911028..44		70911436..39		70914101..149		70916271..77	
70910287..184		70911028..46		70911633..163		70914105..188		70916272..20	
70910287..197		70911028..88		70911633..164		70914193..188		70916272..42	
70910297..188		70911028..177		70911982..69		70914194..188		70916272..111	
70910320..143		70911029..162		70911986..141		70914321..65		70916274..20	
70910323..69		70911029..163		70911998..61		70914392..37		70916277..16	
70910323..135		70911029..164		70912018..141		70914392..108		70916282..111	
70910323..188		70911029..165		70912021..182		70914452..55		70916284..85	
70910324..21		70911032..188		70912021..182		70914452..59		70916311..41	
70910324..85		70911034..146		70912064..40		70914465..111		70916937..55	
70910324..148		70911035..177		70912064..41		70914465..115		70916937..59	
70910324..184		70911036..25		70912201..40		70914465..119		70917099..65	
70910335..44		70911036..90		70912251..146		70914465..141		70917148..27	
70910335..45		70911040..57		70912261..135		70914465..146		70917299..15	
70910335..47		70911041..53		70912331..148		70914465..147		70917330..16	
70910335..48		70911041..57		70912364..111		70914465..148		70917356..173	
70910335..56		70911041..105		70912367..40		70914465..149		70917362..141	
70910335..60		70911041..123		70912367..41		70914465..157		70917376..177	
70910335..173		70911042..107		70912415..15		70914465..157		70917385..51	
70910335..188		70911043..90		70912441..13		70914465..162		70917385..177	
70910335..201		70911043..105		70912441..26		70914465..199		70917421..181	
70910345..27		70911043..106		70912441..90		70914499..38		70917426..43	
70910543..123		70911043..112		70912441..105		70914499..38		70917453..201	
70910867..103		70911043..177		70912441..106		70914590..32		70917459..177	
70910876..89		70911045..127		70912441..112		70914678..71		70917539..20	
70910880..57		70911046..148		70912441..115		70914678..91		70917539..26	
70910880..69		70911047..146		70912441..123		70914678..105		70917579..39	
70910898..69		70911048..55		70912441..129		70914678..112		70917644..56	
70910923..163		70911048..102		70912441..137		70914678..113		70917645..56	
70910923..199		70911048..107		70912441..149		70914678..129		70917645..60	
70910948..83		70911048..108		70912441..153		70914726..163		70917646..111	
70911004..105		70911048..153		70912441..153		70914726..199		70917648..105	
70911024..56		70911049..90		70912441..157		70914728..146		70917730..177	
70911024..79		70911049..123		70912441..177		70914728..188		70917777..171	
70911024..105		70911049..157		70912441..182		70914728..199		70917806..68	
70911024..177		70911049..161		70912441..182		70914729..157		70917806..69	
70911024..177		70911049..163		70912441..190		70914879..105		70917807..41	
70911024..181		70911049..166		70912476..53		70915018..188		70917809..68	
70911024..188		70911049..199		70912476..57		70915019..106		70917809..69	
70911024..188		70911057..149		70912554..195		70915019..148		70917810..41	
70911024..201		70911061..147		70912726..101		70915256..119		70917817..41	
70911025..45		70911114..56		70912731..51		70915263..39		70917948..41	
70911025..47		70911114..136		70912731..178		70915273..91		70918147..188	
70911025..108		70911114..177		70912739..51		70915274..147		70918147..188	
70911025..109		70911114..181		70912768..93		70915275..161		70918149..188	
70911025..173		70911114..188		70912794..35		70915275..199		70918155..188	
70911025..188		70911114..188		70912808..90		70915276..157		70918155..188	
70911025..194		70911114..188		70912808..147		70915343..99		70918156..188	
70911026..53		70911114..201		70912808..151		70915365..177		70918157..188	
70911026..56		70911115..35		70912841..150		70915365..197		70918157..188	
70911026..102		70911115..48		70912841..163		70915408..20		70918157..188	
70911026..103		70911115..53		70912841..170		70915408..36		70918195..55	
70911026..119		70911115..55		70912844..39		70915432..81		70918195..59	
70911026..124		70911115..56		70912845..188		70915523..111		70918210..185	

# NUMERICAL INDEX

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
70918210..185		70920603..111		70921565..136		70922763..119		70924864..26	
70918228..173		70920660..109		70921565..141		70922763..174		70924864..115	
70918237..69		70920726..6		70921565..145		70922763..177		70924864..153	
70918249..188		70920752..13		70921565..153		70922763..177		70924864..194	
70918264..186		70920850..6		70921565..169		70922763..183		70924865..115	
70918454..90		70920851..6		70921565..184		70922763..184		70924984..130	
70918454..90		70920855..6		70921565..188		70922789..163		70925085..80	
70918463..159		70920865..6		70921565..188		70922803..186		70925086..80	
70918470..201		70920872..6		70921566..45		70922848..182		70925101..141	
70918683..26		70920995..101		70921566..47		70922848..182		70925103..143	
70918698..137		70920995..148		70921566..182		70922848..183		70925108..175	
70918769..44		70920995..177		70921566..182		70922868..136		70925109..175	
70918851..29		70920997..37		70921566..183		70922874..133		70925110..175	
70918872..38		70921038..199		70921566..188		70922925..44		70925135..119	
70918872..38		70921046..6		70921569..112		70922925..47		70925431..199	
70919015..21		70921076..101		70921569..113		70922925..141		70925654..177	
70919040..68		70921076..102		70921874..138		70922925..173		70925671..157	
70919040..69		70921076..153		70921880..188		70922925..194		70926041..75	
70919041..68		70921076..159		70921880..188		70923124..83		70926041..77	
70919062..44		70921076..188		70921881..133		70923124..108		70926189..173	
70919076..6		70921118..129		70921885..130		70923192..91		70926284..177	
70919081..6		70921173..119		70921911..197		70923193..105		70926785..188	
70919093..80		70921175..182		70921912..88		70923276..146		70926785..188	
70919099..80		70921175..182		70921912..129		70923280..55		70927015..188	
70919100..80		70921191..186		70921912..130		70923280..59		70927140..75	
70919134..15		70921193..186		70921913..88		70923334..138		70927140..77	
70919134..42		70921205..134		70921977..183		70923390..89		70927172..123	
70919135..43		70921205..141		70922097..177		70923470..169		70927173..102	
70919158..6		70921205..153		70922262..53		70923470..169		70927173..136	
70919186..147		70921206..103		70922262..57		70923559..138		70927173..141	
70919195..199		70921206..129		70922262..89		70923560..82		70927173..145	
70919206..161		70921206..130		70922262..114		70923574..142		70927173..146	
70919206..166		70921214..129		70922262..129		70923574..171		70927173..153	
70919218..6		70921241..188		70922262..130		70923575..150		70927173..174	
70919227..33		70921279..153		70922262..147		70923575..170		70927173..177	
70919244..187		70921279..166		70922262..197		70923578..129		70927204..137	
70919312..181		70921279..167		70922262..201		70923579..150		70927236..90	
70919415..188		70921325..129		70922286..83		70923579..151		70927236..106	
70919469..6		70921331..86		70922286..85		70923579..170		70927322..123	
70919546..44		70921349..130		70922287..137		70923579..170		70927338..56	
70919766..47		70921349..141		70922300..80		70923648..142		70927338..79	
70919767..47		70921349..145		70922300..101		70923648..151		70927373..108	
70919827..187		70921349..153		70922300..103		70923649..170		70927373..201	
70919827..188		70921349..161		70922300..124		70923649..170		70927381..91	
70919840..15		70921349..166		70922300..130		70923651..142		70927400..75	
70919840..19		70921349..169		70922300..153		70923664..170		70927400..179	
70919840..42		70921349..199		70922300..161		70923717..153		70927400..130	
70919840..71		70921349..199		70922300..169		70923719..8		70927400..177	
70920107..134		70921382..65		70922300..197		70923814..143		70927401..130	
70920269..132		70921382..177		70922300..201		70923814..171		70927423..163	
70920269..133		70921382..201		70922507..145		70923830..150		70927484..109	
70920303..6		70921383..56		70922507..199		70923830..151		70927484..177	
70920333..15		70921383..65		70922510..13		70923830..170		70927531..129	
70920416..83		70921402..141		70922510..177		70923830..170		70927532..161	
70920416..86		70921402..145		70922526..13		70923841..133		70927541..119	
70920574..19		70921402..161		70922544..199		70923934..143		70927541..177	
70920574..88		70921402..166		70922660..79		70924023..129		70927541..177	
70920582..46		70921402..199		70922667..177		70924026..103		70927612..174	
70920582..105		70921409..130		70922711..51		70924158..142		70927659..199	
70920582..115		70921409..141		70922763..55		70924158..170		70927692..131	
70920582..119		70921409..153		70922763..56		70924403..130		70927819..142	
70920582..129		70921409..161		70922763..59		70924447..157		70927819..170	
70920582..149		70921409..169		70922763..77		70924606..177		70928052..201	
70920582..157		70921409..199		70922763..93		70924786..141		70928138..186	
70920582..177		70921411..163		70922763..94		70924786..153		70928182..177	
70920583..13		70921460..39		70922763..95		70924817..186		70928188..44	
70920583..190		70921535..157		70922763..96		70924838..201		70928188..119	
70920584..44		70921556..13		70922763..99		70924840..151		70928188..177	
70920585..153		70921556..19		70922763..102		70924840..170		70928190..57	
70920585..157		70921556..26		70922763..103		70924864..13		70928190..79	

# NUMERICAL INDEX

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
70928190..177		73108007..174		74253169..135		74507673..15		74513497..71	
70928190..201		73108226..88		74253346..30		74507700..24		74513523..86	
70928241..133		73108411..133		74253348..30		74507710..8		74513524..86	
70928306..129		73108412..133		74253818..134		74507710..22		74513526..86	
70928452..188		73108563..142		74253818..135		74508061..33		74513527..8	
70928452..188		73108716..175		74253907..96		74508186..8		74513527..86	
70928460..44		73108720..175		74253928..135		74508186..20		74513529..29	
70928575..192		73108721..175		74254594..26		74508465..8		74513538..69	
70929069..102		73108722..175		74255396..132		74508465..16		74513539..69	
70929156..56		73108820..175		74255398..132		74508486..83		74513552..69	
70929156..177		73108930..188		74255398..133		74508872..8		74513553..69	
70929156..177		73109131..175		74255723..67		74508877..26		74513575..15	
70929156..183		73109134..175		74353139..29		74508883..71		74513621..20	
70929704..141		73109135..175		74356080..29		74508897..26		74513630..86	
70930202..29		73109136..175		74371122..38		74508941..8		74513632..83	
70930922..142		73109137..175		74371122..38		74508951..68		74513721..29	
70930922..170		73109138..175		74371718..67		74509242..16		74513722..8	
70930929..151		73109139..175		74372864..29		74510693..38		74513722..86	
70930929..170		73109372..175		74378033..70		74510693..38		74513723..8	
70930930..151		73110291..155		74380652..70		74510817..8		74513723..29	
70930930..170		73110294..155		74500176..33		74510817..16		74513723..197	
70931238..132		73110295..155		74500231..15		74510833..33		74513809..8	
70931238..133		73110296..155		74500300..26		74511159..15		74513809..75	
70932825..155		73110297..155		74500327..15		74511204..8		74513809..77	
71006535..137		73110298..155		74500332..16		74511204..70		74513810..68	
71119445..63		73110299..155		74500967..30		74511208..70		74513811..29	
71123855..78		73110300..155		74501050..29		74511213..70		74513812..29	
71132770..138		73110301..155		74501149..69		74511215..70		74513813..29	
71134827..137		73110302..155		74501177..32		74511217..70		74513924..75	
71134829..137		73110742..141		74501178..32		74511243..70		74513924..77	
71134841..137		73112071..171		74501199..36		74511246..15		74514000..16	
73005895..138		73112072..142		74501211..32		74511248..15		74514023..15	
73023024..187		73112074..143		74502009..30		74511250..15		74514024..15	
73024261..75		73112075..151		74502408..33		74511252..15		74514025..15	
73036240..180		73112075..170		74502467..33		74511258..24		74514031..33	
73036241..180		73112076..170		74502468..33		74511514..43		74514034..20	
73036242..180		73112077..150		74502930..26		74511629..130		74514110..15	
73037183..187		73112077..170		74503956..8		74511664..8		74514297..29	
73038887..180		73112087..143		74503956..16		74511822..15		74514298..29	
73044015..79		74001304..32		74504052..33		74511964..41		74514299..29	
73044015..80		74021600..75		74504350..30		74512143..83		74514311..29	
73044015..177		74022129..15		74504409..69		74512144..83		74514380..29	
73044015..185		74023007..182		74504454..30		74512212..8		74514381..29	
73044015..188		74023007..182		74504475..29		74512212..83		74514386..29	
73044471..194		74027748..69		74504562..8		74512343..79		74514398..8	
73044502..180		74027979..41		74504562..71		74512402..20		74514398..29	
73046487..187		74041209..43		74505260..32		74512483..24		74514400..29	
73057441..177		74046824..63		74506163..42		74512669..36		74514402..29	
73057631..182		74046828..63		74506164..42		74512688..69		74514526..69	
73057632..182		74048597..67		74506404..71		74512756..83		74514528..69	
73057632..182		74048598..67		74506593..16		74512787..42		74514529..69	
73058328..182		74048787..42		74506607..16		74512820..24		74514530..69	
73059884..177		74048788..43		74506918..43		74512982..33		74514531..69	
73059884..192		74048789..43		74506926..38		74513139..29		74514580..8	
73059884..193		74048790..43		74506926..38		74513162..38		74514586..8	
73062870..175		74048791..43		74506927..38		74513162..38		74514586..22	
73066939..155		74048792..43		74506946..30		74513163..38		74514615..8	
73104543..177		74048793..42		74507084..83		74513163..38		74514615..16	
73107208..113		74048794..42		74507090..83		74513164..38		74514789..29	
73107881..175		74048796..43		74507091..83		74513164..38		74514799..83	
73107882..175		74048797..43		74507127..22		74513206..32		74514813..26	
73107884..175		74050086..51		74507343..30		74513273..41		74514843..16	
73107889..175		74054544..64		74507359..69		74513354..29		74514844..16	
73107890..175		74051112..16		74507374..15		74513380..83		74514845..16	
73107894..175		74105451..8		74507375..16		74513383..20		74514846..16	
73107895..175		74105451..30		74507386..30		74513414..41		74514847..16	
73107897..175		74117050..71		74507415..69		74513421..29		74514848..16	
73107899..112		74131659..134		74507469..67		74513471..72		74514849..16	
73107996..174		74250723..30		74507505..8		74513482..8		74514850..16	
73108007..174		74251986..135		74507505..20		74513482..29		74514851..16	

# NUMERICAL INDEX

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
74514852..16		74905003..133		77108686..173		77113402..94			
74514853..16		74905004..132		77108728..92		77113403..94			
74514854..16		74905005..132		77108777..181		77113404..94			
74514855..16		74905006..133		77108778..181		77114841..99			
74514856..16		74905240..132		77108779..181		77114842..99			
74514857..16		74905243..133		77108877..134		77118331..96			
74514858..15		74906381..132		77108940..55		77118363..93			
74514859..15		74906382..132		77108940..59		77125010..184			
74514860..15		74906382..133		77108993..161		77125012..26			
74514861..15		74906383..133		77108993..199		77125076..157			
74514862..15		74906384..133		77109014..111		77125077..157			
74514863..22		74906386..132		77109015..94		77125234..111			
74514864..22		74906386..133		77109016..111		77125419..95			
74514865..22		74906387..133		77109017..111		77125420..97			
74514866..22		74988668..135		77109018..96		77125421..95			
74514867..22		74988677..135		77109019..111		77125423..94			
74514863..15		74993758..133		77109020..111		77125424..96			
74514891..38		74993758..133		77109023..111					
74514891..38		74993759..133		77109082..148					
74515070..22		74993759..133		77109084..174					
74515119..22		74993823..132		77109089..93					
74515486..20		74993823..133		77109094..174					
74515490..67		74993825..133		77109141..141					
74515586..69		74993825..133		77109141..145					
74515665..49		74994008..132		77109141..153					
74516085..33		74994011..133		77109141..169					
74516087..67		74994157..129		77109179..149					
74516088..33		74994913..137		77109186..146					
74516393..70		74995181..135		77109240..142					
74516394..70		74995186..134		77109242..142					
74516486..26		74995188..135		77109243..142					
74516525..12		74995189..135		77109244..142					
74516526..67		74995190..135		77109245..142					
74516559..26		74995191..135		77109364..114					
74516585..29		74995192..135		77109365..114					
74516589..29		74995193..135		77109457..163					
74516606..8		74995194..135		77109478..163					
74516606..16		74995195..135		77109514..135					
74516660..26		74995196..135		77109515..135					
74516738..8		74995197..134		77109516..135					
74516738..22		74995198..135		77109517..135					
74516760..79		74995199..135		77109554..45					
74516821..22		74995320..135		77109554..47					
74516864..8		74995321..135		77109555..45					
74516864..22		74995322..135		77109555..47					
74516867..8		74995323..135		77109639..174					
74516868..8		74995324..135		77109648..175					
74516961..83		74995325..135		77109848..142					
74517036..32		74995326..135		77109935..108					
74517130..38		74995327..135		77109939..130					
74517137..38		74995328..135		77109940..130					
74517143..38		74995335..135		77110365..111					
74517144..38		74995371..137		77110369..173					
74517145..38		74996247..73		77110371..173					
74517196..12		74998258..139		77110372..173					
74612178..93		74998258..154		77110373..173					
74749701..79		74998320..139		77110375..173					
74750014..182		74998320..154		77110376..173					
74752722..143		74999535..132		77110379..173					
74753035..143		74999536..132		77110380..173					
74753044..143		74999827..132		77110381..173					
74753045..143		74999827..133		77110411..111					
74753046..143		77100059..130		77110421..99					
74753063..143		77103616..141		77112069..111					
74753064..143		77106256..173		77112070..111					
74789143..177		77108282..141		77112071..111					
74789809..182		77108616..134		77113071..112					
74789809..182		77108618..134		77113398..92					
74848486..182		77108619..134		77113400..93					
74848486..182		77108679..119		77113401..94					